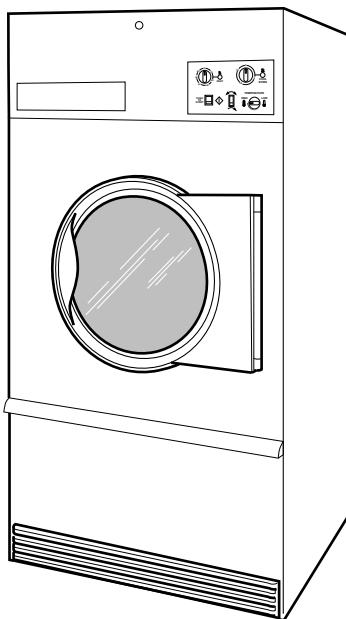


Drying Tumblers

75 Pound Capacity

Through Serial No. 0904002963

Refer to Page 5 for Model Numbers



TMB795C_70409201

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Parts Ordering Information

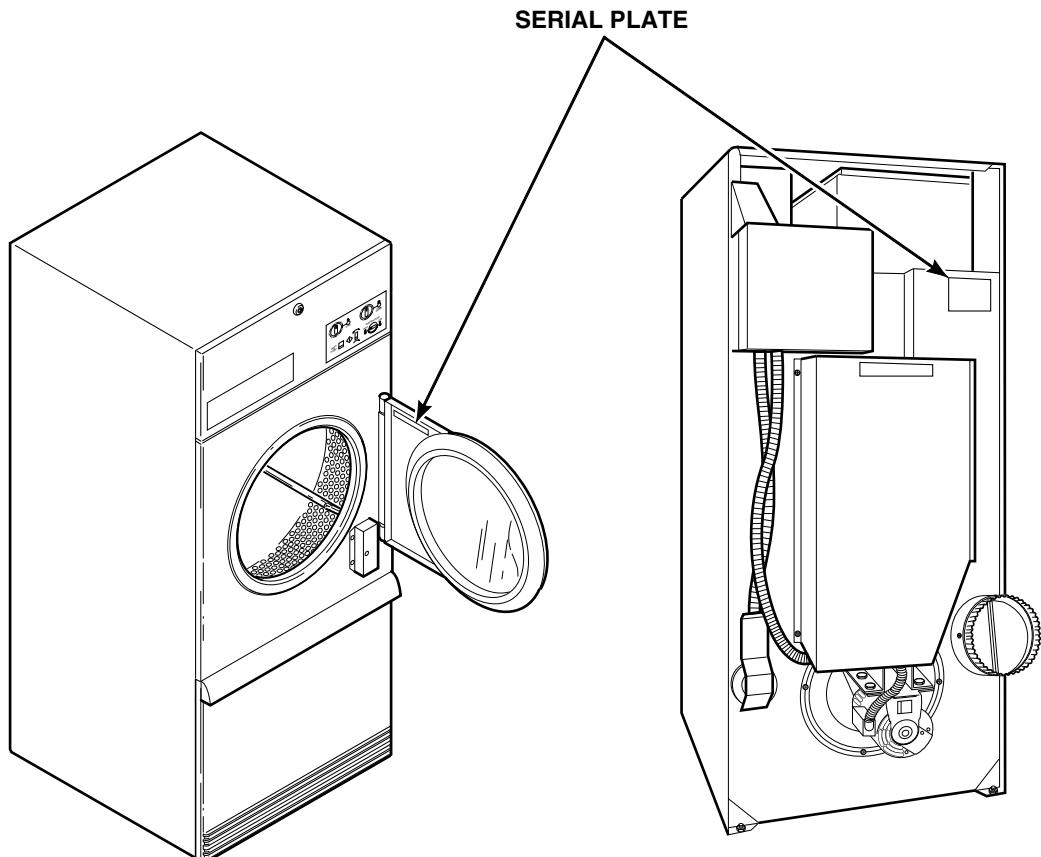
If literature or replacement parts are required, contact the source from whom the machine was purchased or contact Alliance Laundry Systems at (920) 748-3950 for the name and address of the nearest authorized parts distributor.

For technical assistance, call the number listed below:

(920) 748-3121 Ripon, Wisconsin

Serial Plate Location

When calling or writing about your product, be sure to mention model and serial numbers. Model and serial numbers are located on serial plate(s) as shown.



TMB803N_70409201

Notes

Model Identification

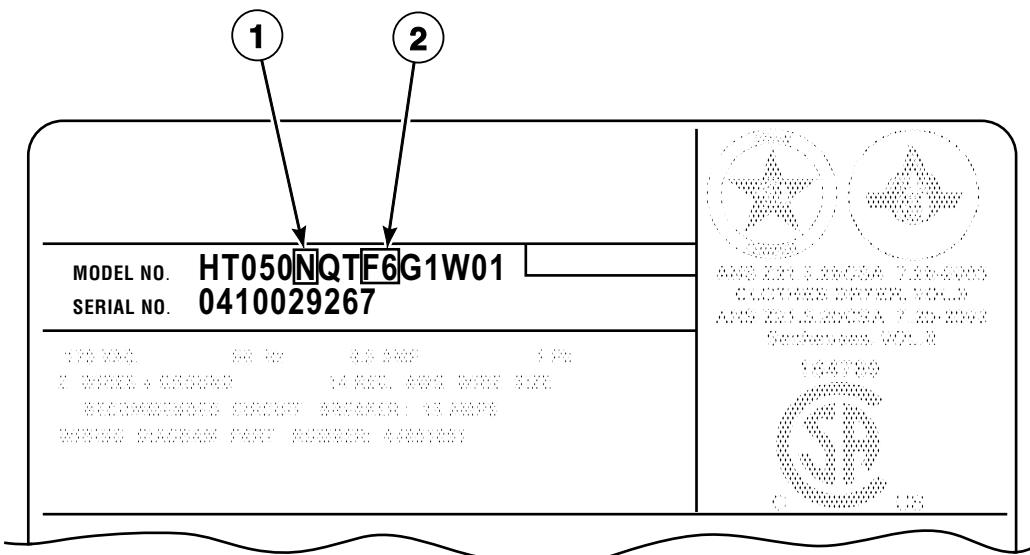
Information in this manual is applicable to these tumbler models:

| | | | | |
|--------|--------|----------------------------|--------|--------|
| AT075E | GA075L | IT075E | PA075L | UA075L |
| AT075L | GA075N | IT075L | PA075N | UA075N |
| AT075N | GT075E | IT075N | PT075E | UB075E |
| AT075S | GT075L | IT075S | PT075L | UT075E |
| BA075L | GT075N | IT075T | PT075N | UT075L |
| BA075N | GT075S | KA075L | PT075S | UT075N |
| BT075D | GT075T | KA075N | PT075T | UT075S |
| BT075E | GU075E | KT075E | PU075E | UT075T |
| BT075L | GU075L | KT075L | PU075L | UTF75L |
| BT075N | GU075N | KT075N | PU075N | UTF75N |
| BT075S | GU075S | KT075S | PU075S | UU075E |
| BT075T | GU075T | KT075T | PU075T | UU075L |
| BU075E | HA075L | KU075E | SA075L | UU075N |
| BU075L | HA075N | KU075L | SA075N | UU075S |
| BU075N | HT075D | KU075N | ST075D | UU075T |
| BU075S | HT075E | KU075S | ST075E | YT075E |
| BU075T | HT075L | KU075T | ST075L | YT075L |
| CA075L | HT075N | LA075L | ST075N | YT075N |
| CA075N | HT075S | LA075N | ST075S | YT075S |
| CT075E | HT075T | LT075E | ST075T | YT075T |
| CT075L | HU075E | LT075L | STF75L | YU075E |
| CT075N | HU075L | LT075N | STF75N | YU075S |
| CT075S | HU075N | LT075S | SU075E | YU075T |
| CT075T | HU075S | LT075T | SU075L | |
| CU075E | HU075T | LU075E | SU075N | |
| CU075L | | LU075L | SU075S | |
| CU075N | | LU075N | SU075T | |
| CU075S | | LU075S | | |
| CU075T | | LU075T | | |
| | | NT075L_SERIAL_THROUGH_0904 | | |
| | | NT075N_SERIAL_THROUGH_0904 | | |

Control Suffixes (7th and 8th characters):

| | | |
|---------------------------------------|-------------------------------|---------------------------------------|
| 3O - DX4 OPL | DO - DMP OPL | RD - reversing DMP OPL |
| 3V - DX4 vended | DV - DMP vended | RM - reversing OPL Micro |
| 3X - DX4 prep for coin | DX - DMP prep for coin | RQ - reversing dual digital timer |
| BC - basic electronic, coin | MT - manual timer | RT - reversing manual timer |
| BL - basic electronic, central pay | NC - NetMaster coin | SD - single drop |
| BU - basic electronic, prep card-open | NR - NetMaster card | SX - single drop, prep for coin |
| BX - basic electronic, prep for coin | NX - NetMaster, prep for coin | ZC - NetMaster network, coin |
| BY - basic electronic, prep for card | NY - NetMaster, prep for card | ZR - NetMaster network, card |
| CD - rotary coin drop | OM - OPL Micro | ZX - NetMaster network, prep for coin |
| CX - prep for coin drop | QT - dual digital timer | ZY - NetMaster network, prep for card |
| CY - prep for card | R3 - reversing DX4 OPL | |

Product Overview - Heat Source and Voltage



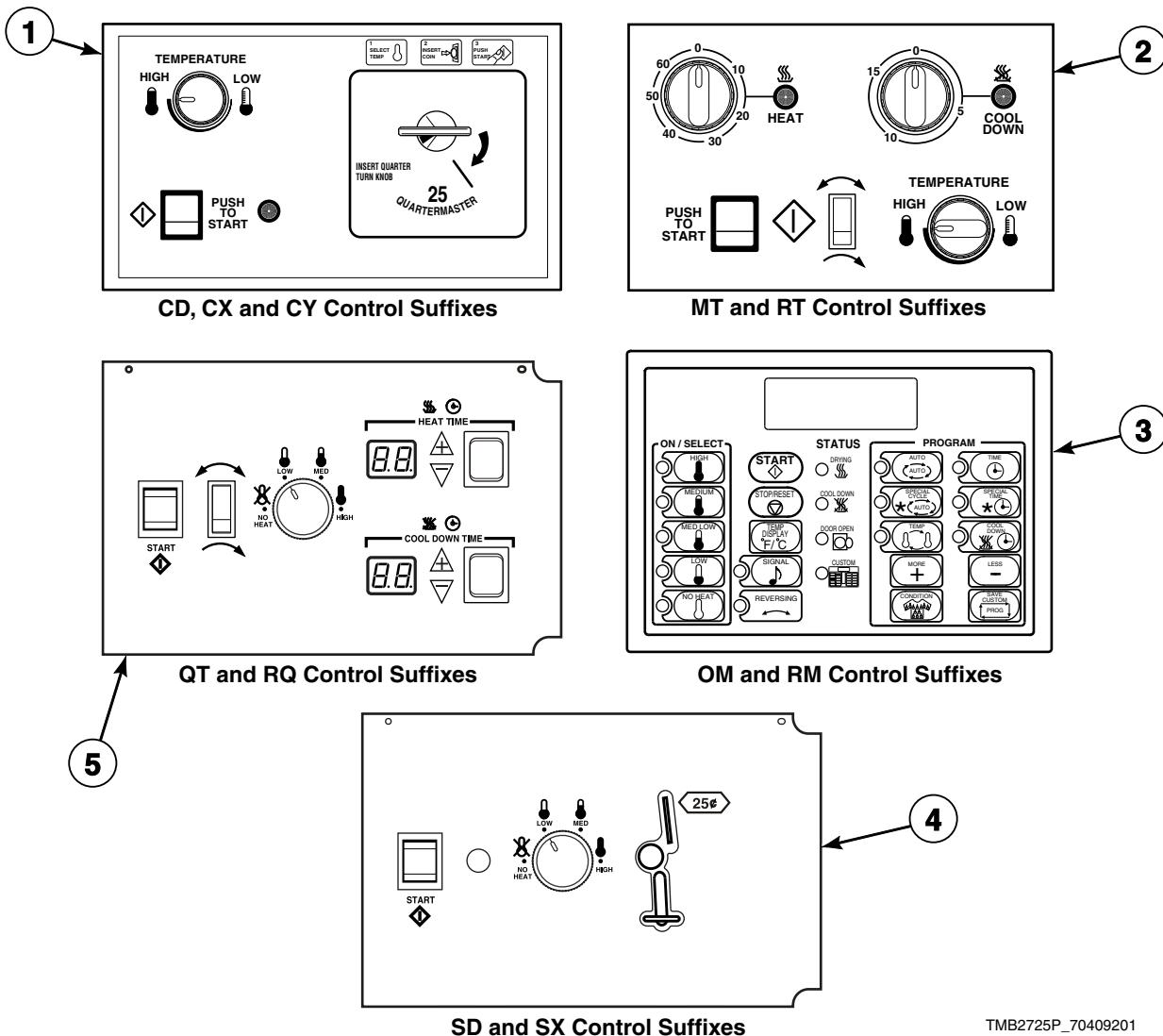
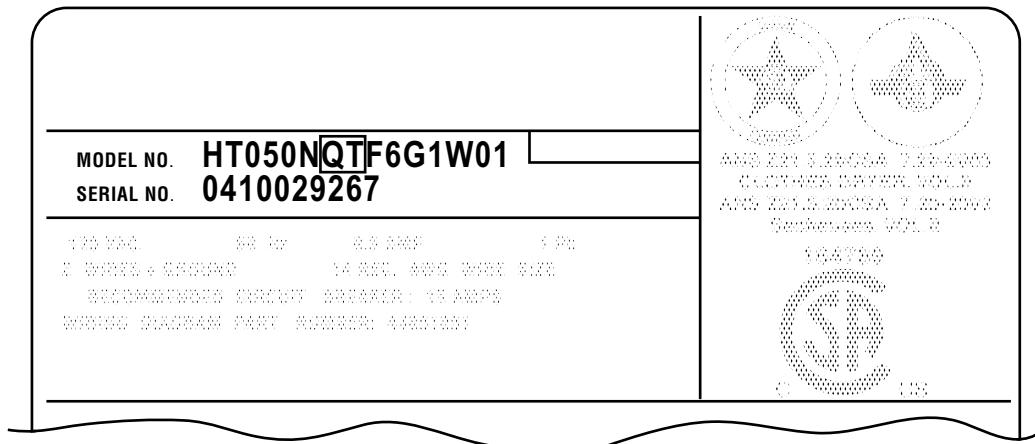
TMB2730P_70409201

Product Overview - Heat Source and Voltage

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|-------------|--|
| 1 | - | Heat Source | D: Liquid Petroleum Gas (L.P.) E: Electric L: Liquid Petroleum Gas (L.P.) N: Natural Gas (N.G.) S: Steam T: Thermal Oil |
| 2 | - | Voltage | B1: 120 Volt/60 Hertz/1 Phase F3: 200-208 or 240 Volt/60 Hertz/1 Phase F4: 200 Volt/50 Hertz/3 Phase F5: 200-208 Volt/60 Hertz/3 Phase F6: 200-208 or 240 Volt/60 Hertz/3 Phase J1: 230 Volt/50 Hertz/1 Phase J2: 230-240 Volt/50 Hertz/1 Phase J3: 240 Volt/50 Hertz/1 Phase J5: 230 Volt/50 Hertz/3 Phase J6: 230-240 Volt/50 Hertz/3 Phase J7: 240 Volt/50 Hertz/3 Phase J8: 240 Volt/60 Hertz/3 Phase M1: 380 Volt/50 Hertz/3 Phase M2: 380 or 400-415 Volt/50 Hertz/3 Phase M3: 380 Volt/60 Hertz/3 Phase N1: 400-415 Volt/50 Hertz/3 Phase P1: 440 Volt/60 Hertz/3 Phase Q1: 460-480 Volt/60 Hertz/3 Phase Q2: 480 Volt/60 Hertz/3 Phase |

Product Overview - Control Suffixes (Drawing 1 of 3)

All Models Except G and K Models



TMB2725P_70409201

Product Overview - Control Suffixes (Drawing 1 of 3)

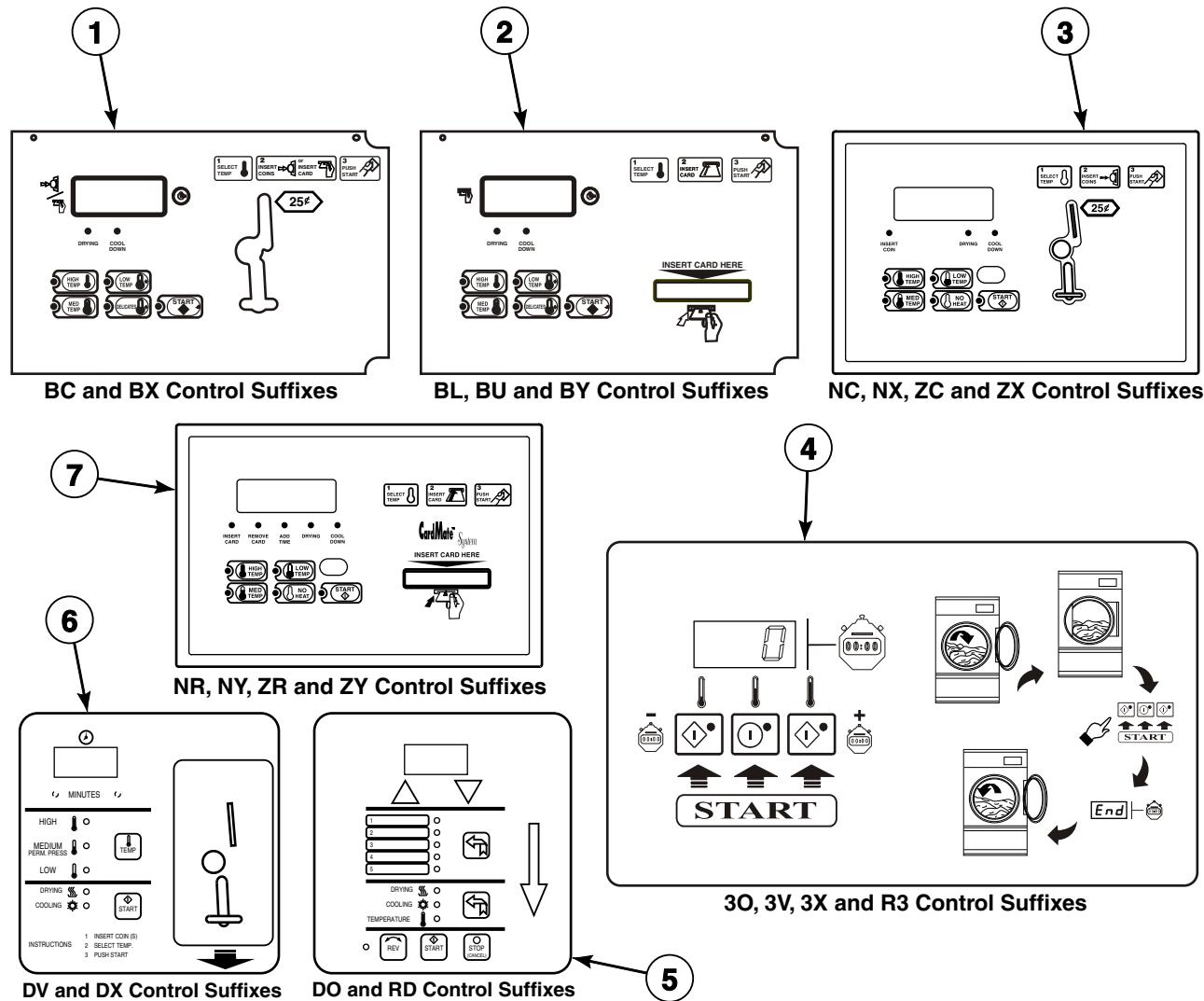
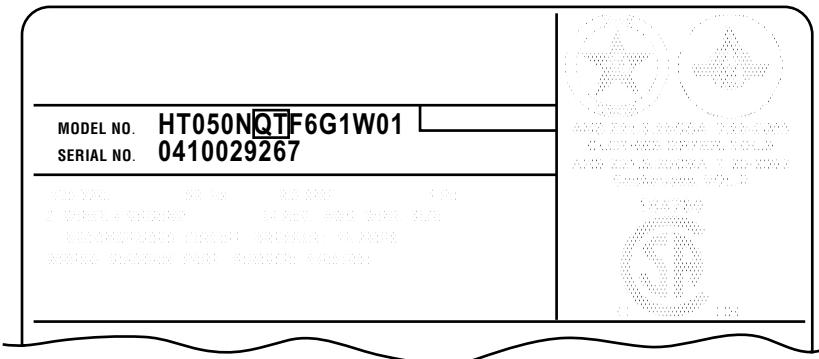
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|------------------------|--|
| 1 | - | Control - Nonreversing | CD: rotary coin drop CX: prep for coin CY: prep for card |
| 2 | - | Control - Nonreversing | MT: manual timer |
| | - | Control - Reversing | RT: reversing manual timer |
| 3 | - | Control - Nonreversing | OM: OPL micro |
| | - | Control - Reversing | RM: reversing OPL micro |
| 4 | - | Control - Nonreversing | SD: single drop SX: single drop, prep for coin |
| 5 | - | Control - Nonreversing | QT: dual digital timer |
| | - | Control - Reversing | RQ: reversing dual digital timer |

NOTE: Coin models have the following control suffixes: CD, CX, SD and SX.

NOTE: OPL models have the following control suffixes: CY, MT, OM, QT, RM, RQ and RT.

Product Overview - Control Suffixes (Drawing 2 of 3)

All Models Except G and K Models



TMB2727P_70409201

Product Overview - Control Suffixes (Drawing 2 of 3)

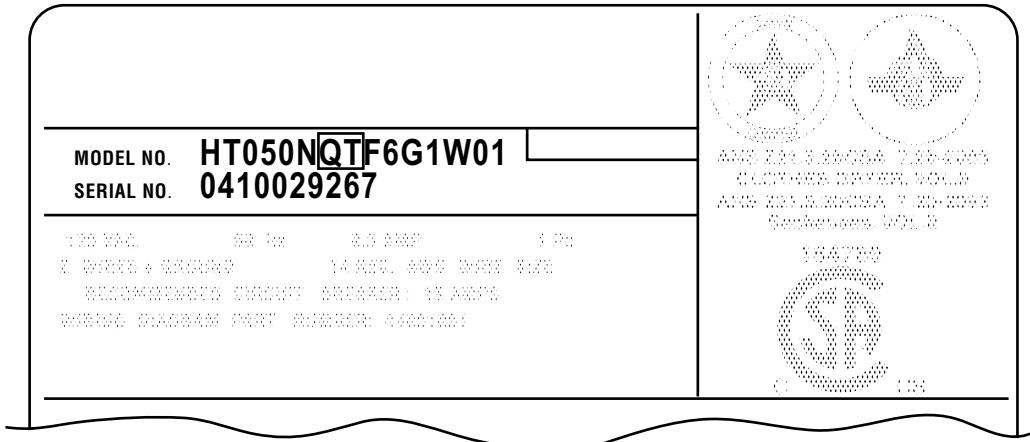
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|------------------------|---|
| 1 | - | Control - Nonreversing | BC: basic electronic, coin BX: basic electronic, prep for coin |
| 2 | - | Control - Nonreversing | BL: basic electronic, central pay BU: basic electronic, prep card-open BY: basic electronic, prep for card |
| 3 | - | Control - Nonreversing | NC: NetMaster coin NX: NetMaster, prep for coin ZC: NetMaster network, coin ZX: NetMaster network, prep for coin |
| 4 | - | Control - Nonreversing | 3O: DX4 OPL 3V: DX4 vended 3X: DX4 prep for coin |
| | - | Control - Reversing | R3: reversing DX4 OPL |
| 5 | - | Control - Nonreversing | DO: DMP OPL |
| | - | Control - Reversing | RD: reversing DMP OPL |
| 6 | - | Control - Nonreversing | DV: DMP vended DX: DMP prep for coin |
| 7 | - | Control - Nonreversing | NR: NetMaster card NY: NetMaster, prep for card ZR: NetMaster network, card ZY: NetMaster network, prep for card |

NOTE: Coin models have the following control suffixes: 3V, 3X, BC, BX, DV, DX, NC, NX, ZC and ZX.

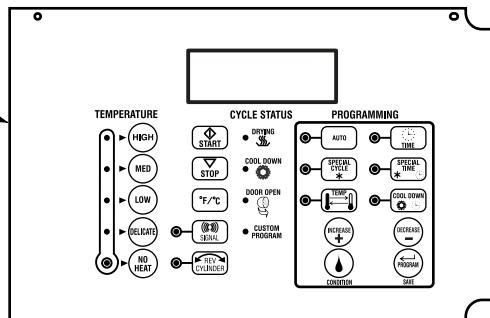
NOTE: OPL models have the following control suffixes: 3O, BL, BU, BY, DO, NR, NY, R3, RD, ZR and ZY.

Product Overview - Control Suffixes (Drawing 3 of 3)

G and K Models



1



OM and RM Control Suffixes

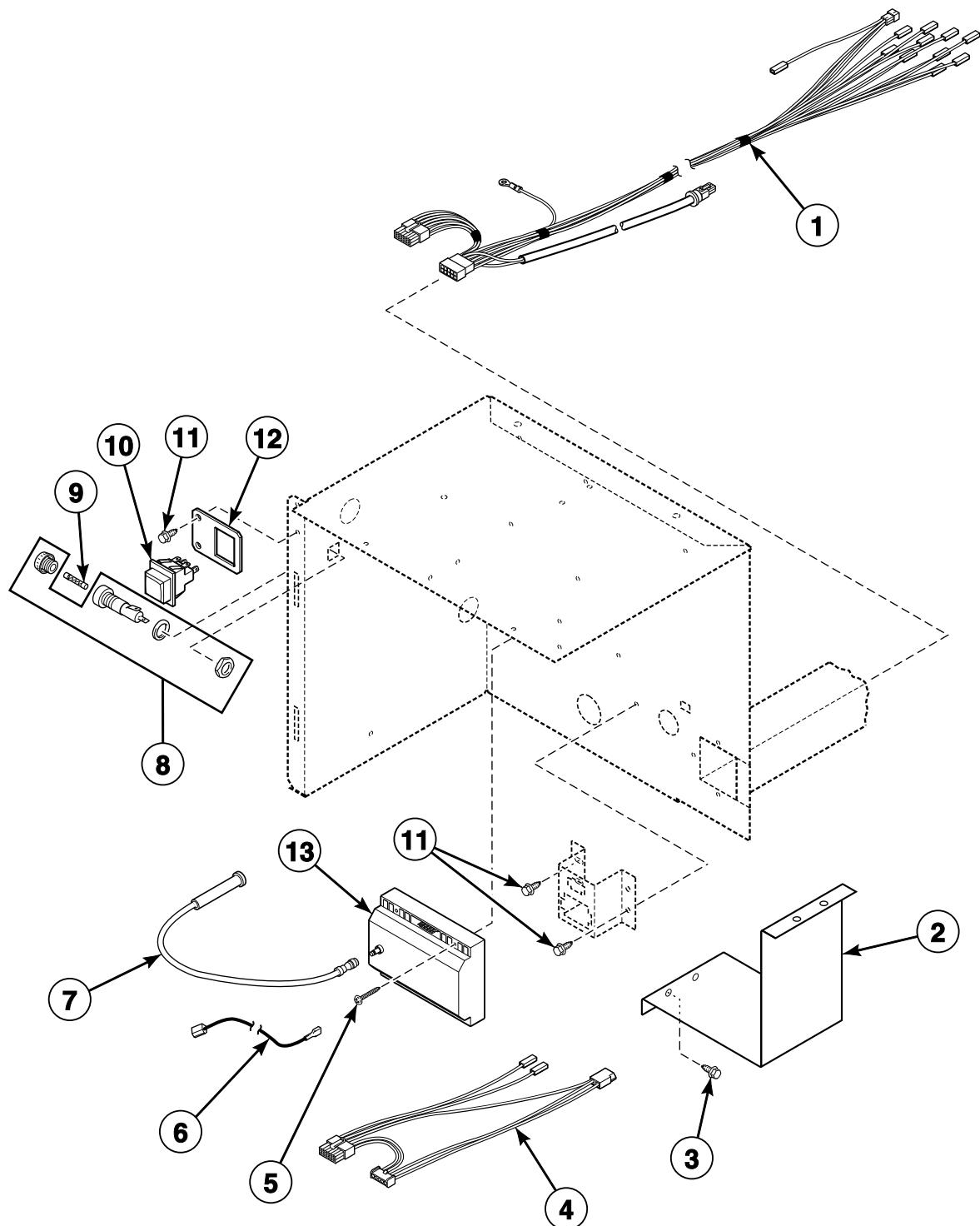
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Product Overview - Control Suffixes (Drawing 3 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|------------------------|-------------------------|
| 1 | - | Control - Nonreversing | OM: OPL micro |
| | - | Control - Reversing | RM: reversing OPL micro |

NOTE: OPL models have the following control suffixes: OM and RM.

Control Box



TMB1256P_70409201

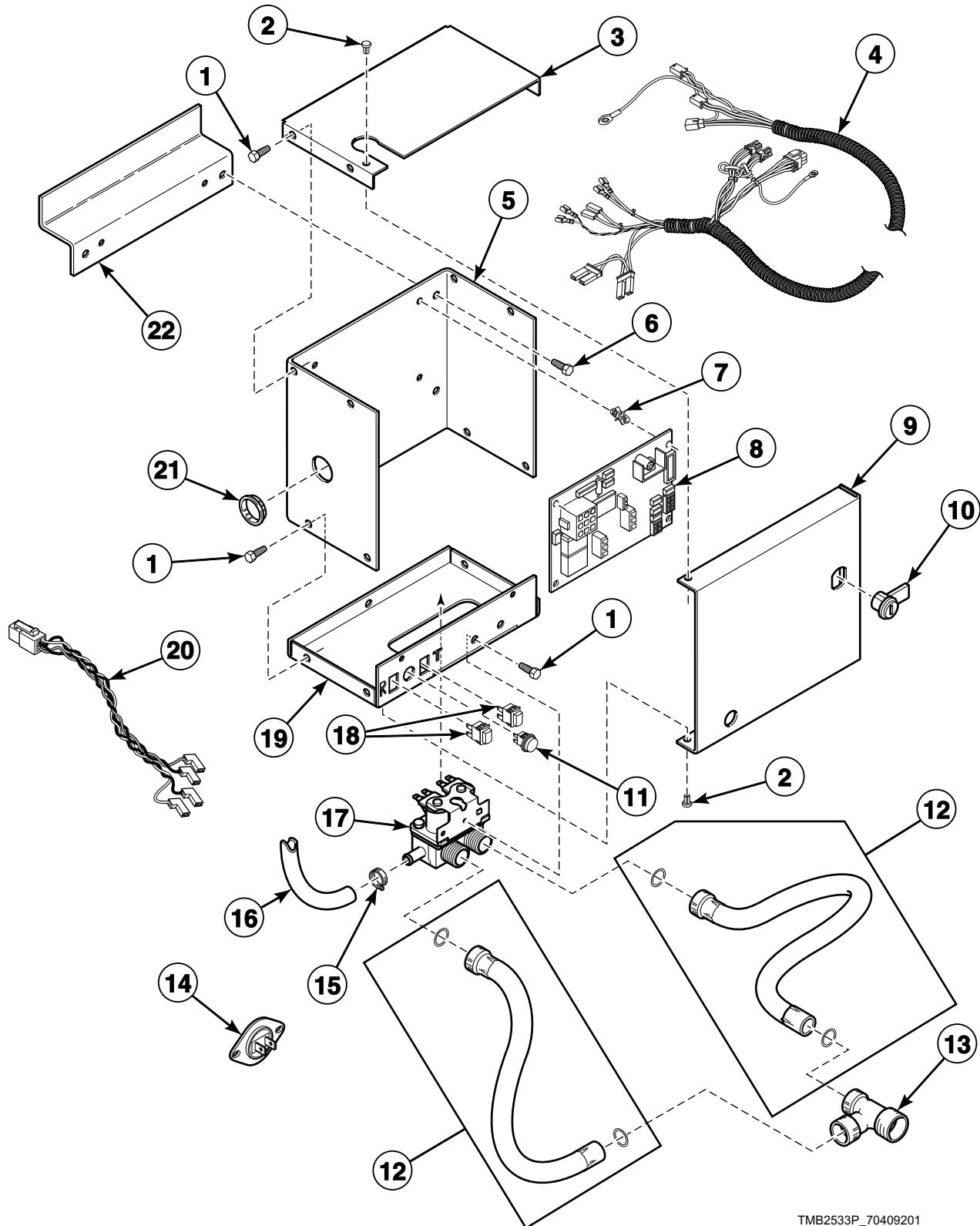
Control Box

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------|--|
| 1 | 44006301P | Main Harness | Non-CE models |
| | 44006501P | Main Harness | CE models with CD, CX, CY, MT and RT control suffixes through Serial No. 0602002257 |
| | 44098801 | Main Harness | CE models with 3O, 3V, BC, BL, BU, BX, BY, DO, DV, NC, NR, NX, NY, OM, QT, RD, RM, RQ, SD, SX, ZC, ZR, ZX and ZY control suffixes starting Serial No. 0602002258 |
| 2 | N/A | Ignition Control Shield | All models except B, C, I and N models; NC, NR, NX, NY, ZC, ZR, ZX and ZY control suffixes |
| 3 | 51780 | Screw | All models except B, C, I and N models; 4 required |
| 4 | M413678P | Control Box Harness Assembly | Non-CE and non-Australian gas models |
| | M413679 | Control Box Harness Assembly | Non-CE and non-Australian steam models; Bypass |
| | M413680 | Control Box Harness Assembly | Non-CE and non-Australian electric models |
| | M413824 | Control Box Harness Assembly | Australian models |
| | M413993 | Control Box Harness Assembly | CE gas models |
| | 44045601 | Control Box Harness | CE electric models |
| | M413168 | Bypass Harness Assembly | CE steam models |
| 5 | 70069901 | Screw | Gas models; 2 required |
| | M411143 | Screw | Australian models; 2 required |
| 6 | M411061 | ICM Return Lead | Australian models; Use with M410904P Instant Electronic Ignition Control |
| 7 | 44061603 | High Temperature Lead | Non-Australian models; Use with 70367301P or 70367401P Ignition Control |
| | 44061604 | High Temperature Lead | Australian models; Use with M410904P Instant Electronic Ignition Control |
| | 44239703 | High Voltage Suppression Cable | Use with 70483201P or 70458601P Ignition Control |
| 8 | 91024P | Fuse Receptacle | Non-CE models |
| 9 | M414232 | Fuse | Non-CE models |
| 10 | M413431 | Pushbutton Switch | CE gas models; Reset |
| 11 | 430497 | Screw | |
| 12 | 44005101 | Lighted Switch Bracket | CE gas models |
| 13 | M4954P3 | Ignition Control Kit | Australian models through Serial No. 0107002063; MT and RT control suffixes |
| | M4955P3 | Ignition Control Kit | Australian models through Serial No. 0107002063; OM and RM control suffixes |
| | M4956P3 | Ignition Control Kit | Australian models starting Serial No. 0107002064 |
| | 44264701 | Ignition Control Kit | CE gas models |
| | 44264601 | Ignition Control Kit | Non-CE and non-Australian gas models except BT075D, HT075D and ST075D |
| | M4982P3 | Ignition Control Kit | Models BT075D, HT075D and ST075D |

N/A = Part no longer available

Fire Suppression System Control Box

B, C and I Models Starting Serial No. 0609000375 and All A, G, H, K, S and U Models
Models with a F, K, L, T or U in the 11th character (ST075NRTF6K1W01)



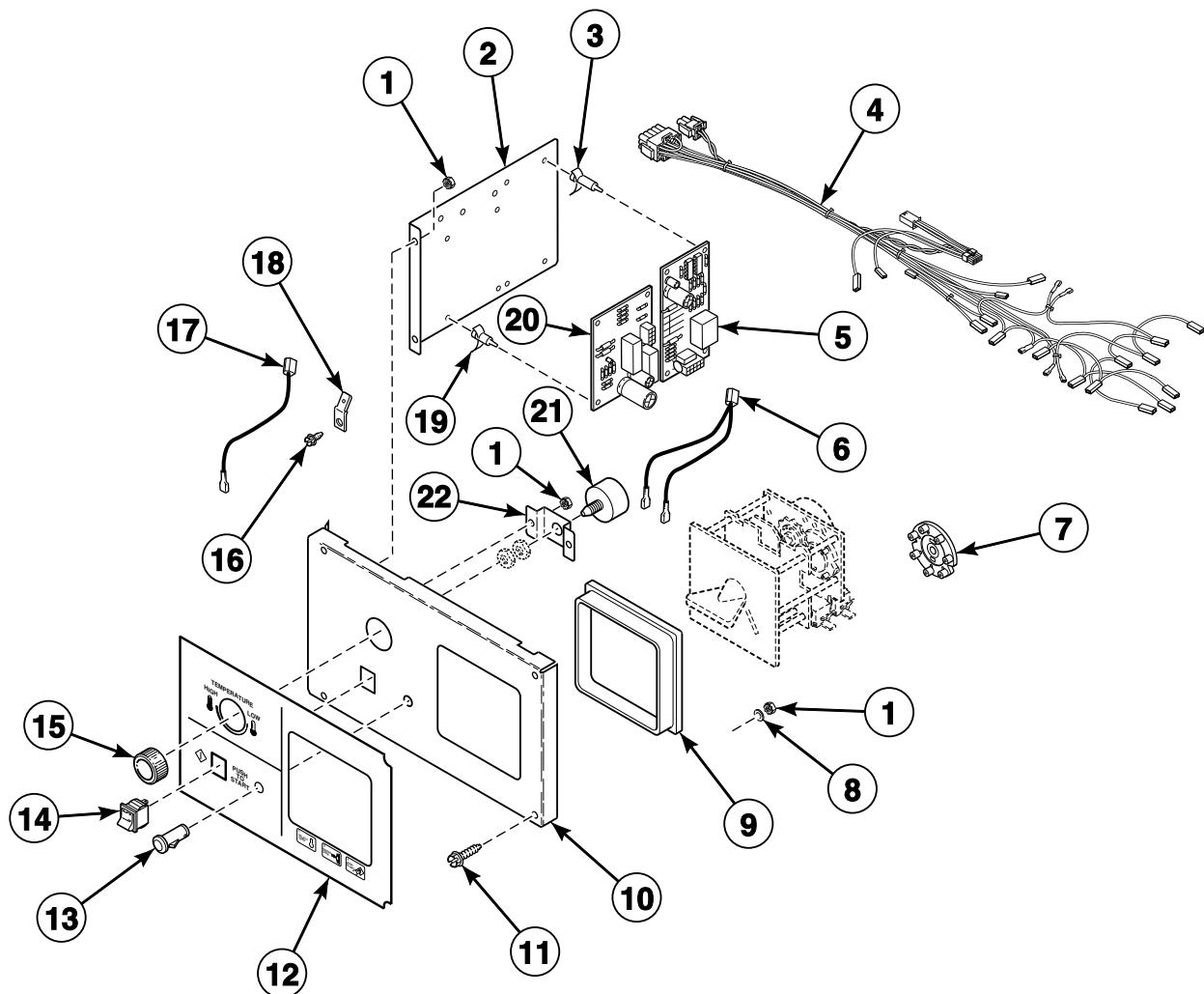
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Fire Suppression System Control Box

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------------------|---|
| 1 | 430497 | Screw | |
| 2 | M400713 | Drive Rivet | |
| 3 | 44065401 | Control Box Top | |
| 4 | 44076901P | Control Harness | |
| 5 | 44065101 | Control Box Housing | |
| 6 | 51780 | Screw | |
| 7 | 501523 | Circuit Board Support | 4 required |
| 8 | 44063801P | Control | |
| 9 | 44065201 | Control Box Cover | |
| 10 | 44089301P | Lock, Key and Nut Kit | RL001 key code; Optional if same key is to be used for control lock |
| | 70155601 | Key | RL001 |
| 11 | 801432 | Light | |
| 12 | F200116 | Water Hose | 2 required |
| 13 | 44069101 | Hose Fitting | |
| 14 | 44064701 | Thermistor | 2 required |
| 15 | 36801 | Hose Clamp | |
| 16 | 44073301 | Hose | 39 inches; Outlet hose |
| 17 | 36958P | Mixing Valve | |
| 18 | 801434W | Push-to-Start Switch | 2 required |
| 19 | 44065301 | Control Box Base | |
| 20 | 44068702P | Sensor Harness Assembly | |
| 21 | 70178701 | Snap Bushing | |
| 22 | 44065901 | Bracket | For mounting fire suppression system box to machine |

Electromechanical Coin Drop

C, H, P and S Models Except HT075D, ST075D and STF Models and Thermal Oil Models
Models with CD, CX and CY Control Suffixes



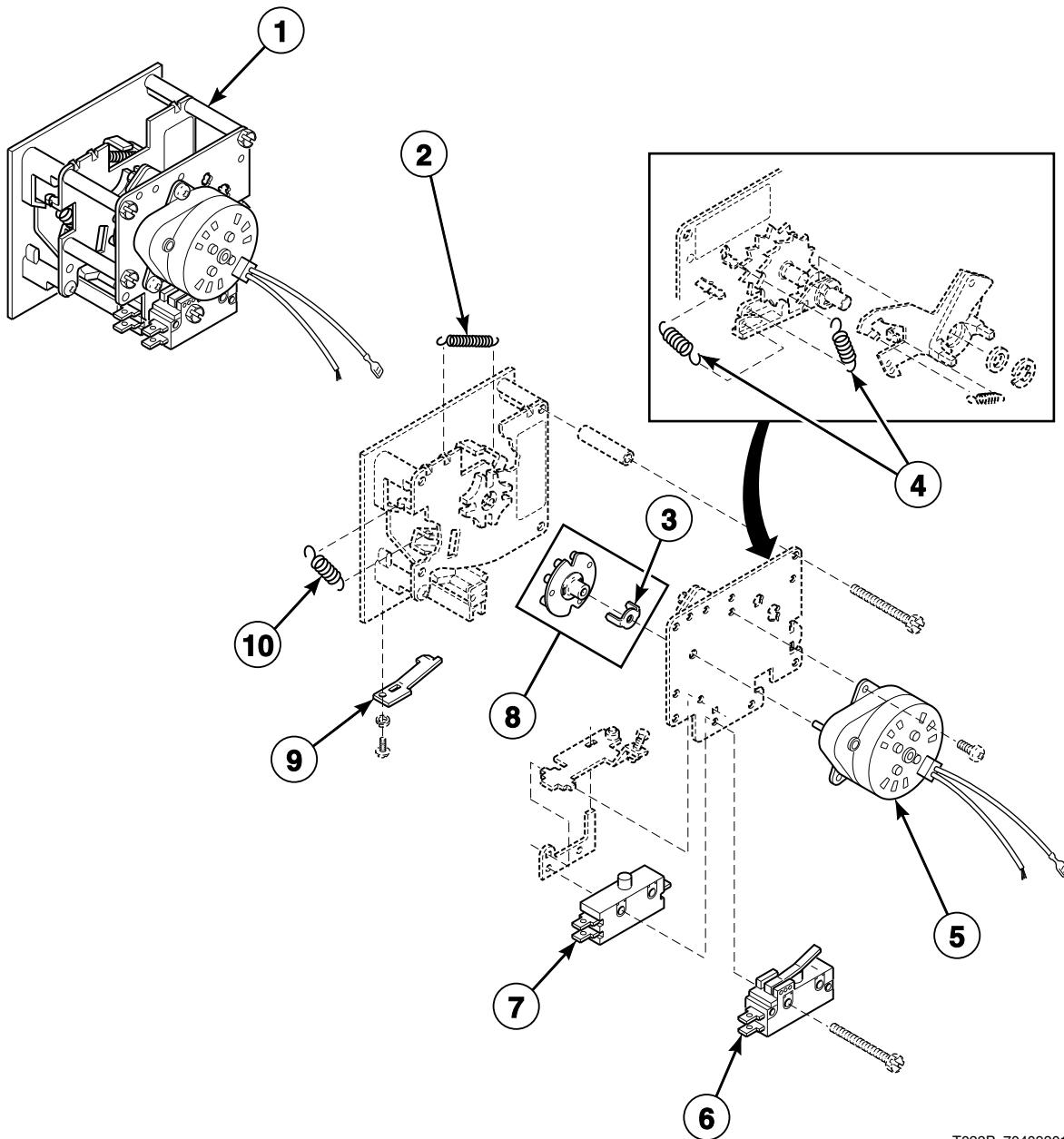
TMB2534P_70409201

Electromechanical Coin Drop

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------------|-------------------------------|
| 1 | 70054 | Nut | 7 required |
| 2 | 44018601 | Temperature Control Bracket | |
| 3 | 34896 | Circuit Board Support | 4 required |
| 4 | 44005501P | Control Panel Harness | Non-CE models |
| | 44006601 | Control Panel Harness | CE electric models |
| | 44025801 | Control Panel Harness | CE gas and steam models |
| 5 | 431347P | Thermostat Module | |
| 6 | 70084104P | Calibration Jumper | |
| 7 | M409532 | Cam Package | Timing cams; Includes 9 cams |
| 8 | M405535 | Washer | 3 required |
| 9 | 70061701 | Rotary Drop Shroud | |
| 10 | 70175804 | Control Plate Assembly | |
| 11 | 70069901 | Screw | 2 required |
| 12 | 70113501 | Overlay | C and S models; Text and icon |
| | 70131001 | Overlay | S models; Icon |
| | 70114301 | Overlay | H models; Text and icon |
| | 70134801 | Overlay | H models; Icon |
| | 70183501 | Overlay | P models; Text and icon |
| 13 | 70082201 | Indicator Light | |
| 14 | 70108501 | Start Switch | |
| 15 | 44020501 | Knob | P and S models; Temperature |
| | 44020502 | Knob | H models; Temperature |
| | 44020503 | Temperature Knob | C models; Temperature |
| 16 | 430497 | Screw | |
| 17 | M412645 | Jumper Wire Assembly | Ground wire |
| 18 | 00177 | Male Tab Terminal | |
| 19 | 70178801 | Circuit Board Support | 4 required |
| 20 | 70175301P | Timer Control Assembly | |
| 21 | 70475001P | Temperature Kit | Potentiometer |
| 22 | 70080701 | Mounting Bracket | |

Coin Meter

C, H, P and S Models Except HT075D, ST075D and STF Models and Thermal Oil Models
Models with CD, CX and CY Control Suffixes



T022P_70409201

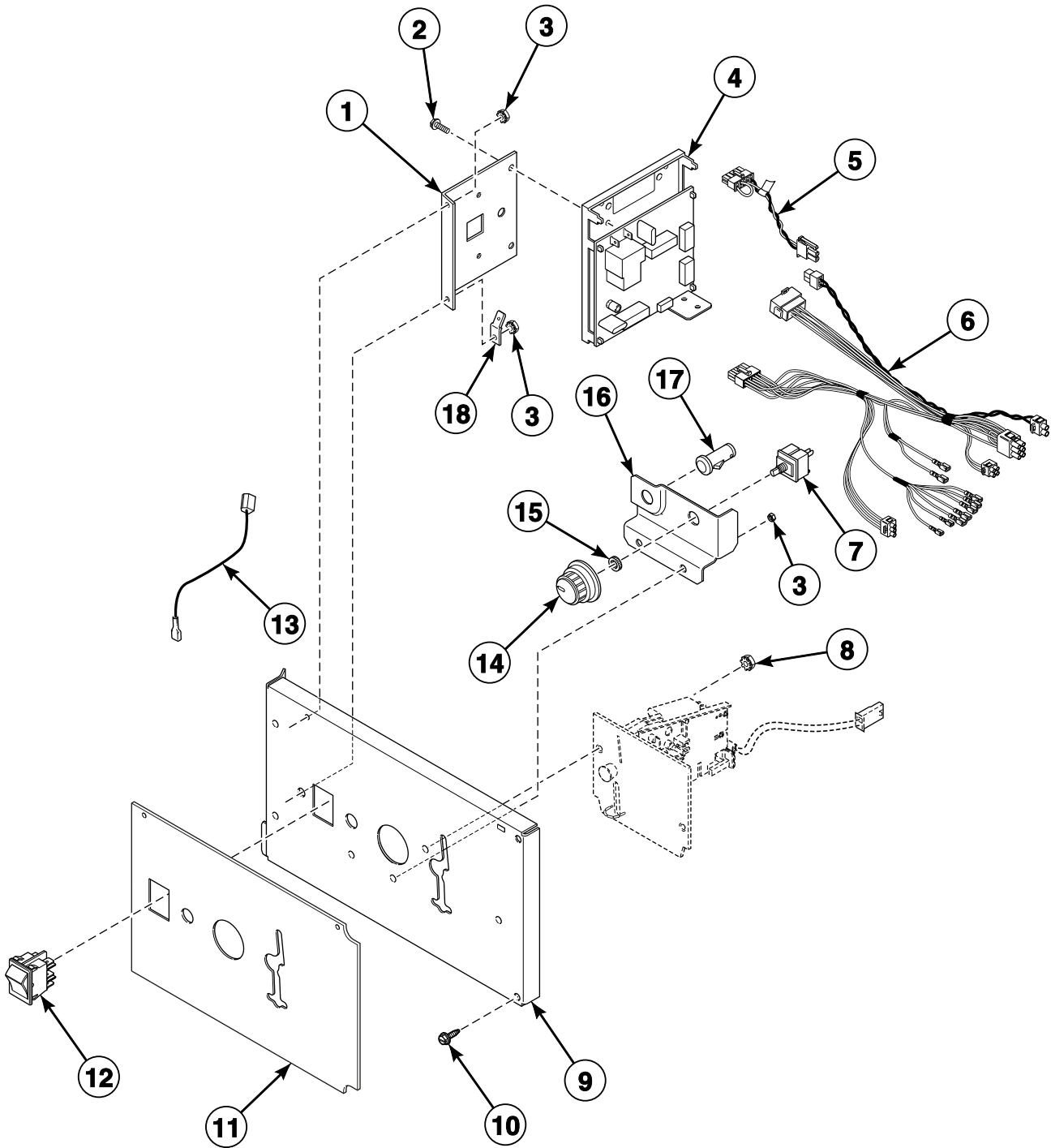
Coin Meter

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|----------------------|---|
| 1 | N/A | Coin Meter | Australia; .20/5 minutes; CD control suffix |
| | 70112501P | Coin Meter | Australia; 1.00/15 minutes; CD control suffix |
| | 70112701P | Coin Meter | USA; .25/10 minutes; CD control suffix |
| | 70137301P | Coin Meter | Standard; 118-1; 60 Hertz; CD control suffix |
| | 70137401P | Coin Meter | Standard; 118-5; 60 Hertz; CD control suffix |
| | 70151301 | Coin Meter | South Africa; .20/10 minutes; CD control suffix |
| | N/A | Coin Meter | England; 20 pence; CD control suffix |
| | N/A | Coin Meter | Denmark; 1 krone; CD control suffix |
| | M412546 | Coin Meter | Standard; 118-1; 50 Hertz; CD control suffix |
| | N/A | Coin Meter | Standard; 118-5/10; 50 Hertz; CD control suffix |
| 2 | 70262401 | Coin Meter | Euro; .20; CD control suffix |
| | N/A | Coin Meter | Euro; .50; CD control suffix |
| 3 | M405138B | Return Spring | |
| 4 | M400754 | Coin Meter Drive | |
| 5 | M402455 | Coil Spring | |
| 6 | 70218201 | Timer Motor | 60 Hertz |
| | 70218301 | Timer Motor | 50 Hertz |
| 7 | M400947 | Switch | Heat; Switch "B" |
| 8 | N/A | Single Throw Switch | Run; Switch "A" |
| | M400732P | Timing Cam | 10 pin; 6 minute |
| | M400733P | Timing Cam | 12 pin; 5 minute |
| | M400734P | Timing Cam | 2 pin; 30 minute |
| | M400735P | Timing Cam | 3 pin; 20 minute |
| | M400736P | Timing Cam | 4 pin; 15 minute |
| | M400737P | Timing Cam | 5 pin; 12 minute |
| | M400738P | Timing Cam | 6 pin; 10 minute |
| | M400739P | Timing Cam | 7 pin; 8.5 minute |
| | M400740P | Timing Cam | 8 pin; 7.5 minute |
| 9 | M400741P | Timing Cam | 9 pin; 6.6 minute |
| | M406297 | Coin Retainer Spring | |
| 10 | M405138A | Coin Carrier Spring | |

N/A = Part no longer available

Single Drop Controls

C, H, I and S Models Except HT075D, ST075D and STF Models
Models with SD and SX Control Suffixes



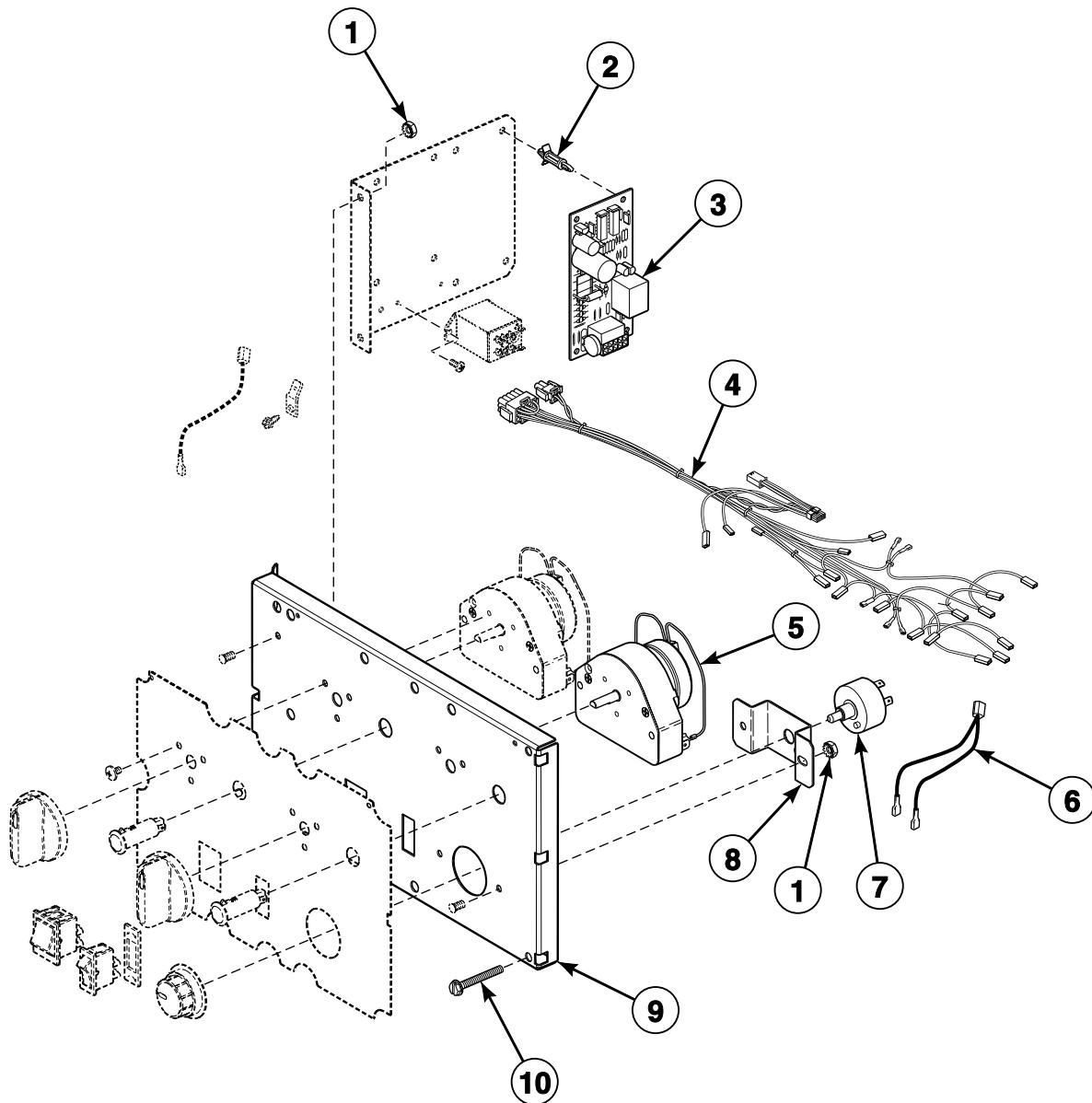
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Single Drop Controls

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|----------------------------------|-------------------|
| 1 | 70357901 | Control Chassis Mounting Bracket | |
| 2 | 501524 | Screw | |
| 3 | 70054 | Nut | |
| 4 | 513139P | Control Assembly | |
| 5 | 70324604 | Jumper Calibration Wire | |
| 6 | 44099901P | Control Panel Harness | Non-CE models |
| | 44100201P | Control Panel Harness | CE models |
| 7 | 511711 | Temperature Selector Switch | |
| 8 | 29786 | Nut | |
| 9 | 70363401 | Control Door Assembly | |
| 10 | 70069901 | Screw | |
| 11 | 70362901 | Overlay | C, I and S models |
| | 70363001 | Overlay | H models |
| 12 | 70455101 | Rocker Switch | Start switch |
| 13 | M412645 | Jumper Wire Assembly | |
| 14 | 44104601 | Temperature Knob | |
| 15 | 24205 | Nut | |
| 16 | 70350201 | Temperature Selector Bracket | |
| 17 | 801431 | Light | |
| 18 | 00177 | Male Tab Terminal | |

Manual Dual Timer Controls (Drawing 1 of 2)

A, B, C, H, P, S, U and Y Models Except BT075D, HT075D, ST075D, STF, UB and UTF Models;
GT and GU Models Through Serial No. 0110002231
Models with MT and RT Control Suffixes



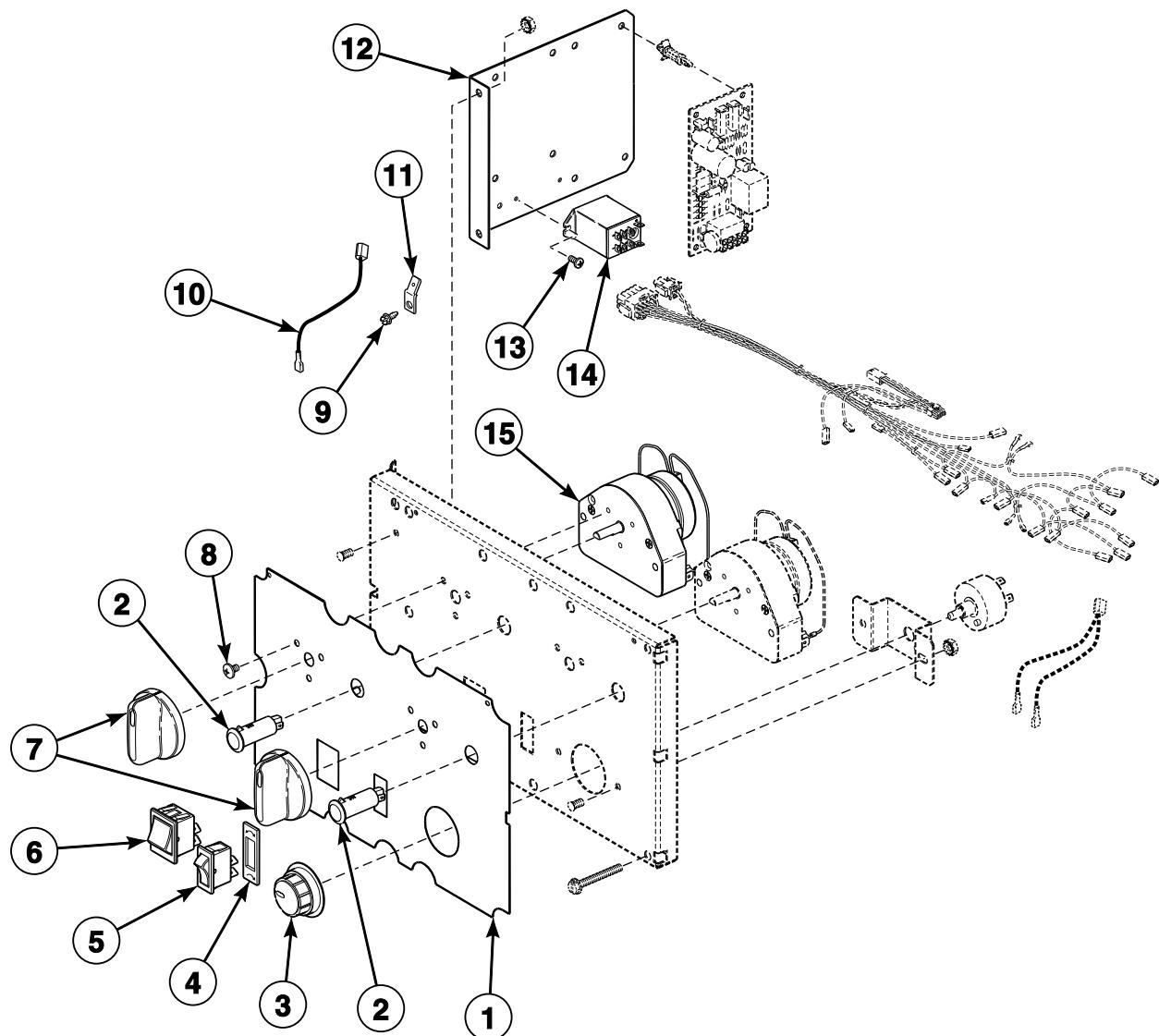
TMB1290P_70409201

Manual Dual Timer Controls (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------------|---|
| | M4799P3 | Control Conversion Kit | B and C non-CE electric and gas models with MT control suffix |
| | 44016201P | Control Assembly | |
| 1 | 70054 | Nut | 4 required |
| 2 | 34896 | Circuit Board Support | 4 required |
| 3 | 431347P | Thermostat Module | |
| 4 | 44005601P | Control Panel Harness | Non-CE models; Nonreversing |
| | 44005701P | Control Panel Harness | Non-CE models; Reversing |
| | 44006701 | Control Panel Harness | CE electric models; Nonreversing |
| | 44006801 | Control Panel Harness | CE electric models; Reversing |
| | 44025601 | Control Panel Harness | CE gas and steam models; Nonreversing |
| | 44025701 | Control Panel Harness | CE gas and steam models; Reversing |
| 5 | 70131701P | Timer | Heat; 50 and 60 Hertz |
| 6 | 70084104P | Calibration Jumper | |
| 7 | 70475001P | Temperature Kit | Potentiometer; 10-25000 ohms resistance |
| 8 | 70080701 | Mounting Bracket | |
| 9 | 70175803 | Control Plate Assembly | Includes self-clinching studs |
| 10 | 70069901 | Screw | 2 required |

Manual Dual Timer Controls (Drawing 2 of 2)

A, B, C, H, P, S, U and Y Models Except BT075D, HT075D, ST075D, STF, UB and UTF Models;
GT and GU Models Through Serial No. 0110002231
Models with MT and RT Control Suffixes



TMB1537P_70409201

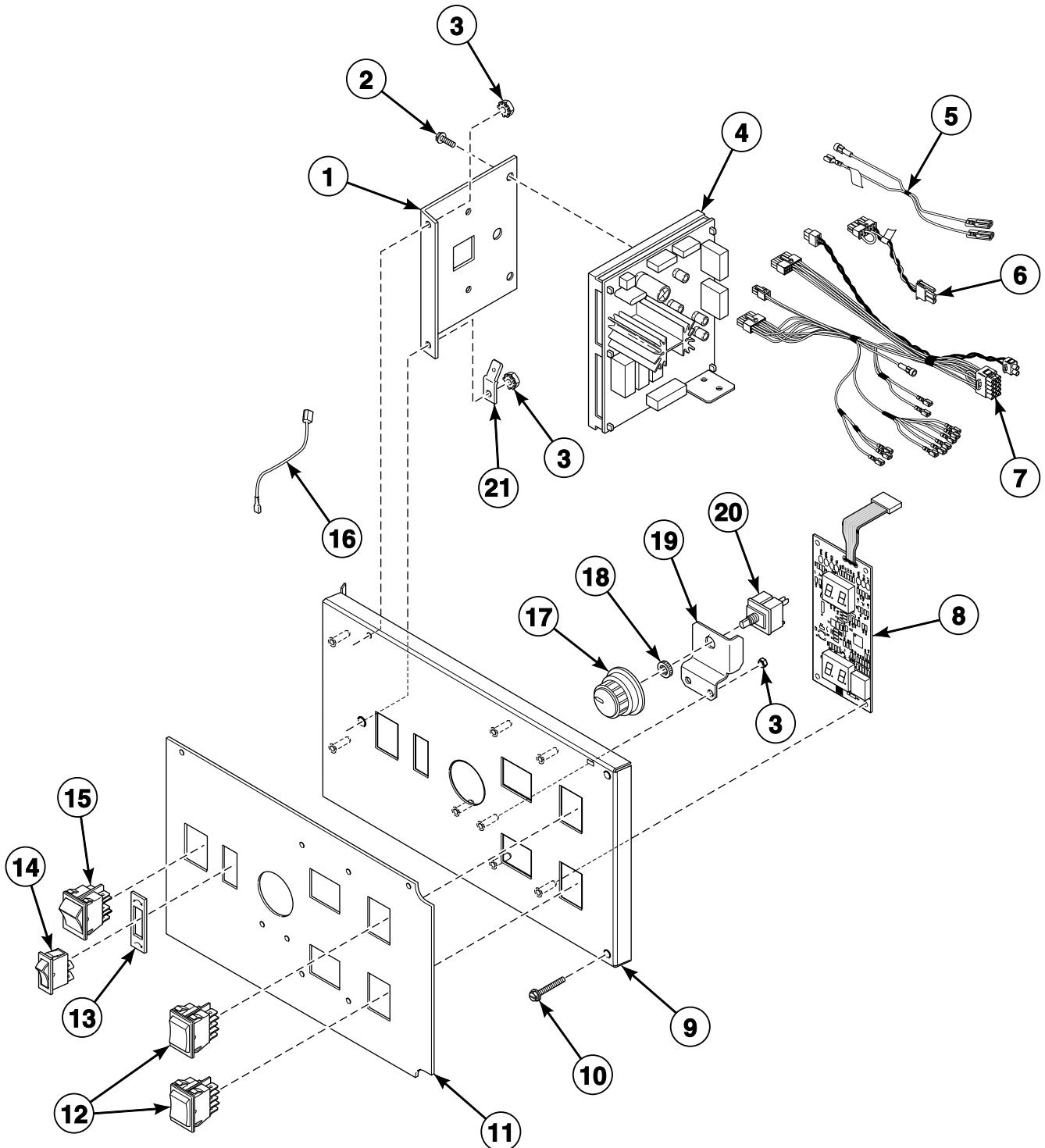
Manual Dual Timer Controls (Drawing 2 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----------|-----------|-----------------------------|--|
| | 44016201P | Control Assembly | |
| 1 | 70114501 | Overlay | A, B, C, S, U and Y models; Nonreversing |
| | 70114502 | Overlay | A, B, C, S, U and Y models; Reversing |
| | N/A | Overlay | G models; Nonreversing |
| | 70129202 | Overlay | G models; Reversing |
| | 70245901 | Overlay | P models; Nonreversing |
| | N/A | Overlay | P models; Reversing |
| | 70246001 | Overlay | H models; Nonreversing |
| | N/A | Overlay | H models; Reversing |
| | 70246101 | Overlay | H models; Nonreversing; Icon |
| | N/A | Overlay | H models; Reversing; Icon |
| | 70134901 | Overlay | S and U models; Nonreversing; Icon |
| | N/A | Overlay | S and U models; Reversing; Icon |
| 2 | 70082201 | Indicator Light | |
| 3 | 44020501 | Knob | A, P, S, U and Y models; Temperature |
| | 44020502 | Knob | G and H models; Temperature |
| | 44020503 | Temperature Knob | B and C models; Temperature |
| 4 | M413236 | Switch Plate | Reversing |
| 5 | M413270 | Rocker Switch | Reversing |
| 6 | 70108501 | Start Switch | Push to start |
| 7 | 70082101 | Timer Knob | A, P, S, U and Y models |
| | M410927 | Knob | G and H models |
| | M400773 | Knob | B and C models |
| 8 | M411052 | Screw | 3 required per timer |
| 9 | 430497 | Screw | |
| 10 | M412645 | Jumper Wire Assembly | Ground wire |
| 11 | 00177 | Male Tab Terminal | |
| 12 | 44018601 | Temperature Control Bracket | |
| 13 | M402797 | Screw | Non-CE models; 2 required |
| 14 | M412534 | Relay | Non-CE models |
| 15 | 70131801P | Timer | Cooling; 60 Hertz; 15 minute |
| | M412079P | Timer | Cooling; 50 Hertz; 15 minute |

N/A = Part no longer available

Dual Digital Timer Controls

C, H, I, S, U and Y Models Except STF, UB and UTF Models
Models with QT and RQ Control Suffixes



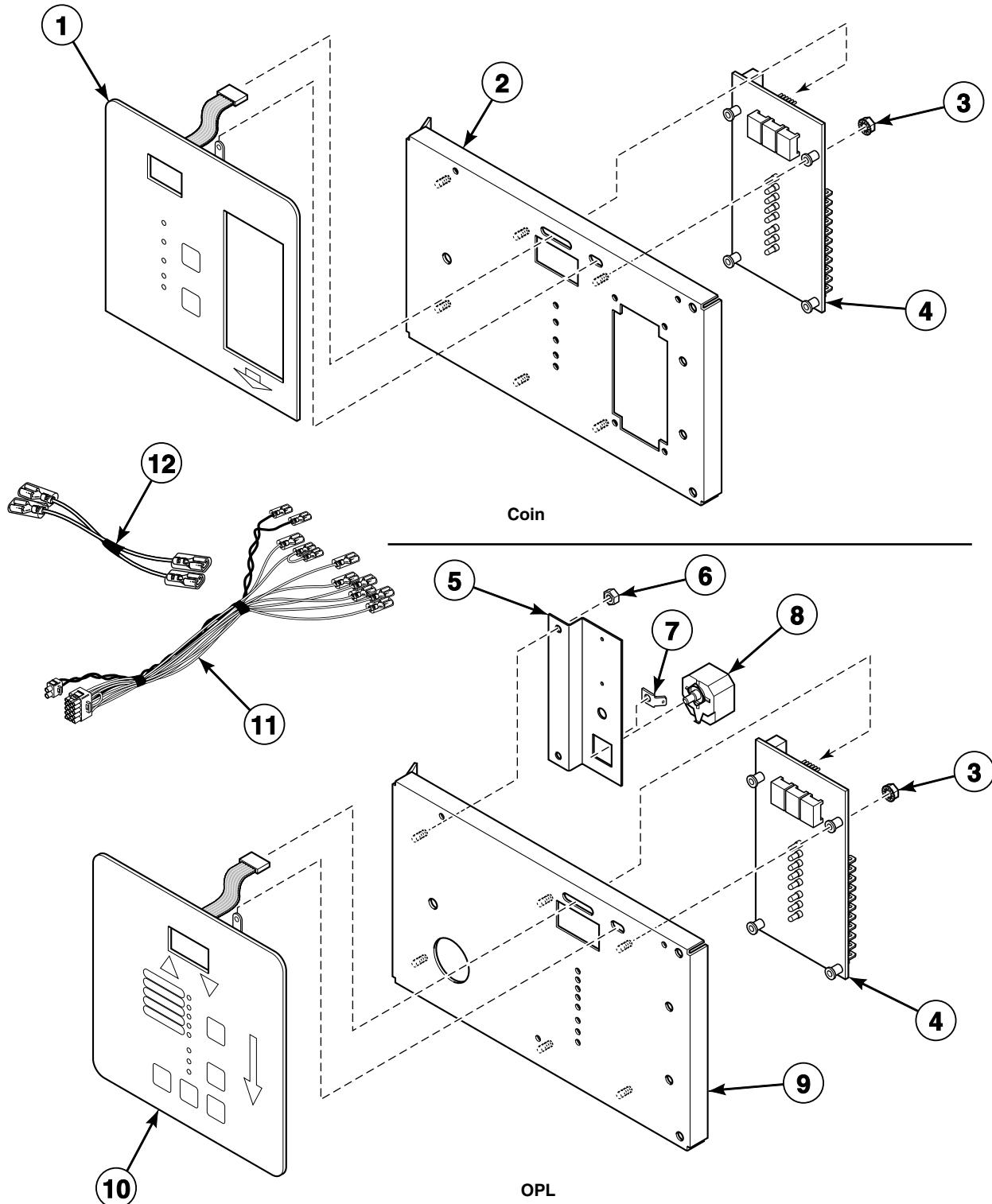
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Dual Digital Timer Controls

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------------------------------|---------------------------------------|
| 1 | 70357901 | Control Chassis Mounting Bracket | |
| 2 | 501524 | Screw | |
| 3 | 70054 | Nut | |
| 4 | 512202P | Control Assembly | |
| 5 | 44100101P | Control Harness | Reversing; Use in addition to item 7 |
| 6 | 70324605 | Jumper Calibration Wire | |
| 7 | 44100001P | Control Harness | Non-CE models |
| | 44100301P | Control Panel Harness | CE models |
| 8 | 512218P | Display Assembly | |
| 9 | 70360601 | Control Plate Assembly | |
| 10 | 70069901 | Screw | |
| 11 | 70362201 | Overlay | C, I, S, U and Y models; Nonreversing |
| | 70362202 | Overlay | C, I, S, U and Y models; Reversing |
| | 70362501 | Overlay | H models; Nonreversing |
| | 70362502 | Overlay | H models; Reversing |
| 12 | 70461301 | Rocker Switch | |
| 13 | M413236 | Switch Plate | Reversing |
| 14 | 44099601 | Rocker Switch | Reversing |
| 15 | 70455101 | Rocker Switch | Start switch |
| 16 | M412645 | Jumper Wire Assembly | Ground wire |
| 17 | 44104601 | Temperature Knob | |
| 18 | 24205 | Nut | |
| 19 | 70391701 | Temperature Selector Switch Bracket | |
| 20 | 511711 | Temperature Selector Switch | |
| 21 | 00177 | Male Tab Terminal | |

DMP Control

C and I Models
Models with DO, DV, DX and RD Control Suffixes



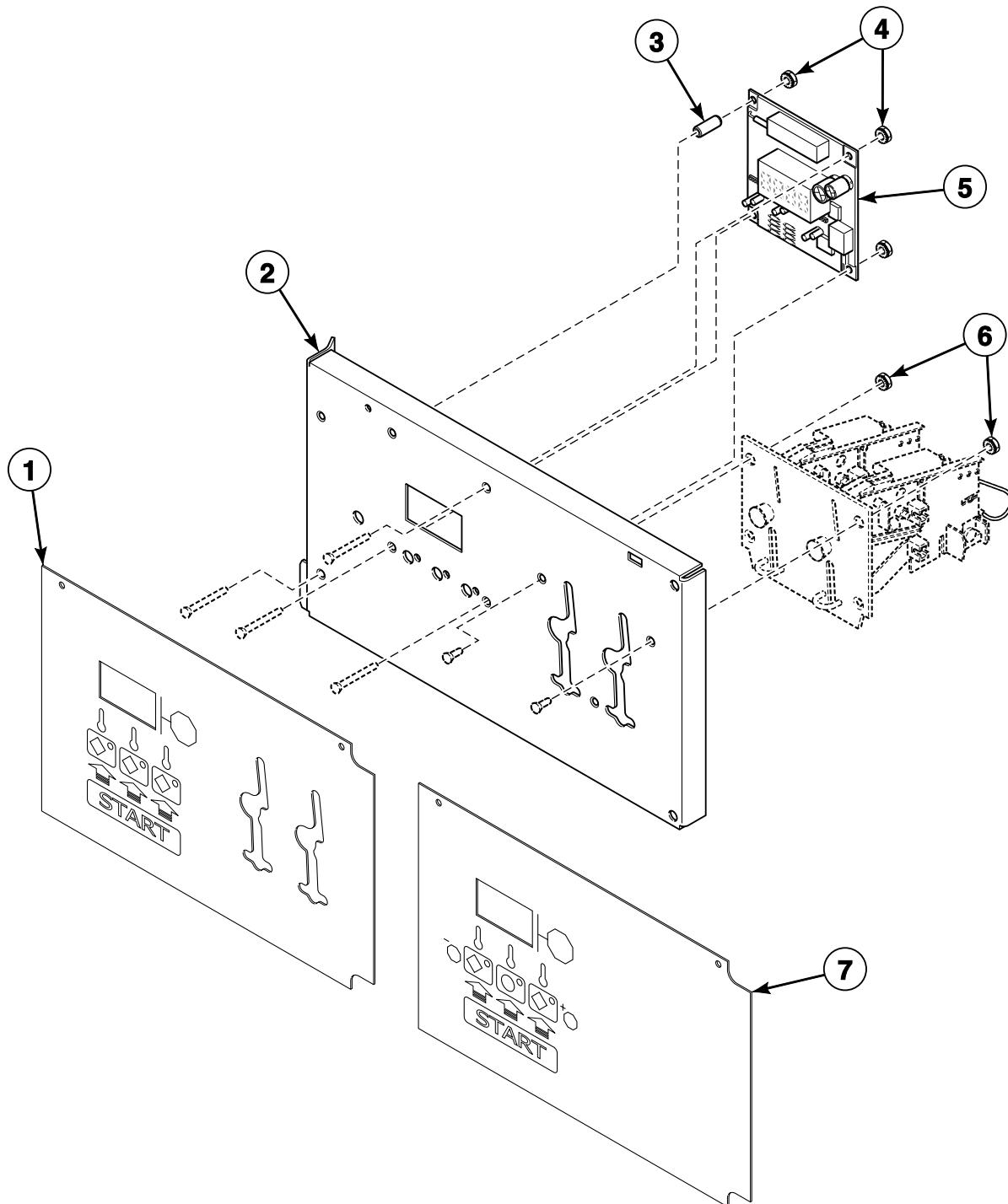
TMB2547P_70409201

DMP Control

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------|---|
| | M4797P3 | Control Conversion Kit | C models; DV and DX control suffixes |
| 1 | 44039402P | Membrane Switch | Coin |
| 2 | 44041001 | Control Plate Assembly | Coin; Includes studs |
| 3 | 29787 | Nut | |
| 4 | 44037801P | Electronic Control | |
| 5 | 44041701 | Relay/Buzzer Bracket | |
| 6 | 70054 | Nut | |
| 7 | 00177 | Male Tab Terminal | |
| 8 | 505447 | Adjustable Buzzer | |
| 9 | 44040901 | Control Plate Assembly | OPL; Includes studs |
| 10 | 44037901P | Membrane Switch | OPL |
| 11 | 44040301 | Control Panel Harness Assembly | Non-CE models; Nonreversing |
| | 44042601 | Control Panel Harness | Non-CE models; Reversing |
| | 44043201P | Control Panel Harness | CE models; Coin |
| 12 | 44042701 | Jumper Set Assembly | Coin; Use in addition to 44040301 Control Panel Harness Assembly or 44042601 Control Panel Harness |
| | 44042801 | Jumper Set Assembly | OPL; Buzzer; Use in addition to 44040301 Control Panel Harness Assembly or 44042601 Control Panel Harness |

DX4 Electronic Control

B and I Models
Models with 3O, 3V, 3X and R3 Control Suffixes



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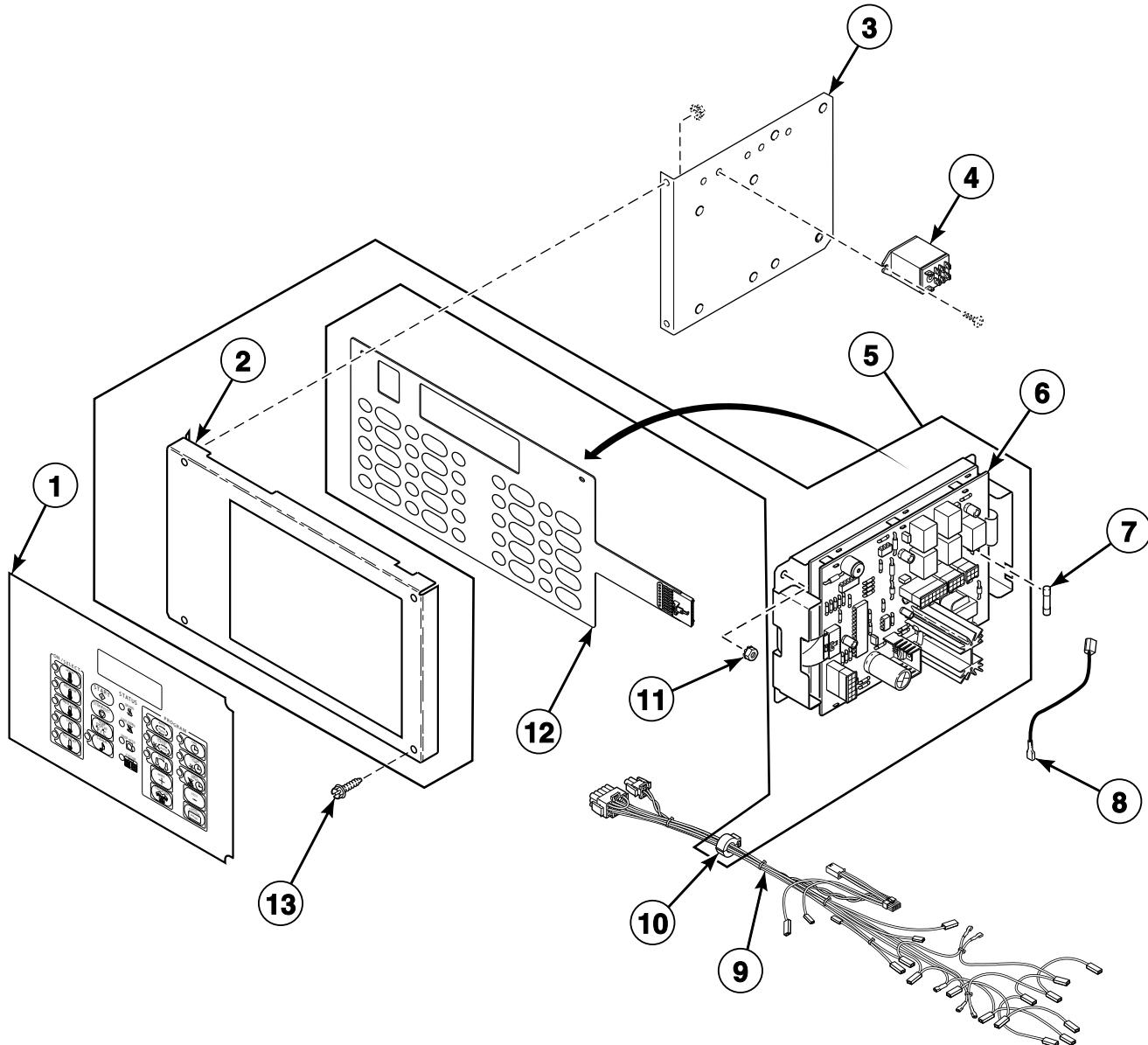
DX4 Electronic Control

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------|----------------------------------|
| | 44051401 | Control Panel Harness | CE models through 7/10/2005 |
| | N/A | Control Panel Harness | CE models starting 7/11/2005 |
| | 44052601 | Control Panel Harness | Non-CE models through 7/10/2005 |
| | 44098601 | Control Panel Harness | Non-CE models starting 7/11/2005 |
| 1 | 44050502 | Graphic Overlay | Dual; Coin (shown) |
| | 44050501 | Graphic Overlay | Single; Coin |
| 2 | 44050701P | Control Plate Kit | Includes studs |
| 3 | 44050601 | Sleeve | 4 required |
| 4 | 29787 | Nut | |
| 5 | 70462305P | Control Assembly | 3O control suffix |
| | 70462306P | Control Assembly | R3 control suffix |
| | 70462365P | Control Assembly | 3V and 3X control suffixes |
| 6 | 29786 | Nut | 2 required |
| 7 | 44240501 | Graphic Overlay | OPL |

N/A = Part no longer available

OPL Microprocessor Controls

A, G, H, K, L, P, S and U Models
Models with OM and RM Control Suffixes



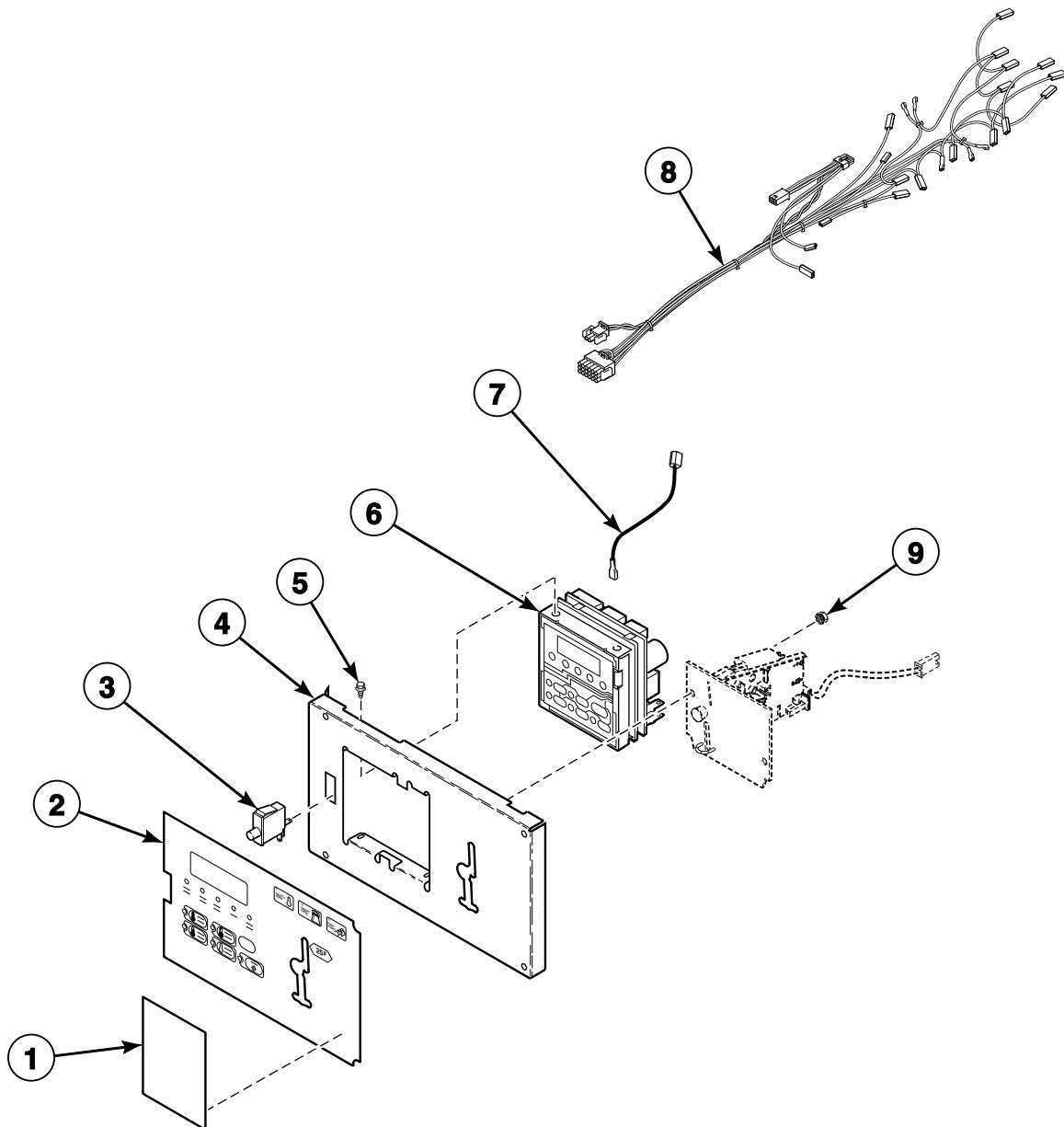
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OPL Microprocessor Controls

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------------|---|
| 1 | 70115801 | Overlay | A, L, S and U models; Nonreversing; Text and icon |
| | 70128401 | Overlay | A, L, S and U models; Reversing; Text and icon |
| | 70128701 | Overlay | H models; Nonreversing; Text and icon |
| | 70128601 | Overlay | H models; Reversing; Text and icon |
| | 70130301 | Overlay | P models; Nonreversing; Text and icon |
| | 70135301 | Overlay | P models; Reversing; Text and icon |
| | 44130002 | Overlay | G models starting Serial No. 0707008006; K models; Nonreversing; Text and icon |
| | 44130001 | Overlay | G models starting Serial No. 0707008006; K models; Reversing; Text and icon |
| | 70130401 | Overlay | GT and GU models through Serial No. 0110002231; A, S and U models; Nonreversing; Icon |
| | 70130501 | Overlay | GT and GU models through Serial No. 0110002231; A, S and U models; Reversing; Icon |
| | 70130601 | Overlay | H models; Nonreversing; Icon |
| | 70130701 | Overlay | H models; Reversing; Icon |
| 2 | 70175805 | Control Plate Assembly | |
| 3 | 44018601 | Temperature Control Bracket | |
| 4 | M412534 | Relay | |
| 5 | 44013601P | Control Assembly | Does not include overlay or control panel harness |
| 6 | 70228401P | Control Kit | With tape |
| 7 | 70406501 | Fuse | |
| 8 | M412645 | Jumper Wire Assembly | Ground wire |
| 9 | 44016701P | Control Panel Harness | Non-CE models; Nonreversing |
| | 44016702 | Control Panel Harness | Non-CE models; Reversing |
| | 44017001 | Control Panel Harness | CE models; Nonreversing |
| | 44017002 | Control Panel Harness | CE models; Reversing |
| 10 | M413930P | Ferrite Core Assembly | |
| 11 | 70054 | Nut | 4 required |
| 12 | M414368P | Membrane Switch | |
| 13 | 70069901 | Screw | 2 required |

Coin Drop Components for MDC Models

G, H, L, P and S Models Except STF Models
Models with BC, BL and BX Control Suffixes



TMB2548P_70409201

Coin Drop Components for MDC Models

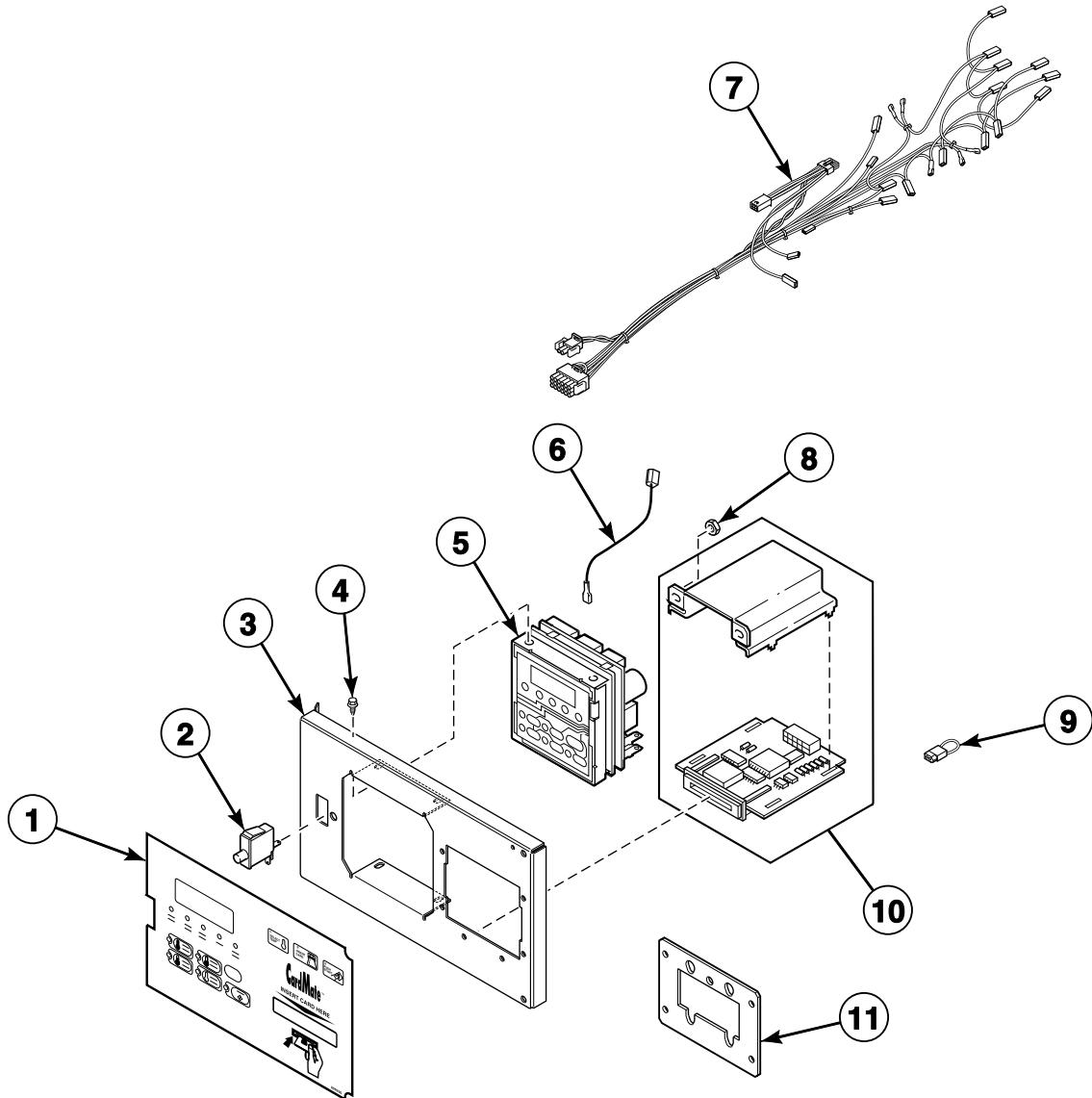
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------|---|
| 1 | 39564 | Coin Drop Overlay | S models with BL** control suffix; Cover |
| | 70246301 | Coin Cover Overlay | L models with BL** control suffix; Cover |
| | 70286701 | Overlay | P models with BL** control suffix; Cover |
| | 70275401 | Overlay | H models with BL** control suffix; Cover |
| 2 | 70257701 | Overlay | L and S models with BC, BL** and BX control suffixes; Text; Single drop |
| | 70129501 | Overlay | P models with BC* and BX* control suffixes; Single drop |
| | 70129601 | Overlay | P models with BC* and BX* control suffixes; Dual drop |
| | 70321001 | Overlay | P models with BC* and BX* control suffixes; World drop |
| | 70259001 | Overlay | P models with BC* and BX* control suffixes |
| | 70261001 | Overlay | L and S models with BC, BL** and BX control suffixes; Icon; Single drop |
| | 70257702 | Overlay | L and S models with BC and BX control suffixes; Dual drop |
| | 70261002 | Overlay | L and S models with BC and BX control suffixes; Dual drop |
| | 70411701 | Overlay | G models with BC and BX control suffixes; Text; Single drop |
| | 70411702 | Overlay | G models with BC and BX control suffixes; Text; Dual drop |
| | 70258001 | Overlay | H models with BC, BL** and BX control suffixes; Text; Single drop |
| | 70261201 | Overlay | H models with BC, BL** and BX control suffixes; Icon; Single drop |
| | 70258002 | Overlay | H models with BC and BX control suffixes; Dual drop |
| | 70261202 | Overlay | H models with BC and BX control suffixes; Icon; Dual drop |
| 3 | 70413301 | Pushbutton Switch | |
| 4 | 70291001P | Control Plate Kit | |
| 5 | 501524 | Screw | 4 required for mounting control |
| 6 | 511867P | Control Assembly | |
| 7 | M412645 | Jumper Wire Assembly | Ground wire |
| 8 | 44010801P | Control Panel Harness | Non-CE models |
| | 44010901 | Control Panel Harness | CE models |
| 9 | 29786 | Nut | 3 required |

* NOTE: P models with BC or BX control suffixes require an overlay and coin drop overlay.

** NOTE: BL control suffix requires an overlay and overlay cover specific to model.

Central Pay and Card Reader MDC Models

G, H, K, L, N, P and S Models Except STF Models
Models with BG, BL, BU and BY Control Suffixes



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Central Pay and Card Reader MDC Models

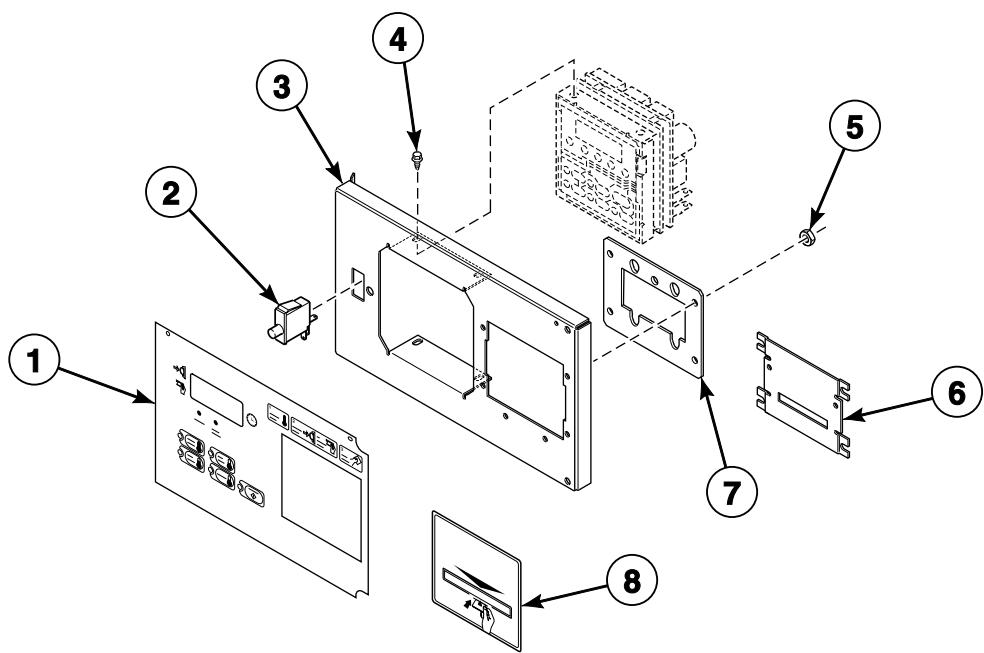
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|----------------------------------|---|
| 1 | 70266701 | Overlay | L and S models with BY control suffix; Text |
| | N/A | Overlay | L and S models with BY control suffix; Icon |
| | 70257703 | Overlay | L and S models except model ST075D with BY control suffix; Text |
| | 70261003 | Overlay | L and S models except model ST075D with BY control suffix; Icon |
| | 70259001 | Overlay | P models with BL* control suffix |
| | 70266801 | Overlay | H models with BY control suffix; Text |
| | 70258003 | Overlay | H models except model HT075D with BU control suffix; Text |
| | 70411703 | Overlay | G and K models with BG control suffix; Text |
| 2 | 70413301 | Pushbutton Switch | |
| 3 | N/A | Control Plate Assembly | BY control suffix |
| | 70348801 | Control Plate Assembly | H, N, P and S models except models HT075D and ST075D with BU control suffix |
| | 70291001P | Control Plate Kit | H, L, P and S models with BL control suffix |
| 4 | 501524 | Screw | |
| 5 | 511867P | Control Assembly | |
| 6 | M412645 | Jumper Wire Assembly | Ground wire |
| 7 | 44010801P | Control Panel Harness | Non-CE models |
| | 44010901 | Control Panel Harness | CE models |
| 8 | 70054 | Nut | |
| 9 | N/A | Bypass Jumper Wire | |
| 10 | 510068P | Card Reader and Bracket Assembly | |
| 11 | 70208801 | Mounting Plate | H, N, P and S models except models HT075D and ST075D with BU control suffix |

N/A = Part no longer available

* NOTE: BL control suffix requires an overlay and overlay cover specific to model.

Optional Card Reader Mountings for MDC Models

H, L, N, P and S Models Starting Serial No. 0408000120 Except STF Models
Models with BY Control Suffix



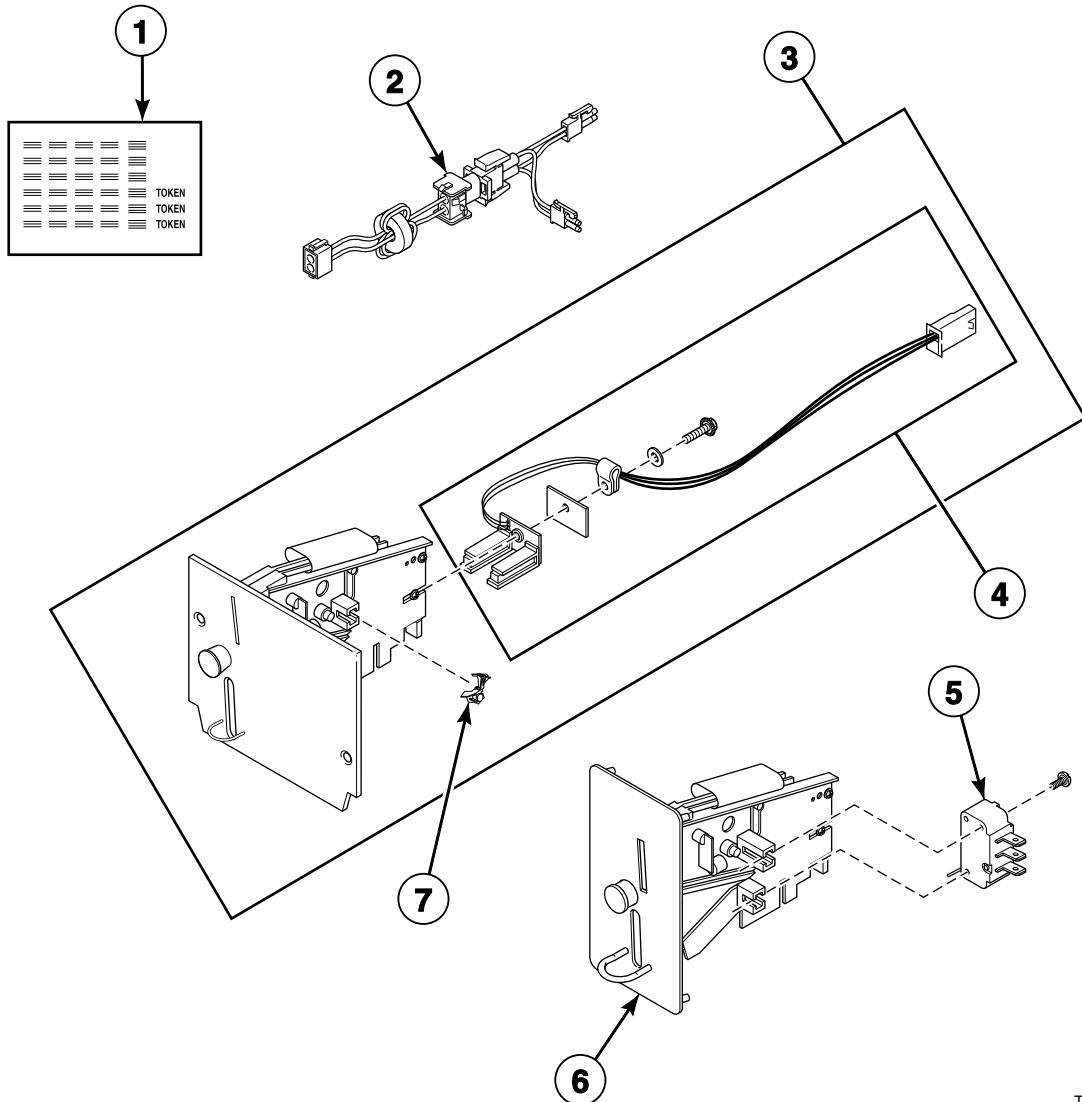
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Optional Card Reader Mountings for MDC Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|--------------------------|--------------------------------------|
| 1 | 70257703 | Overlay | S models; Text and icon |
| | 70258003 | Overlay | H models; Text and icon |
| | 70304401 | Overlay | N models; Text and icon |
| 2 | 70413301 | Pushbutton Switch | |
| 3 | 70348801 | Control Plate Assembly | |
| 4 | 501524 | Screw | 4 required |
| 5 | 70054 | Nut | 4 required |
| 6 | 44089501 | Slot Card Plate Assembly | Included in literature packet |
| 7 | 70208801 | Mounting Plate | |
| 8 | 70334201 | Card Reader Overlay | Black; Included in literature packet |
| | 70334301 | Card Reader Overlay | Gray; Included in literature packet |

Coin Drops

All Models Except U Models with All Control Suffixes Except CD, CX and CY



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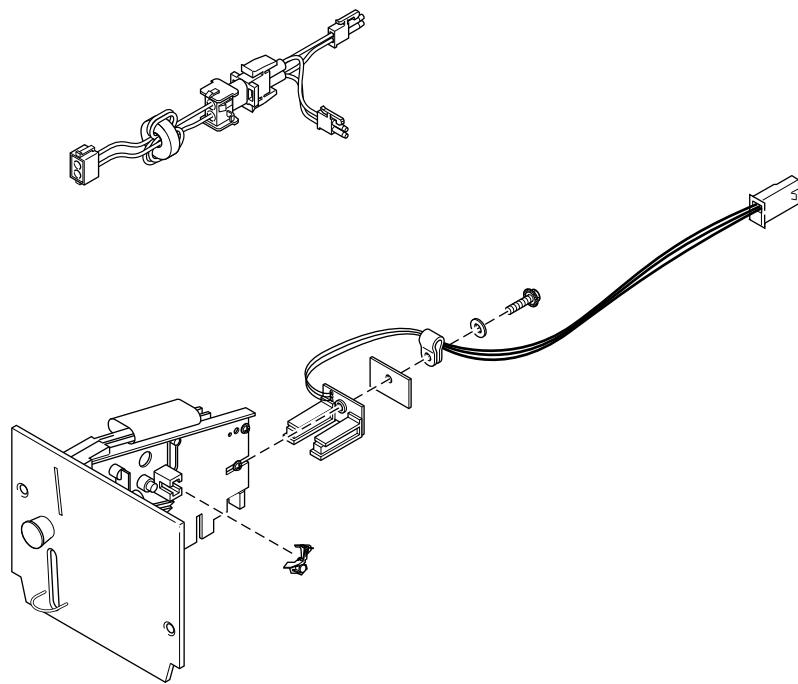
Coin Drops

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------------------------|--|
| 1 | 38725 | Coin Identification Paper | |
| 2 | 44065801 | Electronic Coin Drop Harness | Included in CK502 Electronic Coin Drop Kit |
| 3 | 70294103P | Electronic Coin Drop Assembly | United Kingdom (default) and Europe |
| | 70294104 | Electronic Coin Drop Assembly | Euro (default), Denmark and Norway |
| | 70294105P | Electronic Coin Drop Assembly | Australian (default), New Zealand, Hong Kong, South Korea and Malaysia |
| | 70294106 | Electronic Coin Drop Assembly | Mexico (default), Ecuador and USA dollar |
| | 70294116 | Electronic Coin Drop Assembly | Malaysia (default), China, Russia and Singapore |
| | 70294107 | Electronic Coin Drop Assembly | Lithuania (default), Latvia and Europe |
| | 70441601P | Coin Drop | USA; \$.25; Single |
| | 70256402P | Coin Drop | USA; \$.25 and \$1.00; Dual |
| | 70429001 | Coin Drop | B models; USA |
| | 38475 | Coin Drop Assembly | Japan; 100 yen |
| | 38519 | Coin Drop Assembly | Japan; 100 and 500 yen |
| | 38467 | Coin Drop Assembly | Australia; .20 and 1.00 |
| | 39748 | Coin Drop | Token; Jeton; CE models |
| | 210195 | Coin Drop Assembly | Euro; .20 and 1.00 |
| | 210196 | Coin Drop Assembly | Euro; .50 and 1.00 |
| | 70283102 | Coin Drop Assembly | Euro; .20 and .50 |
| | 70294111 | Electronic Coin Drop Assembly | Euro; .10, .20, .50, 1.00 and 2.00 |
| | 38462P | Coin Drop Assembly | Token; 118-1 |
| | 38463 | Coin Drop Assembly | Token; 118-5 |
| | 38464P | Coin Drop Assembly | Canada; .25 |
| | 70441602 | Coin Drop Assembly | Canada; .25 and 1.00 |
| | 38472 | Coin Drop Assembly | England; 20 pence and 1 pound |
| | 38521 | Coin Drop Assembly | Korea; 100 and 500 won |
| | N/A | Coin Drop Assembly | New Zealand; .20 and 1.00 |
| | 38963P | Coin Drop | Token 118-16 not available; Replacement for 38963P Coin Drop only |
| | 39157 | Coin Drop Assembly | Israel; Shekel |
| | CK077 | Coin Drop Kit | Taiwan; 10 NT |
| | 70281102 | Coin Drop Assembly | Taiwan; Dual drop |
| 4 | 200674P | Opto Coupler | |
| 5 | 70286101P | Coin Drop Switch | B, C and I models |
| 6 | 44039701P | Coin Drop Assembly | USA; \$.25; DO, DV, DX and RD control suffixes |
| | 44039702 | Coin Drop Assembly | Mexico; 2 peso; DO, DV, DX and RD control suffixes |
| | 44039703 | Coin Drop Assembly | Token; .880; DO, DV, DX and RD control suffixes |
| | 44039704 | Coin Drop Assembly | Japan; 100 yen; DO, DV, DX and RD control suffixes |
| | 44039705 | Coin Drop Assembly | England; 20 pence; DO, DV, DX and RD control suffixes |
| | 44039706 | Coin Drop Assembly | Token; .800; DO, DV, DX and RD control suffixes |
| | 44039707 | Coin Drop Assembly | England; 50 pence; DO, DV, DX and RD control suffixes |
| 7 | 201595P | Wire Guard | |

N/A = Part no longer available

Coin Drop Kits

All Models Except U Models with All Control Suffixes Except CD, CX and CY



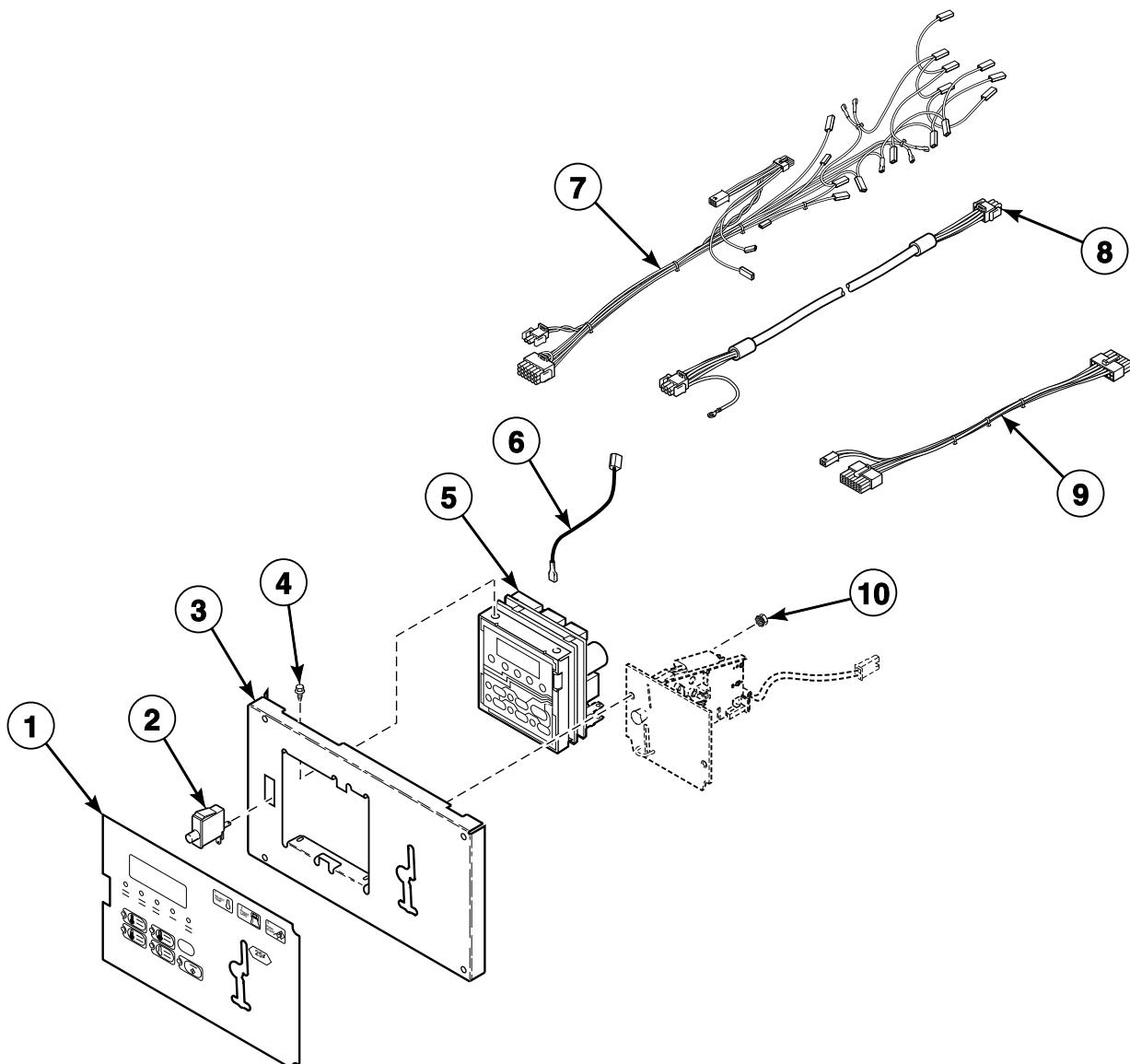
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Coin Drop Kits

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-------|--------------------------|-------------|--|
| CK502 | Electronic Coin Drop Kit | | Includes 44065801 Electronic Coin Drop Harness and wiring diagram supplement |
| CK115 | Electronic Coin Drop Kit | | USA and Canada; In addition to this kit, order CK502 Electronic Coin Drop Kit |
| CK099 | Electronic Coin Drop Kit | | Australia (default), New Zealand, Hong Kong, South Korea and Malaysia; In addition to this kit, order CK502 Electronic Coin Drop Kit |
| CK100 | Electronic Coin Drop Kit | | United Kingdom (default) and Europe; In addition to this kit, order CK502 Electronic Coin Drop Kit |
| CK101 | Electronic Coin Drop Kit | | Euro (default), Denmark and Norway; In addition to this kit, order CK502 Electronic Coin Drop Kit |
| CK103 | Electronic Coin Drop Kit | | Lithuania (default), Latvia and Europe; In addition to this kit, order CK502 Electronic Coin Drop Kit |
| CK108 | Electronic Coin Drop Kit | | South Africa; In addition to this kit, order CK502 Electronic Coin Drop Kit |
| CK109 | Electronic Coin Drop Kit | | Euro; In addition to this kit, order CK502 Electronic Coin Drop Kit |
| CK113 | Electronic Coin Drop Kit | | Japan and Taiwan; In addition to this kit, order CK502 Electronic Coin Drop Kit |
| CK116 | Electronic Coin Drop Kit | | Malaysia (default), China and Singapore; In addition to this kit, order CK502 Electronic Coin Drop Kit |
| CK117 | Electronic Coin Drop Kit | | Russia; In addition to this kit, order CK502 Electronic Coin Drop Kit |
| CK118 | Electronic Coin Drop Kit | | Philippine; In addition to this kit, order CK502 Electronic Coin Drop Kit |

Coin Drop Components for NetMaster Models

H, K, L, P and S Models Except HT075D, ST075D and STF Models
Models with NC, NX, ZC and ZX Control Suffixes



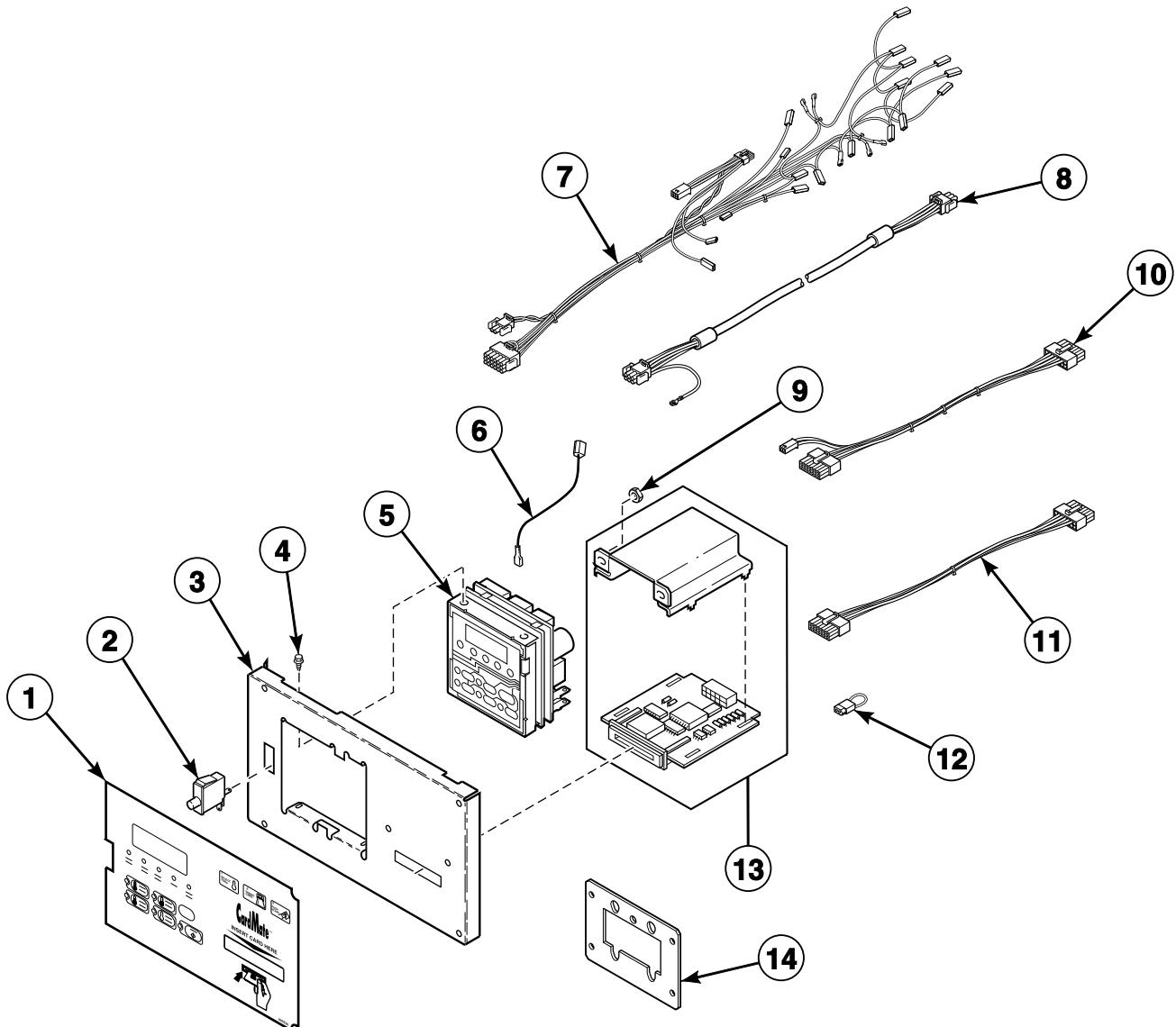
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Coin Drop Components for NetMaster Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------------------------|--|
| | 70291001P | Control Plate Kit | Includes items 3, 10 and 70292801 Washer |
| 1 | 70184301 | Overlay | S models; Single drop |
| | 70184302 | Overlay | S models; Dual drop |
| | 70239601 | Overlay | H models; Single drop |
| | 70239602 | Overlay | H models; Dual drop |
| | 70129501 | Overlay | P models; Single drop |
| | 44144301 | Overlay | K models; NC and NX control suffixes; Single drop |
| | 44144302 | Overlay | K models; NC and NX control suffixes; Dual drop |
| | 44147801 | Overlay | K models; Coin |
| 2 | 70413301 | Pushbutton Switch | |
| 3 | 70419701 | Control Plate Assembly | K models; NC and NX control suffixes |
| | 70175807 | Control Plate Assembly | All other models |
| 4 | 501524 | Screw | 4 required for mounting control |
| 5 | 505905P | Control Kit | |
| 6 | M412645 | Jumper Wire Assembly | Ground wire |
| 7 | 44010801P | Control Panel Harness | H, K, P and S non-CE models |
| | 44010901 | Control Panel Harness | H, K, P and S CE models |
| 8 | M414875P | Communication Cable | Models HT075L, HT075N, SA075L, SA075N, ST075E, ST075L, ST075N, ST075S and ST075T; ZC and ZX control suffixes |
| 9 | 800217 | Network Wire Harness Assembly | Models HT075L, HT075N, SA075L, SA075N, ST075E, ST075L, ST075N, ST075S and ST075T; ZC and ZX control suffixes |
| 10 | 29786 | Nut | 2 required |

Card Reader NetMaster Models

H, K, L, P and S Models Except HT075D, ST075D and STF Models
Models with NR, NY, ZR and ZY Control Suffixes



TMB1368P_70409201

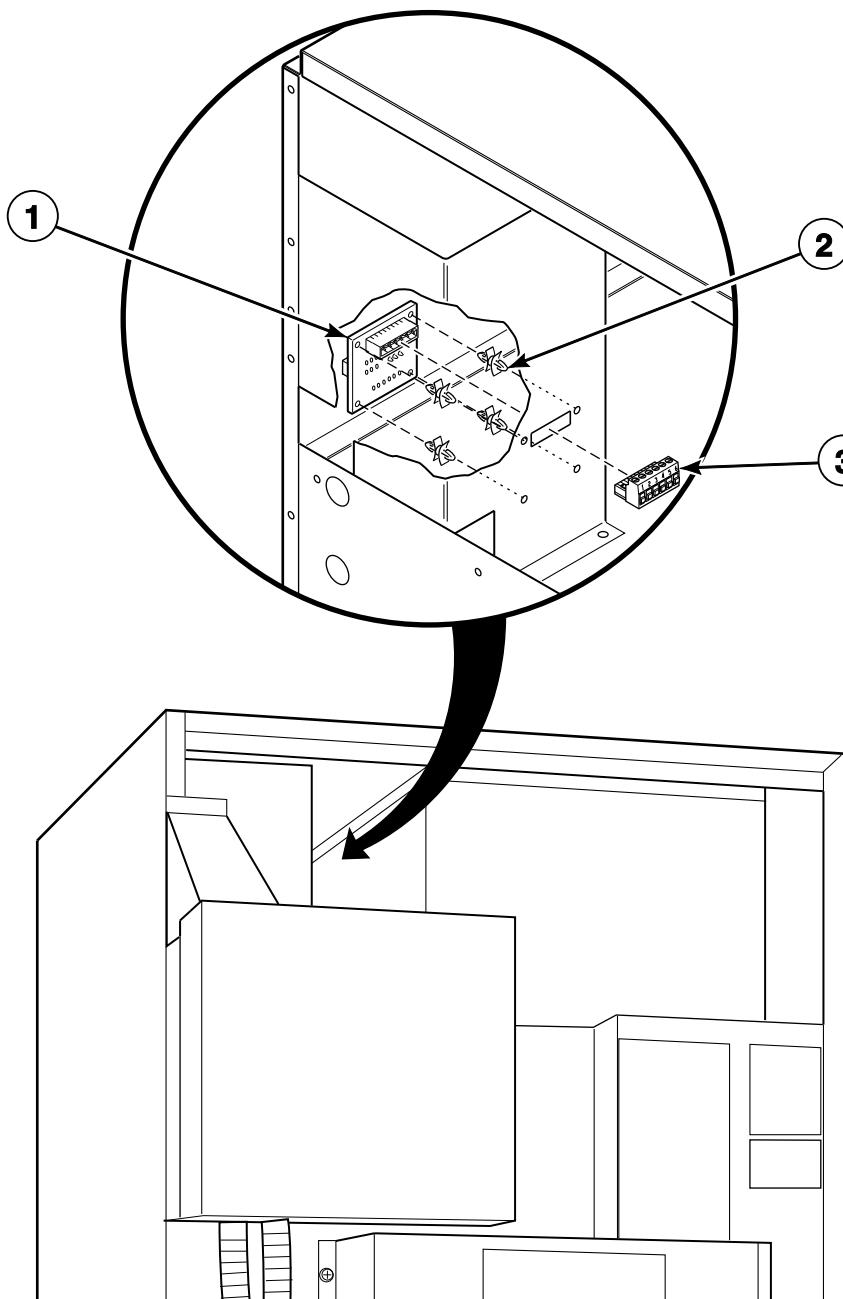
Card Reader NetMaster Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------------|--|
| 1 | N/A | Overlay | ST and SU models; NY control suffix |
| | 70184401 | Overlay | S models; NR and ZR control suffixes |
| | N/A | Overlay | H models; NR and ZR control suffixes |
| | N/A | Overlay | HT and HU models; NY control suffix |
| | 44149301 | Overlay | K models; NY control suffix |
| 2 | 70413301 | Pushbutton Switch | |
| 3 | N/A | Control Plate Assembly | NR and ZR control suffixes |
| | 70348801 | Control Plate Assembly | Non-Australian models; NY control suffix |
| 4 | 501524 | Screw | 4 required |
| 5 | 505905P | Control Kit | Includes tape |
| 6 | M412645 | Jumper Wire Assembly | Ground wire |
| 7 | 44010801P | Control Panel Harness | H, K, L, P and S non-CE models |
| | 44010901 | Control Panel Harness | H, K, P and S CE models |
| 8 | M414875P | Communication Cable | Models HT075L, HT075N, SA075L, SA075N, ST075E, ST075L, ST075N, ST075S and ST075T; ZR control suffix |
| 9 | 70054 | Nut | 2 required for models with NR and ZR control suffixes; 4 required for non-Australian models with NY control suffix |
| 10 | 800217 | Network Wire Harness Assembly | Models HT075L, HT075N, SA075L, SA075N, ST075E, ST075L, ST075N, ST075S and ST075T; ZR control suffix |
| 11 | 70206601 | Card Reader Network Harness Assembly | Models HT075L, HT075N, SA075L, SA075N, ST075E, ST075L, ST075N, ST075S and ST075T; ZR control suffix |
| | 70211801 | Card Reader Harness Assembly | NR control suffix |
| 12 | N/A | Bypass Jumper Wire | |
| 13 | 510068P | Card Reader and Bracket Assembly | NR and ZR control suffixes |
| 14 | 70208801 | Mounting Plate | Non-Australian models; NY control suffix |

N/A = Part no longer available

Network Connection for NetMaster Models

Models with ZC, ZR, ZX and ZY Control Suffixes

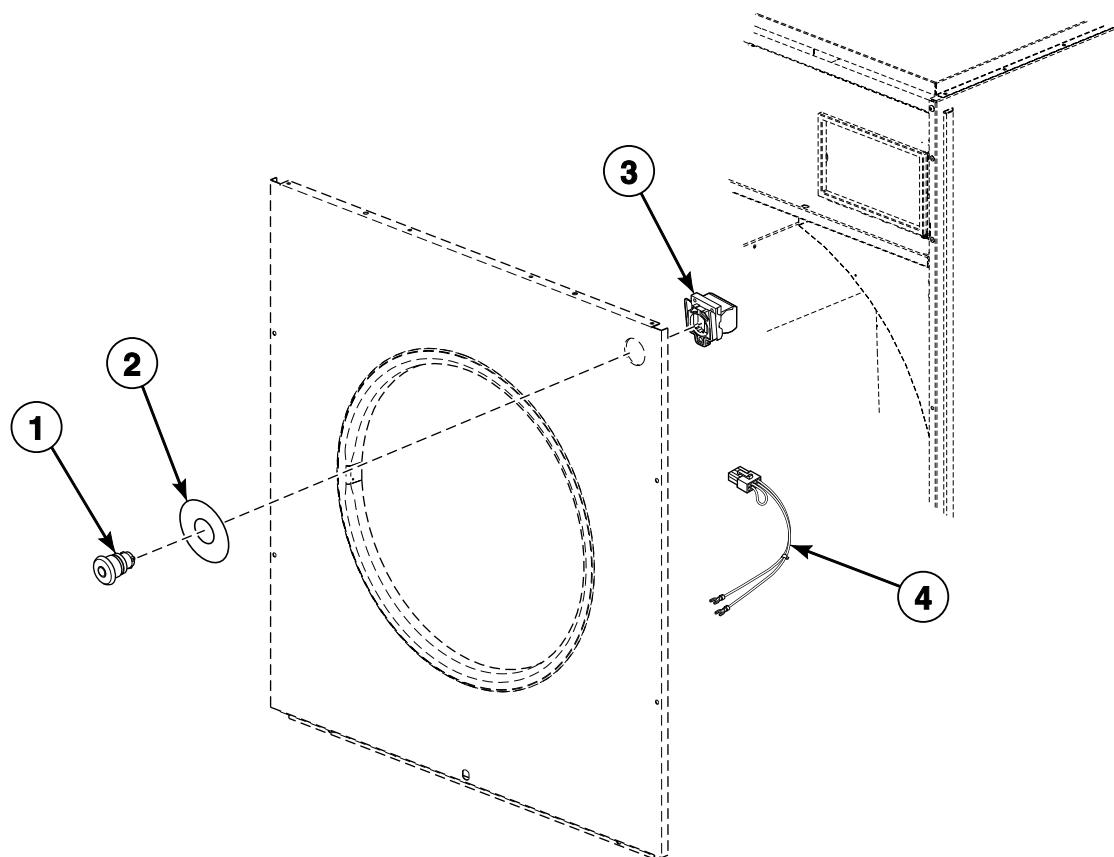


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Network Connection for NetMaster Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|-------------------------|--------------------------------|
| | 210016P | Network Board Assembly | ZC, ZR and ZX control suffixes |
| | 210157P | Network Board | For desktop PC |
| | 210165 | Network Cable | For laptop PC |
| | 210097 | Communication Board | |
| 1 | 210095P | Communication Board | |
| 2 | 210098 | PC Board Standoff | 4 required |
| 3 | 210099 | Communication Connector | |

Emergency Stop Button - CE Models and Model UB075E



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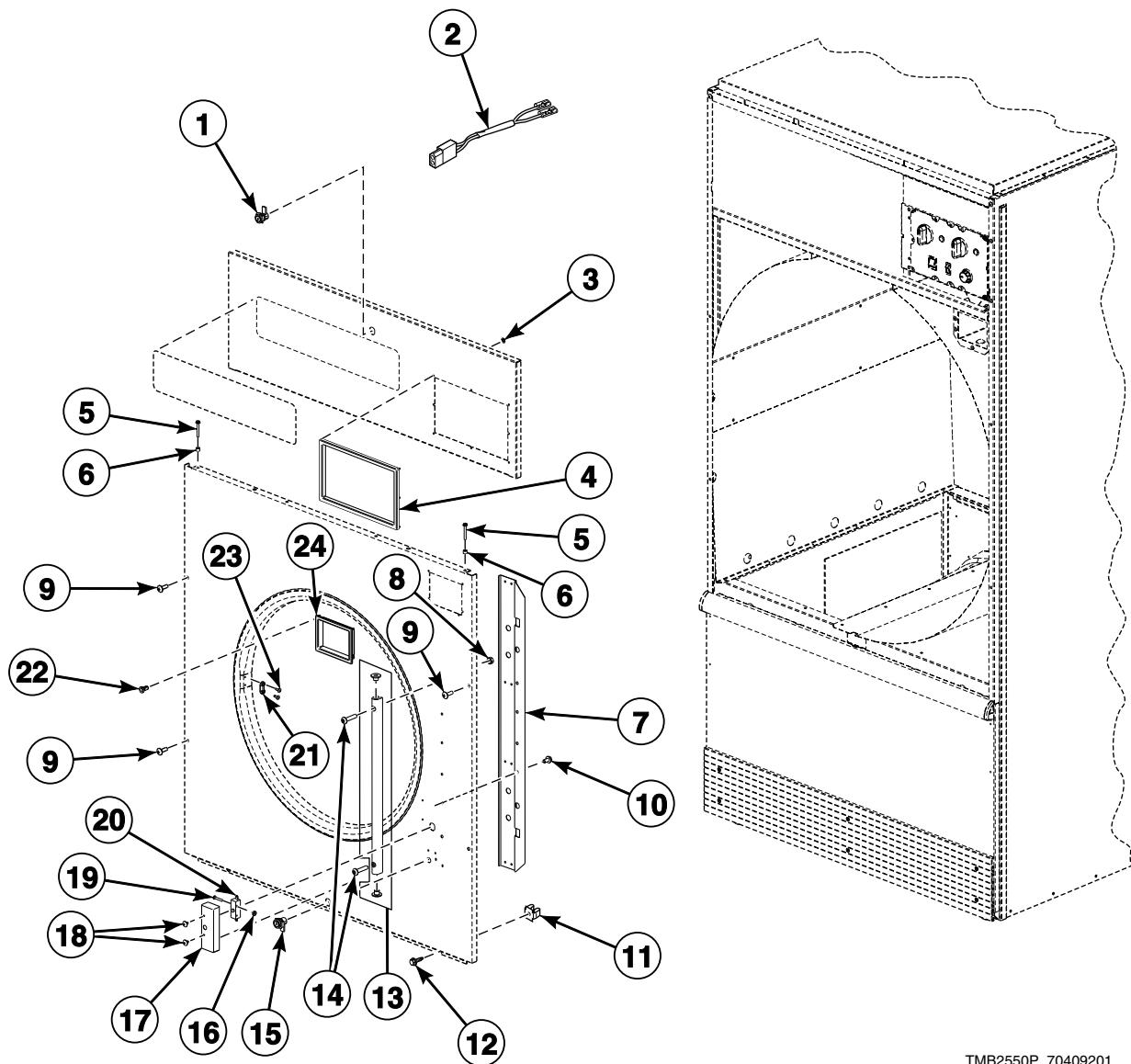
Emergency Stop Button - CE Models and Model UB075E

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-------------|--|---|
| | F200233700P | Emergency Stop Button Kit | To switch from old style button to new style button |
| 1 | 44018801 | Pushbutton | Models through 9/30/07 |
| | F200233500 | Emergency Stop Pushbutton | Models starting 10/1/07 |
| 2 | 44012901 | Emergency Stop Label | |
| 3 | 44018701 | Contact Block | Models through 9/30/07 |
| | 44018901 | Contact Block | All models except UB075E; Models through 9/30/07; Order in addition to 44018701 Contact Block on models with 3O and R3 control suffixes |
| | F200233401P | Contact Block Switch | Models starting 10/1/07 through 8/17/14 |
| | F8069501 | Contact Switch | All models except UB075E; Models starting 8/18/14 |
| | F8538101 | Contact Base | All models except UB075E; Models starting 8/18/14 |
| 4 | 70083901 | Emergency Stop Switch Harness Assembly | Model UB075E; G models starting Serial No. 0707008006; K models; H, S and U models starting Serial No. 0308001308; B models starting Serial No. 0704000046 |
| | 44063201P | Front Panel Harness Assembly | B models; Models starting Serial No. 0704000046 |
| | N/A | Emergency Stop Harness | B models; Models starting Serial No. 0704000046 |

N/A = Part no longer available

Cabinet Front Components (Drawing 1 of 2)

All Models Through Serial No. 0308001307; B and I Models Starting Serial No. 0308001308 Through Serial No. 0703023529;
C, L, P and Y Models Starting Serial No. 0308001308; G Models Through Serial No. 0110002231 and Starting Again
Serial No. 0707008006 Through Serial No. 0708020563; K Models Through Serial No. 0708020563



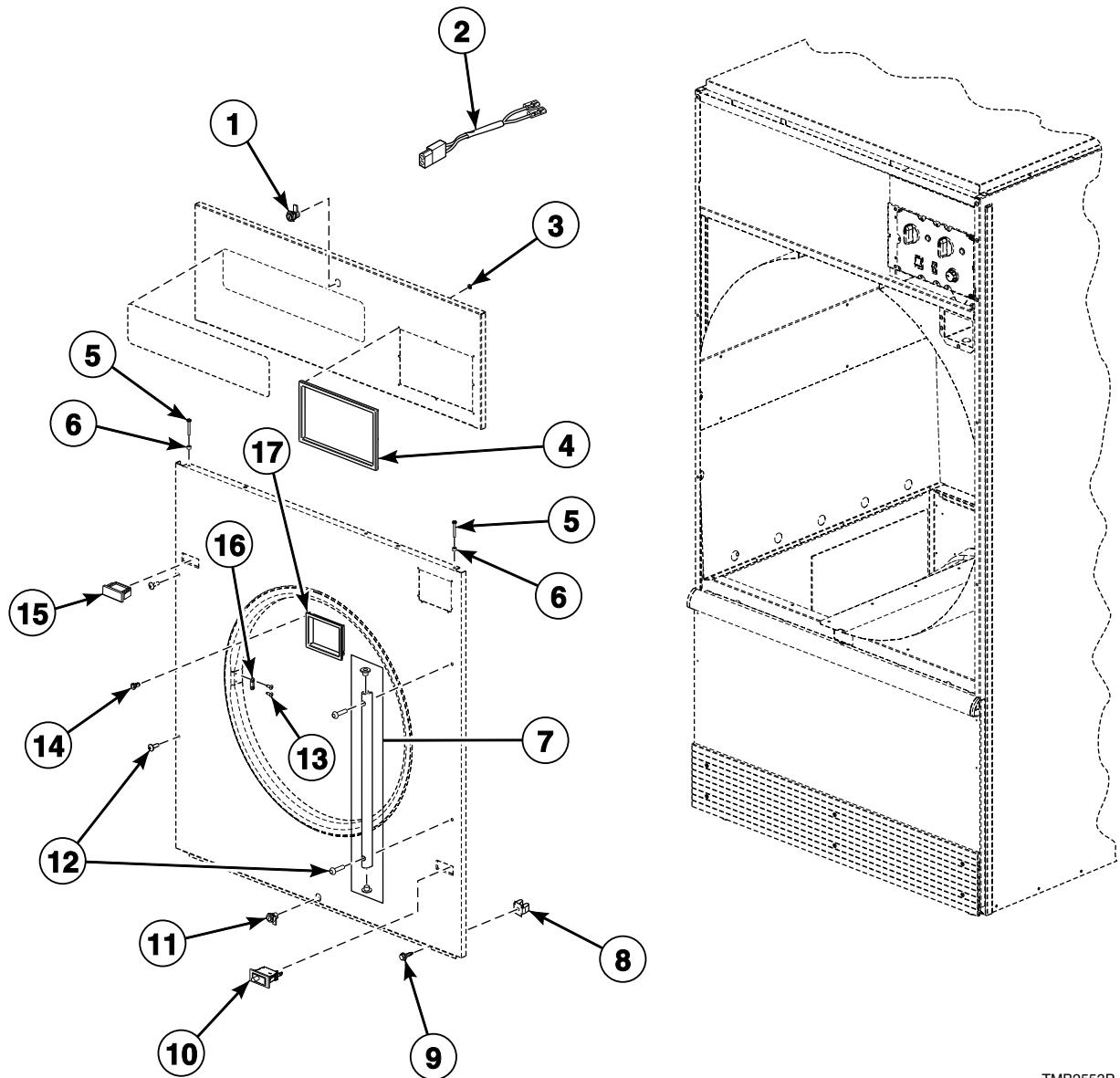
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Cabinet Front Components (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|---------------------------|--|
| | M4379P4 | Tumbler Dolly Kit | |
| 1 | 44089301P | Lock, Key and Nut Kit | Control panel; RL001 key code; Optional if same key is to be used for control lock |
| | 70155601 | Key | RL001 |
| 2 | 44023001 | Coin Vault Switch Harness | BC, BX, NC, NX, ZC and ZX control suffixes |
| 3 | M400977 | Nut | Push; 8 required |
| 4 | 44016301 | Control Trim | H models |
| | 44016401 | Control Trim | All other models |
| 5 | 70275801 | Screw | |
| 6 | 56079 | Panel Locator | |
| 7 | 44001801 | Door Switch Wire Channel | Models through Serial No. 020802178 |
| 8 | 29786 | Nut | |
| 9 | 70033502 | Screw | |
| | 70182601 | Screw | For stainless steel panel |
| 10 | 44023301 | Screw | |
| 11 | 70030501 | Expansion Clip | Upper and lower front panel attachment |
| 12 | M411072 | Screw | 6 required; For front panel |
| 13 | 44035001 | Door Hinge Lug Assembly | |
| 14 | 70033504 | Screw | |
| 15 | 44089301P | Lock, Key and Nut Kit | Lint panel; RL001 key code; Optional if same key is to be used for control lock |
| | 70155601 | Key | RL001 |
| | 44089302P | Lock, Key and Nut Kit | Lint panel; RL002 key code; Standard coin and card models |
| | 70155602 | Key | RL002 |
| 16 | 02788 | Nut | |
| 17 | 44001301 | Door Switch Cover | |
| 18 | 431287 | Screw | |
| 19 | M402574 | Screw | |
| 20 | 44018201 | Door Switch | |
| 21 | M401223 | Door Latch | |
| 22 | M400972 | Shadow Box Clip | 6 required for item 24 |
| 23 | M400003 | Pop Rivet | |
| 24 | 70117501 | Coin Vault Trim | H models |
| | 70117502 | Coin Vault Trim | B, C, G, I, K, L, P and S models |

Cabinet Front Components (Drawing 2 of 2)

A, H, N, S and U Models Starting Serial No. 0308001308; B and I Models Starting Serial No. 0704000046;
G and K Models Starting Serial No. 0709000027



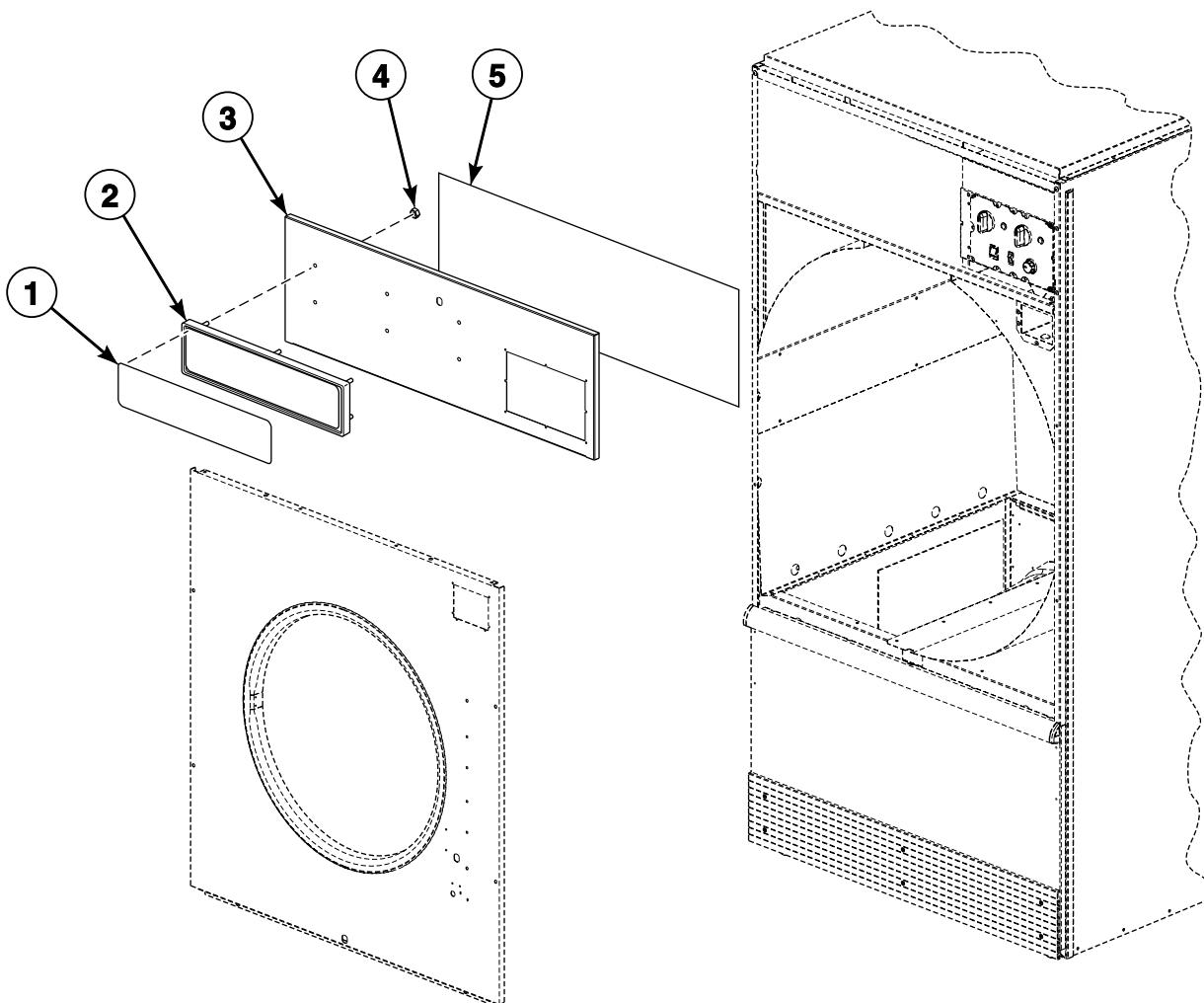
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Cabinet Front Components (Drawing 2 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|---------------------------|---|
| | M4379P4 | Tumbler Dolly Kit | |
| 1 | 44089301P | Lock, Key and Nut Kit | RL001 key code; Control panel; Optional if same key is to be used for control lock |
| | 70155601 | Key | RL001 |
| 2 | 44023001 | Coin Vault Switch Harness | BC, BX, NC, NX, ZC and ZX control suffixes |
| 3 | M400977 | Nut | 8 required per control trim |
| 4 | 44016301 | Control Trim | H models |
| | 44016401 | Control Trim | A, G, K, S and U models |
| 5 | 70275801 | Screw | 4 required |
| 6 | 56079 | Panel Locator | 2 required |
| 7 | 44035001 | Door Hinge Lug Assembly | |
| 8 | 70030501 | Expansion Clip | |
| 9 | M411072 | Screw | 4 required; Front panel; Bottom |
| 10 | 70413301 | Pushbutton Switch | Door switch |
| 11 | 44089301P | Lock, Key and Nut Kit | RL001 key code; Lint panel; Optional if same key is to be used for control lock |
| | 70155601 | Key | RL001 |
| | 44089302P | Lock, Key and Nut Kit | RL002 key code; Lint panel; Standard coin and card models |
| | 70155602 | Key | RL002 |
| 12 | 70033502 | Screw | 4 required for painted panels; 2 required for stainless steel panels in addition to 2 of 70182601 Screw |
| | 70182601 | Screw | 2 required for stainless steel panels in addition to 2 of 70033502 Screw |
| 13 | M400003 | Pop Rivet | 2 per door latch; 1/8 inch |
| 14 | M400972 | Shadow Box Clip | 6 required |
| 15 | 44057801W | Switch Hole Plug | White |
| | 44057801Q | Switch Hole Plug | Bisque |
| | 44057801B | Switch Hole Plug | Black; For stainless steel and turquoise models |
| 16 | M401223 | Door Latch | 2 required |
| 17 | 70117501 | Coin Vault Trim | H models; Gray |
| | 70117502 | Coin Vault Trim | A, G, K, S and U models; Black |

Cabinet Panels and Nameplates (Drawing 1 of 2)

All Models Through Serial No. 0308001307; B and I Models Starting Serial No. 0308001308 Through Serial No. 0703023529;
C, L, P and Y Models Starting Serial No. 0308001308; G Models Through Serial No. 0110002231 and Starting Again
Serial No. 0707008006 Through Serial No. 0708020563; K Models Through Serial No. 0708020563



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Cabinet Panels and Nameplates (Drawing 1 of 2)

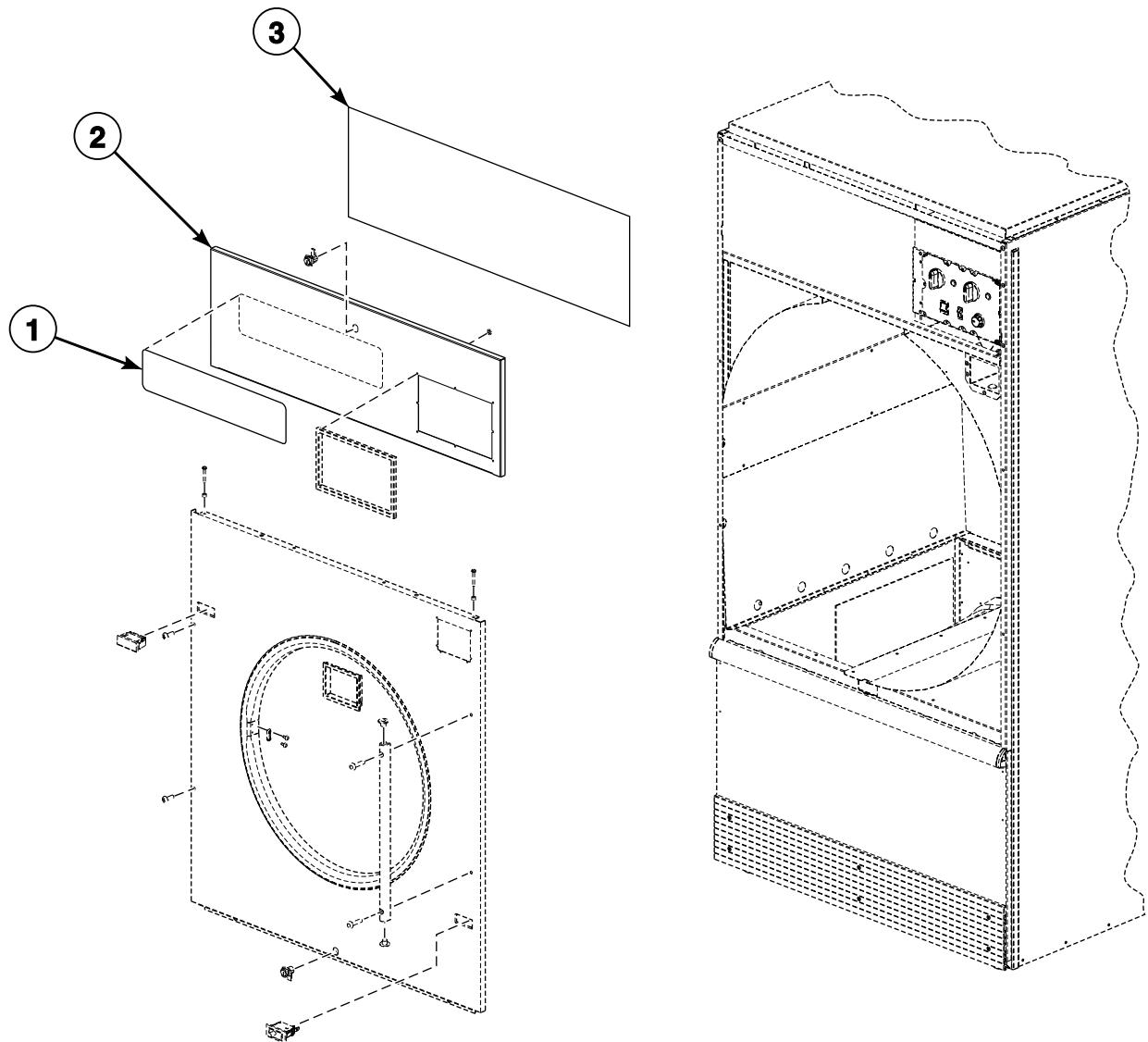
| REF | PART NO. | DESCRIPTION | COMMENTS |
|------------|-------------------|-----------------|--|
| 1 | 44010401 | Nameplate | H models |
| | 44010601 | Nameplate | S models |
| N/A | Nameplate Overlay | | A models |
| M412963 | Nameplate Overlay | | U models |
| 70128901 | Nameplate Overlay | | P models |
| 70243901 | Nameplate | | L models |
| 44104501 | Nameplate Overlay | | Y models |
| 44062901 | Nameplate | | C models |
| 44046801 | Nameplate | | B and I models |
| 44130601 | Nameplate Overlay | | K models; BG, OM and RM control suffixes |
| 44144401 | Nameplate Overlay | | K models; NC and NY control suffixes |
| 70410201 | Nameplate Overlay | | G models; Models starting Serial No. 0707008006 |
| 2 | 70117401 | Nameplate Bezel | L and P models |
| 3 | 44000117*P | Control Panel | A, H, P, S and U models |
| | 44000118P | Control Panel | A, H, P, S and U models; Stainless steel |
| | 44000119* | Control Panel | GT and GU models; Models through Serial No. 0110002231 |
| N/A | Control Panel | | GT and GU models; Models through Serial No. 0110002231; Stainless steel |
| 44000117BP | Control Panel | | L models |
| N/A | Control Panel | | Y models |
| N/A | Control Panel | | Y models; Stainless steel |
| 44040001*P | Control Panel | | B, C and I models; 3O, 3V, 3X, CD, MT, R3 and RT control suffixes; Manual |
| 44040002 | Control Panel | | B, C and I models; 3O, 3V, 3X, CD, MT, R3 and RT control suffixes; Manual; Stainless steel |
| 44040003* | Control Panel | | B, C and I models; DO, DV and RD control suffixes; Electronic |
| 44040004 | Control Panel | | B, C and I models; DO, DV and RD control suffixes; Electronic; Stainless steel |
| 44040005* | Control Panel | | G models starting Serial No. 0707008006; K models |
| 44040006 | Control Panel | | G models starting Serial No. 0707008006; K models; Stainless steel |
| 4 | M400977 | Nut | L and P models |
| 5 | 44020601 | Insulation | Used inside access panel |

* Add Letter To Designate Color. L - Almond P - Turquoise Q - Bisque W - White

N/A = Part no longer available

Cabinet Panels and Nameplates (Drawing 2 of 2)

A, H, N, S and U Models Starting Serial No. 0308001308; B and I Models Starting Serial No. 0704000046;
G and K Models Starting Serial No. 0709000027



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Cabinet Panels and Nameplates (Drawing 2 of 2)

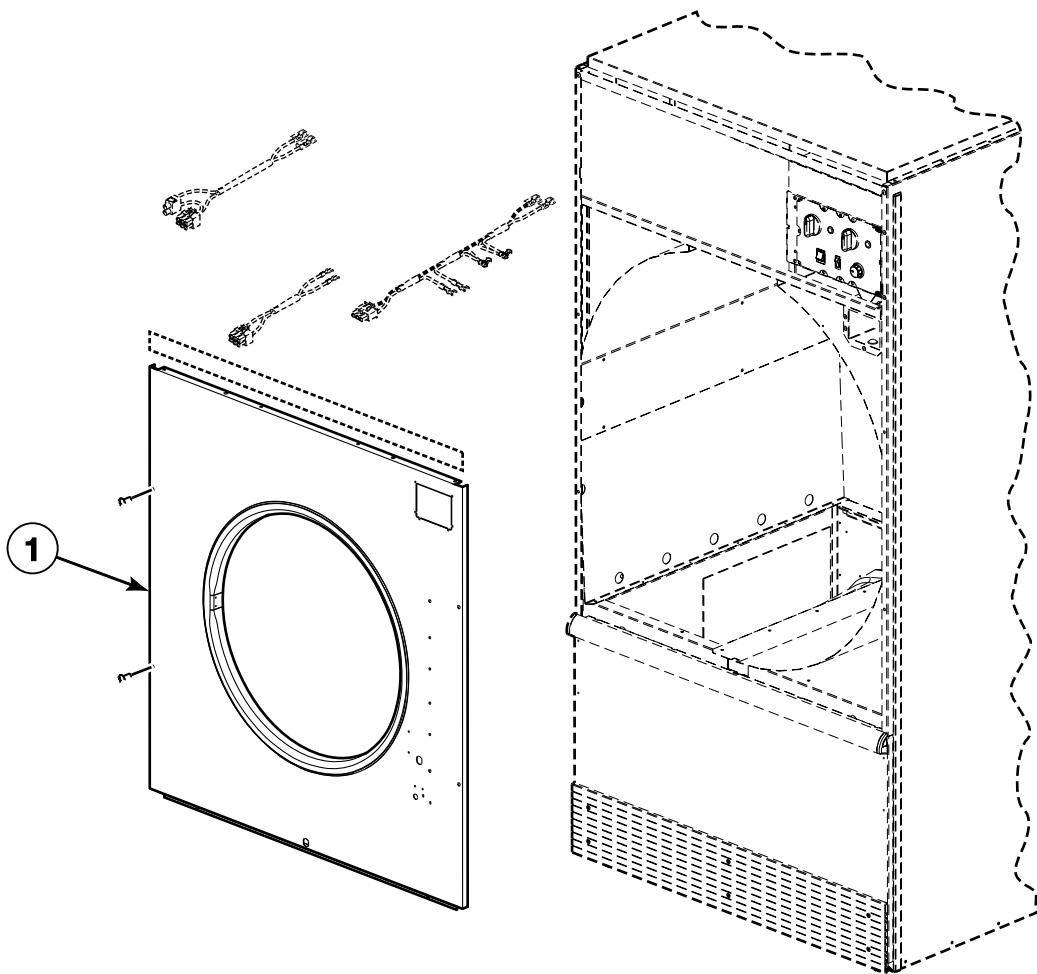
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|-------------------|---|
| 1 | 44010401 | Nameplate | H models |
| | 44010601 | Nameplate | S models |
| | N/A | Nameplate Overlay | A models |
| | M412963 | Nameplate Overlay | U models |
| | 44035801 | Nameplate | N models |
| | 44046801 | Nameplate | B and I models |
| | 70410201 | Nameplate Overlay | G models |
| | 44144401 | Nameplate Overlay | K models |
| 2 | 44040001*P | Control Panel | B and I models; 3O, 3V, 3X, CD, MT, R3 and RT control suffixes; Manual |
| | 44040002 | Control Panel | B and I models; 3O, 3V, 3X, CD, MT, R3 and RT control suffixes; Manual; Stainless steel |
| | 44040003* | Control Panel | B and I models; DO, DV and RD control suffixes; Electronic |
| | 44040004 | Control Panel | B and I models; DO, DV and RD control suffixes; Electronic; Stainless steel |
| | 44000117*P | Control Panel | All other models |
| | 44000118P | Control Panel | All other models; Stainless steel |
| 3 | 44020601 | Insulation | Used inside access panel |

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Front Panel Assemblies (Drawing 1 of 3)

All Models Through Serial No. 0308001307; B and I Models Starting Serial No. 0308001308 Through Serial No. 0703023529;
C, L, P and Y Models Starting Serial No. 0308001308; G Models Through Serial No. 0110002231 and Starting Again
Serial No. 0707008006 Through Serial No. 0708020563; K Models Through Serial No. 0708020563



TMB2552PA_70409201

Front Panel Assemblies (Drawing 1 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|----------------------|--|
| 1 | 44077801*P | Front Panel Assembly | All models except UB075E with BC, BX, CD, CX, DV, NC, NX, SD, SX, ZC and ZX control suffixes through Serial No. 0308001307 |
| | 44077802P | Front Panel Assembly | All models except UB075E with BC, BX, CD, CX, DV, NC, NX, SD, SX, ZC and ZX control suffixes through Serial No. 0308001307; Stainless steel |
| N/A | | Front Panel Assembly | All models except UB075E with BL, BU, BY, CY, DV, NR, NY, ZR and ZY control suffixes through Serial No. 0308001307 |
| N/A | | Front Panel Assembly | All models except UB075E with BL, BU, BY, CY, DV, NR, NY, ZR and ZY control suffixes through Serial No. 0308001307; Stainless steel |
| | 44077805*P | Front Panel Assembly | Non-CE models except UB075E; Models through Serial No. 0308001307; DO, MT, OM, QT, RD, RM, RQ and RT control suffixes |
| | 44077806P | Front Panel Assembly | Non-CE models except UB075E; Models through Serial No. 0308001307; DO, MT, OM, QT, RD, RM, RQ and RT control suffixes; Stainless steel |
| | 44077811*P | Front Panel Assembly | CE models and model UB075E; Models through Serial No. 0308001307; DO, MT, OM, QT, RD, RM, RQ and RT control suffixes |
| | 44077812 | Front Panel Assembly | All CE models except UB075E; Models through Serial No. 0308001307; DO, MT, OM, QT, RD, RM, RQ and RT control suffixes; Stainless steel |
| | 44077909* | Front Panel Assembly | B, C, I, L and P models starting Serial No. 0308001308; GT and GU models through Serial No. 0110002231; BC, BX, CD, CX, DV, NC, NX, SD, SX, ZC and ZX control suffixes |
| | 44077910 | Front Panel Assembly | B, C, I, L and P models starting Serial No. 0308001308; GT and GU models through Serial No. 0110002231; BC, BX, CD, CX, DV, NC, NX, SD, SX, ZC and ZX control suffixes; Stainless steel |
| | 44077911* | Front Panel Assembly | B, C, I, L, P and Y models starting Serial No. 0308001308; GT and GU models through Serial No. 0110002231; BL, BU, BY, CY, DV, NR, NY, ZR and ZY control suffixes |
| | 44077912 | Front Panel Assembly | B, C, I, L, P and Y models starting Serial No. 0308001308; GT and GU models through Serial No. 0110002231; BL, BU, BY, CY, DV, NR, NY, ZR and ZY control suffixes; Stainless steel |
| | 44077913*P | Front Panel Assembly | B, C, I, L, P and Y non-CE models starting Serial No. 0308001308; GA and GT models through Serial No. 0110002231 and starting again Serial No. 0707008006; KA and KT models; DO, MT, OM, QT, R3, RD, RM, RQ and RT control suffixes |
| | 44077914 | Front Panel Assembly | B, C, I, L, P and Y non-CE models starting Serial No. 0308001308; GA and GT models through Serial No. 0110002231 and starting again Serial No. 0707008006; KA and KT models; DO, MT, OM, QT, R3, RD, RM, RQ and RT control suffixes; Stainless steel |
| | 44077915*P | Front Panel Assembly | B, C, L and P CE models starting Serial No. 0308001308; GU models through Serial No. 0110002231 and starting again Serial No. 0707008006; KU models; DO, MT, OM, QT, R3, RD, RM, RQ and RT control suffixes |
| | 44077916 | Front Panel Assembly | B, C, L and P CE models starting Serial No. 0308001308; GU models through Serial No. 0110002231 and starting again Serial No. 0707008006; KU models; DO, MT, OM, QT, R3, RD, RM, RQ and RT control suffixes; Stainless steel |

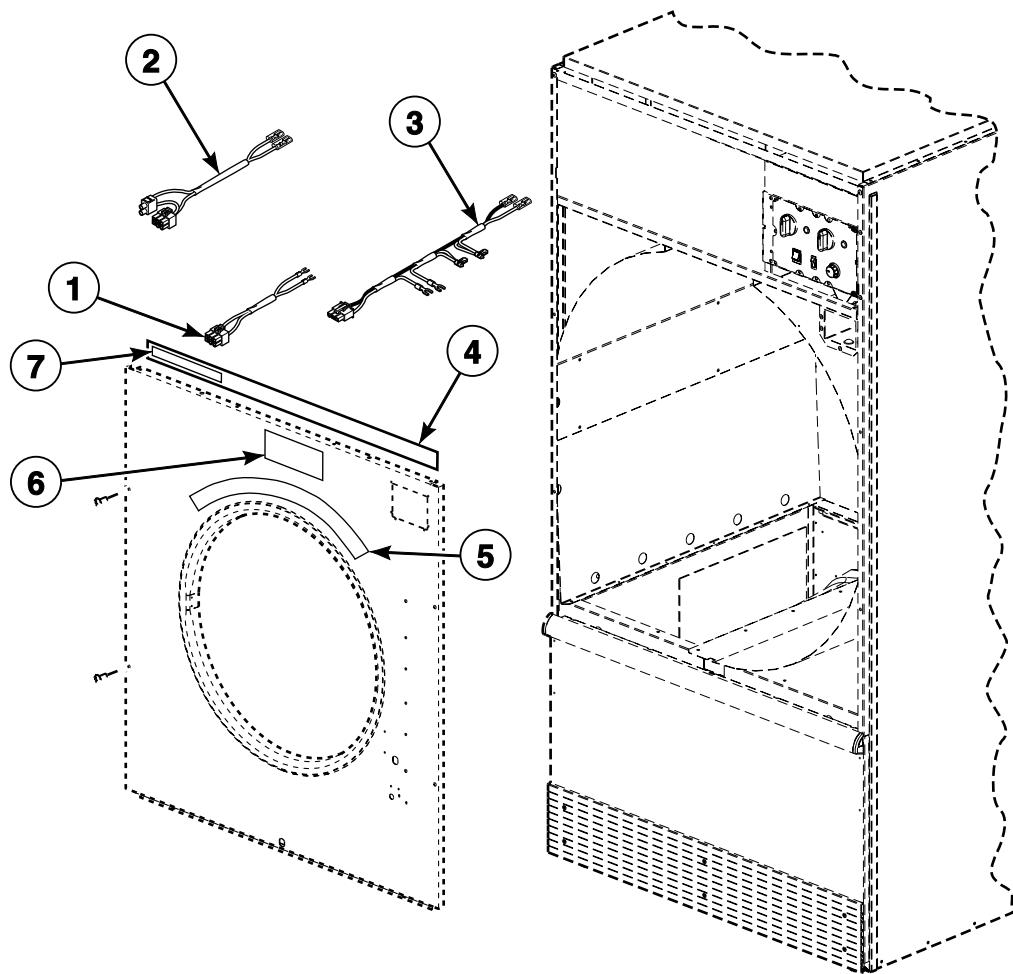
* Add Letter To Designate Color. L - Almond P - Turquoise Q - Bisque W - White

N/A = Part no longer available

NOTE: All front panel assemblies include M401223 Door Latch and 2 of M400003 Pop Rivet

Front Panel Assemblies (Drawing 2 of 3)

All Models Through Serial No. 0308001307; B and I Models Starting Serial No. 0308001308 Through Serial No. 0703023529;
C, L, P and Y Models Starting Serial No. 0308001308; G Models Through Serial No. 0110002231 and Starting Again
Serial No. 0707008006 Through Serial No. 0708020563; K Models Through Serial No. 0708020563



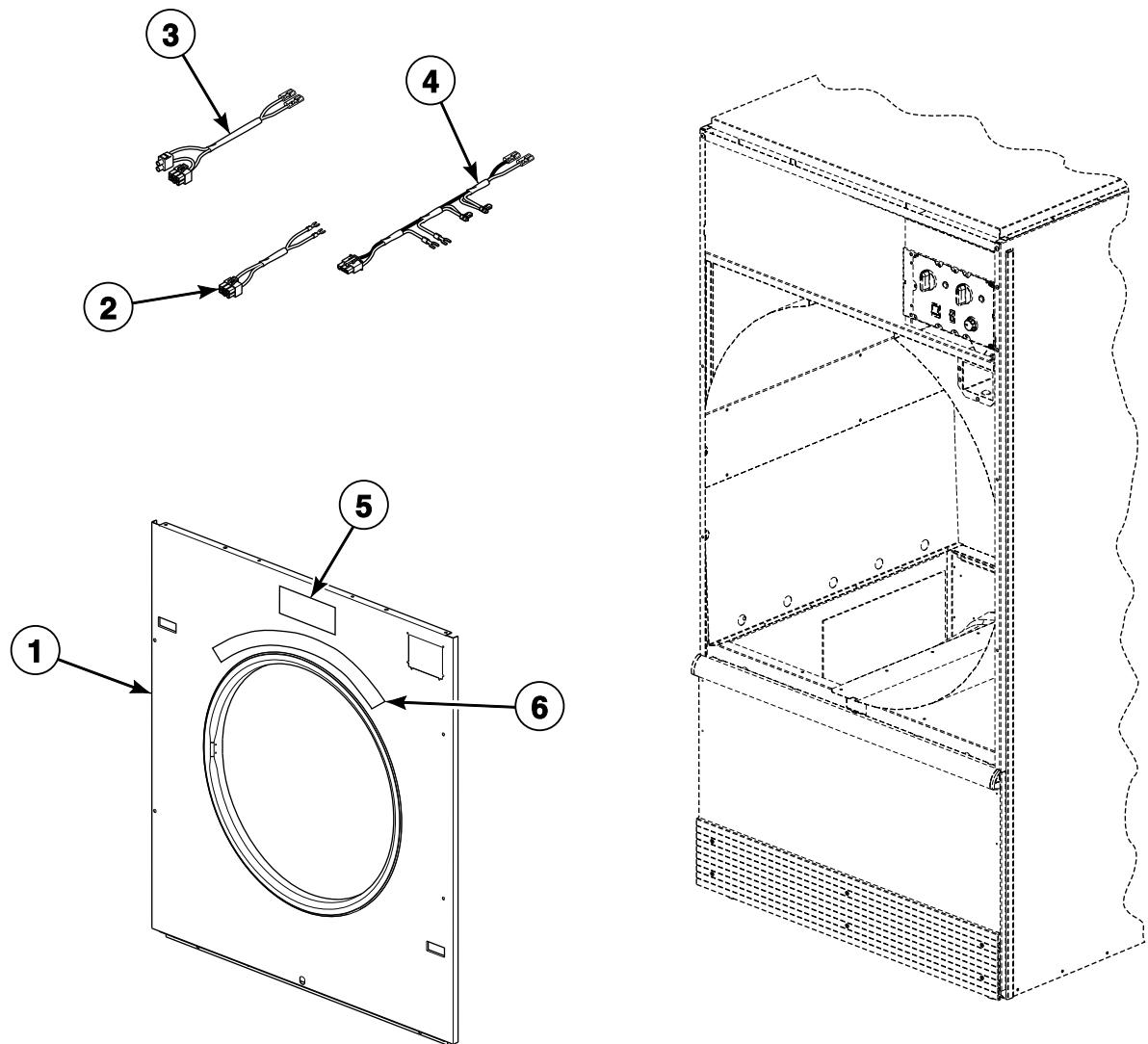
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Front Panel Assemblies (Drawing 2 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--|---|
| 1 | 70083901 | Emergency Stop Switch Harness Assembly | Use with item 2 |
| 2 | 44063201P | Front Panel Harness Assembly | H, L, P, S and U CE models; GU models through Serial No. 0110002231; Use with item 1 |
| 3 | 44006901 | Front Panel Harness | A, H, L, N, P, S, U and Y non-CE models; GT models through Serial No. 0110002231 |
| | 44007001P | Front Panel Harness | Non-coin; H, L, P, S and U CE models except UB075E; GU models through Serial No. 0110002231 |
| | 44047801 | Front Panel Harness Assembly | B, C and I non-CE models; DO, MT, RD and RT control suffixes; Models without emergency stop |
| 4 | 44063101P | Front Panel Harness Assembly | A, H, L, N, P, S, U and Y non-CE models except UB075E; GT models through Serial No. 0110002231; Models without emergency stop |
| | 44047901 | Front Panel Harness Assembly | B and C CE models; DO, MT, RD and RT control suffixes |
| 5 | M410892 | Warning Label | |
| 6 | 44128901 | Fire Suppression System Label | G and K models |
| 7 | 70414001 | Label | K models |

Front Panel Assemblies (Drawing 3 of 3)

A, H, N, S and U Models Starting Serial No. 0308001308; B and I Models Starting Serial No. 0704000046;
G and K Models Starting Serial No. 0709000027



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Front Panel Assemblies (Drawing 3 of 3)

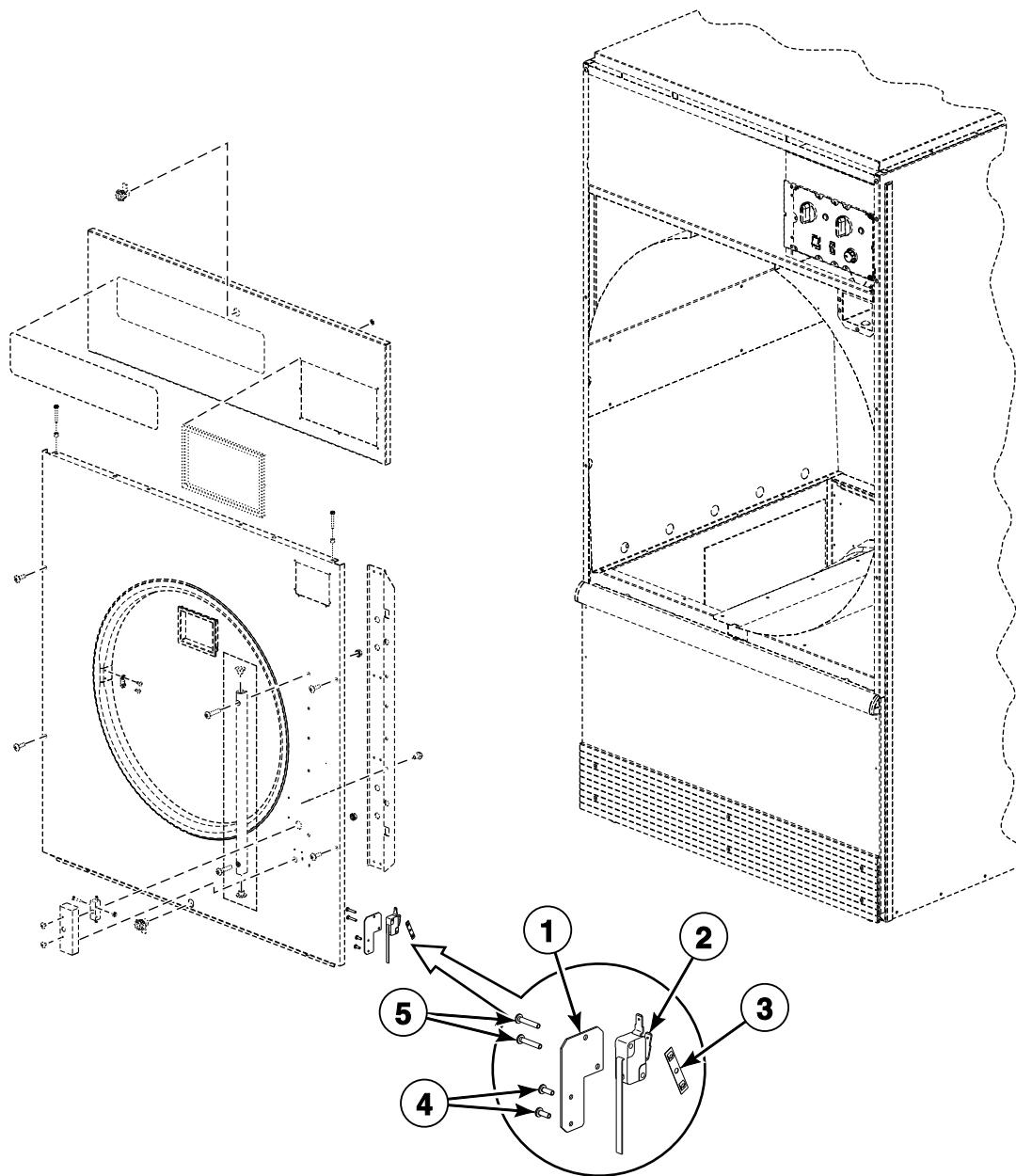
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|--|---|
| 1 | 44077901*P | Front Panel Assembly | All models except UB075E with BC, BX, CD, CX, NC, NX, SD, SX, ZC and ZX control suffixes |
| | 44077902P | Front Panel Assembly | All models except UB075E with BC, BX, CD, CX, NC, NX, SD, SX, ZC and ZX control suffixes; Stainless steel |
| | 44077903WP | Front Panel Assembly | All models except UB075E with BL, BU, BY, CY, NR, NY, ZR and ZY control suffixes |
| | 44077904P | Front Panel Assembly | All models except UB075E with BL, BU, BY, CY, NR, NY, ZR and ZY control suffixes; Stainless steel |
| | 44077905*P | Front Panel Assembly | Non-CE models except UB075E; BG, MT, OM, QT, RM, RQ and RT control suffixes |
| | 44077906P | Front Panel Assembly | Non-CE models except UB075E; MT, OM, QT, RM, RQ and RT control suffixes; Stainless steel |
| | 44077907*P | Front Panel Assembly | CE models and model UB075E; 3O, MT, OM, QT, R3, RM, RQ and RT control suffixes |
| | 44077908P | Front Panel Assembly | All CE models except UB075E; 3O, MT, OM, QT, R3, RM, RQ and RT control suffixes; Stainless steel |
| 2 | 70083901 | Emergency Stop Switch Harness Assembly | Use with item 3 |
| 3 | 44063201P | Front Panel Harness Assembly | Use with item 2 |
| 4 | 44063101P | Front Panel Harness Assembly | All models except UB075E; Models without emergency stop |
| 5 | 44128901 | Fire Suppression System Label | G and K models |
| 6 | M410892 | Warning Label | |

* Add Letter To Designate Color. L - Almond P - Turquoise Q - Bisque W - White

NOTE: All front panel assemblies include M401223 Door Latch and 2 of M400003 Pop Rivet

Lint Panel Switch Assembly - Models Through Serial No. 020802177

All Models Except B, C, GA, I, K, LA and Thermal Oil Models

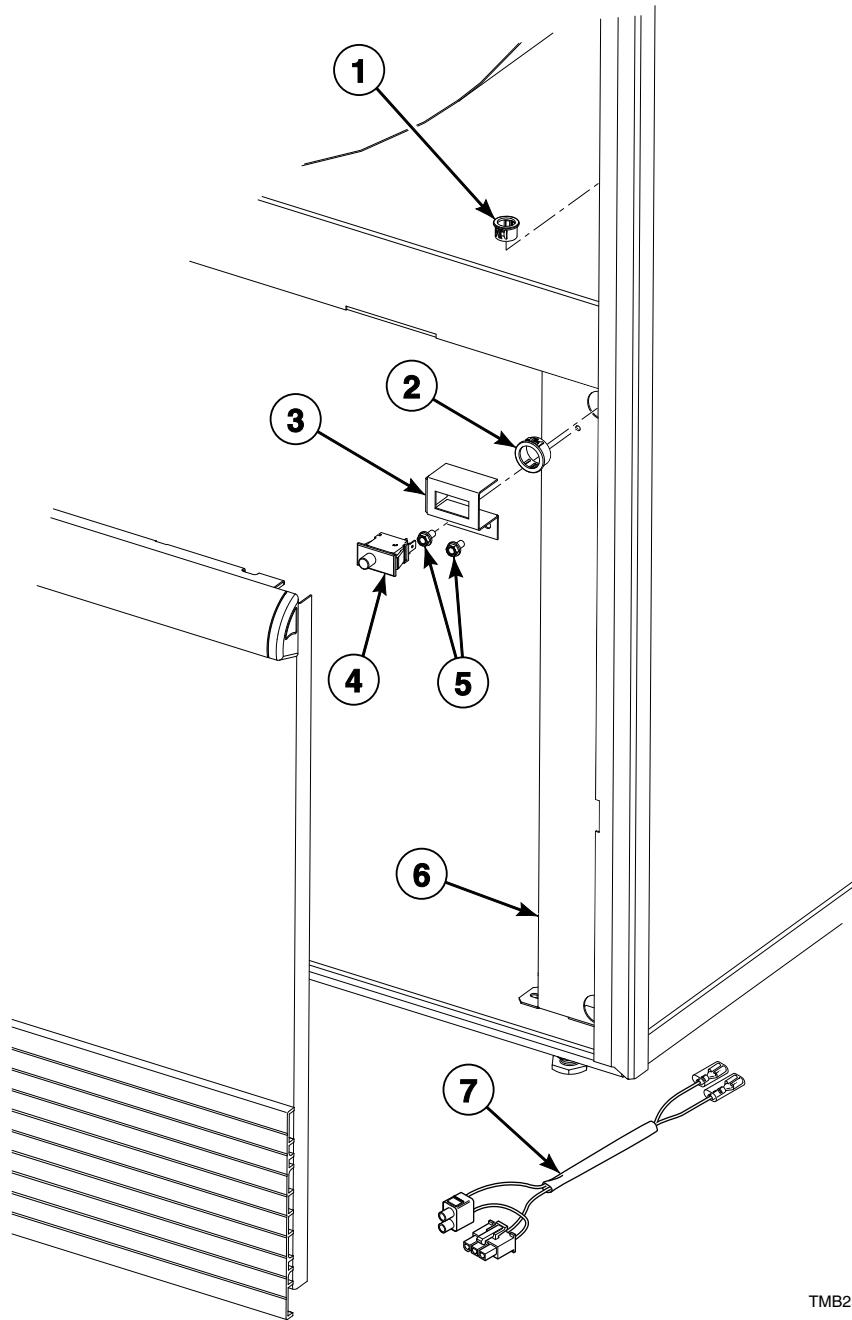


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Lint Panel Switch Assembly - Models Through Serial No. 020802177

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|---------------------------|----------|
| 1 | 44011501 | Lint Panel Switch Bracket | |
| 2 | 44011601 | Lever Arm Switch | |
| 3 | M400979 | Nut | |
| 4 | 51782 | Screw | |
| 5 | M401938 | Screw | |

Lint Panel Switch Assembly - Models Starting Serial No. 020802178

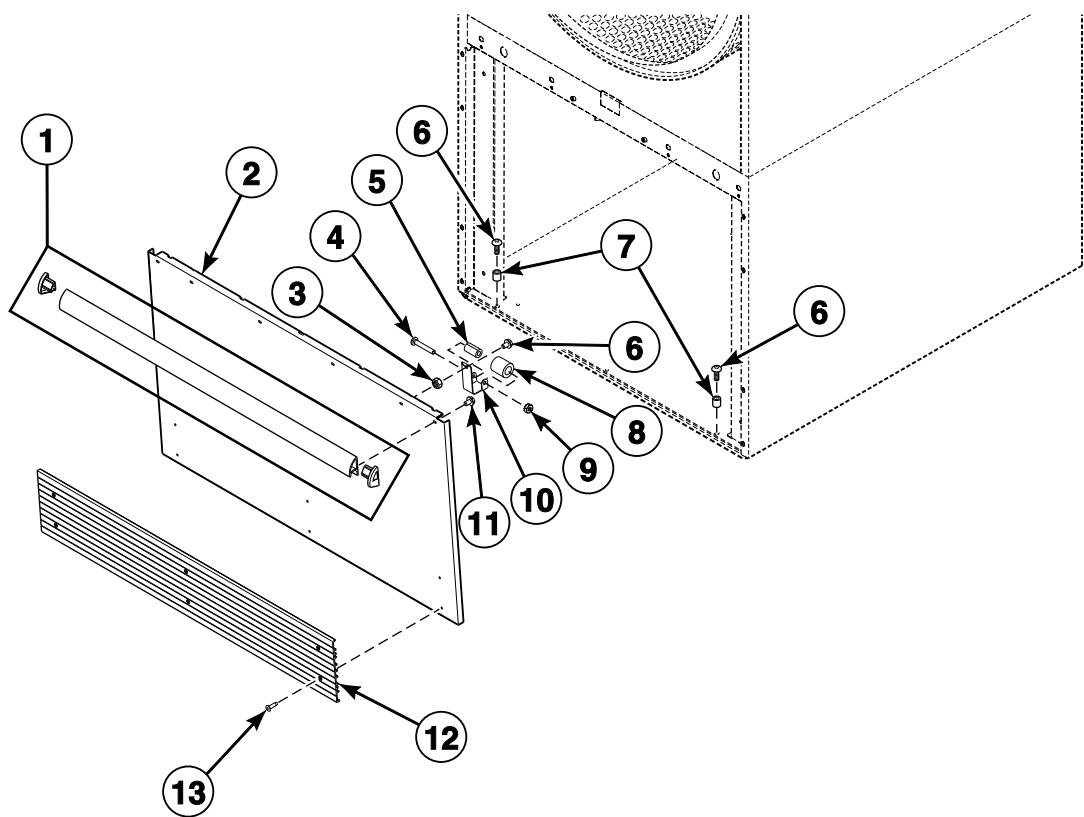


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Lint Panel Switch Assembly - Models Starting Serial No. 020802178

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------------|-------------------|
| 1 | M411826 | Snap Bushing | |
| 2 | M400770 | Snap Bushing | |
| 3 | 44118601 | Lint Panel Switch Bracket | |
| 4 | 70413301 | Pushbutton Switch | B, C and I models |
| | 70413401 | Switch Assembly | All other models |
| 5 | 430497 | Screw | |
| 6 | 44001201 | Front Pillar | |
| 7 | 44048101P | Lint Panel Harness Assembly | |

Lower Cabinet Front Components



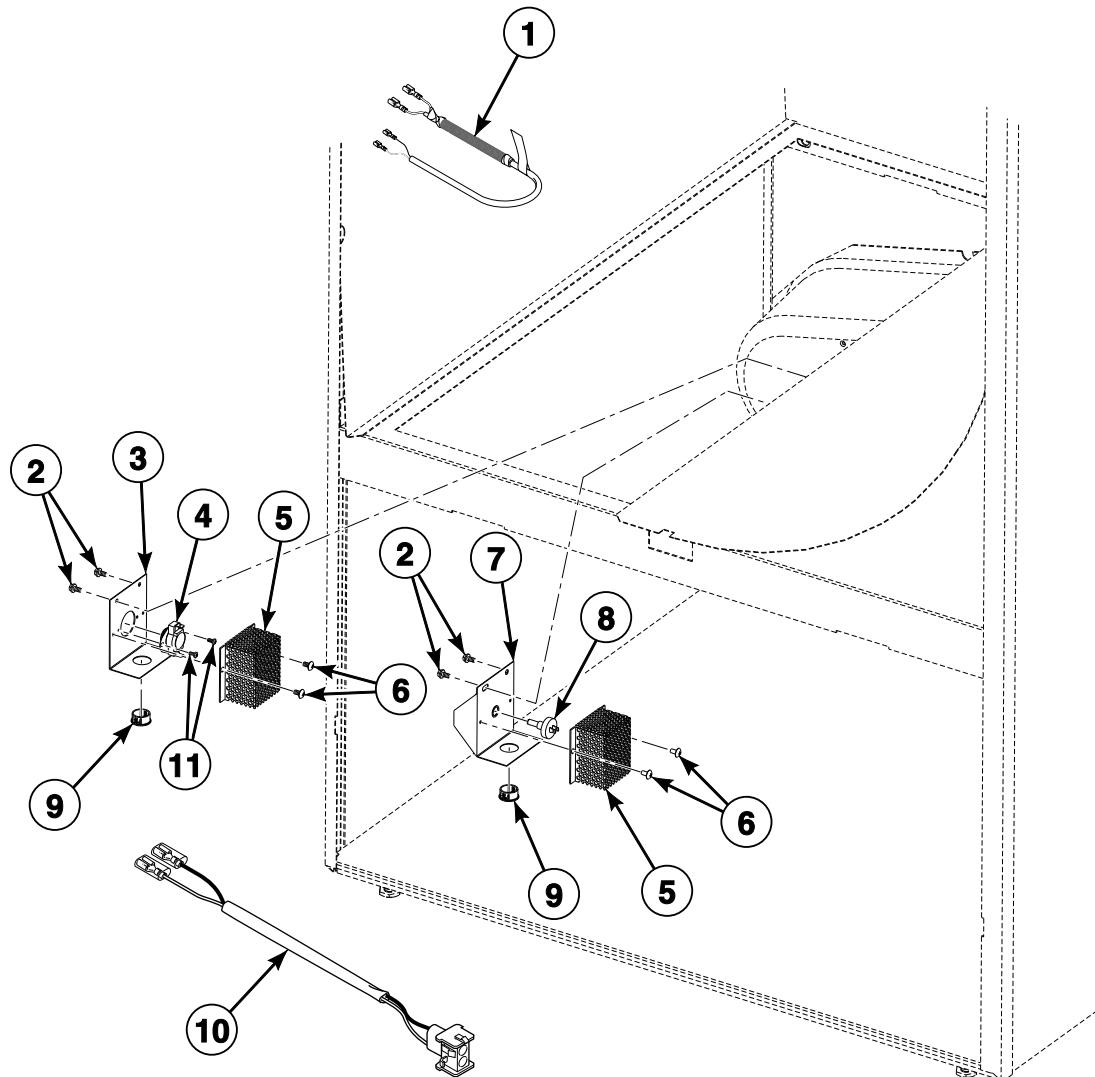
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Lower Cabinet Front Components

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|--------------------------------|--|
| | 70114001 | Clean Lint Compartment Sticker | Lint compartment must be cleaned daily |
| | 70404001 | Roller Bracket Assembly | Includes items 4, 5 and 8-10 |
| 1 | 70154405 | Handle and Caps Assembly | A, B, C, I, L, P, S, U and Y models; Black; Includes endcaps |
| | 70154406 | Handle and Caps Assembly | GT and GU models through Serial No. 0110002231; H and N models; Gray; Includes endcaps |
| | 70407202 | Handle Bumper | G models starting Serial No. 0707008006; K models; Black and blue; Does not include endcaps |
| 2 | 44000001WP | Lint Panel | |
| | 44000002P | Lint Panel | Stainless steel |
| 3 | 51236 | Nut | |
| 4 | 70072801 | Screw | |
| 5 | 70030201 | Roller Catch Spacer | |
| 6 | 70132301 | Screw | |
| 7 | 56079 | Panel Locator | |
| 8 | 70297601 | Roller Catch Wheel | |
| 9 | 23951 | Nut | |
| 10 | 70030301 | Roller Catch Arm | |
| 11 | 430757 | Screw | 4 required |
| 12 | 70117607 | Kickplate | A, B, C, I, K, L, P, S, U and Y models; G models starting Serial No. 0707008006; Black |
| | 70117608 | Kickplate | GT and GU models through Serial No. 0110002231; H and N models; Gray |
| 13 | 70126301 | Pop Rivet | A, B, C, I, K, L, P, S, U and Y models; G models starting Serial No. 0707008006; Black; 6 required |
| | 70126401 | Pop Rivet | GT and GU models through Serial No. 0110002231; H and N models; Gray; 6 required |

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Cabinet Limit and Thermistor Assembly



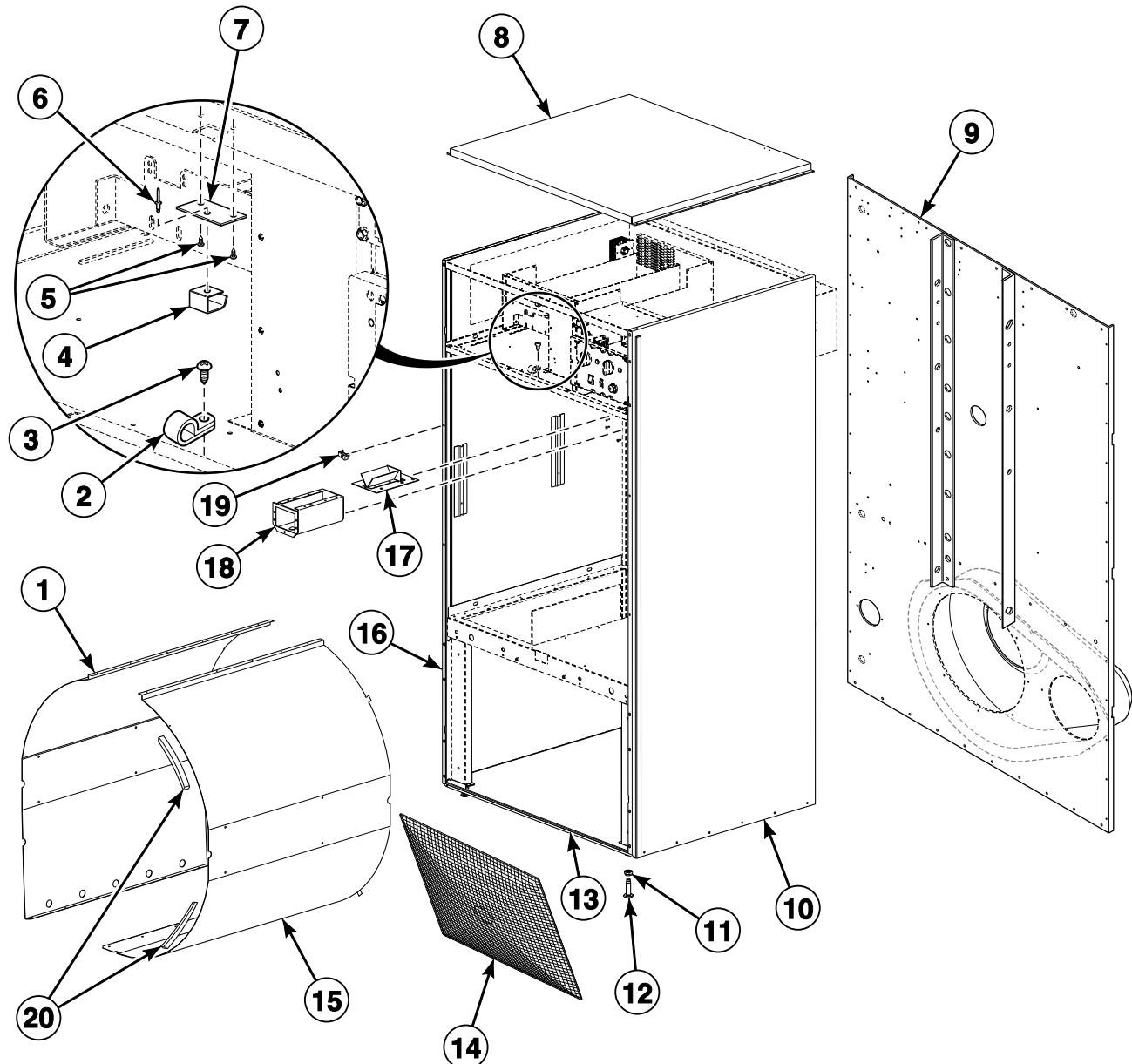
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Cabinet Limit and Thermistor Assembly

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------|--|
| 1 | M412670 | Cabinet Limit Harness Assembly | GU electric and gas models through Serial No. 0110002231; C, H, L, P, S and U CE electric and gas models |
| | M413693P | Cabinet Limit Harness Assembly | A, C, H, K, L, N, P, S, U and Y non-CE electric and gas models; GA and GT electric and gas models through Serial No. 0110002231 and starting again Serial No. 0707008006 |
| 2 | 430497 | Screw | Electric and gas models |
| 3 | M400838 | Thermodisc Bracket | Electric and gas models |
| 4 | M411813 | Limit Thermostat | Electric models |
| | M410542 | Limit Thermostat | Non-CE and non-Australian gas models |
| | M411941 | Manual Reset Thermostat | CE and Australian gas models |
| | N/A | Cabinet Limit Assembly | Steam models |
| 5 | M414477 | Thermostat Cover | Electric and gas models |
| 6 | M400664 | Screw | Electric and gas models |
| 7 | 44051201 | Thermistor Bracket Assembly | |
| 8 | M414704 | Thermistor | |
| 9 | M400770 | Snap Bushing | Electric and gas models |
| 10 | 44319901P | Thermistor Cable | |
| 11 | M402797 | Screw | Electric and gas models |

N/A = Part no longer available

Cabinet Components



TMB2558P_70409201

Cabinet Components

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|---------------------------------|--|
| | 298P4P | Spray Paint | White |
| | 297P4 | Spray Paint | Almond |
| | 381P4 | Spray Paint | Bisque |
| | 382P4 | Spray Paint | Cream |
| | 286P4 | Spray Paint | Blue |
| | 122P4P | Porcelain Touch-Up Paint | White |
| | 215P4P | Porcelain Touch-Up Paint | Almond |
| | 370P4P | Porcelain Touch-Up Paint | Bisque |
| | 70058501 | Pop Rivet | Use with items 10 and 16 |
| | 430497 | Screw | Use with items 10 and 16 |
| 1 | 44005301P | Baffle | Left |
| 2 | M404550 | Cable Screw Clamp | A, H, N, S and U models; Models starting Serial No. 0308001308 |
| 3 | 430497 | Screw | A, H, N, S and U models; Models starting Serial No. 0308001308 |
| 4 | 431318 | Control Door Latch | |
| 5 | 431287 | Screw | |
| 6 | M400003 | Pop Rivet | |
| 7 | 44003201 | Latch Mounting Bracket | |
| 8 | M414676P | Top Cover Pan | Electric and gas models |
| | M414760 | Top Cover | Steam models |
| 9 | M414747 | Rear Panel Assembly | All models except STF75L, STF75N, UTF75L and UTF75N |
| 10 | 44004701WP | Side Panel | Models through Serial No. 0308001307; Right |
| | 44056702*P | Side Panel and Bracket Assembly | Models starting Serial No. 0308001308; Right |
| 11 | 21899 | Nut | Right |
| 12 | 70247701 | Screw | Leveling leg |
| 13 | 44000701 | Bottom Pan | |
| 14 | 44063601 | Lint Screen | |
| 15 | 44005001P | Baffle | Right |
| | 44065601P | Baffle | Right; Models equipped with fire suppression system |
| 16 | 44004801* | Side Panel | Models through Serial No. 0308001307; Left |
| | 44056802* | Side Panel and Bracket Assembly | Models starting Serial No. 0308001308; Left |
| 17 | 70296401 | Coin Chute Assembly | Wide; Includes 6 of 70058502 Pop Rivet |
| 18 | 70180101 | Coin Vault Assembly | Includes 5 of 70058502 Pop Rivet |
| 19 | 70030401 | Nut | U-clip |
| 20 | 70015701 | Baffle Gasket | |

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

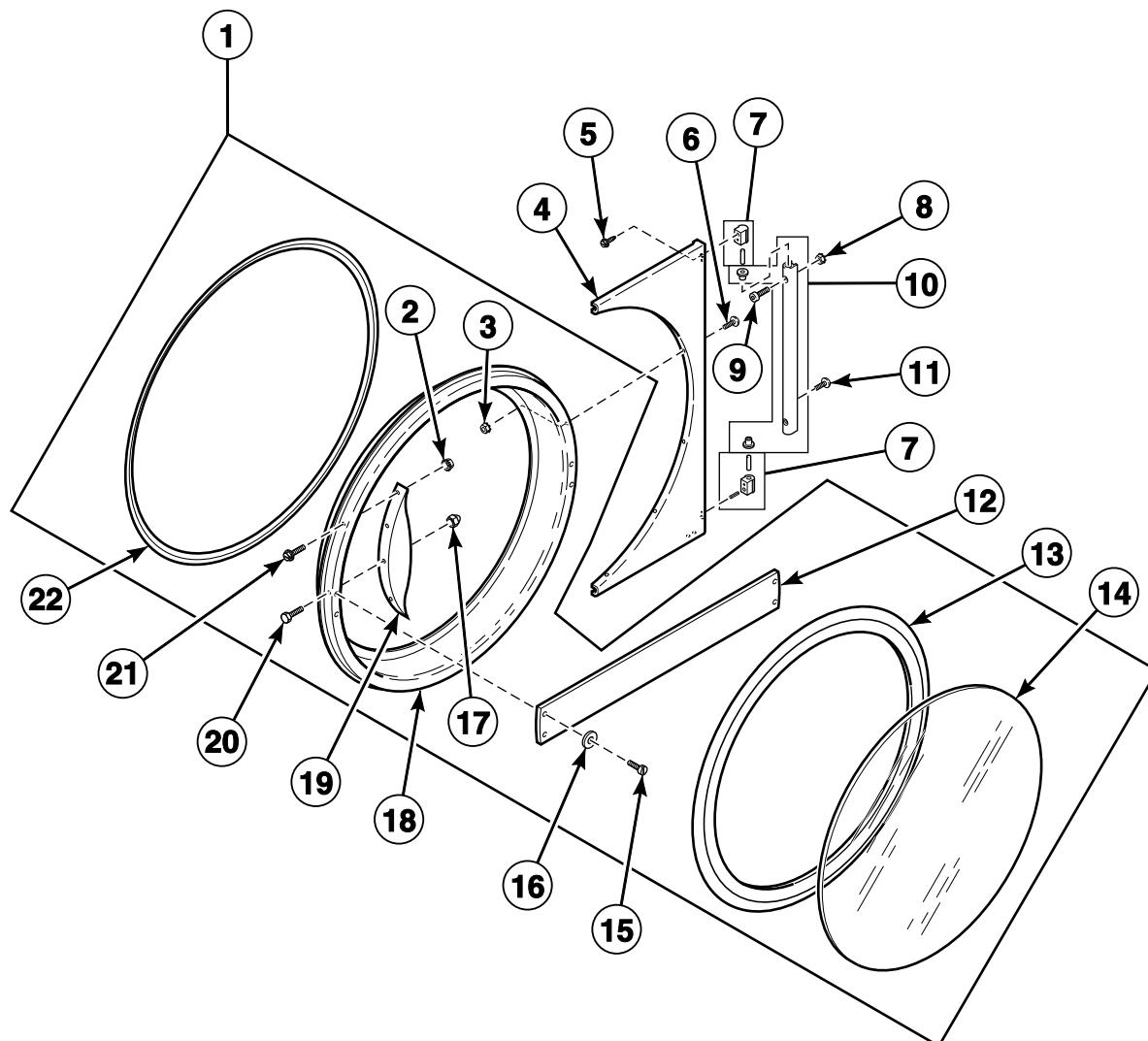
Door and Hinge Components (Drawing 1 of 2)

A, H, S and U Models Through Serial No. 0308001307;

C, L, N, P and Y Models; B and I Models Through Serial No. 0703023529;

G Models Through Serial No. 0110002231 and Starting Again Serial No. 0707008006 Through Serial No. 0708020563;

K Models Through Serial No. 0708020563



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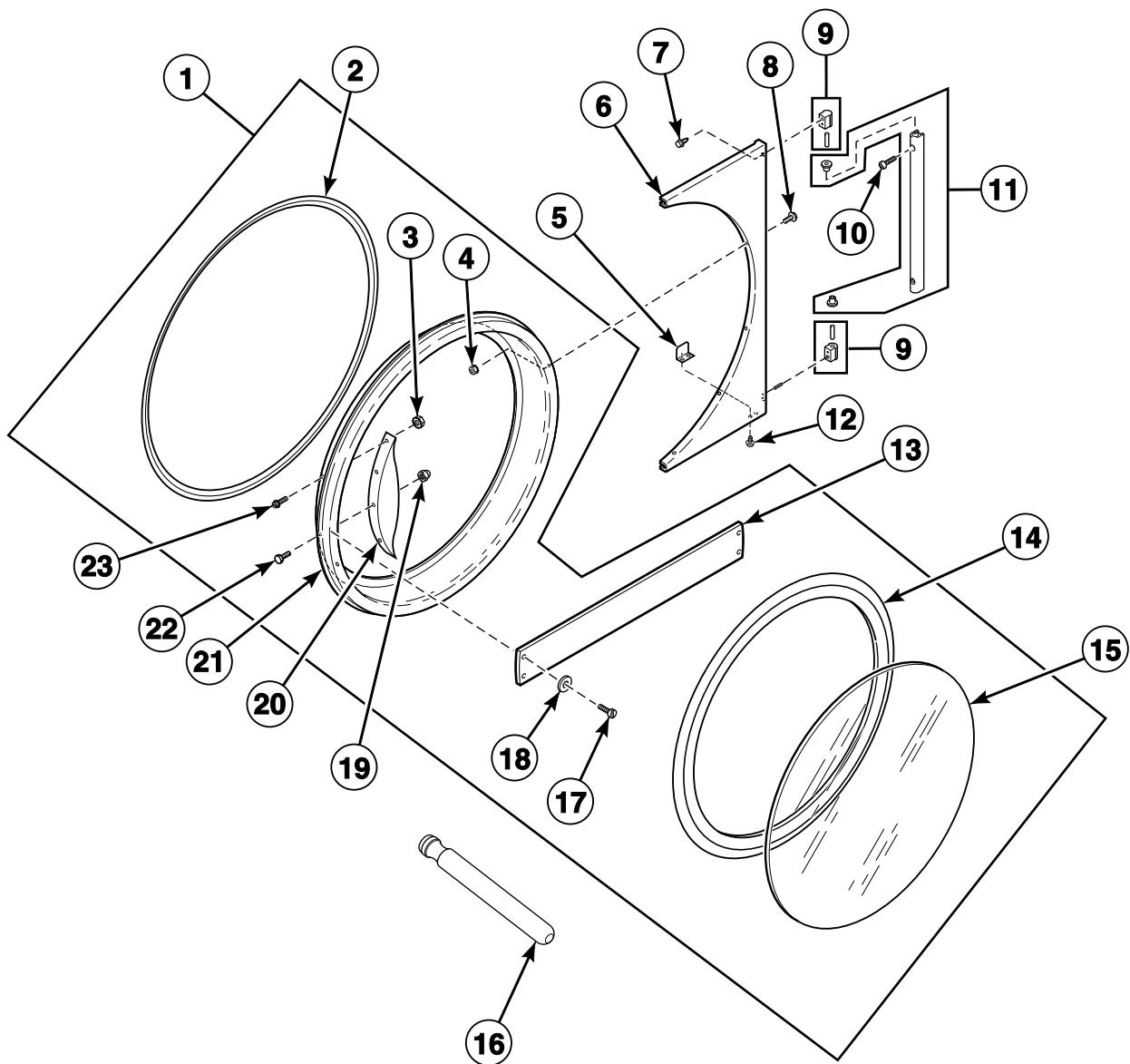
Door and Hinge Components (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------------------------|--|
| | M4221P4 | Door Glass Installation Tool | |
| 1 | 70212300 | Door Assembly | S and U models; Excludes hinge |
| | 44058001P | Door Assembly | H models; Excludes hinge |
| | 70176503 | Door Assembly | L models; Excludes hinge |
| | 70212200 | Door Assembly | A, N, P and Y models; GT and GU models through Serial No. 0110002231; Excludes hinge |
| | 44046701 | Door Assembly | B, C and I models; Excludes hinge |
| | 70408901 | Door Assembly | G models starting Serial No. 0707008006; K models; Excludes hinge |
| 2 | 44071201 | Nut | H, S and U models; 4 required |
| 3 | 23951 | Nut | 6 required |
| 4 | 70115903B | Door Hinge | G models starting Serial No. 0707008006; K models; black |
| | 70115901* | Door Hinge | All other models |
| | 70115902 | Door Hinge | All other models; Stainless steel |
| 5 | 70442101 | Screw | 3 required, 2 in top cam and 1 in bottom cam |
| 6 | M400044 | Screw | 6 required |
| 7 | 70436202 | Door Hinge Cam Assembly | G models starting Serial No. 0707008006; K models |
| | M4772P3 | Cam and Hinge Kit | All other models |
| 8 | 29786 | Nut | 2 required |
| 9 | 70409801 | Screw | G models starting Serial No. 0707008006; K models; 2 required |
| | 70033504 | Screw | All other models; 2 required |
| 10 | 44035002 | Door Hinge Lug Assembly | G models starting Serial No. 0707008006; K models; Includes bushings |
| | 44035001 | Door Hinge Lug Assembly | All other models; Includes bushings |
| 11 | 44023301 | Screw | 4 required |
| 12 | 70399502B | Handle Bar | G models starting Serial No. 0707008006; K models |
| 13 | 70211901P | Door Glass Seal Kit | |
| 14 | 70133601P | Door Glass | H models |
| | M400784P | Door Glass | All other models |
| 15 | 70126301 | Pop Rivet | G models starting Serial No. 0707008006; K models; 4 required |
| 16 | 70409301 | Washer | G models starting Serial No. 0707008006; K models; 2 required |
| 17 | M414215 | Nut | |
| 18 | 44043501 | Door Ring and Handle Assembly | B, C and I models; Includes straight-edged door handle |
| | 70543901 | Door Ring Assembly | H, S and U models |
| | 70505703 | Door Ring Assembly | A, N, P and Y models; GT and GU models through Serial No. 0110002231 |
| | 70505707B | Door Ring | G models starting Serial No. 0707008006; K models; Includes straight-edged door handle |
| 19 | 430117 | Door Handle | L models |
| | 44057701 | Door Handle | H models; Order 70133501P Replacement Door Handle Kit |
| | 44007902P | Door Handle | S and U models |
| | M400133 | Door Handle | A, N, P and Y models; GT and GU models through Serial No. 0110002231 |
| 20 | M400661 | Screw | Door strike |
| 21 | 61199 | Screw | All models except B, C, I and L models |
| | 430756 | Screw | L models; 2 required |
| | M402585 | Screw | L models; 1 required |
| | M409385 | Screw | A and P models; GT and GU models through Serial No. 0110002231; 2 required |
| 22 | 70296801 | Door Ring Gasket | Notched |

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

Door and Hinge Components (Drawing 2 of 2)

A, H, N, S and U Models Starting Serial No. 0308001308; B and I Models Starting Serial No. 0704000046;
G and K Models Starting Serial No. 0709000027



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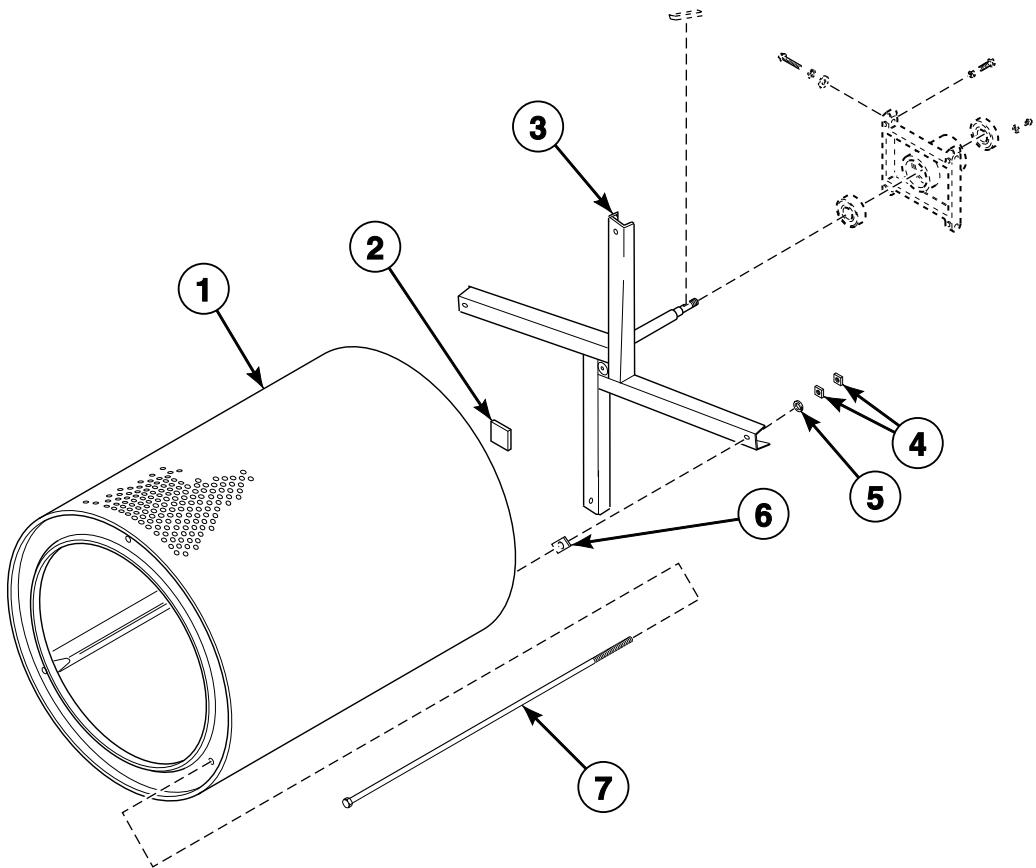
Door and Hinge Components (Drawing 2 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------------------------|-------------------------------------|
| 1 | 44086801P | Door Assembly | N models |
| | 44058102P | Door Assembly | H models |
| | 44028902P | Door Assembly | S and U models |
| | N/A | Door Assembly | A models |
| | 44112101 | Door Assembly | B and I models |
| | 70407401 | Door Assembly | G and K models |
| 2 | 44008201P | Door Ring Gasket | |
| 3 | 44071201 | Nut | H, S and U models; 4 required |
| 4 | 23951 | Nut | 6 required |
| 5 | 70215001P | Door Switch Actuator Kit | |
| 6 | 44075208B | Door Hinge Assembly | G and K models |
| | 44075203* | Door Hinge Assembly | All other models |
| | 44075204 | Door Hinge Assembly | All other models; Stainless steel |
| 7 | 70442101 | Screw | 3 required |
| 8 | M400044 | Screw | 6 required |
| 9 | 44035102 | Door Hinge Cam Assembly | G and K models; Upper |
| | 70436202 | Door Hinge Cam Assembly | G and K models |
| | M4772P3 | Cam and Hinge Kit | All other models |
| 10 | 70409801 | Screw | G and K models; 2 required |
| | 70033502 | Screw | All other models; 2 required |
| 11 | 44035002 | Door Hinge Lug Assembly | G and K models |
| | 44035001 | Door Hinge Lug Assembly | All other models; Includes bushings |
| 12 | 70058501 | Pop Rivet | 2 required |
| 13 | 70399501B | Handle Bar | G and K models |
| 14 | 70211902P | Door Seal Kit | |
| 15 | 44008402P | Door Glass | H models |
| | 44008401P | Door Glass | All other models |
| 16 | M4221P4 | Door Glass Installation Tool | |
| 17 | 70126301 | Pop Rivet | G and K models; 4 required |
| 18 | 70409301 | Washer | G and K models; 2 required |
| 19 | M414215 | Nut | |
| 20 | 44057702 | Door Handle | H and N models |
| | 44007901 | Door Handle | S and U models |
| | M400133 | Door Handle | A models |
| 21 | 44112001 | Door Ring and Handle Assembly | B and I models |
| | 44007703B | Door Ring | G and K models |
| 22 | M400661 | Screw | Door strike |
| 23 | 61199 | Screw | H, N, S and U models; 4 required |
| | M409385 | Screw | A models; 2 required |

* Add Letter To Designate Color. L - Almond Q - Bisque W - White

N/A = Part no longer available

Cylinder and Trunnion Components



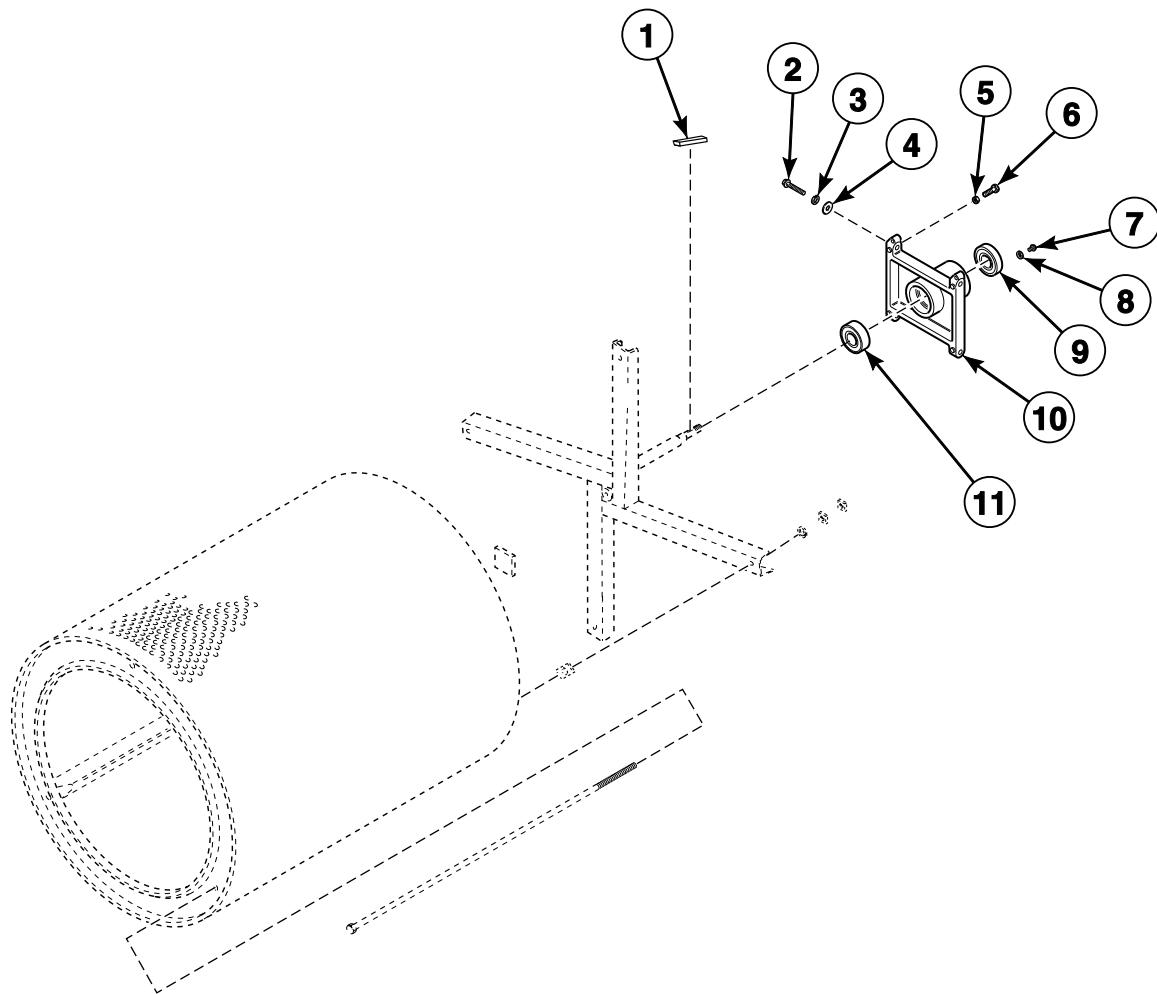
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Cylinder and Trunnion Components

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------------|--|
| 1 | M401985P | Cylinder | Galvanized; A, H, S and U models through Serial No. 0308001307; B, C, I, L and P models; GT and GU models through Serial No. 0110002231 |
| | M402517P | Cylinder | Stainless steel; A, H, S and U models through Serial No. 0308001307; B, C, I, L and P models; GT and GU models through Serial No. 0110002231 |
| | 44057201P | Cylinder Kit | Galvanized; A, H, N, S and U models starting Serial No. 0308001308 |
| | 44057301P | Cylinder Kit | Stainless steel; A, H, N, S and U models starting Serial No. 0308001308 |
| | 44079901P | Cylinder Assembly | Stainless steel; U models with the 11th character of R; Requires 82 of 70058501 Pop Rivet |
| | 44130702P | Cylinder Assembly | G models starting Serial No. 0707008006; K models |
| 2 | M402144 | Felt Pad | |
| 3 | 44261801 | Trunnion Assembly | Spider; Nonreversing; Includes nut; Models through Serial No. 030101089 |
| | 44036801P | Trunnion Assembly | Spider; Nonreversing; Includes nuts; Models starting Serial No. 0301001090 |
| | M413836 | Trunnion Assembly | Spider; Reversing; Models starting Serial No. 0308001308 |
| 4 | M404993 | Nut | Reversing; 1 required per rod |
| 5 | M400015 | Washer | Reversing and nonreversing |
| 6 | M401402 | Spacer | Adjustment between cylinder and trunnion |
| 7 | M404992 | Rib Rod | |

NOTE: Assemblies and kits are listed in *Cylinder, Trunnion and Bearing Assemblies and Kits* section.

Trunnion Housing Components

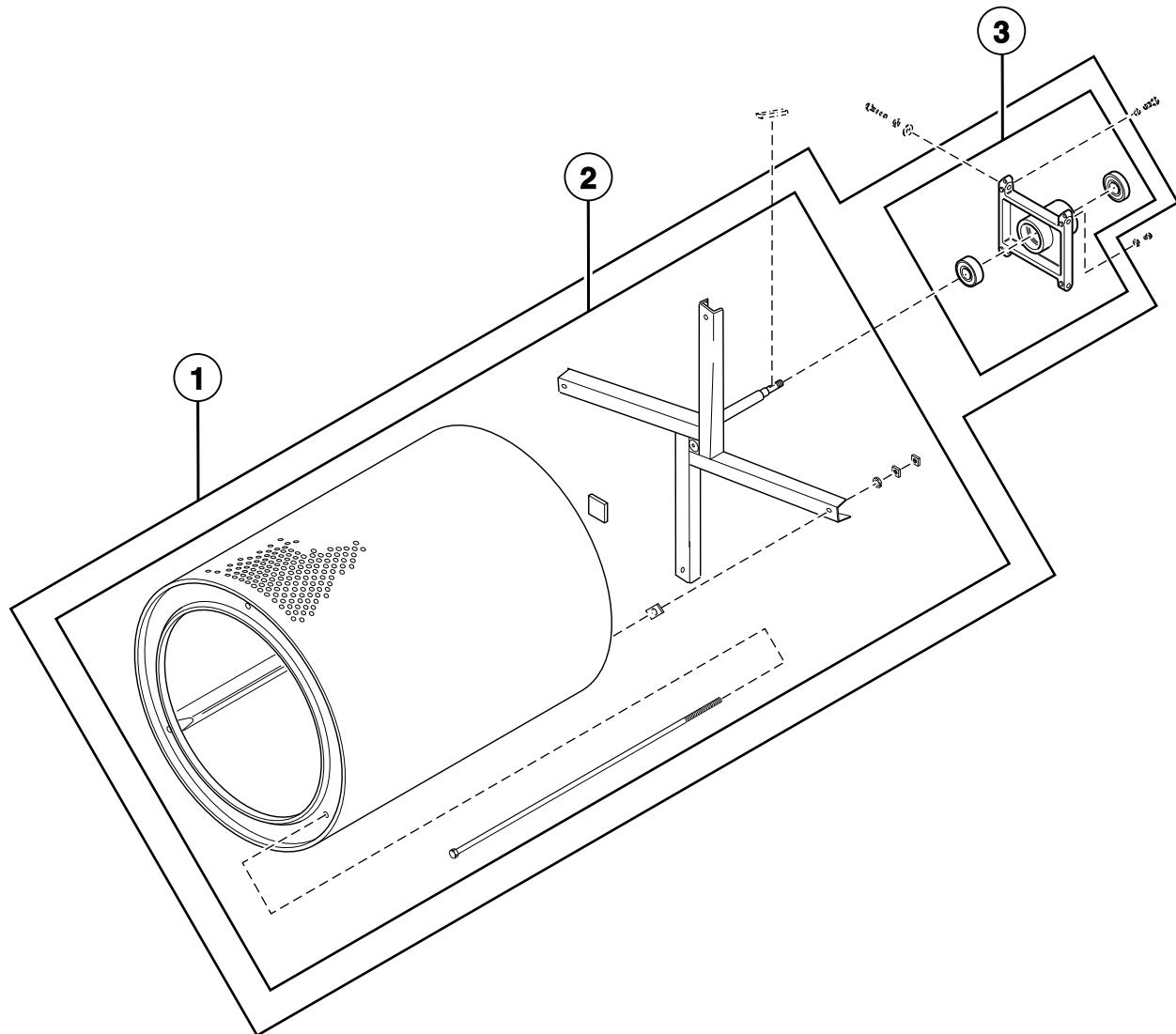


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Trunnion Housing Components

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------|-------------------------|
| 1 | M400008 | Key | Half moon; Nonreversing |
| | M405232 | Key | Straight; Reversing |
| 2 | M400063 | Screw | 4 required |
| 3 | M400015 | Washer | 4 required |
| 4 | 70261401 | Washer | 4 required |
| 5 | M400026 | Nut | 4 required |
| 6 | M400650 | Bolt | 2 required |
| 7 | 70187201 | Screw | 4 required |
| 8 | 20103 | Washer | 4 required |
| 9 | F100136P | Bearing | |
| 10 | M413826 | Trunnion Housing | |
| 11 | 44041901P | Ball Bearing | |

Cylinder, Trunnion and Bearing Assemblies and Kits



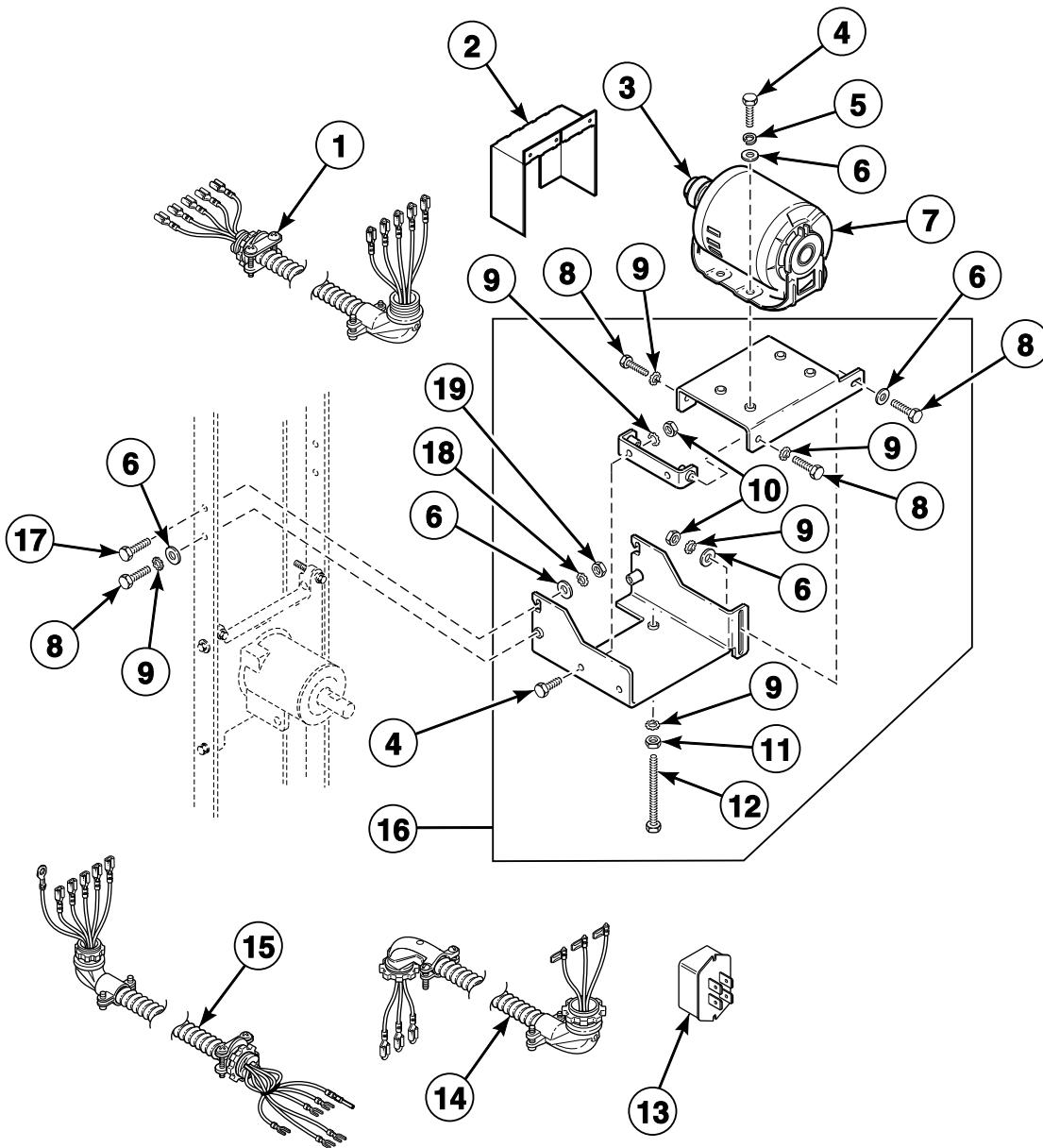
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Cylinder, Trunnion and Bearing Assemblies and Kits

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--|---|
| | M4640P3 | Trunnion and Bearing Assembly | Nonreversing |
| | M4641P3 | Trunnion and Bearing Assembly | Reversing |
| | M4644P3 | Housing and Trunnion Assembly | Nonreversing; Includes bearing |
| | M4645P3 | Housing and Trunnion Assembly | Reversing; Includes bearing |
| 1 | M4818P3 | Cylinder, Trunnion and Bearing Housing Kit | Nonreversing; B, C and I models |
| 2 | M406906P | Cylinder and Trunnion Assembly | Galvanized; Nonreversing; A, H, S and U models through Serial No. 0308001307; C, L, N and P models; B and I models through Serial No. 0703023529; GT and GU models through Serial No. 0110002231 |
| | M409015P | Cylinder and Trunnion Assembly | Stainless steel; Nonreversing; A, H, S and U models through Serial No. 0308001307; C, L, N and P models; B and I models through Serial No. 0703023529; GT and GU models through Serial No. 0110002231 |
| | M409090P | Cylinder and Trunnion Assembly | Galvanized; Reversing; A, H, S and U models through Serial No. 0308001307; C, L, N and P models; B and I models through Serial No. 0703023529; GT and GU models through Serial No. 0110002231 |
| | M409091 | Cylinder and Trunnion Assembly | Stainless steel; Reversing; A, H, S and U models through Serial No. 0308001307; C, L, N and P models; B and I models through Serial No. 0703023529; GT and GU models through Serial No. 0110002231 |
| | 44057501P | Cylinder and Trunnion Assembly | Galvanized; Nonreversing; A, H, S and U models starting Serial No. 0308001308; B and I models starting Serial No. 0704000046 |
| | 44057502 | Cylinder and Trunnion Assembly | Stainless steel; Nonreversing; A, H, S and U models starting Serial No. 0308001308; B and I models starting Serial No. 0704000046 |
| | 44057503P | Cylinder and Trunnion Assembly | Galvanized; Reversing; A, H, S and U models starting Serial No. 0308001308; B and I models starting Serial No. 0704000046 |
| | 44057504P | Cylinder and Trunnion Assembly | Stainless steel; Reversing; A, H, S and U models starting Serial No. 0308001308; B and I models starting Serial No. 0704000046 |
| | 44080001 | Cylinder and Trunnion Assembly | Stainless steel; Reversing; U models with the 11th character of R; With riveted cylinder |
| | 44131001 | Cylinder and Trunnion Assembly | Reversing; G models starting Serial No. 0707008006; K models through Serial No. 0708020563 |
| | 44131101 | Cylinder and Trunnion Assembly | Nonreversing; G models starting Serial No. 0707008006; K models through Serial No. 0708020563 |
| | 44131302 | Cylinder and Trunnion Assembly | Reversing; G and K models starting Serial No. 0709000027 |
| | 44131402 | Cylinder and Trunnion Assembly | Nonreversing; G and K models starting Serial No. 0709000027 |
| 3 | M413832 | Trunnion Housing Assembly | Includes bearing |

NOTE: Individual components are listed in *Cylinder and Trunnion Components* section.

Reversing Cylinder Drive Motor and Components

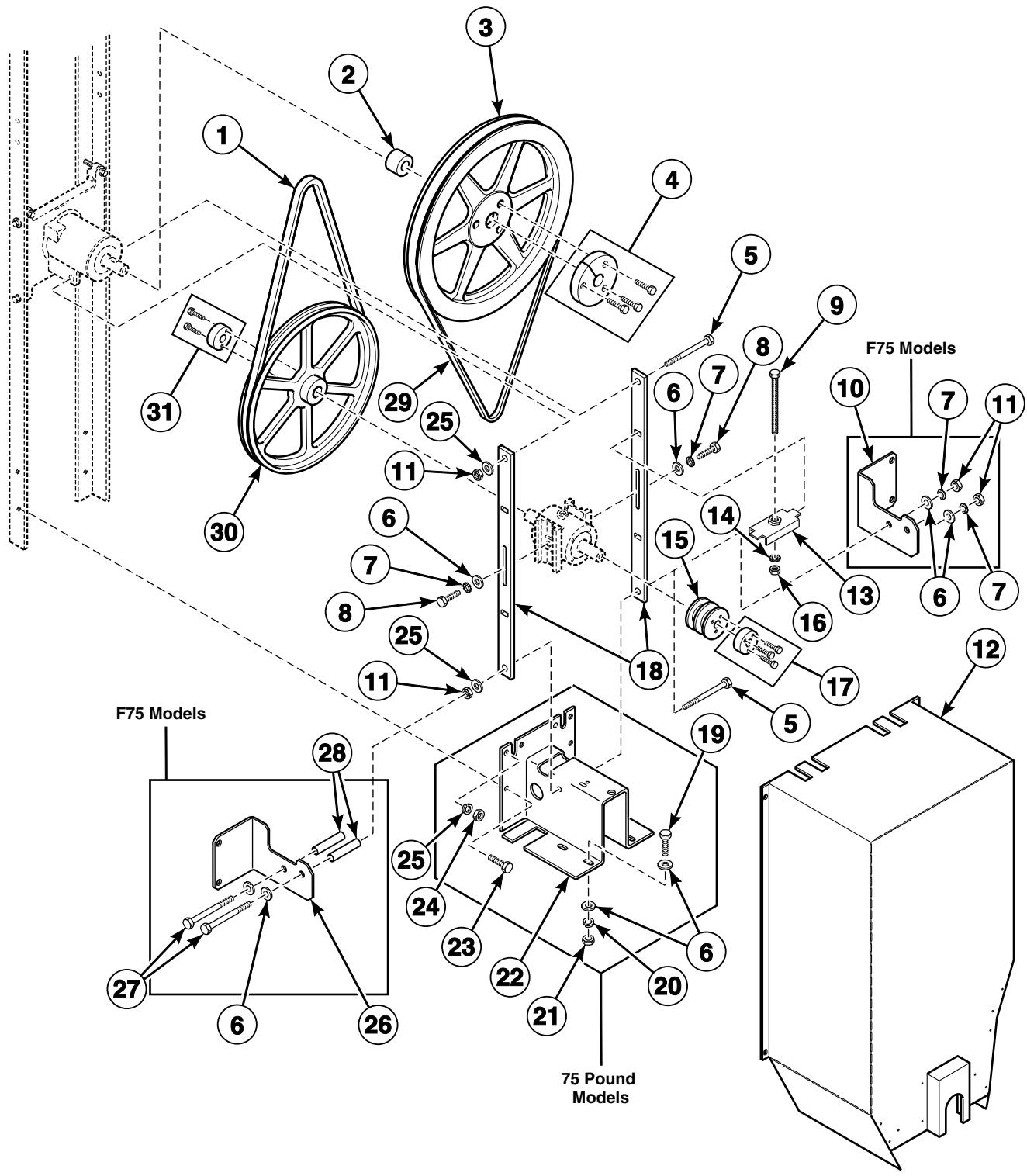


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Reversing Cylinder Drive Motor and Components

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|---------------------------------|--|
| 1 | M413687 | Cylinder Motor Harness Assembly | Non-CE models; 1 Phase |
| 2 | M413541 | Belt Guard | Upper |
| 3 | M414565 | Pulley | 60 Hertz |
| | M414567 | Pulley | 50 Hertz |
| 4 | M400057 | Screw | 6 required |
| 5 | M400013 | Washer | 4 required |
| 6 | M400080 | Washer | 8 required |
| 7 | M412519P | Motor Kit | Gas and steam models with: 200-208 or 240 Volt/60 Hertz/3 Phase, 460-480 Volt/60 Hertz/3 Phase, 200 Volt/50 Hertz/3 Phase, 230 or 240 Volt/50 Hertz/3 Phase and 380 or 400-415 Volt/50 Hertz/3 Phase; Electric models with: 200-208 Volt/60 Hertz/3 Phase, 240 Volt/50 or 60 Hertz/3 Phase, 480 Volt/60 Hertz/3 Phase, 200 Volt/50 Hertz/3 Phase, 380 Volt/50 Hertz/3 Phase and 400-415/50 Hertz/3 Phase |
| | M412520P | Motor Kit | Gas and steam models with: 230-240 Volt/50 Hertz/1 Phase |
| 8 | M400056 | Screw | 5 required |
| 9 | 02834 | Washer | 8 required |
| 10 | 70142 | Nut | 3 required |
| 11 | 02428 | Nut | |
| 12 | M413565 | Screw | |
| 13 | M414563 | Motor Switch | 1 Phase |
| 14 | M413688 | Cylinder Motor Harness Assembly | Non-CE models; 3 Phase |
| 15 | M412745 | Cylinder Motor Harness | CE models; 1 Phase |
| | M412573 | Cylinder Motor Harness Assembly | CE models; 3 Phase |
| 16 | M413617 | Motor Mount Assembly | Includes items 4, 6, 8-12, 18 and 19 |
| 17 | 22688 | Screw | 2 required |
| 18 | M403958 | Washer | 2 required |
| 19 | 20274 | Nut | 2 required |

Drive Components for Reversing Models



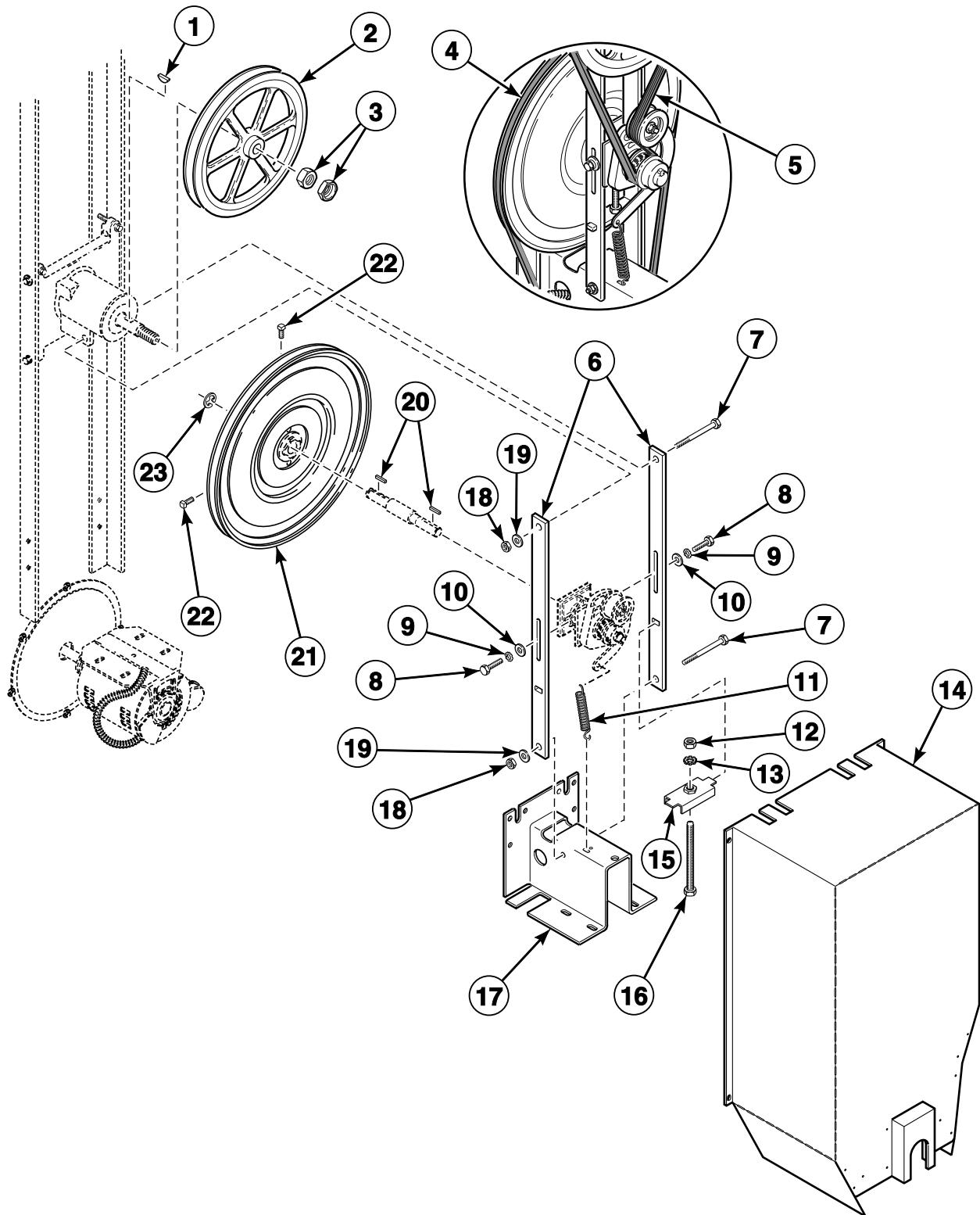
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Drive Components for Reversing Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------------|--|
| 1 | M412981 | Belt | Drive |
| 2 | 44024001 | Spacer | |
| 3 | M412916 | Double V Sheave | |
| 4 | M412086P | Bushing | Includes M400013 Washer, 44048902 Screw and 44079203 Screw |
| 5 | M400061 | Screw | |
| 6 | M400080 | Washer | |
| 7 | M403958 | Washer | |
| 8 | M400043 | Screw | |
| 9 | M412627 | Screw | |
| 10 | M413268 | Guide Rail Support | STF and UTF models; Right |
| 11 | M400026 | Nut | STF and UTF models; 2 required |
| 12 | 44132407 | Belt Guard Assembly | STF and UTF models |
| | 44132404 | Belt Guard Assembly | All other models |
| 13 | M414405 | Tension Plate Assembly | |
| 14 | M412188 | Washer | |
| 15 | M412884 | Pulley | |
| 16 | H88412101 | Nut | |
| 17 | M412917P | Bushing | Includes 56552 Washer, 44048901 Screw and 44079301 Screw |
| 18 | M412476 | Guide Rail | |
| 19 | M400057 | Screw | All models except STF and UTF models |
| 20 | M400013 | Washer | All models except STF and UTF models; 4 required |
| 21 | 02428 | Nut | All models except STF and UTF models; 4 required |
| 22 | M411483 | Motor Bracket | All models except STF and UTF models; Models through Serial No. 0707001384 |
| | 44117201 | Motor Bracket | Models starting Serial No. 0707001385 |
| 23 | M401393 | Bolt | All models except STF and UTF models; 2 required |
| 24 | 20274 | Nut | All models except STF and UTF models |
| 25 | M400014 | Washer | |
| 26 | M413267 | Guide Rail Support | STF and UTF models; Left |
| 27 | M405525 | Screw | STF and UTF models |
| 28 | M413269 | Guide Rail Spacer | STF and UTF models |
| 29 | M412090 | Belt | 2 required; Cylinder |
| 30 | M412931 | Single V Sheave | |
| 31 | M412885P | Bushing | Includes 03189 Washer and 44079201 Screw |

Drive Components for Nonreversing Models

All Models Except STF75L, STF75N, UB075E, UTF75L and UTF75N



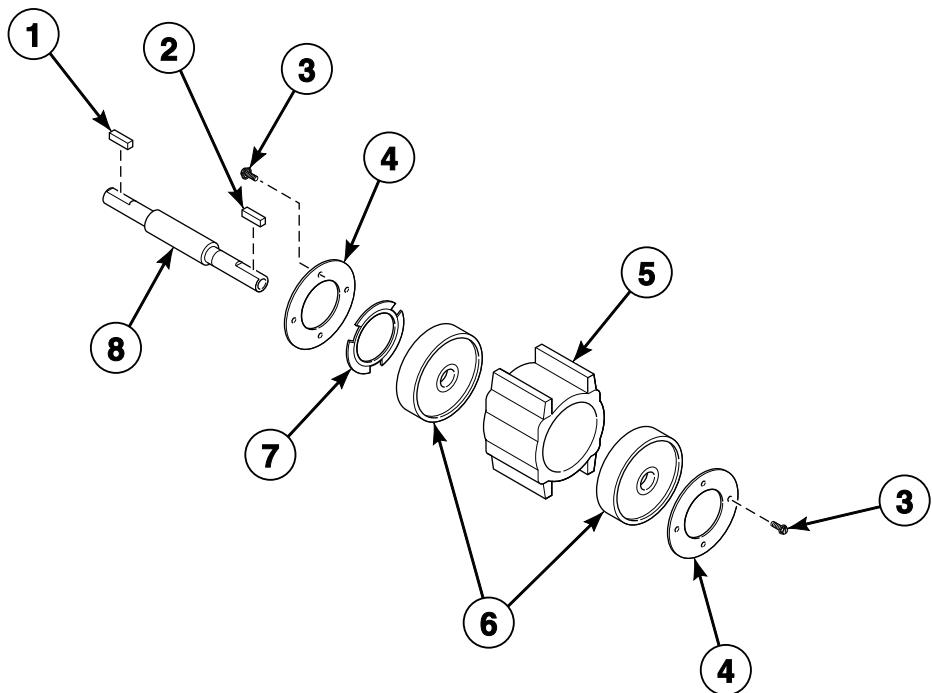
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Drive Components for Nonreversing Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------------|---------------------------------------|
| 1 | M400008 | Key | |
| 2 | M412156 | Micro V Sheave | |
| 3 | M400035 | Nut | |
| 4 | M401182P | Belt | |
| 5 | M411425P | Micro V Belt | |
| 6 | M412476 | Guide Rail | |
| 7 | M400061 | Screw | |
| 8 | M400043 | Screw | |
| 9 | M403958 | Washer | |
| 10 | M400080 | Washer | |
| 11 | M412120 | Extension Spring | |
| 12 | H88412101 | Nut | |
| 13 | M412188 | Washer | |
| 14 | 44132405 | Belt Guard Assembly | Use 51780 Screw for mounting |
| 15 | M414405 | Tension Plate Assembly | |
| 16 | M412627 | Screw | |
| 17 | M411483 | Motor Bracket | Models through Serial No. 0707001384 |
| | 44117201 | Motor Bracket | Models starting Serial No. 0707001385 |
| 18 | M400026 | Nut | |
| 19 | M400014 | Washer | |
| 20 | M401327 | Key | |
| 21 | 44086901P | Sheave Kit | Includes item 20 and 2 of item 22 |
| 22 | M400065 | Screw | |
| 23 | M400399 | Ring | |

NOTE: On nonreversing models, there is only one motor that functions as the drive motor and fan motor. Refer to *Fan Motors* section for motor part numbers.

Idler Housing Assembly for Reversing Models



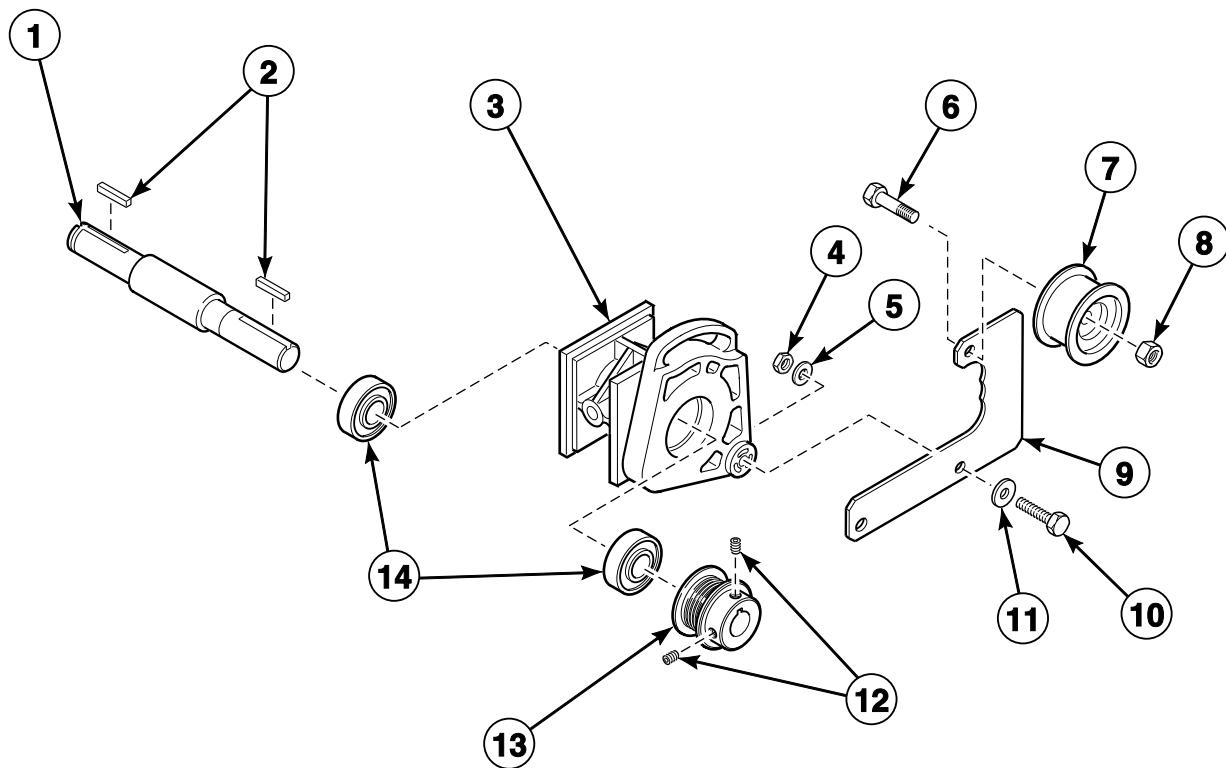
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Idler Housing Assembly for Reversing Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|-------------------|--|
| | 917P3 | Idler Housing Kit | Includes items 1-4, 7 and M412476 Guide Rail, M412630 Idler Housing Assembly and 614P3 Idler Assembly Components Kit |
| 1 | M401327 | Key | |
| 2 | M400993 | Key | |
| 3 | 70187201 | Screw | 8 required |
| 4 | M401370 | Bearing Retainer | |
| 5 | M412612 | Idler Housing | |
| 6 | M401375P | Ball Bearing | |
| 7 | M400401 | Loading Spring | |
| 8 | M414241 | Idler Shaft | |

Idler Housing Assembly for Nonreversing Models

All Models Except STF75L, STF75N, UB075E, UTF75L and UTF75N
Models Through 12/3/07



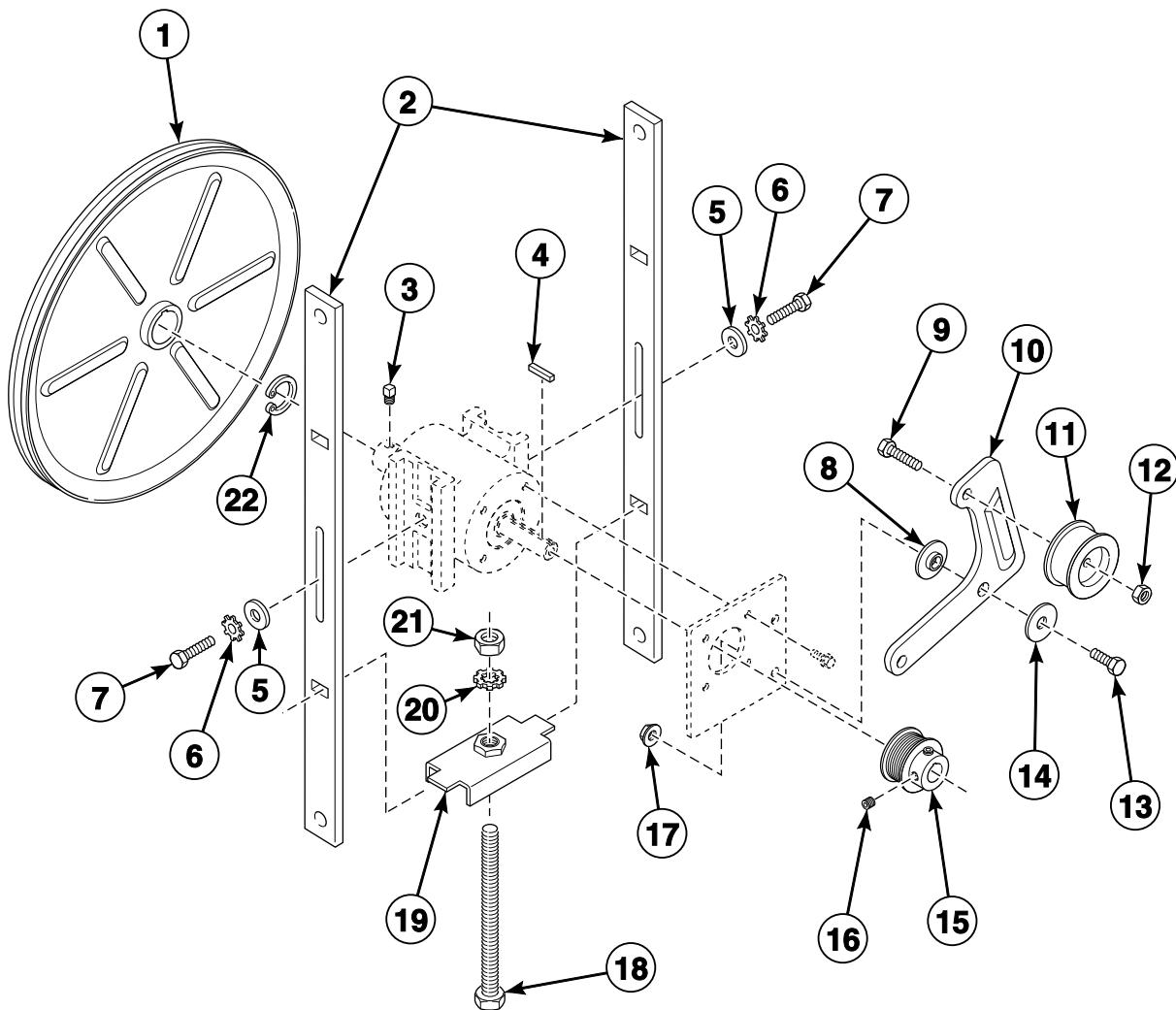
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Idler Housing Assembly for Nonreversing Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|---------------------------|-----------------------|
| 1 | M412223P | Idler Shaft | |
| 2 | M401327 | Key | 2 required |
| 3 | 943P3P | Idler Housing Kit | Idler with shaft |
| 4 | 52566 | Nut | |
| 5 | M405535 | Washer | |
| 6 | 430648 | Screw | |
| 7 | 430619 | Drum Idler Wheel Assembly | |
| 8 | 56156 | Nut | |
| 9 | M414320P | Idler Arm Kit | Includes 3 of item 11 |
| 10 | M412119 | Bolt | |
| 11 | 430782 | Washer | |
| 12 | M400077 | Screw | |
| 13 | M411466P | Micro V Pulley | |
| 14 | 70448701 | Support Bearing | |

Idler Assembly for Nonreversing Models

All Models Except STF75L, STF75N, UB075E, UTF75L and UTF75N
Models Starting 12/4/07



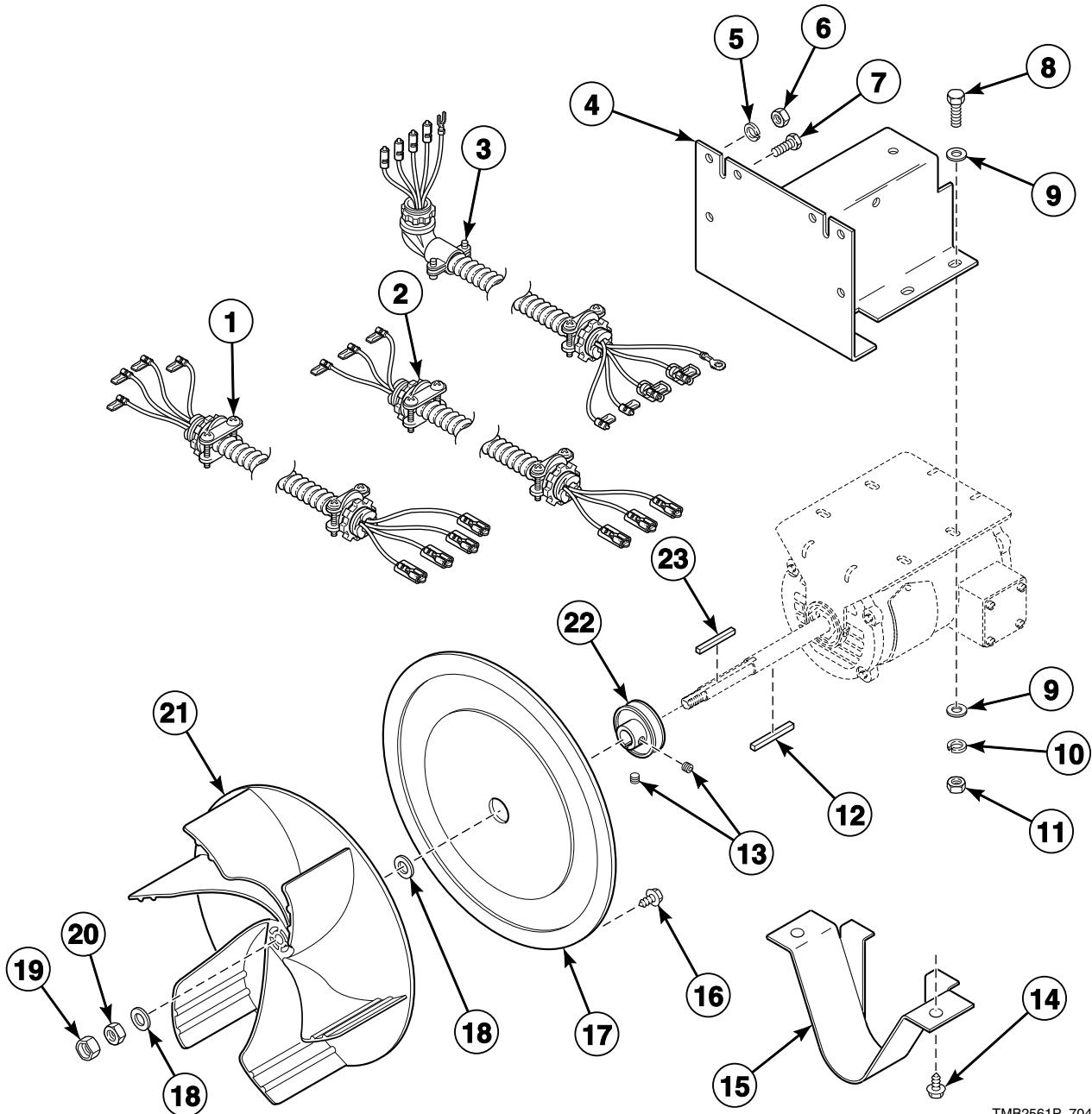
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Idler Assembly for Nonreversing Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|---------------------------|-------------------------------|
| | 942P3P | Idler/Belt Assembly Kit | Use to replace whole assembly |
| | 943P3P | Idler Housing Kit | |
| 1 | 44086901P | Sheave Kit | Includes hardware |
| 2 | M412476 | Guide Rail | 2 required |
| 3 | M400065 | Screw | 2 required |
| 4 | M401327 | Key | 2 required |
| 5 | M400080 | Washer | 2 required |
| 6 | M403958 | Washer | 2 required |
| 7 | M400043 | Screw | 2 required |
| 8 | 70265901 | Washer | |
| 9 | 430648 | Screw | |
| 10 | M414320P | Idler Arm Kit | Models through 12/12/07 |
| | 44102701 | Idler Arm | Models starting 12/12/07 |
| 11 | 430619 | Drum Idler Wheel Assembly | |
| 12 | 56156 | Nut | |
| 13 | M400056 | Screw | |
| 14 | 70270301 | Washer | |
| 15 | M411466P | Micro V Pulley | |
| 16 | M400077 | Screw | 2 required |
| 17 | 44087201 | Nut | |
| 18 | M412627 | Screw | |
| 19 | M414405 | Tension Plate Assembly | |
| 20 | M412188 | Washer | |
| 21 | H88412101 | Nut | |
| 22 | M400399 | Ring | |

Fan Components

All Models Except STF75L, STF75N, UB075E, UTF75L and UTF75N



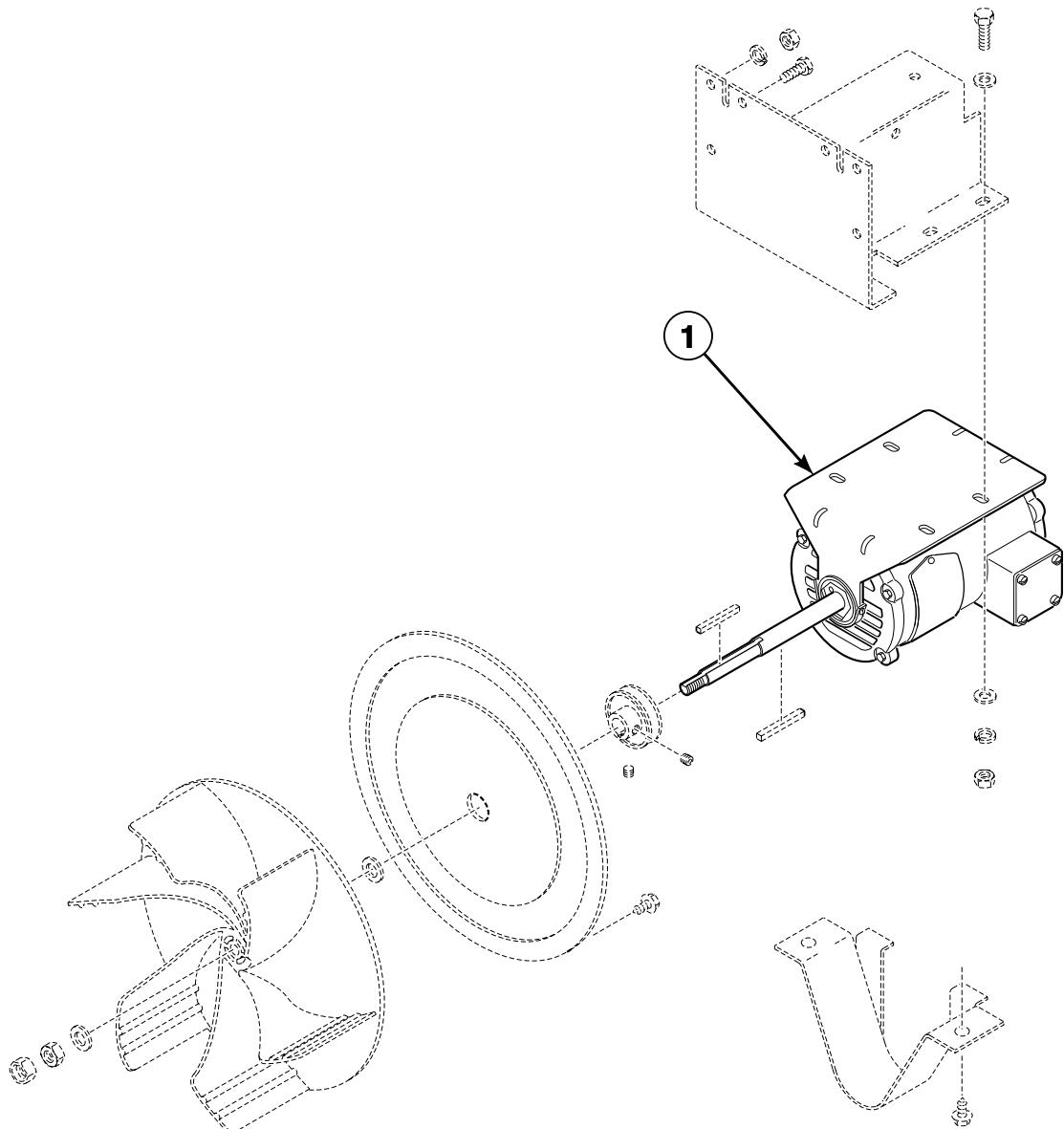
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Fan Components

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|----------------------------|---|
| | M4426P3 | Motor Hardware Kit | Includes items 12, 18-20 and 23 |
| | M4525P3P | Resilient Ring Kit | 2 per package |
| 1 | 44006101P | Fan Motor Harness | Non-CE models; 120 Volt/60 Hertz/1 Phase and 230 or 240 Volt/50 Hertz/1 Phase |
| | 44006201P | Fan Motor Harness | Non-CE gas and steam models 208-240 Volt/60 Hertz/1 Phase; Non-CE electric models 200-208 Volt/60 Hertz/3 Phase, 240 Volt/ 60 Hertz/3 Phase and 240 Volt/50 Hertz/3 Phase |
| | 44250101 | Motor Harness | Use this harness with replacement motor 44242501; Gas and steam: 120 Volt/60 Hertz/1 Phase or 200-208 or 240 Volt/60 Hertz/1 Phase; Electric models: 200-208 Volt/60 Hertz/3 Phase or 240 Volt/60 Hertz/3 Phase |
| 2 | M413686 | Fan Motor Harness Assembly | Non-CE gas and steam models 200 Volt/50 Hertz/3 Phase and 380 Volt/50 Hertz/3 Phase; Non-CE electric models 480 Volt/60 Hertz/3 Phase |
| 3 | M413281 | Fan Motor Harness Assembly | CE models; 1 Phase |
| 4 | M411483 | Motor Bracket | Models through Serial No. 0707001384 |
| | 44117201 | Motor Bracket | Models starting Serial No. 0707001385 |
| 5 | M400014 | Washer | |
| 6 | 20274 | Nut | |
| 7 | M401393 | Bolt | 2 required |
| 8 | M400057 | Screw | |
| 9 | M400080 | Washer | |
| 10 | M400013 | Washer | |
| 11 | 02428 | Nut | |
| 12 | 44132301 | Key | Nonreversing; 120 Volt/60 Hertz/1 Phase or 200-208 or 240 Volt/60 Hertz/1 Phase; Electric models 200-208 Volt/60 Hertz/3 Phase or 240 Volt/60 Hertz/3 Phase |
| | M400993 | Key | All other voltages |
| 13 | M400077 | Screw | Supplied with pulley |
| 14 | 430497 | Screw | |
| 15 | M413008 | Belt Guard | |
| 16 | M410059 | Screw | 7 required |
| 17 | M401362 | Cover Plate | |
| 18 | M400991 | Washer | |
| 19 | M400034 | Nut | |
| 20 | M400022 | Nut | |
| 21 | M4936P3 | Fan Kit | Includes key |
| 22 | M414564 | Pulley | 60 Hertz; Nonreversing |
| | M414566 | Pulley | 50 Hertz; Nonreversing |
| 23 | M400994P | Key and Instruction Kit | |

Fan Motors

All Models Except STF75L, STF75N, UB075E, UTF75L and UTF75N



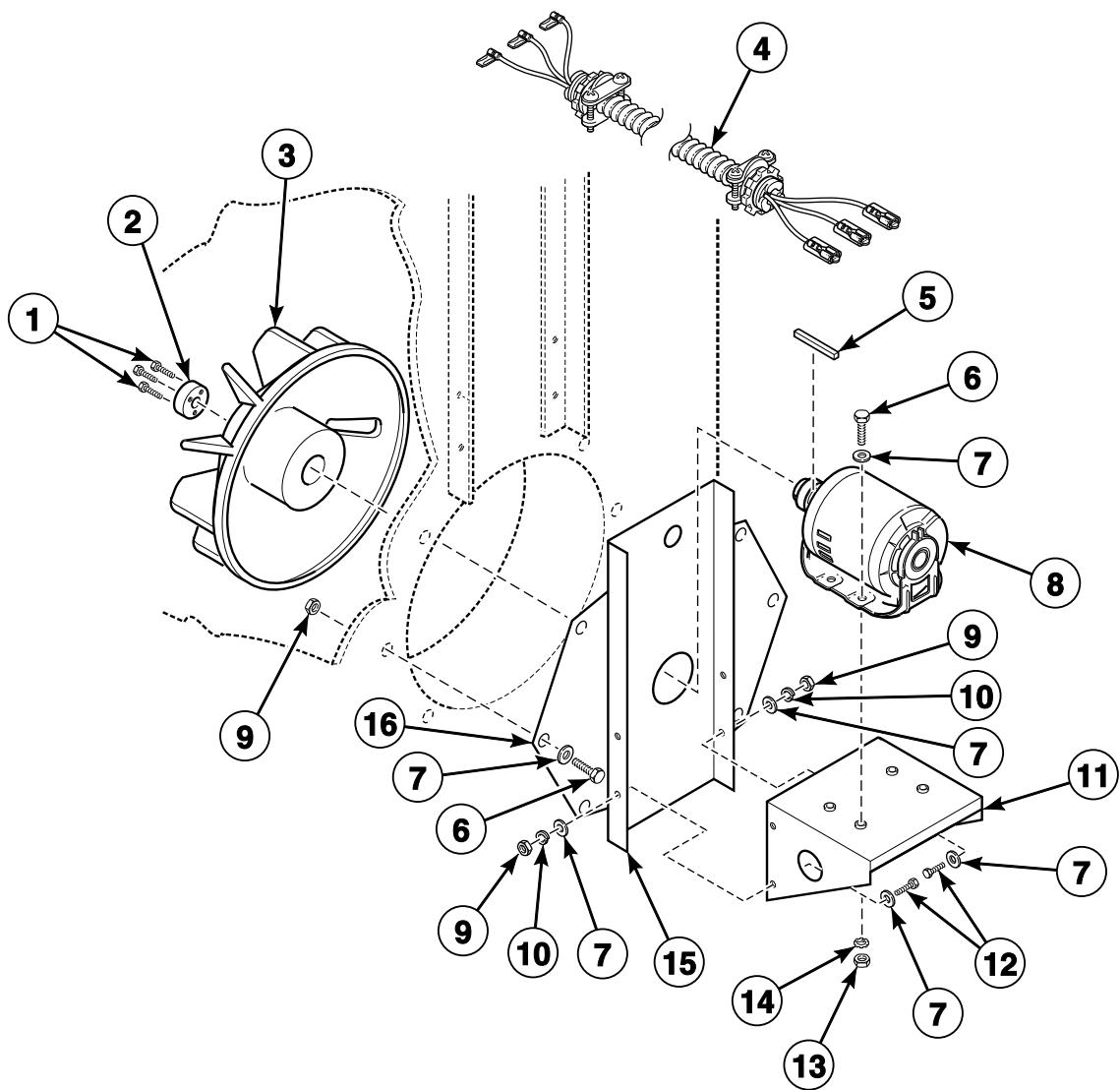
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Fan Motors

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------|---|
| 1 | 44245502 | Motor Kit | Includes 44242501 Motor; Use M410298 Motor Capacitor; Nonreversing; Gas and steam models with: 120 Volt/60 Hertz/1 Phase and 200-208 or 240 Volt/60 Hertz/1 Phase; Electric models with: 200-208 Volt/60 Hertz/3 Phase and 240 Volt/60 Hertz/3 Phase |
| | 44046201P | Motor | 3/4 horsepower; Gas and steam nonreversing models with: 200-208 or 240 Volt/60 Hertz/3 Phase, 460-480 Volt/60 Hertz/3 Phase, 200 Volt/50 Hertz/3 Phase, 230-240 Volt/50 Hertz/3 Phase and 380 or 400-415 Volt/50 Hertz/3 Phase; Electric nonreversing models with: 480 Volt/60 Hertz/3 Phase, 200 Volt/50 Hertz/3 Phase, 380 Volt/50 Hertz/3 Phase and 400-415 Volt/50 Hertz/3 Phase; Gas and steam reversing models with: 200-208 or 240 Volt/60 Hertz/3 Phase and 460-480 Volt/60 Hertz/3 Phase |
| | 44048801P | Motor | Use M410300 Motor Capacitor; Nonreversing; Gas and steam models with: 230-240 Volt/50 Hertz/1 Phase; Electric models with: 240 Volt/50 Hertz/3 Phase |
| | 44046001P | Fan Motor | 1/3 horsepower; Reversing; Gas and steam models with: 200 Volt/50 or 60 Hertz/3 Phase, 230-240 Volt/50 or 60 Hertz/3 Phase and 380 or 400-415 Volt/50 or 60 Hertz/3 Phase; Electric models with: 480 Volt/50 or 60 Hertz/3 Phase, 380 Volt/50 Hertz/3 Phase and 400-415 Volt/50 or 60 Hertz/3 Phase |
| | 44045901P | Fan Motor | Use M410301 Motor Capacitor; Reversing; Gas and steam models with: 230-240 Volt/50 Hertz/1 Phase; Electric models with: 240 Volt/50 Hertz/1 or 3 Phase and 200 Volt/50 Hertz/3 Phase |
| | 44045701P | Motor | Use M410296 Motor Capacitor; Reversing; Electric models with: 200-208 Volt/60 Hertz/3 Phase and 240 Volt/60 Hertz/3 Phase |

NOTE: Nonreversing motors listed above function as the fan motor and the drive motor.

Fan Components and Motor for STF, UB and UTF Models



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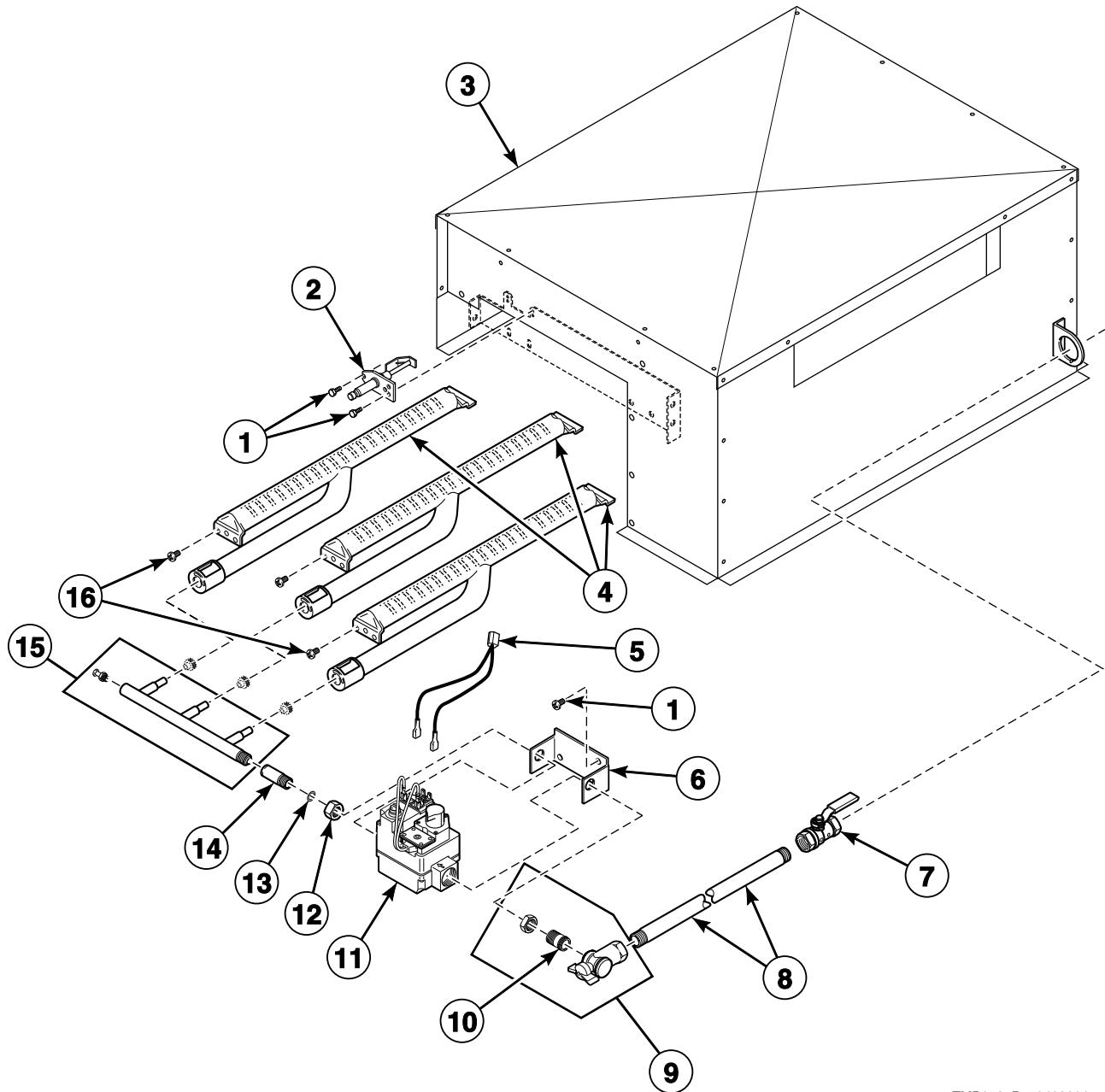
Fan Components and Motor for STF, UB and UTF Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|------------|----------------------------|------------|
| 1 | H8800901H | Screw | |
| 2 | H87529111P | Bushing | |
| 3 | M414546 | Fan and Bushing Assembly | |
| 4 | M413686 | Fan Motor Harness Assembly | |
| 5 | H8752006H | Key | |
| 6 | M400057 | Screw | |
| 7 | M400080 | Washer | |
| 8 | 44046301P | Motor | |
| 9 | 20274 | Nut | |
| 10 | M400014 | Washer | 4 required |
| 11 | M413391 | Motor Base | |
| 12 | 22688 | Screw | 4 required |
| 13 | 02428 | Nut | 4 required |
| 14 | M400013 | Washer | 4 required |
| 15 | N/A | Motor Channel | |
| 16 | M413399 | Blower Cover | |

N/A = Part no longer available

Gas Heater Components for All Models Except STF and UTF Models (Drawing 1 of 2)

Non-CE and Non-Australian Models Through Serial No. 0208002194;
CE and Australian Models Starting Serial No. 0208002195



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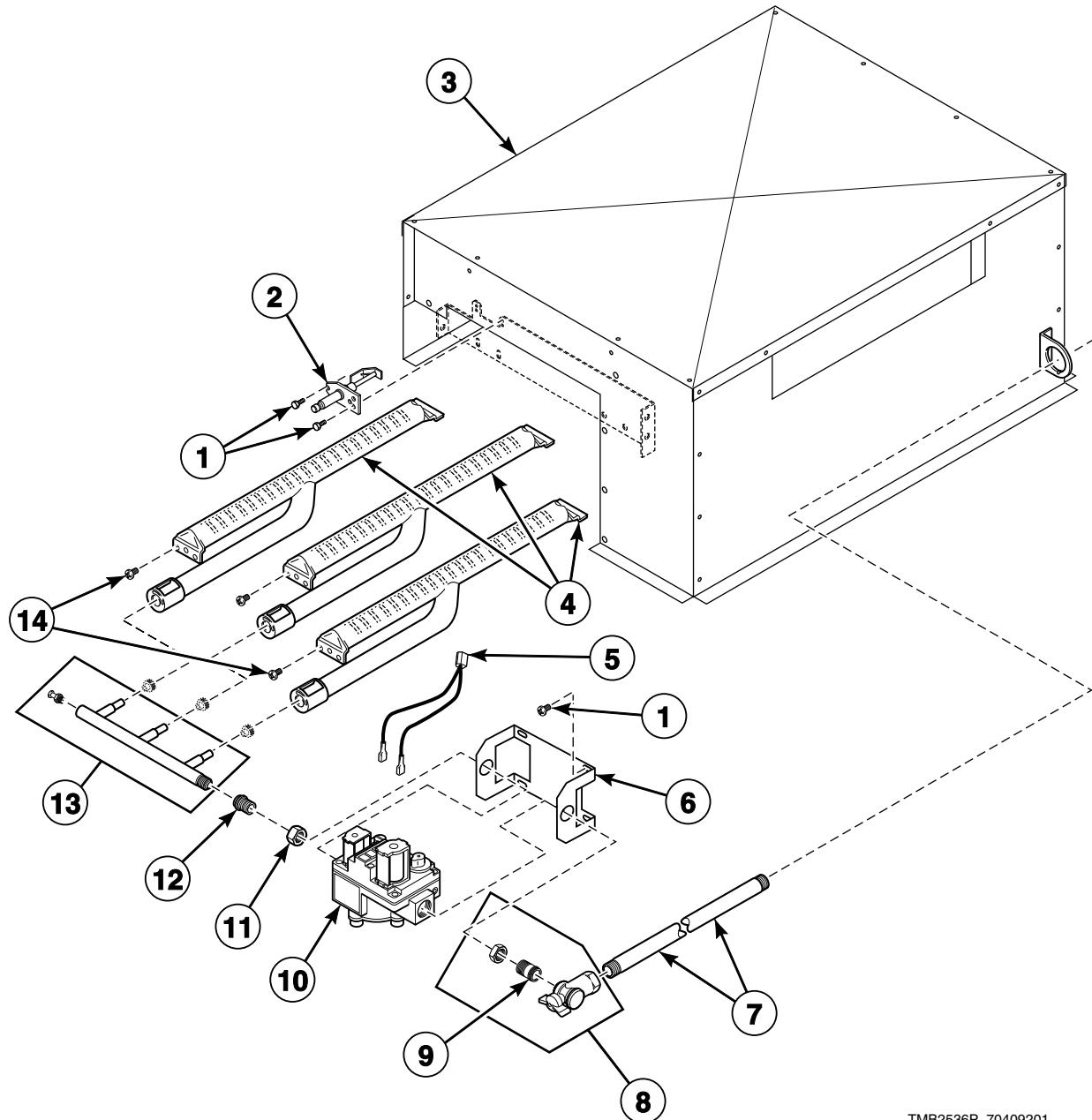
Gas Heater Components for All Models Except STF and UTF Models (Drawing 1 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|----------------------------|---|
| | M4543P3 | L.P. Conversion Kit | Natural Gas (N.G.) to Liquid Petroleum Gas (L.P.); CE and Australian models |
| | M4454P3 | L.P. Conversion Kit | N.G. to L.P.; Non-CE and non-Australian models |
| | M414503 | Insulation | Used with item 3 |
| 1 | 430497 | Screw | 2 required |
| 2 | 44253701P | Spark Electrode | Non-Australian models |
| | M410905P | Spark Igniter | Australian models |
| 3 | M414366 | Gas Stove Assembly | Includes item 4 |
| 4 | M410541P | Burner Assembly | 3 required |
| 5 | M412997 | Harness Assembly | Non-CE and non-Australian models |
| | M413650 | Gas Valve Harness Assembly | CE and Australian models |
| 6 | M406814 | Gas Valve Bracket | |
| 7 | M412562P | Gas Shut-Off Valve | CE models |
| 8 | M400749 | Pipe | |
| 9 | M4983P3 | Shut-Off Valve Kit | |
| 10 | 44092201 | Tailpiece | 1/2 inch NPT; Models starting Serial No. 05040000256 |
| | 44092202 | Tailpiece | 1/2 inch BPT; Models starting Serial No. 05040000256 |
| 11 | M410907P | Gas Valve | N.G.; Australian models |
| | M410908 | Gas Valve | L.P.; Australian models |
| | M413332P | Gas Valve | N.G.; CE models |
| | M4909P3 | Valve Replacement Kit | L.P.; CE models |
| | 44138701P | Gas Valve Kit | L.P.; 50 Hertz; Non-CE models |
| | M4897P3 | L.P. Gas Valve Kit | L.P.; 60 Hertz; Non-CE models |
| | 44154501P | Gas Valve | N.G.; Non-CE models |
| | 44042901P | Gas Valve Coil | 60 Hertz; 24 Volt; Non-CE and non-Australian models |
| 12 | M401548 | Nut | |
| 13 | M400605 | Anti-Torque Ring | |
| 14 | M413395 | Manifold Pipe Assembly | CE models |
| | 44040501 | Manifold Pipe | B, C and I non-CE and non-Australian models |
| | M406681 | Manifold Pipe Assembly | All other models |
| 15 | M406810 | Spud Holder Assembly | |
| 16 | 430497 | Screw | 6 required |

NOTE: For CE gas and orifice information, refer to Installation Manual.

Gas Heater Components for All Models Except STF and UTF Models (Drawing 2 of 2)

Non-CE and Non-Australian Models Starting Serial No. 0208002195

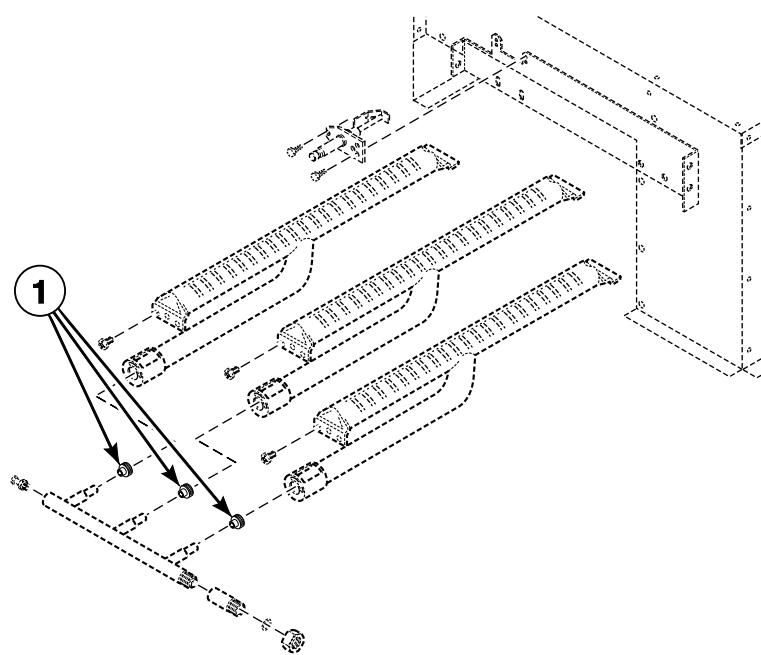


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Gas Heater Components for All Models Except STF and UTF Models (Drawing 2 of 2)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------------|---|
| | M4454P3 | L.P. Conversion Kit | Natural Gas (N.G.) to Liquid Petroleum Gas (L.P.) |
| | M414503 | Insulation | Used with item 3 |
| 1 | 430497 | Screw | 2 required |
| 2 | 44253701P | Spark Electrode | |
| 3 | M414366 | Gas Stove Assembly | Includes item 4 |
| 4 | M410541P | Burner Assembly | 3 required |
| 5 | M412997 | Harness Assembly | |
| 6 | 44040401 | Gas Valve Bracket | |
| 7 | M400749 | Pipe | |
| 8 | M4983P3 | Shut-Off Valve Kit | |
| 9 | 44092201 | Tailpiece | 1/2 inch NPT; Models starting Serial No. 0504000256 |
| | 44092202 | Tailpiece | 1/2 inch BPT; Models starting Serial No. 0504000256 |
| 10 | 44154501P | Gas Valve | N.G. |
| | 44154502P | Gas Valve | L.P. |
| 11 | M401548 | Nut | |
| 12 | M406681 | Manifold Pipe Assembly | |
| 13 | M406810 | Spud Holder Assembly | |
| 14 | 70240301 | Screw | 6 required |

Burner Orifices for Non-CE Models Except STF and UTF Models



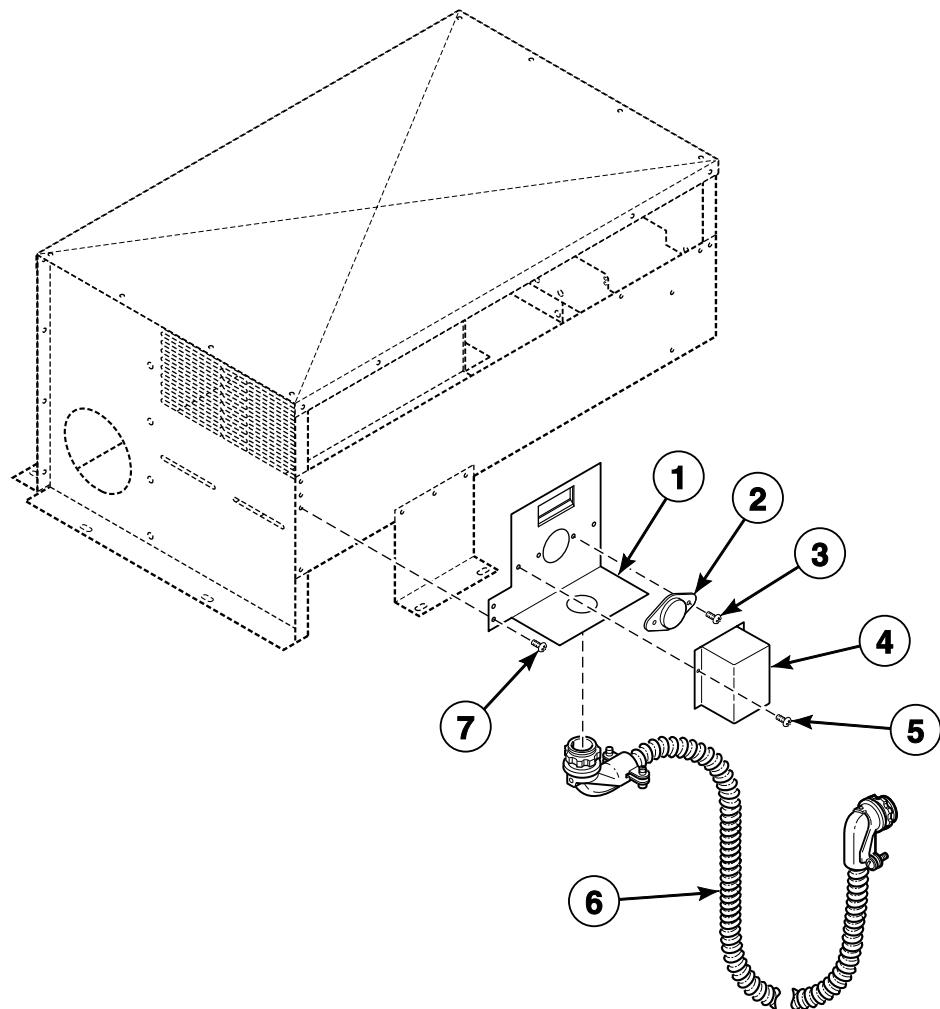
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Burner Orifices for Non-CE Models Except STF and UTF Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|----------------|--|
| 1 | M400995 | Burner Orifice | Blank |
| | M401011 | Burner Orifice | Liquid Petroleum Gas (L.P.); Drill no. 44 (2.2 mm); 0-2,000 feet; 3 required |
| | M401027 | Burner Orifice | L.P.; Drill no. 45 (2.1 mm); 2,001-4,000 feet; 3 required |
| | M401003 | Burner Orifice | L.P.; Drill no. 46 (2.1 mm); 4,001-6,000 feet; 3 required |
| | M400999 | Burner Orifice | L.P.; Drill no. 47 (2.0 mm); 6,001-8,000 feet; 3 required |
| | M401001 | Burner Orifice | L.P.; Drill no. 48 (1.9 mm); 8,001-10,000 feet; 3 required |
| | M401014 | Burner Orifice | Natural Gas (N.G.); Drill no. 28 (3.6 mm); 0-2,000 feet; 3 required |
| | M400997 | Burner Orifice | N.G.; Drill no. 29 (3.4 mm); 2,001-4,000 feet; 3 required |
| | M401021 | Burner Orifice | N.G.; Drill no. 30 (3.3 mm); 4,001-8,000 feet; 3 required |
| | M401017 | Burner Orifice | N.G.; Drill no. 31 (3.0 mm); 8,001-10,000 feet; 3 required |

NOTE: For CE gas and orifice information, refer to Installation Manual.

Gas Heater Components for All Models Except STF and UTF Models - Rear View

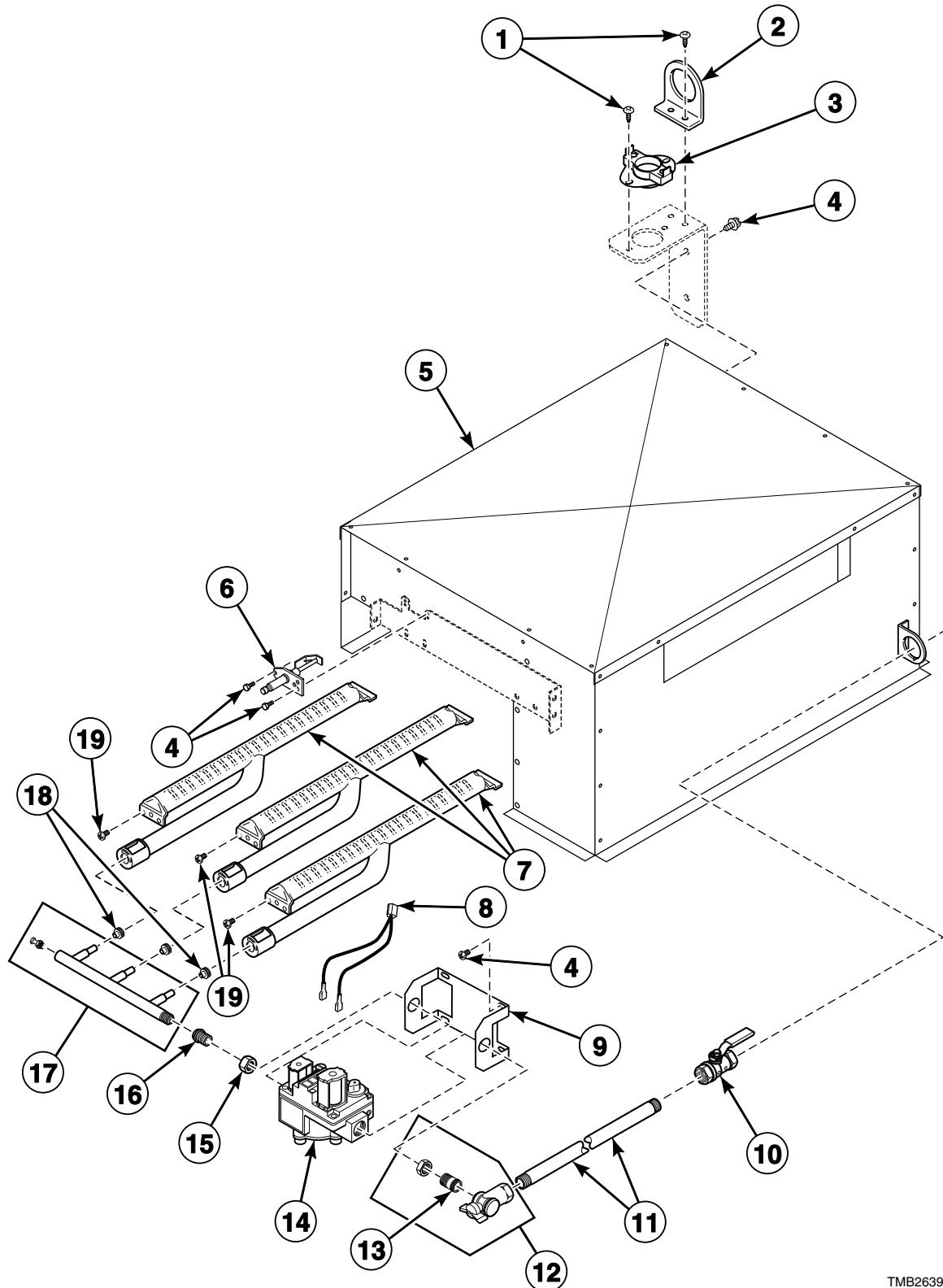


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Gas Heater Components for All Models Except STF and UTF Models - Rear View

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|------------------------------|-----------------------|
| 1 | M406882 | Thermostat Bracket | |
| 2 | M401404 | Limit Thermostat | Non-Australian models |
| | M411943 | Manual Reset Thermostat | Australian models |
| 3 | M402797 | Screw | 2 required |
| 4 | M414477 | Thermostat Cover | |
| 5 | M400664 | Screw | 2 required |
| 6 | M413691 | Stove Limit Harness Assembly | |
| 7 | 430497 | Screw | 2 required |

Gas Heater Components for STF and UTF Models

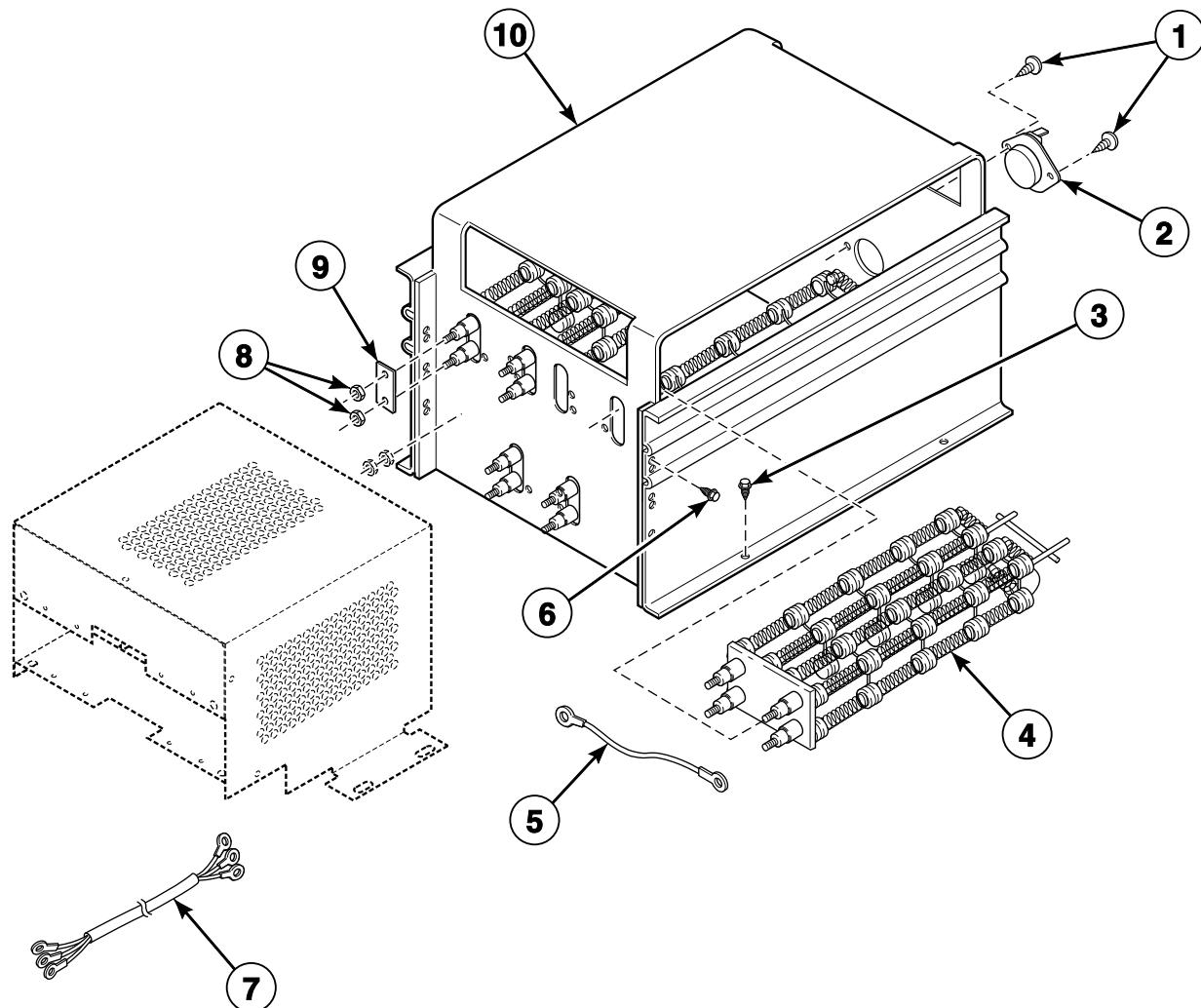


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Gas Heater Components for STF and UTF Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------------|--|
| | M4609P3 | L.P. Conversion Kit | Natural Gas (N.G.) to Liquid Petroleum Gas (L.P.) |
| | M414503 | Insulation | Used with item 5 |
| 1 | M400664 | Screw | 4 required |
| 2 | M405343 | Conduit Retainer | |
| 3 | M410220 | Limit Thermostat | |
| 4 | 430497 | Screw | 2 required |
| 5 | M413657P | Gas Stove Assembly | Includes item 7 |
| 6 | 44253701P | Spark Electrode | |
| 7 | M410541P | Burner Assembly | 3 required |
| 8 | M412997 | Harness Assembly | |
| 9 | M406814 | Gas Valve Bracket | Models through Serial No. 0209007599 |
| | 44040401 | Gas Valve Bracket | Models starting Serial No. 0209007600 |
| 10 | M412562P | Gas Shut-Off Valve | Models through Serial No. 0209007599 |
| 11 | M400749 | Pipe | |
| 12 | M4983P3 | Shut-Off Valve Kit | 1/2 inch male NPT |
| 13 | 44092201 | Tailpiece | 1/2 inch NPT |
| | 44092202 | Tailpiece | 1/2 inch BPT |
| 14 | 44154501P | Gas Valve | N.G. |
| | 44154502P | Gas Valve | L.P. |
| | 44042901P | Gas Valve Coil | 60 Hertz; 24 Volt |
| 15 | M401548 | Nut | |
| 16 | M406681 | Manifold Pipe Assembly | |
| 17 | M406810 | Spud Holder Assembly | |
| 18 | M406361 | Burner Orifice | L.P.; Drill no. 40 (2.5 mm); 0-2,000 feet; 3 required |
| | M403017 | Burner Orifice | L.P.; Drill no. 42 (2.4 mm); 2,001-4,000 feet; 3 required |
| | M406184 | Burner Orifice | L.P.; Drill no. 43 (2.3 mm); 4,001-6,000 feet; 3 required |
| | M401011 | Burner Orifice | L.P.; Drill no. 44 (2.2 mm); 6,001-8,000 feet; 3 required |
| | M401027 | Burner Orifice | L.P.; Drill no. 45 (2.1 mm); 8,001-10,000 feet; 3 required |
| | M401002 | Burner Orifice | N.G.; Drill no. 20 (4.1 mm); 0-2,000 feet; 3 required |
| | M401020 | Burner Orifice | N.G.; Drill no. 23 (3.9 mm); 2,001-4,000 feet; 3 required |
| | M402997 | Burner Orifice | N.G.; Drill no. 25 (3.8 mm); 4,001-6,000 feet; 3 required |
| | M400998 | Burner Orifice | N.G.; Drill no. 27 (3.7 mm); 6,001-8,000 feet; 3 required |
| | M400997 | Burner Orifice | N.G.; Drill no. 29 (3.4 mm); 8,001-10,000 feet; 3 required |
| 19 | 70240301 | Screw | 6 required |

Electric Heater Components for Non-CE Models

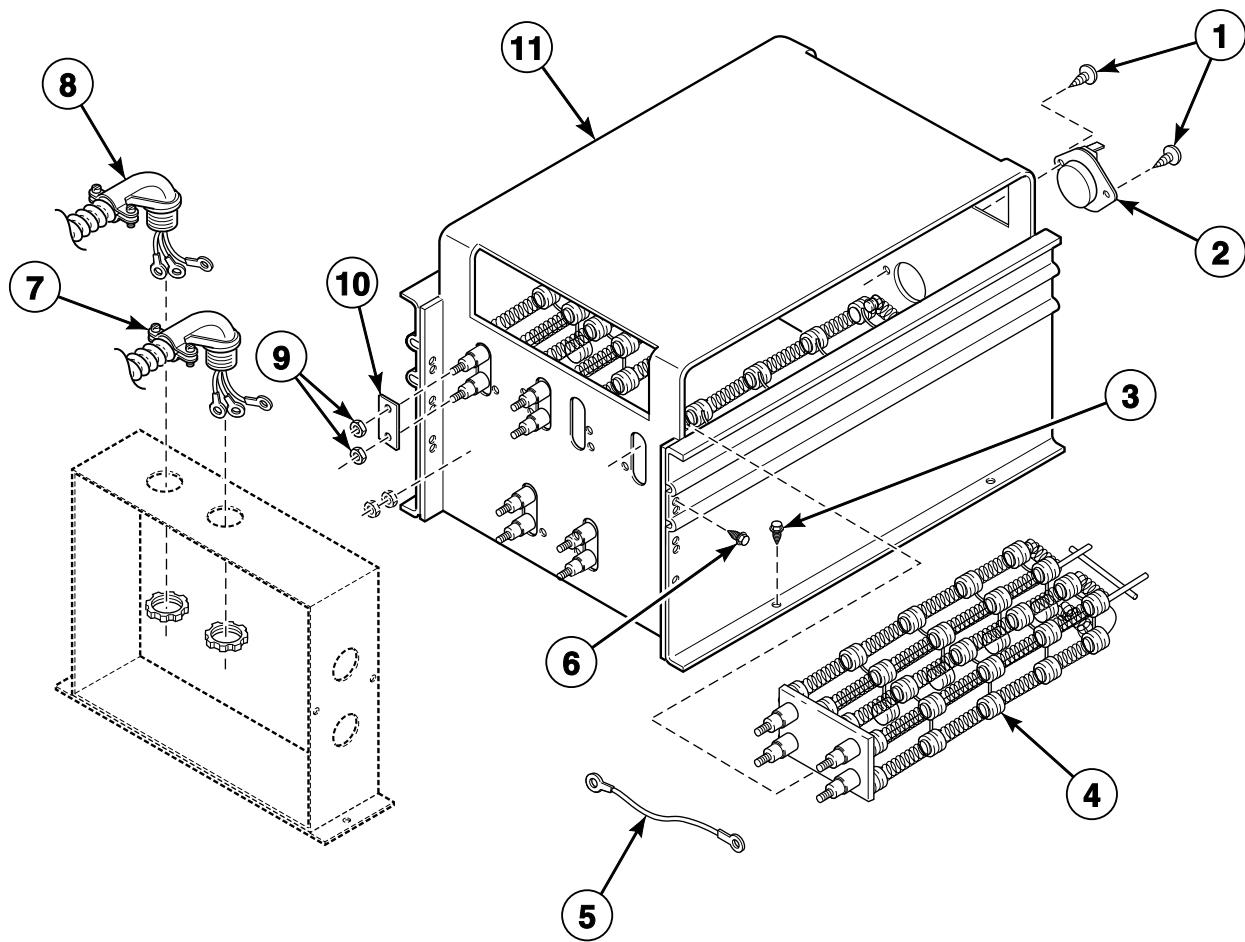


TMB1249P_70409201

Electric Heater Components for Non-CE Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|----------------------------------|---|
| 1 | 33562 | Screw | |
| 2 | M409433 | Limit Thermostat | 21 kW; 240 Volt/50 Hertz/1 Phase |
| 3 | 430497 | Screw | |
| 4 | M410939P | Heater Element | 10 kW; 240 Volt; 3 required for 240 Volt/60 Hertz/3 Phase, 400-415 Volt/50 Hertz/3 Phase and 480 Volt/60 Hertz/3 Phase |
| | M410940P | Heater Element | 10 kW; 208 Volt; 3 required for 200 Volt/50 Hertz/3 Phase and 200-208 Volt/60 Hertz/3 Phase |
| | M410941P | Heater Element | 10 kW; 220 Volt; 3 required for 380 Volt/50 Hertz/3 Phase |
| 5 | M412287 | Jumper Wire Assembly | 1 required for 380 Volt/50 Hertz/3 Phase and 400-415 Volt/50 Hertz/3 Phase; 2 required for 480 Volt/60 Hertz/3 Phase |
| 6 | 70240301 | Screw | |
| 7 | M413959 | Heater Cable Assembly | H1-H3; 200 Volt/50 Hertz/3 Phase, 200-208 Volt/60 Hertz/3 Phase, 240 Volt/60 Hertz/3 Phase, 380 Volt/50 Hertz/3 Phase, 400-415 Volt/50 Hertz/3 Phase, 480 Volt/60 Hertz/3 Phase and 240 Volt/50 Hertz/1 Phase |
| | M413960 | Heater Cable Assembly | H4-H6; 200 Volt/50 Hertz/3 Phase, 200-208 Volt/60 Hertz/3 Phase, 240 Volt/60 Hertz/3 Phase and 240 Volt/50 Hertz/1 Phase |
| 8 | 70054 | Nut | |
| 9 | M400866 | Jumper Bar | 380 Volt/50 Hertz/3 Phase, 400-415 Volt/50 Hertz/3 Phase and 480 Volt/60 Hertz/3 Phase |
| | M400869 | Jumper Strip | 3 required for 480 Volt/60 Hertz/3 Phase; 6 required for all others |
| 10 | M414825 | Electric Heater Cabinet Assembly | |

Electric Heater Components for CE Models



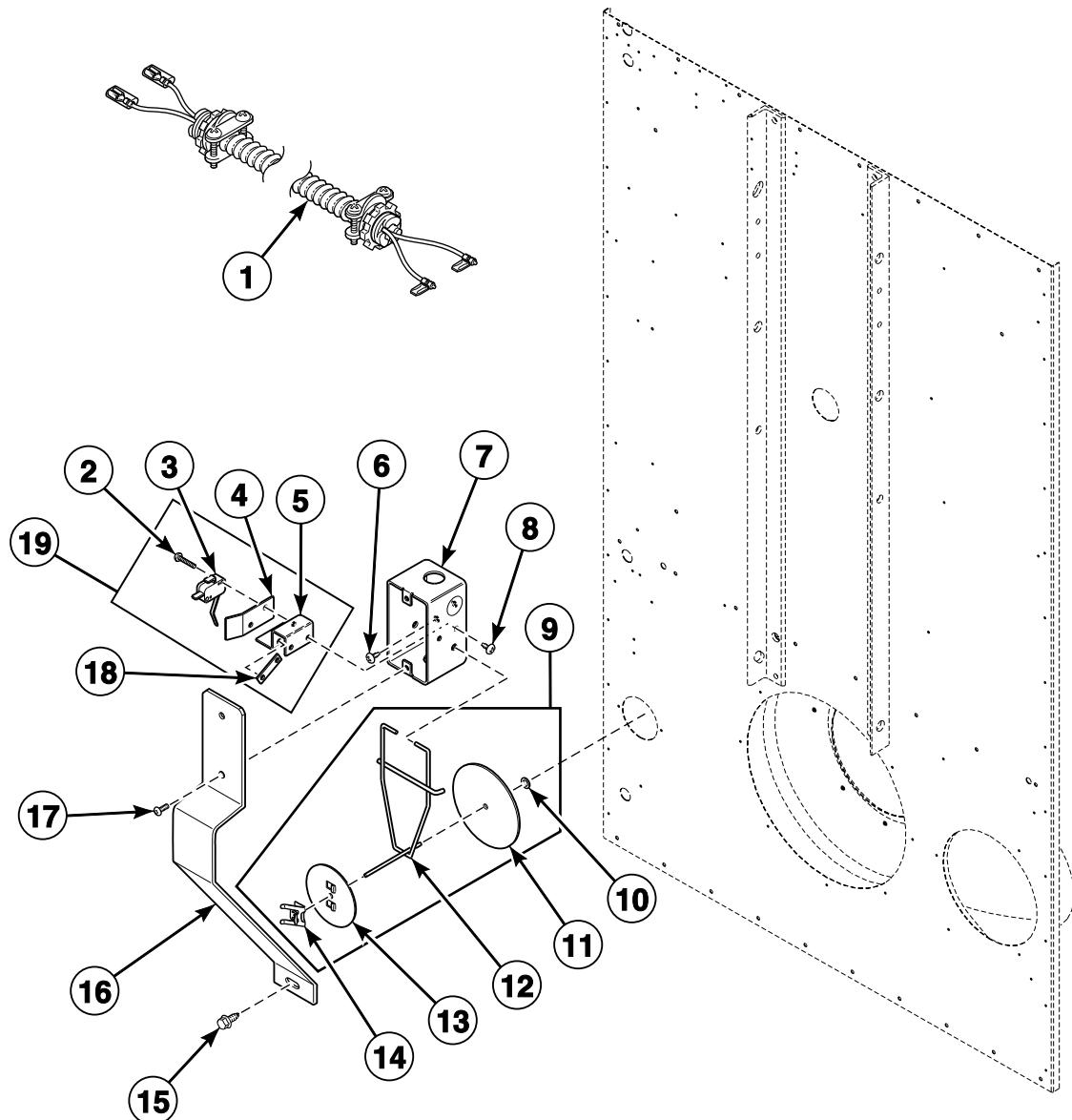
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Electric Heater Components for CE Models

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|----------------------------------|--|
| 1 | 33562 | Screw | |
| 2 | M409433 | Limit Thermostat | |
| 3 | 430497 | Screw | |
| 4 | M410939P | Heater Element | 10 kW; 240 Volt; 3 required for 230 Volt/50 Hertz/3 Phase and 415 Volt/50 Hertz/3 Phase |
| | M410941P | Heater Element | 10 kW; 220 Volt; 3 required for 380 Volt/50 Hertz/3 Phase |
| 5 | M412287 | Jumper Wire Assembly | 380 Volt/50 Hertz/3 Phase and 415 Volt/50 Hertz/3 Phase |
| 6 | 70240301 | Screw | |
| 7 | M412802 | Heater Cable Harness Assembly | 240 Volt; 230 Volt/50 Hertz/3 Phase; Includes nut |
| 8 | M412801 | Heater Cable Harness Assembly | 230 Volt/50 Hertz/3 Phase, 380 Volt/50 Hertz/3 Phase and 415 Volt/50 Hertz/3 Phase; Includes nut |
| 9 | 70054 | Nut | 12 required |
| 10 | M400869 | Jumper Strip | 6 required |
| | M400866 | Jumper Bar | 380 Volt/50 Hertz/3 Phase and 415 Volt/50 Hertz/3 Phase |
| 11 | M414825 | Electric Heater Cabinet Assembly | |

Airflow Switch Assembly

Electric and Gas Models

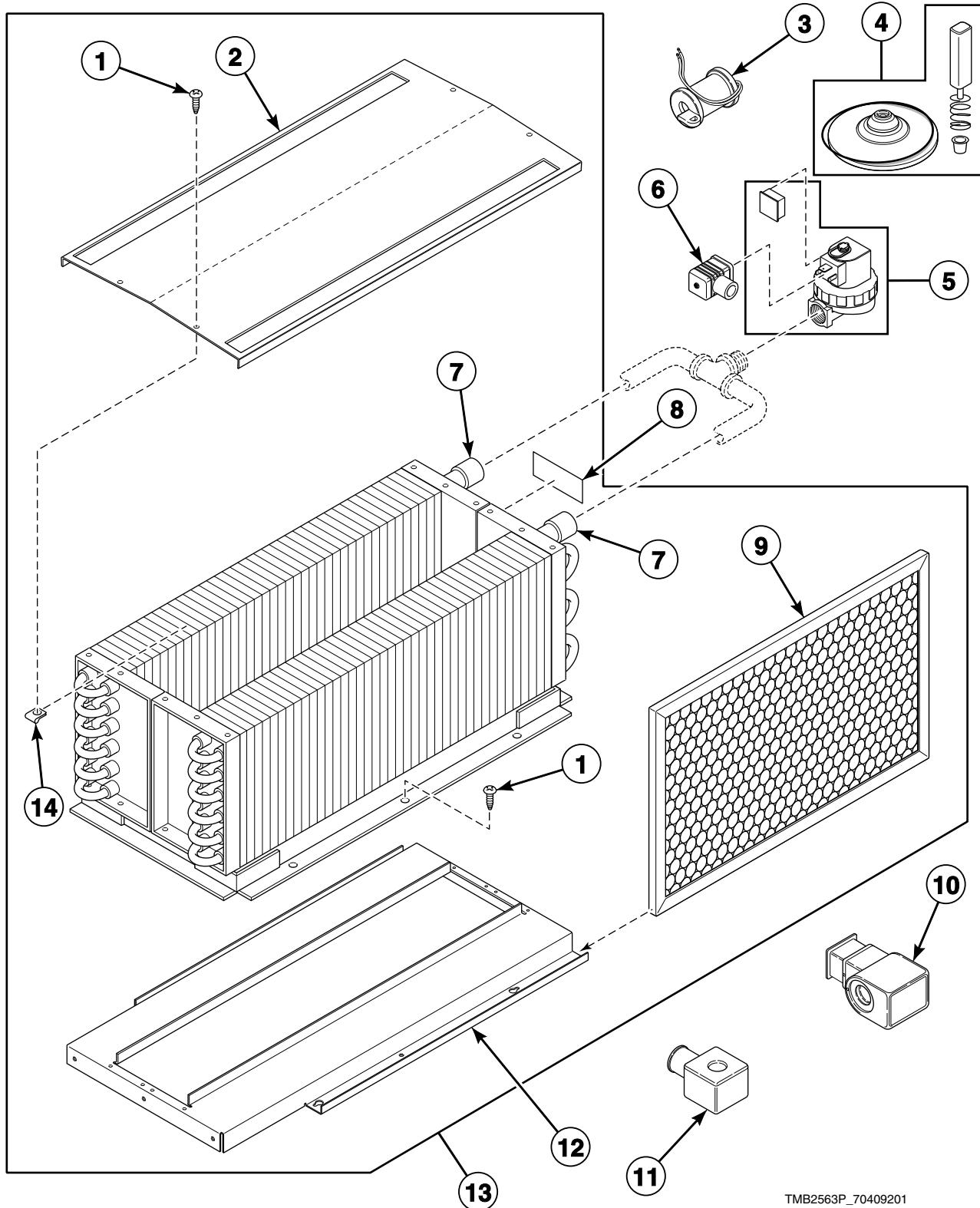


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Airflow Switch Assembly

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|----------------------------------|---------------------|
| 1 | M413689 | Airflow Switch Harness Assembly | |
| 2 | M401938 | Screw | |
| 3 | M400944 | Airflow Switch | Non-CE models |
| | M412423 | Actuator Switch | CE models |
| 4 | M400712 | Airflow Switch Insulator Barrier | |
| 5 | M409202 | Airflow Switch Bracket | |
| 6 | 430497 | Screw | 2 required |
| 7 | M403235 | Airflow Switch Handy Box | |
| 8 | M400664 | Screw | |
| 9 | M400541 | Vane Assembly | |
| 10 | M400977 | Nut | |
| 11 | M413475 | Airflow Switch Vane | STF and UTF models |
| | M400253 | Vane | All other models |
| 12 | M400753 | Airflow Switch Vane Lever | |
| 13 | M400822 | Counterweight | |
| 14 | M400976 | Clip | |
| 15 | 51780 | Screw | |
| 16 | M410544 | Airflow Switch Guard | |
| 17 | M400072 | Screw | |
| 18 | M400979 | Nut | |
| 19 | M401883 | Airflow Switch Assembly | Includes 2-5 and 18 |

Steam Heater and Valve



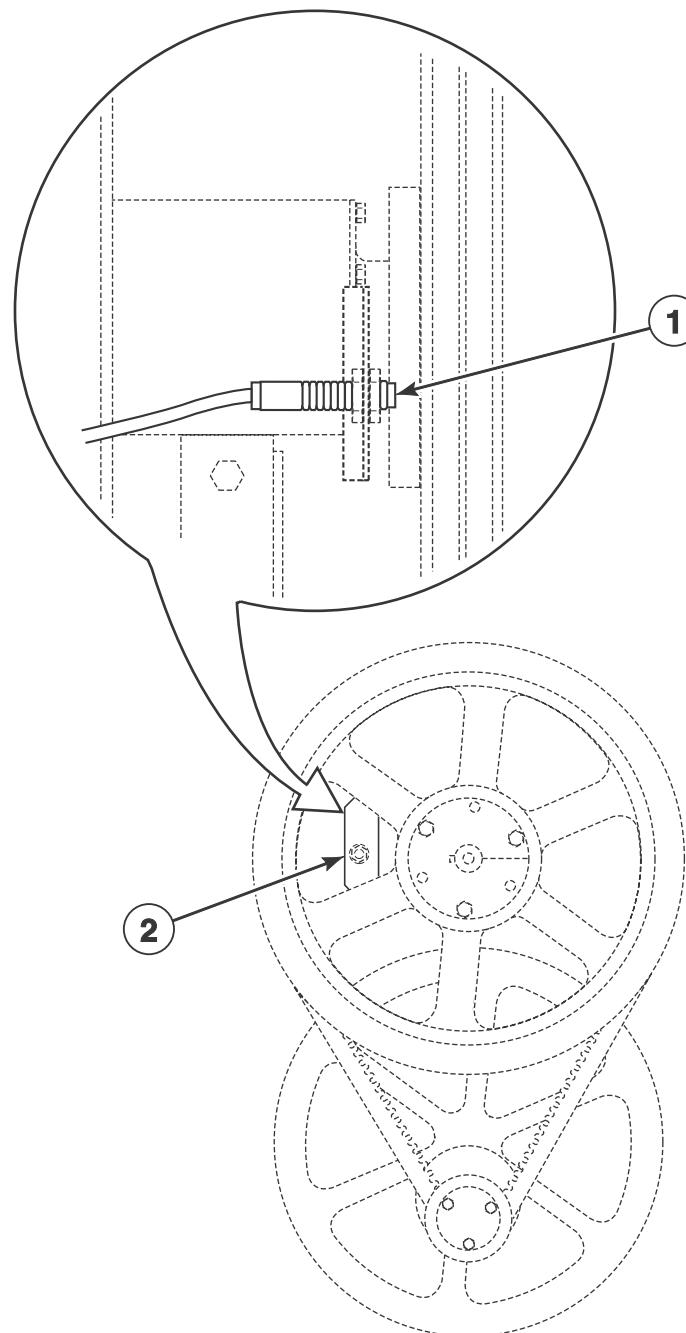
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Steam Heater and Valve

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------------------|---|
| | M405188 | Screw | Thermal oil models; 8 required |
| | 33562 | Screw | Thermal oil models; 4 required |
| | M414760 | Top Cover | Thermal oil models |
| | F8382301 | DIN Valve Adapter Kit | Use with F8322902 Steam Valve |
| 1 | 430497 | Screw | |
| 2 | M400828 | Low Pressure Steam Cover | |
| 3 | 70205701P | Steam Valve Coil | All models except thermal oil models; Models through 2/28/05; 60 Hertz; 24 Volt |
| | M412258 | Steam Valve Coil | All models except thermal oil models; Models through 2/28/05; 50 Hertz; 24 Volt |
| | F8514801 | Valve Coil | Use with F8322902 Steam Valve |
| 4 | F8379502 | Valve Rebuild Kit | All models except thermal oil models |
| 5 | F8521701 | Valve Kit | All models except thermal oil models; 60 Hertz; Parker |
| | F8322903 | Steam Valve | All models except thermal oil models; 50 Hertz; Asco |
| | F8322902 | Steam Valve | All models except thermal oil models; 60 Hertz; Asco |
| 6 | 70370301P | Solenoid Valve DIN Connector | All models except thermal oil models |
| 7 | M400637P | Steam Coil | 2 required; All models except thermal oil models |
| 8 | 902303 | Steam Pressure Label | All models except thermal oil models; Near inlet to indicate maximum steam pressure |
| 9 | 44172001 | Filter | 2 required; Aluminum |
| | 44104201 | Air Filter | 2 required; Fiberglass |
| 10 | 70351012 | Steam Solenoid | All models except thermal oil models; Models starting 3/1/05; 50 Hertz |
| 11 | 70351011P | Steam Solenoid | All models except thermal oil models; Models starting 3/1/05; 60 Hertz |
| 12 | 44007501 | Steam Stand Box | |
| 13 | 44020401P | Steam Heater Assembly | All models except thermal oil models |
| 14 | M400974 | Clip | |

Rotation Sensor

B, C and I Models

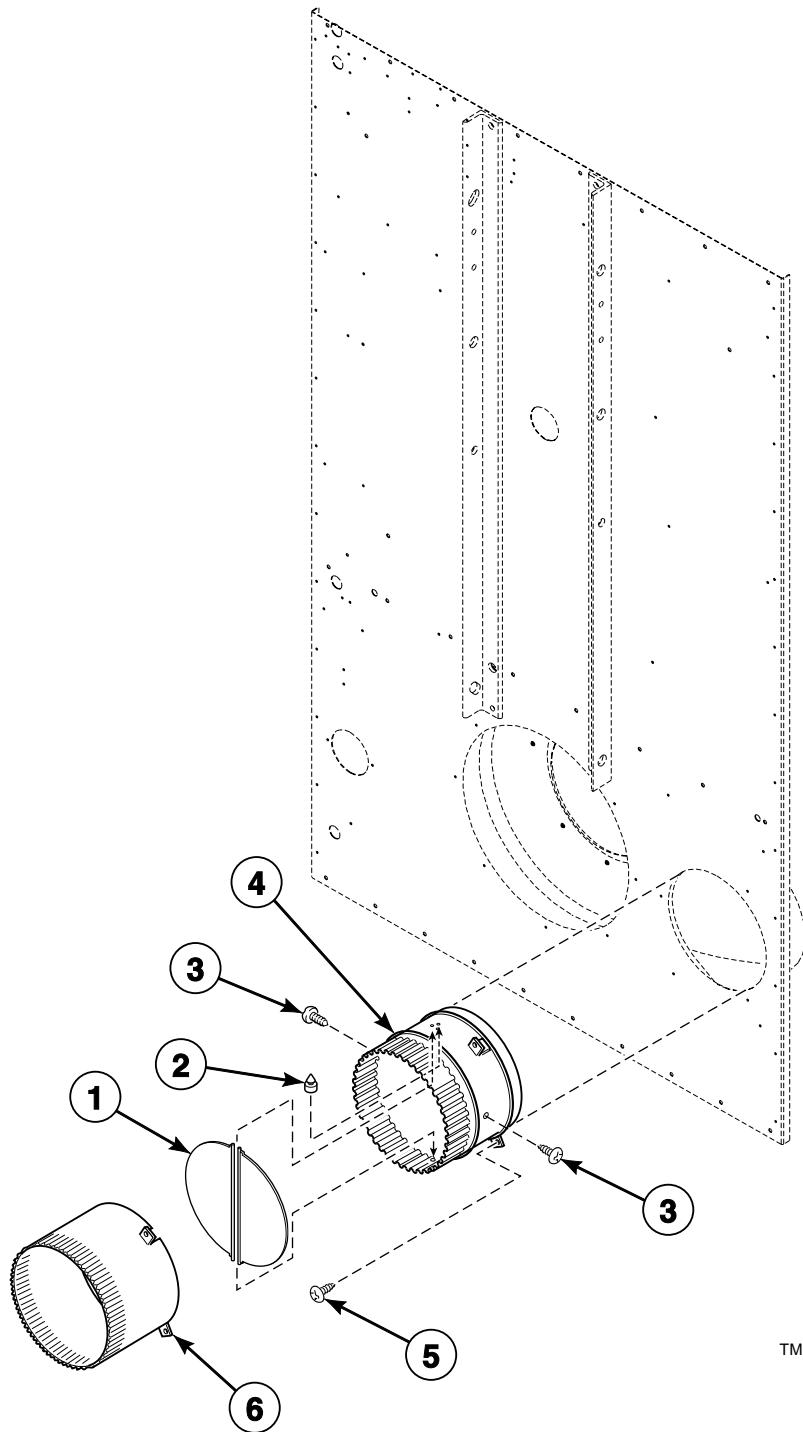


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Rotation Sensor

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------|-------------------------------|
| 1 | 7009P | Rotation Sensor Kit | C and I models; Includes plug |
| | 70417401P | Rotation Sensor Assembly | B models; Includes plug |
| 2 | 44044501 | Proximity Bracket | |

Duct and Damper Assembly

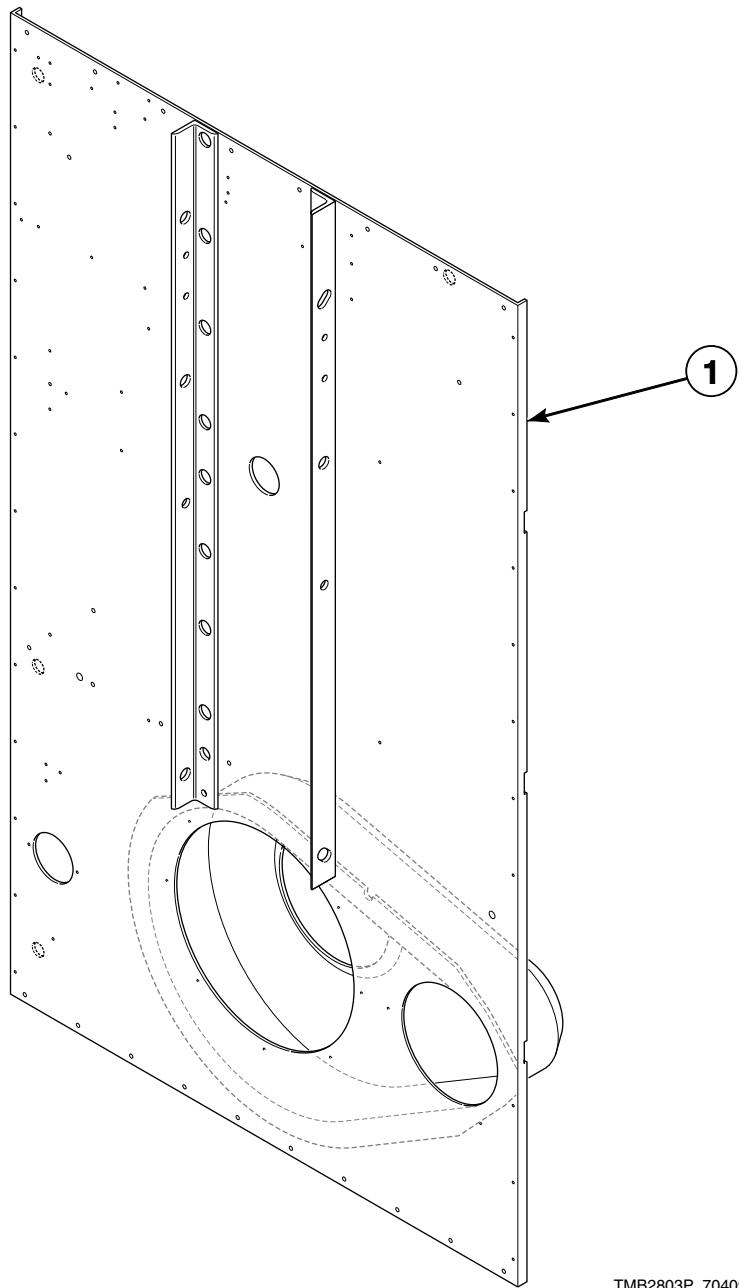


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Duct and Damper Assembly

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|--------------------------|--|
| 1 | M413382 | Thimble Vane Assembly | STF and UTF models; 2 required |
| | M400503 | Thimble Vane Assembly | All other models; 2 required |
| 2 | M400795 | Bumper | |
| 3 | M405188 | Screw | 2 required |
| 4 | M412288 | Exhaust Thimble Assembly | All models except STF75L, STF75N, UTF75L and UTF75N |
| 5 | M411072 | Screw | 3 required |
| 6 | M413173 | Exhaust Thimble | STF and UTF models |

Rear Panel Assembly



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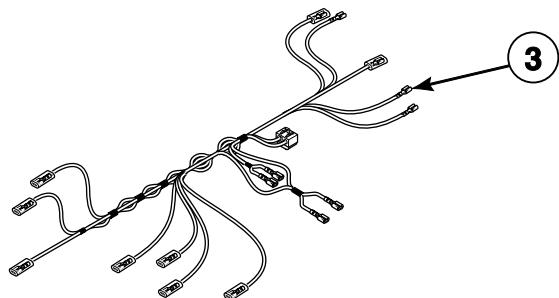
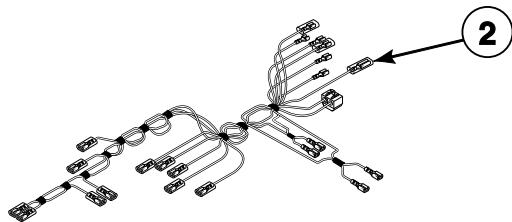
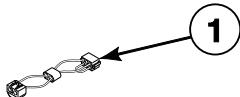
Rear Panel Assembly

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|---------------------|--------------------|
| 1 | N/A | Rear Panel Assembly | STF and UTF models |
| | M414747 | Rear Panel Assembly | All other models |

N/A = Part no longer available

Contactor Box Assembly Harnesses (Drawing 1 of 3)

Use with Contactor Box Assembly (Drawing 1 of 21)
Non-CE Gas, Steam and Electric Nonreversing Models



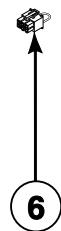
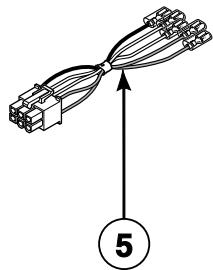
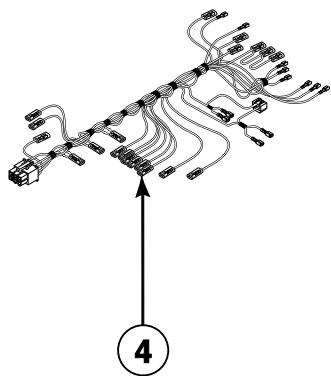
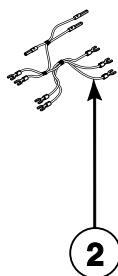
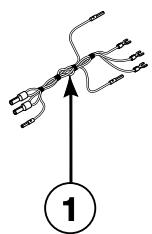
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Contactor Box Assembly Harnesses (Drawing 1 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|-------------------------------|---------------------------------------|
| 1 | M413507 | Jumper Configuration Assembly | 240 Volt |
| | M413506 | Jumper Harness Assembly | 208 Volt; Use on 200 and 200-208 Volt |
| 2 | M413683P | Control Box Harness Assembly | 3 Phase |
| 3 | 44005801 | Control Box Harness | 2 wire |
| | 44005901 | Control Box Harness | 3 wire; Gas and steam models |

Contactor Box Assembly Harnesses (Drawing 2 of 3)

Use with Contactor Box Assembly (Drawing 3 of 21)
Non-CE Gas, Steam and Electric Reversing Models Except N Models



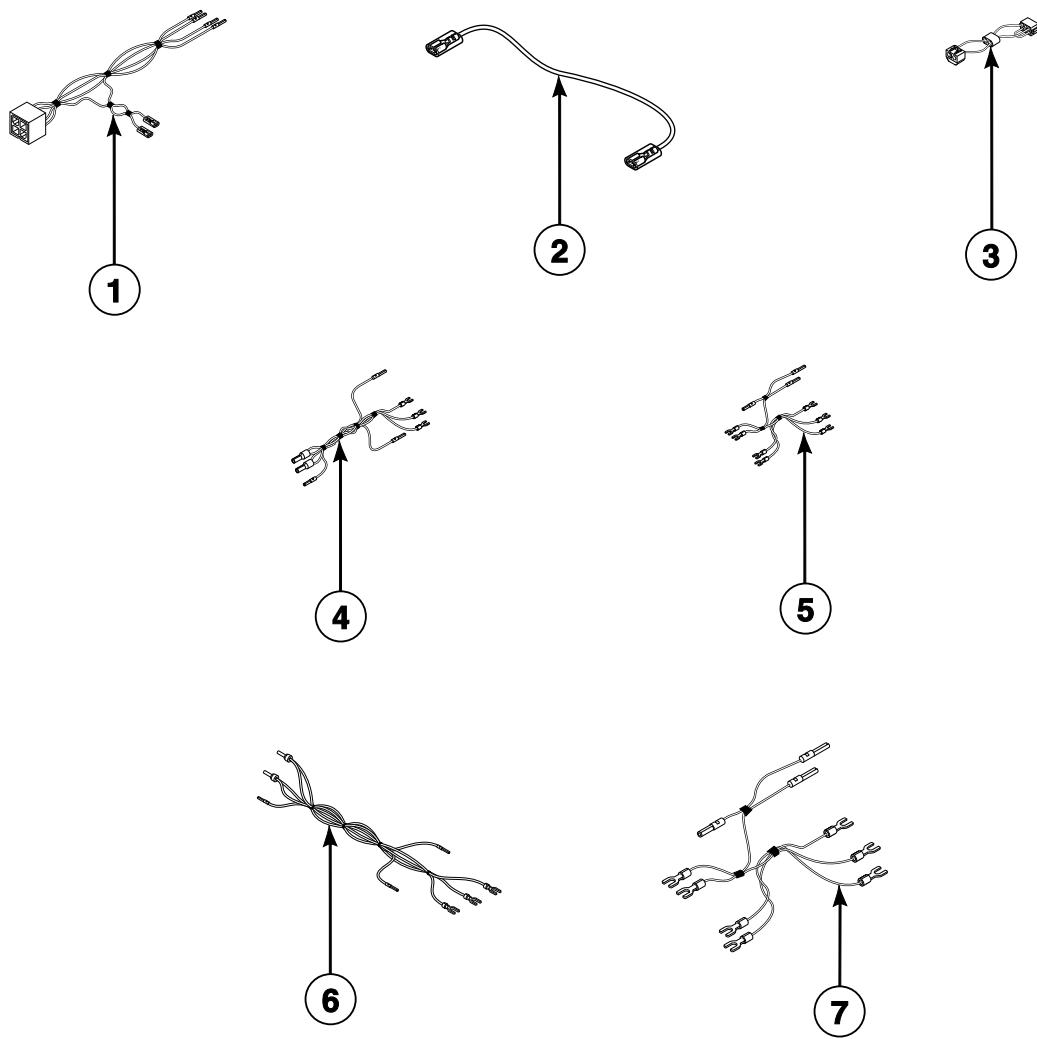
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Contactor Box Assembly Harnesses (Drawing 2 of 3)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|-------------------------------------|---|
| 1 | M413695 | Reversing Contactor Jumper Assembly | Lower; 1 Phase |
| 2 | M413624 | Reversing Contactor Jumper Assembly | Upper; 3 Phase |
| 3 | M413506 | Jumper Harness Assembly | 208 Volt; 200 Volt/50 Hertz/3 Phase and 200-208 Volt/60 Hertz/3 Phase |
| | M413507 | Jumper Configuration Assembly | 240 Volt; 200-208 or 240 Volt/50 or 60 Hertz/1 or 3 Phase and 230-240 Volt/50 Hertz/1 or 3 Phase |
| 4 | M413684P | Contactor Box Harness Assembly | 200 Volt/50 Hertz/3 Phase, 200-208 or 240 Volt/50 or 60 Hertz/3 Phase and 230-240 Volt/50 Hertz/3 Phase |
| | 44006001 | Control Box Harness | 230-240 or 240 Volt/50 Hertz/1 Phase |
| 5 | 44008001 | Reversing Timer Harness | RT control suffix |
| 6 | M413168 | Bypass Harness Assembly | R3, RD, RM and RQ control suffixes |

Contactor Box Assembly Harnesses (Drawing 3 of 3)

Use with Contactor Box Assembly (Drawing 15 of 21)
CE Electric Models



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Contactor Box Assembly Harnesses (Drawing 3 of 3)

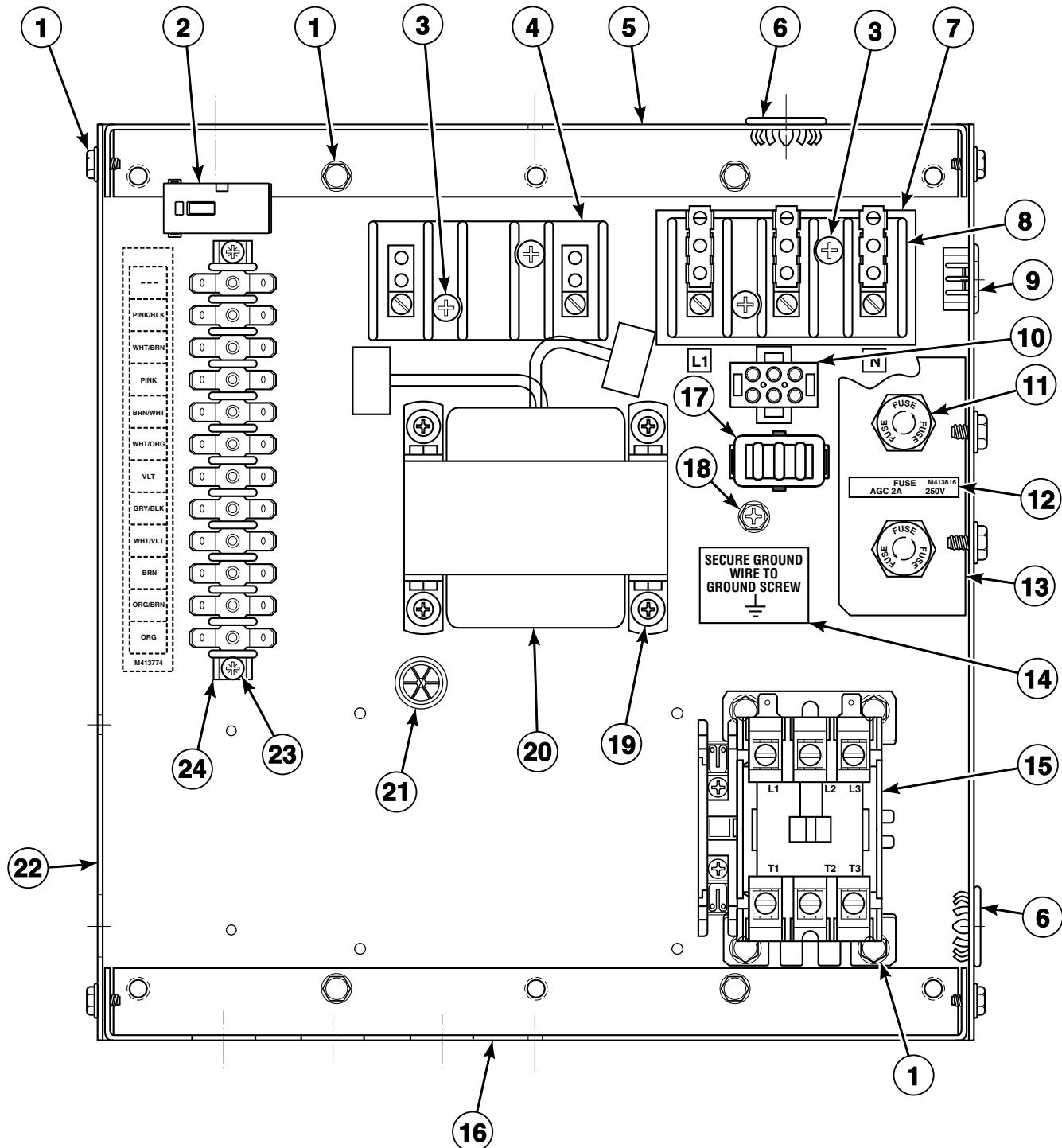
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|--------------------------------------|--|
| 1 | M414028 | Transformer Harness Assembly | Primary |
| | M414029 | Transformer Harness Assembly | Secondary |
| | 44043101 | Transformer Harness | Secondary; DO, DV, DX and RD control suffixes |
| 2 | M412740 | Jumper Cable Wire | 8 gauge; 6 required |
| | 44014501 | Jumper Wire | 3 required |
| | 44014601 | Jumper Wire | 3 required |
| | 44014701 | Jumper Wire | 3 required |
| | M413934 | Jumper Cable Assembly | 3 required |
| 3 | M413507 | Jumper Configuration Assembly | 240 Volt; 3O, 3V, 3X, DO, DV, DX, OM, R3, RD and RM control suffixes |
| | M413506 | Jumper Harness Assembly | 208 Volt |
| 4 | M414078 | Jumper Harness Assembly | 3O, 3V, 3X, DO, DV, DX, OM, R3, RD and RM control suffixes |
| 5 | M412928 | Reversing Jumper Harness Assembly | Upper; 2 required; R3, RD and RM control suffixes |
| | M412929 | Reversing Jumper Harness Assembly | Lower; R3, RD and RM control suffixes |
| 6 | M412871 | Jumper Harness Assembly | 400 Volt; BC, BL, BU, BX, BY, NC, NR, NX, NY, ZC, ZR, ZX and ZY control suffixes |
| 7 | M414034 | Reversing Contactor Harness Assembly | R3, RD and RM control suffixes |

Contactor Box Assembly (Drawing 1 of 21)

Non-CE Gas, Steam and Electric Nonreversing Models

120 Volt/60 Hertz/1 Phase; 230-240 or 240 Volt/50 Hertz/1 Phase;

200-208 or 240 Volt/50 or 60 Hertz/1 or 3 Phase; 200 or 230-240 Volt/50 Hertz/3 Phase



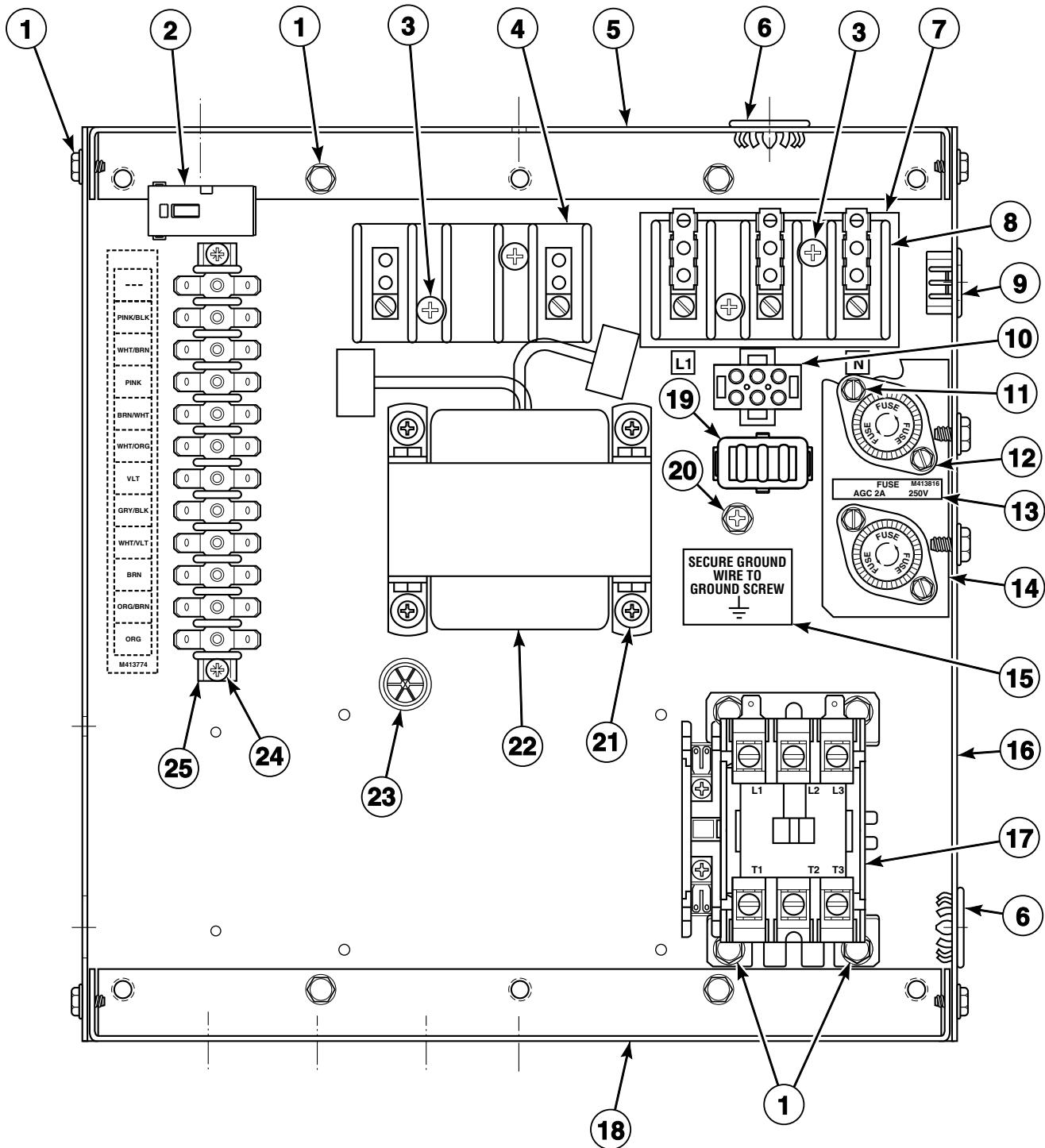
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Contactor Box Assembly (Drawing 1 of 21)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|------------------------------------|---|
| | M413760 | Contactor Box Cover | Gas and steam models |
| | M413856 | Electric Accessory Box Cover | Electric models |
| | 44127701 | Warning Label | Extended tumble; On cover |
| 1 | 51780 | Screw | 18 required for 200-208 or 240 Volt/50 or 60 Hertz/1 or 3 Phase and 200 or 230-240 Volt/50 Hertz/3 Phase; 14 required for 120 Volt/60 Hertz/1 Phase and 230-240 or 240 Volt/50 Hertz/1 Phase |
| 2 | M413930P | Ferrite Core Assembly | OM control suffix |
| 3 | M405824 | Screw | 4 required |
| 4 | M405364 | Terminal Block | 2 pole |
| 5 | M413757 | Contactor Box End | Top |
| 6 | M400985 | Plug | 7/8 inch; 2 required |
| 7 | M413862 | Insulator | |
| 8 | 430642 | Terminal Block | 3 pole |
| 9 | M400770 | Snap Bushing | 7/8 inch; Electric models |
| 10 | M413878 | Network Capacitor Harness Assembly | 3O, 3V, 3X, DO, DV, DX and OM control suffixes |
| 11 | 91024P | Fuse Receptacle | 250 Volt; 2 required for 200-208 or 240 Volt/50 or 60 Hertz/1 or 3 Phase and 200 or 230-240 Volt/50 Hertz/3 Phase; 1 required for 120 Volt/60 Hertz/1 Phase and 230-240 or 240 Volt/50 Hertz/1 Phase |
| | M413118 | Fuse | 250 Volt; 2 Amp; 2 required for 200-208 or 240 Volt/50 or 60 Hertz/1 or 3 Phase and 200 or 230-240 Volt/50 Hertz/3 Phase; 1 required for 120 Volt/60 Hertz/1 Phase and 230-240 or 240 Volt/50 Hertz/1 Phase |
| 12 | M413816 | Fuse Sticker | 2 Amp |
| 13 | M413575 | Fuse Holder Bracket | |
| 14 | M403047 | Secure Ground Label | Electrical |
| 15 | M413614P | Fan Contactor | 200-208 or 240 Volt/50 or 60 Hertz/1 or 3 Phase, 200 or 230-240 Volt/50 Hertz/3 Phase and 120 Volt/60 Hertz/1 Phase and 230-240 or 240 Volt/50 Hertz/1 Phase |
| 16 | M413758 | Contactor Box End | Bottom |
| 17 | M413863 | Network Capacitor Assembly | 3O, 3V, 3X, DO, DV, DX and OM control suffixes |
| 18 | M402917 | Screw | Ground; Gas and steam models |
| 19 | M400044 | Screw | 4 required; Use with 4 of 23951 Nut to attach item 20 |
| 20 | M414230P | Transformer | 120 Volt; Single secondary; 120 Volt/60 Hertz/1 Phase with CD, CX, CY, MT, QT, SD and SX control suffixes |
| | M414312P | Transformer | Dual secondary; 120 Volt/60 Hertz/1 Phase with 3O, 3V, 3X, BC, BL, BU, BX, BY, DO, DV, DX, NC, NR, NX, NY, OM, ZC, ZR, ZX and ZY control suffixes |
| | M414228P | Transformer | Dual secondary; Multitap; 100-240 Volt; 200, 200-208, 230-240 or 240 Volt/50 or 60 Hertz/1 or 3 Phase |
| 21 | M411537 | Bushing | 5/8 inch |
| 22 | 44028401 | Contactor Box Wrapper | |
| 23 | 51778 | Screw | 2 required for 200-208 or 240 Volt/50 or 60 Hertz/1 or 3 Phase and 200 or 230-240 Volt/50 Hertz/3 Phase; 4 required for 120 Volt/60 Hertz/1 Phase and 230-240 or 240 Volt/50 Hertz/1 Phase |
| 24 | M413542 | Terminal Strip | 12 circuit |

Contactor Box Assembly (Drawing 2 of 21)

Non-CE Gas, Steam and Electric Nonreversing Models
380, 400-415 or 415 Volt/50 Hertz/3 Phase; 460-480 or 480 Volt/60 Hertz/3 Phase



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Contactor Box Assembly (Drawing 2 of 21)

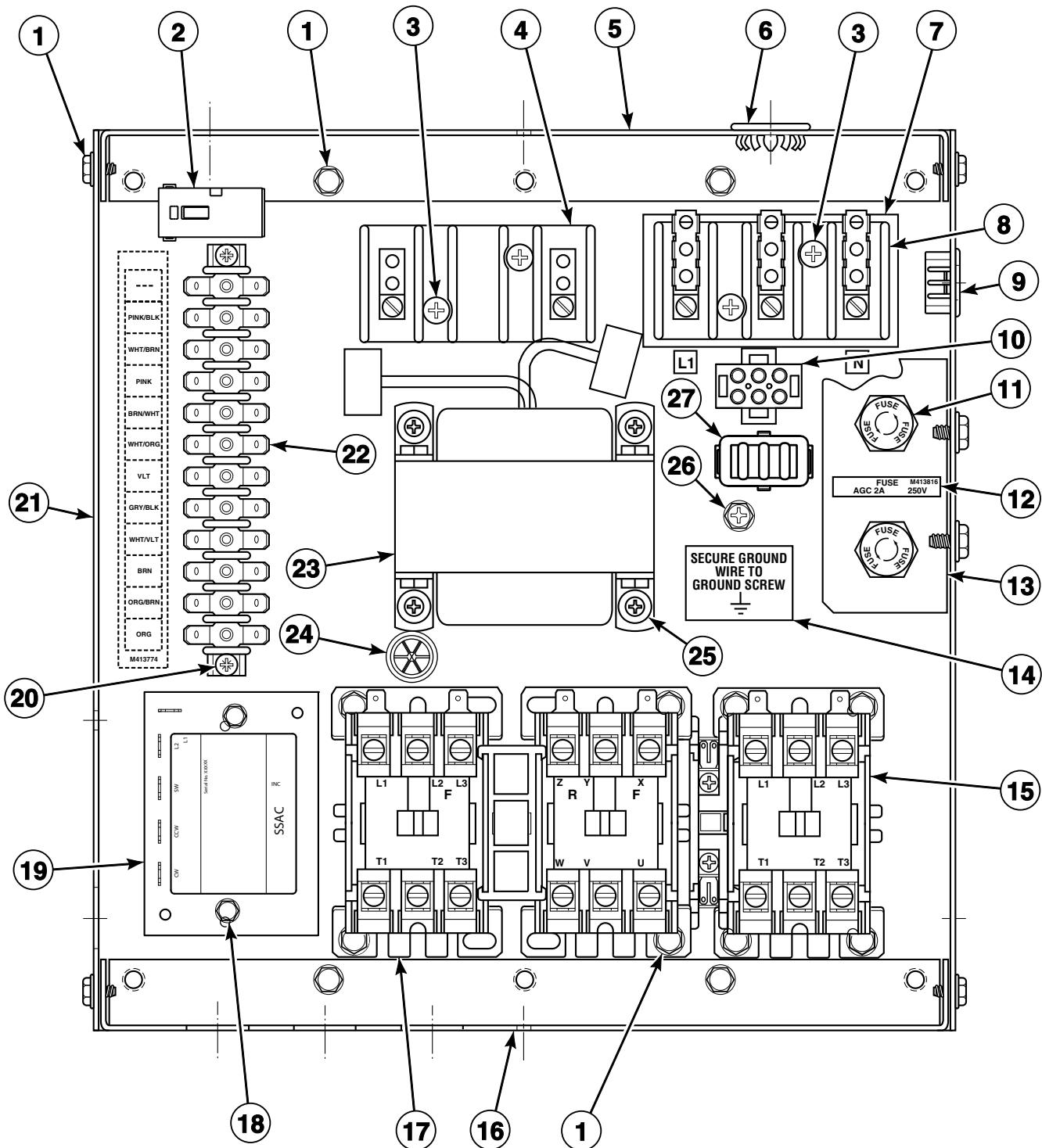
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|------------------------------------|--|
| | M413508 | Jumper Harness Assembly | 380 Volt; Use on 380, 400-415 or 415 Volt |
| | M413509 | Jumper Harness Assembly | 415 Volt |
| | M413510 | Jumper Configuration Assembly | 480 Volt; Use on 460-480 or 480 Volt |
| | M413683P | Control Box Harness Assembly | |
| | M413760 | Contactor Box Cover | Gas and steam models |
| | M413856 | Electric Accessory Box Cover | Electric models |
| | 44127701 | Warning Label | Extended tumble; On cover |
| 1 | 51780 | Screw | 18 required |
| 2 | M413930P | Ferrite Core Assembly | OM control suffix |
| 3 | M405824 | Screw | 4 required |
| 4 | M405364 | Terminal Block | 2 pole |
| 5 | M413757 | Contactor Box End | Top |
| 6 | M400985 | Plug | 7/8 inch; 2 required |
| 7 | M413862 | Insulator | |
| 8 | 430642 | Terminal Block | 3 pole |
| 9 | M400770 | Snap Bushing | 7/8 inch; Electric models |
| 10 | M413878 | Network Capacitor Harness Assembly | 3O, 3V, 3X, DO, DV, DX and OM control suffixes |
| 11 | 501086 | Screw | 4 required |
| 12 | M413544P | Fuse Holder | 600 Volt; 2 required |
| | 44310001 | Fuse | 2 required; 500 Volt; 1/2 Amp |
| 13 | M413817 | Fuse Sticker | 1/2 Amp |
| 14 | M413576 | Fuse Holder Bracket | |
| 15 | M403047 | Secure Ground Label | Electrical |
| 16 | 44028401 | Contactor Box Wrapper | |
| 17 | M413614P | Fan Contactor | |
| 18 | M413758 | Contactor Box End | Bottom |
| 19 | M413863 | Network Capacitor Assembly | 3O, 3V, 3X, DO, DV, DX and OM control suffixes |
| 20 | M402917 | Screw | Ground; Gas and steam models |
| 21 | M400044 | Screw | 4 required; Use with 4 of 23951 Nut to attach item 22 |
| 22 | M414229P | Transformer | Multitap; 380-480 Volt |
| | 44074401 | Transformer | 440 Volt; Secondary; Models with the 9th and 10th characters of P1 |
| 23 | M411537 | Bushing | 5/8 inch |
| 24 | 51778 | Screw | 2 required |
| 25 | M413542 | Terminal Strip | 12 circuit |

Contactor Box Assembly (Drawing 3 of 21)

Non-CE Gas, Steam and Electric Reversing Models Except N Models

230-240 or 240 Volt/50 Hertz/1 Phase; 200 Volt/50 Hertz/3 Phase;

200-208 or 240 Volt/50 or 60 Hertz/3 Phase; 230-240 Volt/50 Hertz/3 Phase



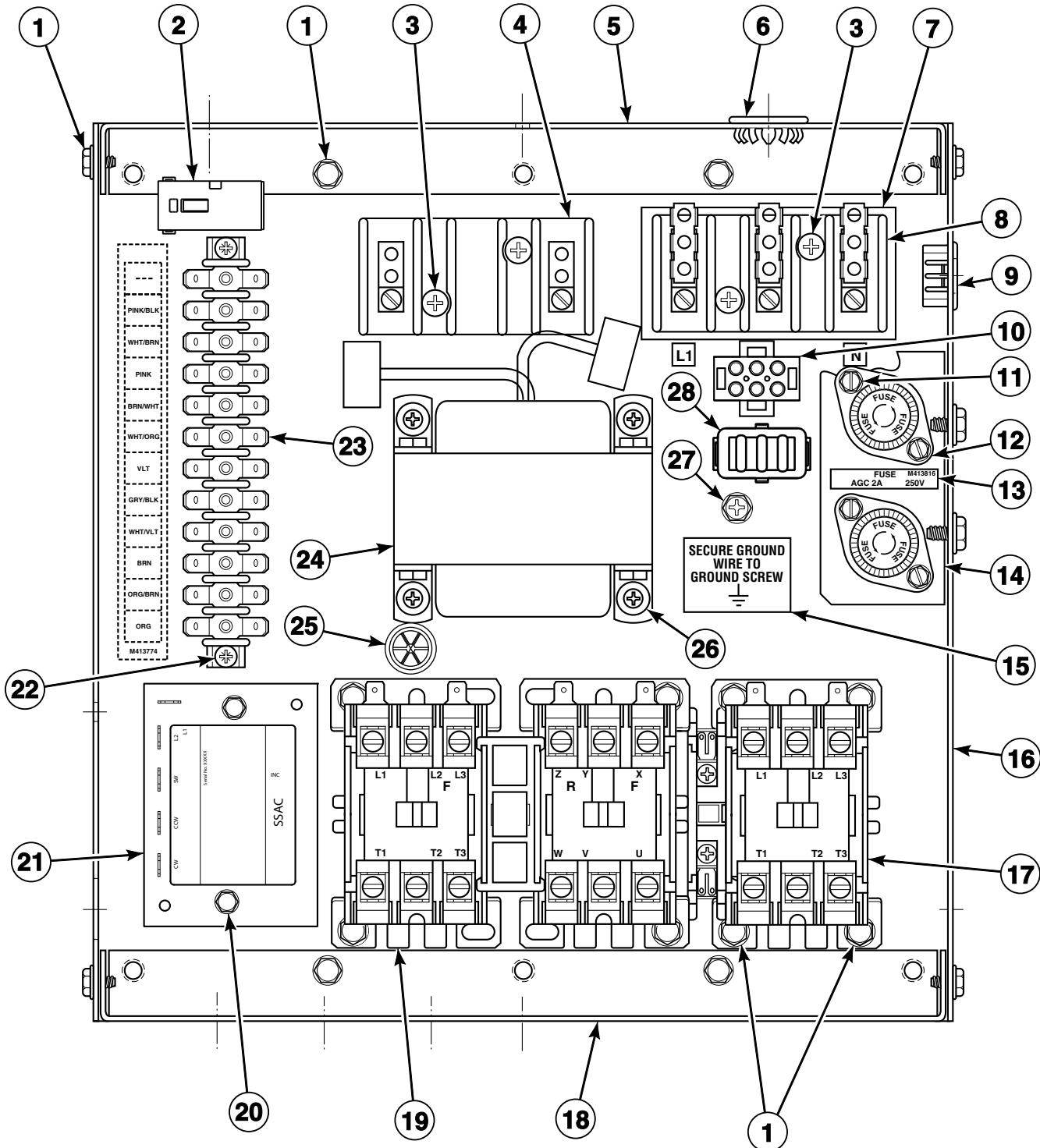
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Contactor Box Assembly (Drawing 3 of 21)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|------------------------------------|--|
| | M413760 | Contactor Box Cover | Gas and steam models |
| | M413856 | Electric Accessory Box Cover | Electric models |
| | 44127701 | Warning Label | Extended tumble; On cover |
| 1 | 51780 | Screw | 22 required for 200 Volt/50 Hertz/3 Phase, 200-208 or 240 Volt/50 or 60 Hertz/3 Phase and 230-240 Volt/50 Hertz/3 Phase; 18 required for 230-240 or 240 Volt/50 Hertz/1 Phase |
| 2 | M413930P | Ferrite Core Assembly | RM control suffix |
| 3 | M405824 | Screw | 4 required |
| 4 | M405364 | Terminal Block | 2 pole |
| 5 | M413757 | Contactor Box End | Top |
| 6 | M400985 | Plug | 7/8 inch |
| 7 | M413862 | Insulator | |
| 8 | 430642 | Terminal Block | 3 pole |
| 9 | M400770 | Snap Bushing | 7/8 inch; Electric models |
| 10 | M413878 | Network Capacitor Harness Assembly | R3, RD and RM control suffixes |
| 11 | 91024P | Fuse Receptacle | 250 Volt; 2 required for 200 Volt/50 Hertz/3 Phase, 200-208 or 240 Volt/50 or 60 Hertz/3 Phase and 230-240 Volt/50 Hertz/3 Phase; 1 required for 230-240 or 240 Volt/50 Hertz/1 Phase |
| | M413118 | Fuse | 250 Volt; 2 Amp; 2 required for 200 Volt/50 Hertz/3 Phase, 200-208 or 240 Volt/50 or 60 Hertz/3 Phase and 230-240 Volt/50 Hertz/3 Phase; 1 required for 230-240 or 240 Volt/50 Hertz/1 Phase |
| 12 | M413816 | Fuse Sticker | 2 Amp |
| 13 | M413575 | Fuse Holder Bracket | |
| 14 | M403047 | Secure Ground Label | Electrical |
| 15 | M413614P | Fan Contactor | 200 Volt/50 Hertz/3 Phase, 200-208 or 240 Volt/50 or 60 Hertz/3 Phase, 230-240 Volt/50 Hertz/3 Phase and 230-240 or 240 Volt/50 Hertz/1 Phase |
| | 502501 | Relay | 24 Volt; 230-240 or 240 Volt/50 Hertz/1 Phase |
| 16 | M413758 | Contactor Box End | Bottom |
| 17 | M413615P | Reversing Contactor | |
| 18 | M412105 | Screw | 2 required; RT control suffix |
| 19 | M412081 | Reversing Timer | 24 Volt; RT control suffix |
| 20 | 51778 | Screw | 2 required for 200 Volt/50 Hertz/3 Phase, 200-208 or 240 Volt/50 or 60 Hertz/3 Phase and 230-240 Volt/50 Hertz/3 Phase; 4 required for 230-240 or 240 Volt/50 Hertz/1 Phase |
| 21 | 44028401 | Contactor Box Wrapper | |
| 22 | M413542 | Terminal Strip | 12 circuit |
| 23 | M414228P | Transformer | Dual secondary; Multitap; 100-240 Volt |
| 24 | M411537 | Bushing | 5/8 inch |
| 25 | M400044 | Screw | 4 required; Use with 4 of 23951 Nut to attach item 23 |
| 26 | M402917 | Screw | Ground; Gas and steam models |
| 27 | M413863 | Network Capacitor Assembly | R3, RD and RM control suffixes |

Contactor Box Assembly (Drawing 4 of 21)

Non-CE Gas, Steam and Electric Reversing Models Except N Models
380, 400-415 or 415 Volt/50 Hertz/3 Phase; 460-480 or 480 Volt/60 Hertz/3 Phase



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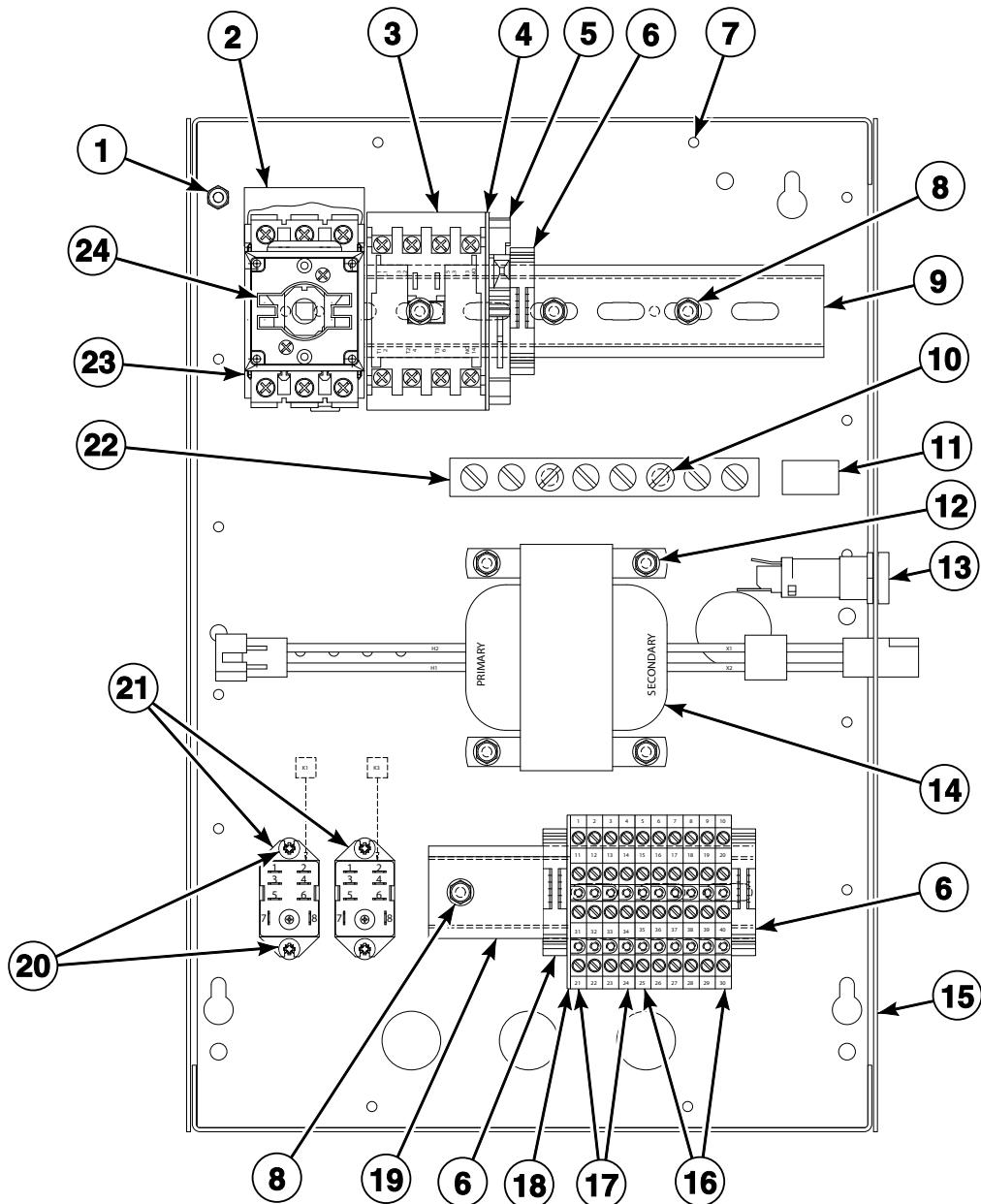
Contactor Box Assembly (Drawing 4 of 21)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|----------|-------------------------------------|--|
| | M413508 | Jumper Harness Assembly | 380 Volt; 380, 400-415 or 415 Volt/50 Hertz/3 Phase |
| | M413509 | Jumper Harness Assembly | 415 Volt |
| | M413510 | Jumper Configuration Assembly | 480 Volt; 460-480 or 480 Volt/60 Hertz/3 Phase |
| | M413684P | Contactor Box Harness Assembly | |
| | M413168 | Bypass Harness Assembly | R3, RD, RM and RQ control suffixes |
| | M413624 | Reversing Contactor Jumper Assembly | Upper; 3 Phase |
| | 44008001 | Reversing Timer Harness | RT control suffix |
| | M413760 | Contactor Box Cover | Gas and steam models |
| | M413856 | Electric Accessory Box Cover | Electric models |
| | 44127701 | Warning Label | Extended tumble; On cover |
| 1 | 51780 | Screw | 22 required |
| 2 | M413930P | Ferrite Core Assembly | RM control suffix |
| 3 | M413757 | Contactor Box End | Top |
| 4 | M405824 | Screw | 4 required |
| 5 | M405364 | Terminal Block | 2 pole |
| 6 | M400985 | Plug | 7/8 inch |
| 7 | M413862 | Insulator | |
| 8 | 430642 | Terminal Block | 3 pole |
| 9 | M400770 | Snap Bushing | 7/8 inch; Electric models |
| 10 | M413878 | Network Capacitor Harness Assembly | R3, RD and RM control suffixes |
| 11 | 501086 | Screw | 4 required |
| 12 | M413544P | Fuse Holder | 600 Volt; 2 required |
| | 44310001 | Fuse | 2 required; 500 Volt; 1/2 Amp |
| 13 | M413817 | Fuse Sticker | 1/2 Amp |
| 14 | M413576 | Fuse Holder Bracket | |
| 15 | M403047 | Secure Ground Label | Electrical |
| 16 | 44028401 | Contactor Box Wrapper | |
| 17 | M413614P | Fan Contactor | |
| 18 | M413758 | Contactor Box End | Bottom |
| 19 | M413615P | Reversing Contactor | |
| 20 | M412105 | Screw | 2 required; RT control suffix |
| 21 | M412081 | Reversing Timer | 24 Volt; RT control suffix |
| 22 | 51778 | Screw | 2 required |
| 23 | M413542 | Terminal Strip | 12 circuit |
| 24 | M414229P | Transformer | Multitap; 380-480 Volt |
| | 44074401 | Transformer | 440 Volt; Secondary; Models with the 9th and 10th characters of P1 |
| 25 | M411537 | Bushing | 5/8 inch |
| 26 | M400044 | Screw | 4 required; Use with 4 of 23951 Nut to attach item 24 |
| 27 | M402917 | Screw | Ground; Gas and steam models |
| 28 | M413863 | Network Capacitor Assembly | R3, RD and RM control suffixes |

Contactor Box Assembly (Drawing 5 of 21)

CE Gas and Steam Models Except K and L Models

Models with MT and QT Control Suffixes and SD and SX Control Suffixes Starting 1/1/07;
230 Volt/50 Hertz/1 Phase



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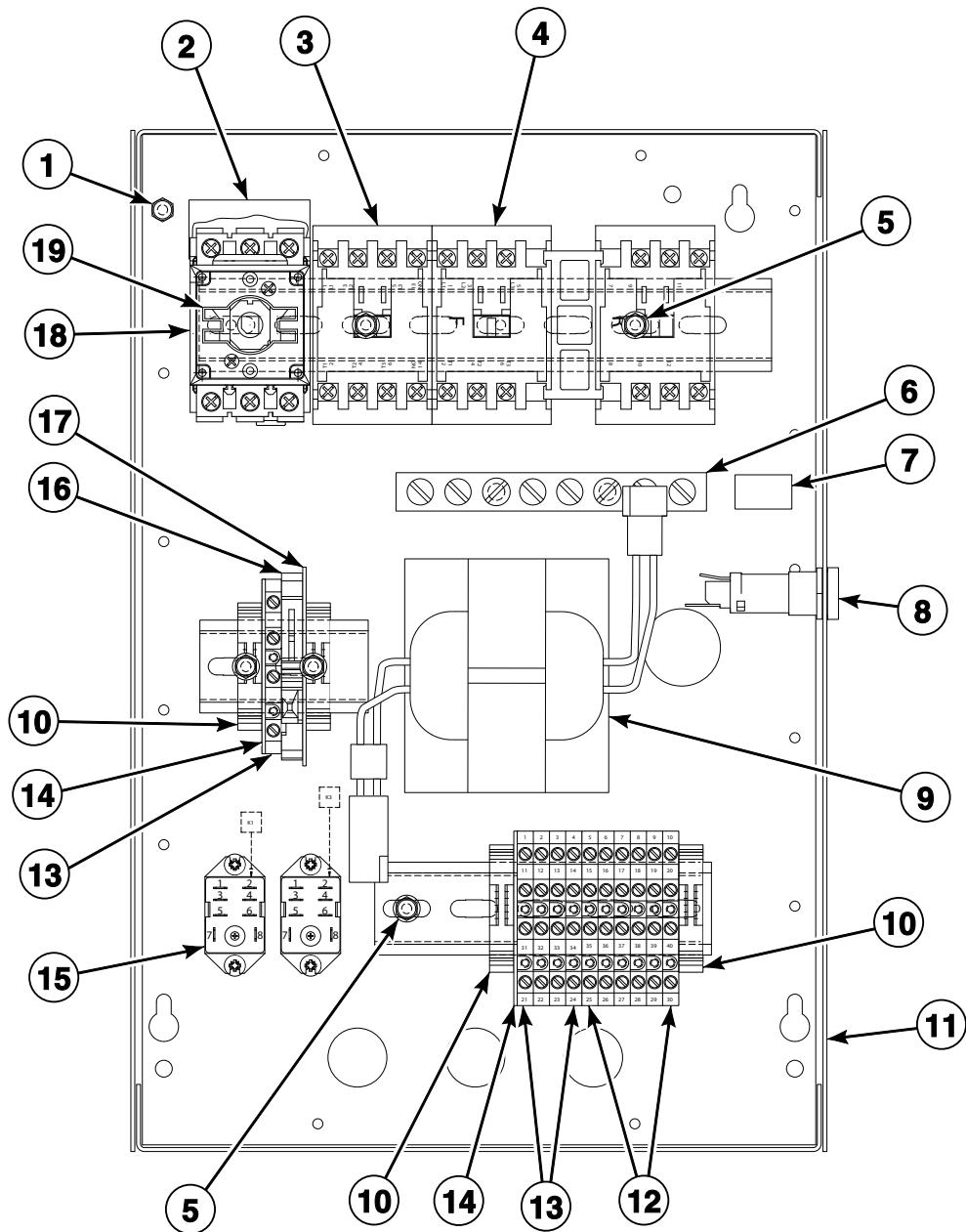
Contactor Box Assembly (Drawing 5 of 21)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------------------|---|
| | M412636 | Relay Harness Assembly | K1, K2, K3 |
| | M412641 | Transformer Harness Assembly | Secondary |
| | M412642 | Transformer Harness Assembly | Primary; 240 Volt |
| | M412650 | Junction Box Cover | Use 2 of M400713 Drive Rivet to secure cover to junction box; Use M412368 Door Interlock to mount M412208 Handle to cover |
| | 44127701 | Warning Label | Extended tumble; On junction box cover |
| 1 | 430497 | Screw | 18 required; To secure junction box to backplane |
| 2 | M412366 | Finger Guard | 20 Amp |
| 3 | 70323701P | Contactor | 9 Amp |
| 4 | M412540 | End Section | |
| 5 | M412537 | Terminal Block | 230 Volt primary; Use 502593 Fuse |
| 6 | 70121001 | End Stop | 230 Volt; 3 required |
| 7 | N/A | Junction Box Bottom | |
| 8 | 51780 | Screw | 5 required |
| 9 | N/A | Din Rail | |
| 10 | M412688 | Nut | 2 required |
| 11 | M412096 | Earth Terminal Sticker | |
| 12 | 33562 | Screw | 4 required |
| 13 | 502591P | Fuse Holder Kit | Includes 502591 Fuse Holder Body and 502811 Fuse Carrier |
| | 502592 | Fuse | |
| 14 | M412477P | Transformer | 240 Volt |
| 15 | M412649 | Junction Box Side | 2 required |
| 16 | M412631 | Terminal Block | 2 circuit; 6 required |
| 17 | M412632 | Terminal Block | 1 circuit; 4 required |
| 18 | M412633 | End Barrier | |
| 19 | N/A | Din Rail | |
| 20 | 501086 | Screw | 4 required |
| 21 | M412534 | Relay | 24 Volt; 2 required |
| 22 | M412656 | Ground Buss Assembly | |
| 23 | M412187P | Mounting Switch Base | 20 Amp |
| 24 | M412370 | Extension Handle | 20 Amp; Includes screws |

N/A = Part no longer available

Contactor Box Assembly (Drawing 6 of 21)

CE Gas and Steam Reversing Models
230 Volt/50 Hertz/1 Phase



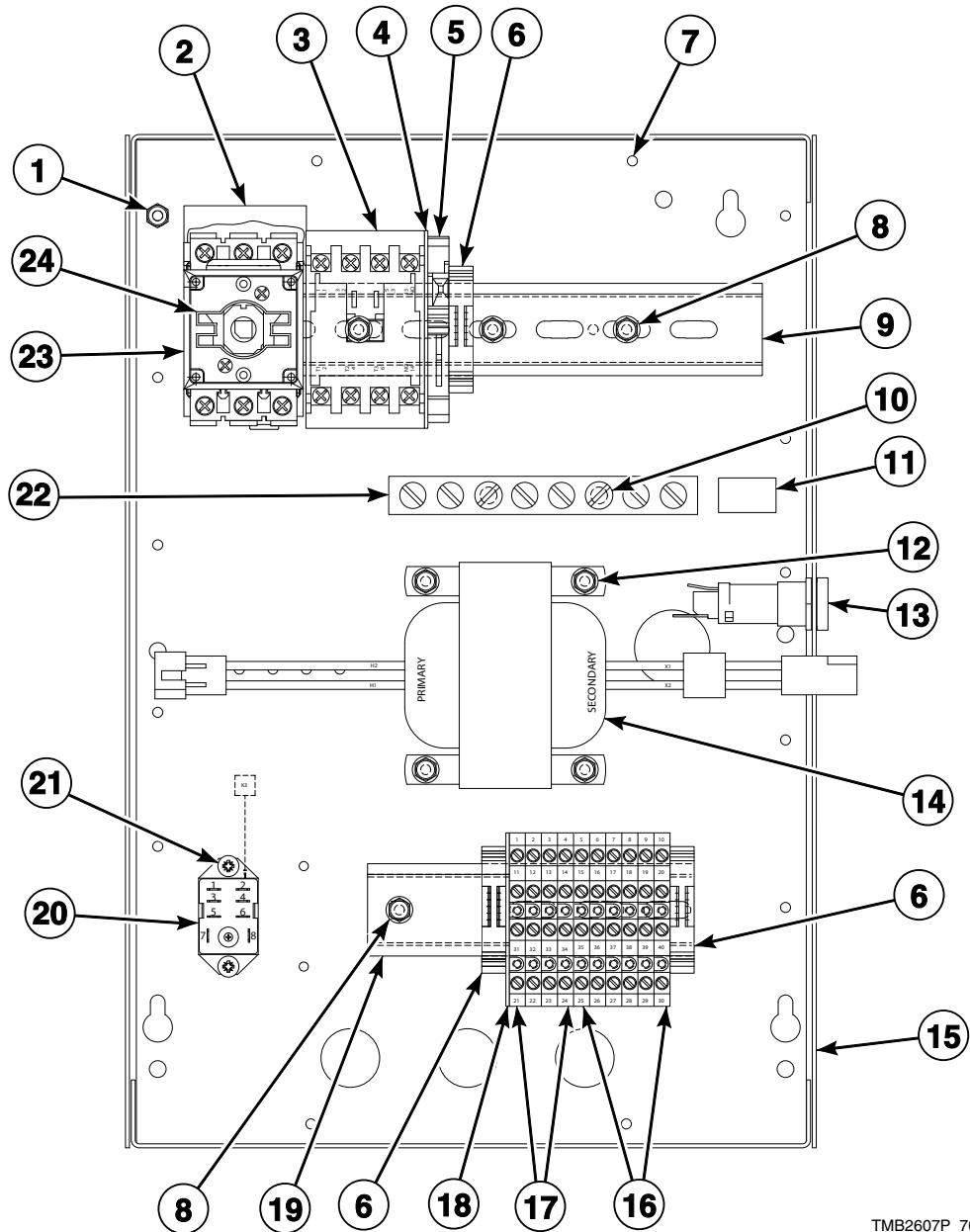
TMB2721P_70409201

Contactor Box Assembly (Drawing 6 of 21)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------------|---|
| | M412636 | Relay Harness Assembly | Gas models; RT control suffix |
| | M414224 | Relay Harness Assembly | Gas models; R3, RD, RM and RQ control suffixes |
| | M414032 | Relay Harness Assembly | Steam models; R3, RD, RM and RQ control suffixes |
| | M412641 | Transformer Harness Assembly | Secondary; RQ and RT control suffixes |
| | M412642 | Transformer Harness Assembly | Primary; 240 Volt; RQ and RT control suffixes |
| | M414076 | Transformer Harness Assembly | Primary; R3, RD and RM control suffixes |
| | M414029 | Transformer Harness Assembly | Secondary; R3, RD and RM control suffixes |
| | 44043101 | Transformer Harness | Secondary; R3 and RD control suffixes |
| | M413507 | Jumper Configuration Assembly | 240 Volt |
| | M413506 | Jumper Harness Assembly | 208 Volt |
| | M413863 | Network Capacitor Assembly | R3, RD and RM control suffixes |
| | M414034 | Reversing Contactor Harness Assembly | R3, RD, RM and RQ control suffixes |
| | M412927 | Reversing Jumper Harness Assembly | Lower |
| | M412650 | Junction Box Cover | Use 2 of M400713 Drive Rivet to secure cover to junction box; Use M412368 Door Interlock to mount M412208 Handle to cover |
| | 44127701 | Warning Label | Extended tumble; On junction box cover |
| 1 | 430497 | Screw | 18 required; To secure junction box to backplane |
| 2 | M412366 | Finger Guard | 20 Amp |
| 3 | 70323701P | Contactor | 9 Amp |
| 4 | M412405P | Reversing Contactor | |
| 5 | 51780 | Screw | 6 required |
| 6 | M412656 | Ground Buss Assembly | Use 2 of M412688 Nut to attach |
| 7 | M412096 | Earth Terminal Sticker | |
| 8 | 502591P | Fuse Holder Kit | Includes 502591 Fuse Holder Body and 502811 Fuse Carrier |
| | 502592 | Fuse | RQ and RT control suffixes |
| | M413889 | Fuse | 4 Amp; R3, RD and RM control suffixes |
| 9 | M412477P | Transformer | Multitap; 230 Volt; RQ and RT control suffixes; Use 4 of 33562 Screw to attach |
| | M414228P | Transformer | Dual secondary; Multitap; 100-240 Volt; R3, RD and RM control suffixes; Use 4 of M400044 Screw and 4 of 23951 Nut to attach |
| 10 | 70121001 | End Stop | 230 Volt; 4 required |
| 11 | M412649 | Junction Box Side | 2 required |
| 12 | M412631 | Terminal Block | 2 circuit; 6 required |
| 13 | M412632 | Terminal Block | 1 circuit; 4 required |
| 14 | M412633 | End Barrier | 2 required |
| 15 | M412534 | Relay | 24 Volt; 1 required, using 2 of 501086 Screw for RQ and RT control suffixes and 2 of M400071 Screw for R3, RD and RM control suffixes for steam models; 2 required, using 4 of 501086 Screw for RQ and RT control suffixes and 4 of M400071 Screw for R3, RD and RM control suffixes for gas models |
| 16 | M412537 | Terminal Block | 230 Volt; Primary; Use 502593 or M413867 Fuse |
| 17 | M412540 | End Section | |
| 18 | M412187P | Mounting Switch Base | 20 Amp |
| 19 | M412370 | Extension Handle | 20 Amp |

Contactor Box Assembly (Drawing 7 of 21)

CE Gas C, H, P and S Models
Models with CD, CX and CY Control Suffixes;
230 Volt/50 Hertz/1 Phase



TMB2607P_70409201

Contactor Box Assembly (Drawing 7 of 21)

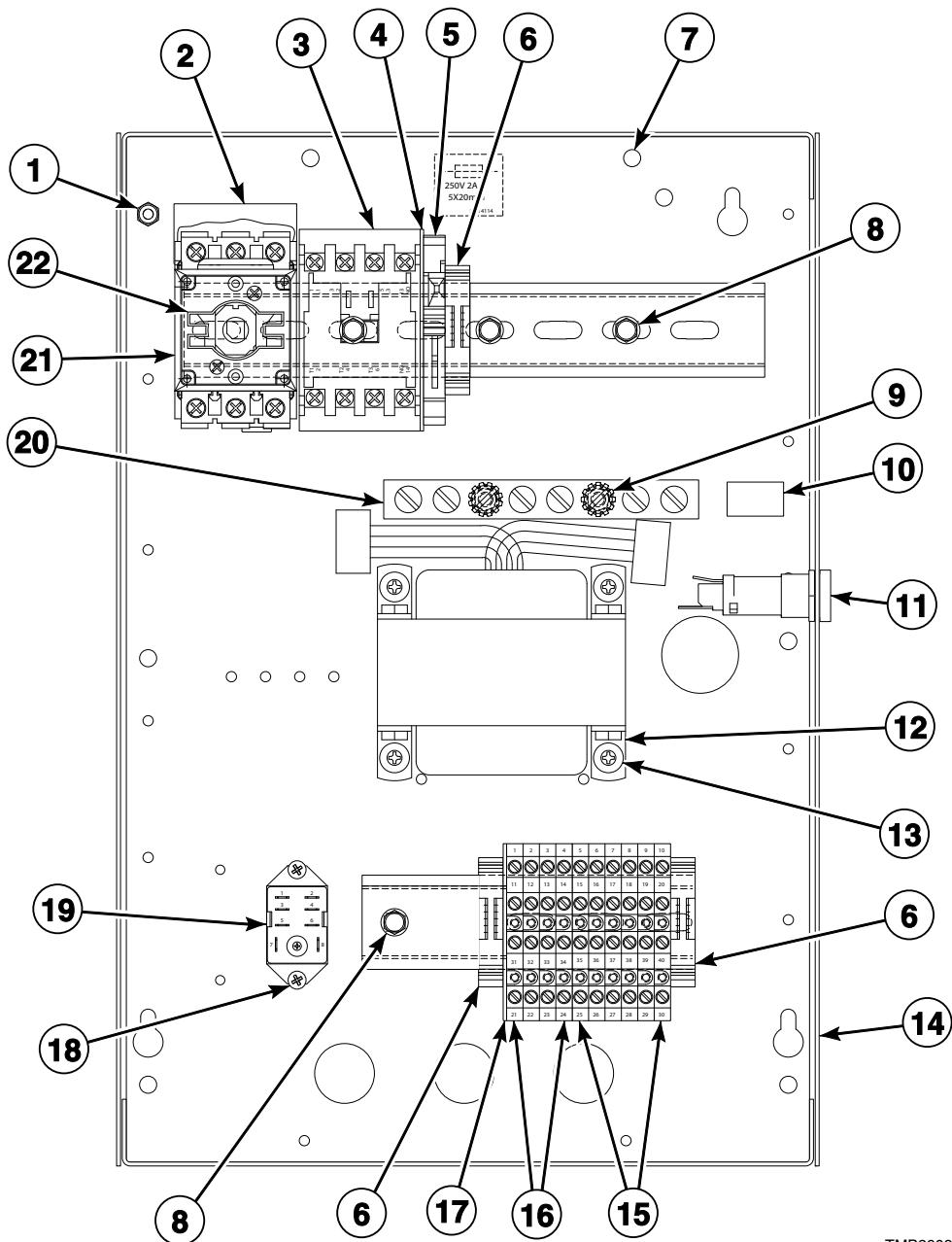
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------------------|---|
| | 44010701 | Gas Relay Harness | |
| | M412641 | Transformer Harness Assembly | Secondary |
| | M412642 | Transformer Harness Assembly | Primary; 240 Volt |
| | M412650 | Junction Box Cover | Use 2 of M400713 Drive Rivet to secure cover to junction box; Use M412368 Door Interlock to mount M412208 Handle to cover |
| | 44127701 | Warning Label | Extended tumble; On junction box cover |
| 1 | 430497 | Screw | 18 required; To secure junction box to backplane |
| 2 | M412366 | Finger Guard | 20 Amp |
| 3 | 70323701P | Contactor | 9 Amp |
| 4 | M412540 | End Section | |
| 5 | M412537 | Terminal Block | Primary; Use 502593 Fuse |
| 6 | 70121001 | End Stop | 3 required |
| 7 | N/A | Junction Box Bottom | |
| 8 | 51780 | Screw | 5 required |
| 9 | N/A | Din Rail | |
| 10 | M412688 | Nut | 2 required |
| 11 | M412096 | Earth Terminal Sticker | |
| 12 | 33562 | Screw | |
| 13 | 502591P | Fuse Holder Kit | Includes 502591 Fuse Holder Body and 502811 Fuse Carrier |
| | 502592 | Fuse | 3.15 Amp |
| 14 | M412477P | Transformer | 230 Volt |
| 15 | M412649 | Junction Box Side | 2 required |
| 16 | M412631 | Terminal Block | 2 circuit; 6 required |
| 17 | M412632 | Terminal Block | 1 circuit; 4 required |
| 18 | M412633 | End Barrier | |
| 19 | N/A | Din Rail | |
| 20 | M412534 | Relay | |
| 21 | 501086 | Screw | 2 required |
| 22 | M412656 | Ground Buss Assembly | |
| 23 | M412187P | Mounting Switch Base | 20 Amp |
| 24 | M412370 | Extension Handle | 20 Amp |

N/A = Part no longer available

Contactor Box Assembly (Drawing 8 of 21)

CE Gas and Steam Models Except Y Models

Models with 3O, 3V, 3X, BC, BL, BU, BX, BY, DO, DV, DX, NC, NR, NX, NY, OM, ZC, ZR, ZX and ZY Control Suffixes and SD and SX Control Suffixes Through 12/31/06;
230 Volt/50 Hertz/1 Phase



TMB2608P_70409201

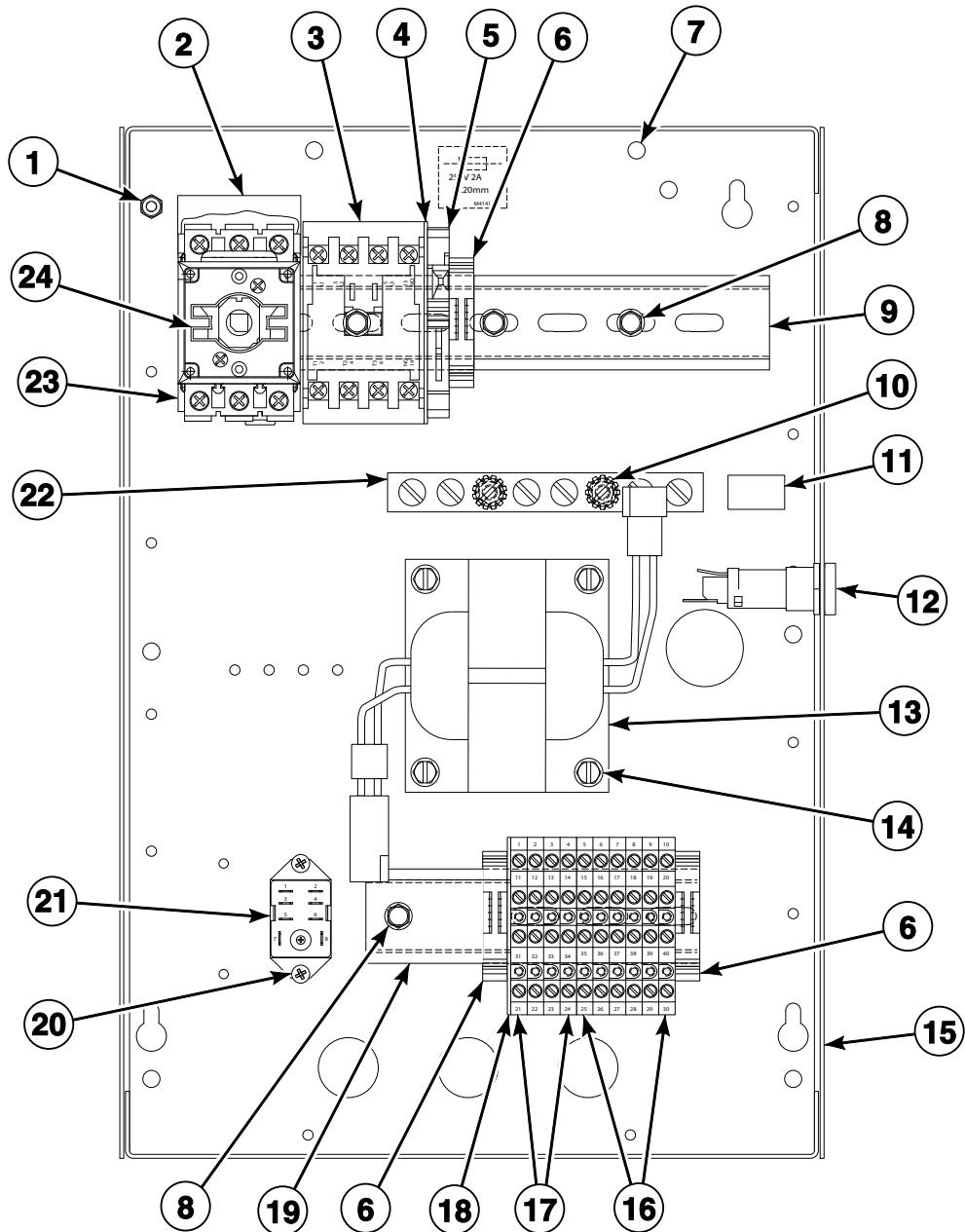
Contactor Box Assembly (Drawing 8 of 21)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-------------------------------|---|
| | M413863 | Network Capacitor Assembly | 3O, 3V, 3X, DO, DV, DX and OM control suffixes |
| | M414224 | Relay Harness Assembly | Gas models; 3O, 3V, 3X, BC, BL, BU, BX, BY, DO, DV, DX, OM, SD and SX control suffixes |
| | M414032 | Relay Harness Assembly | Steam models |
| | M414076 | Transformer Harness Assembly | Primary; 3O, 3V, 3X, BC, BL, BU, BX, BY, DO, DV, DX, OM, SD and SX control suffixes |
| | M414029 | Transformer Harness Assembly | Secondary; 3O, 3V, 3X, BC, BL, BU, BX, BY, DO, DV, DX, OM, SD and SX control suffixes |
| | 44010701 | Gas Relay Harness | |
| | M413506 | Jumper Harness Assembly | 208 Volt; 3O, 3V, 3X, BC, BL, BU, BX, BY, DO, DV and DX control suffixes |
| | M413507 | Jumper Configuration Assembly | 240 Volt; Gas models with OM control suffix; Steam models |
| | 44043101 | Transformer Harness | Secondary; B and C models; DO, DV and DX control suffixes |
| | M412650 | Junction Box Cover | Use 2 of M400713 Drive Rivet to secure cover to junction box; Use M412368 Door Interlock to mount M412208 Handle to cover |
| | 44127701 | Warning Label | Extended tumble; On junction box cover |
| 1 | 430497 | Screw | 18 required; To secure junction box to backplane |
| 2 | M412366 | Finger Guard | 20 Amp |
| 3 | 70323701P | Contactor | 9 Amp |
| 4 | M412540 | End Section | |
| 5 | M412537 | Terminal Block | Primary; Use M413867 Fuse |
| 6 | 70121001 | End Stop | 3 required |
| 7 | N/A | Junction Box Bottom | |
| 8 | 51780 | Screw | 5 required |
| 9 | M412688 | Nut | 2 required |
| 10 | M412096 | Earth Terminal Sticker | |
| 11 | 502591P | Fuse Holder Kit | Includes 502591 Fuse Holder Body and 502811 Fuse Carrier |
| | M413889 | Fuse | 4 Amp |
| 12 | M414228P | Transformer | Dual secondary; Multitap; 100-240 Volt |
| 13 | M400044 | Screw | 4 required; Use with 4 of 23951 Nut to attach item 12 |
| 14 | M412649 | Junction Box Side | 2 required |
| 15 | M412631 | Terminal Block | 2 circuit; 6 required |
| 16 | M412632 | Terminal Block | 1 circuit; 4 required |
| 17 | M412633 | End Barrier | |
| 18 | M400071 | Screw | 2 required; Gas models |
| 19 | M412534 | Relay | 24 Volt; Gas models |
| 20 | M412656 | Ground Buss Assembly | |
| 21 | M412187P | Mounting Switch Base | 20 Amp |
| 22 | M412370 | Extension Handle | 20 Amp |

N/A = Part no longer available

Contactor Box Assembly (Drawing 9 of 21)

CE Gas and Steam C, H, S, U and Y Models
Models with QT Control Suffix and SD and SX Control Suffixes Starting 1/1/07;
230 Volt/50 Hertz/1 Phase



TMB2610P_70409201

Contactor Box Assembly (Drawing 9 of 21)

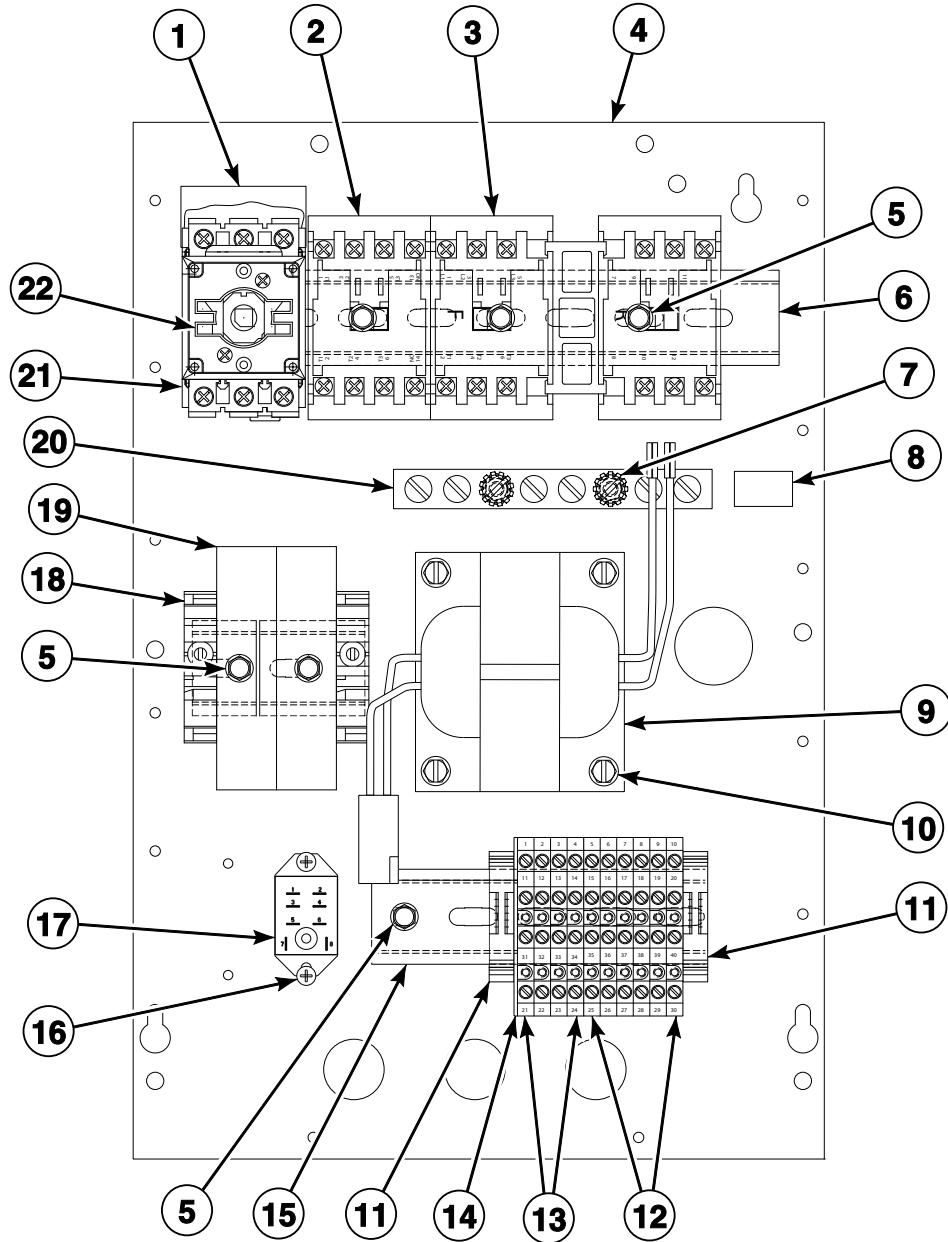
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|------------------------------|---|
| | M414224 | Relay Harness Assembly | Gas models |
| | M414032 | Relay Harness Assembly | Steam models |
| | M412642 | Transformer Harness Assembly | Primary |
| | M412641 | Transformer Harness Assembly | Secondary |
| | M414224 | Relay Harness Assembly | SD and SX control suffixes |
| | M413506 | Jumper Harness Assembly | 208 or 240 Volt |
| | M412650 | Junction Box Cover | Use 2 of M400713 Drive Rivet to secure cover to junction box; Use M412368 Door Interlock to mount M412208 Handle to cover |
| | 44127701 | Warning Label | Extended tumble; On junction box cover |
| 1 | 430497 | Screw | 17 required; To secure junction box to backplane |
| 2 | M412366 | Finger Guard | 20 Amp |
| 3 | 70323701P | Contactor | 9 Amp |
| 4 | M412540 | End Section | |
| 5 | M412537 | Terminal Block | Primary; Use 502593 Fuse |
| 6 | 70121001 | End Stop | 3 required |
| 7 | N/A | Junction Box Bottom | |
| 8 | 51780 | Screw | 4 required |
| 9 | N/A | Din Rail | |
| 10 | M412688 | Nut | 2 required |
| 11 | M412096 | Earth Terminal Sticker | |
| 12 | 502591P | Fuse Holder Kit | Includes 502591 Fuse Holder Body and 502811 Fuse Carrier |
| | M413889 | Fuse | 4 Amp |
| 13 | M412477P | Transformer | Multitap; 100-240 Volt |
| 14 | 33562 | Screw | 4 required |
| 15 | M412649 | Junction Box Side | 2 required |
| 16 | M412631 | Terminal Block | 2 circuit; 6 required |
| 17 | M412632 | Terminal Block | 1 circuit; 4 required |
| 18 | M412633 | End Barrier | |
| 19 | N/A | Din Rail | |
| 20 | 501086 | Screw | 2 required; Gas models |
| 21 | M412534 | Relay | 24 Volt; Gas models |
| 22 | M412656 | Ground Buss Assembly | |
| 23 | M412187P | Mounting Switch Base | 20 Amp |
| 24 | M412370 | Extension Handle | 20 Amp |

N/A = Part no longer available

Contactor Box Assembly (Drawing 10 of 21)

CE Gas and Steam C, H, S, U and Y Models

Models with QT and RQ Control Suffixes and SD and SX Control Suffixes Starting 1/1/07;
380 or 400-415 Volt/50 Hertz/3 Phase



TMB2613P_70409201

Contactor Box Assembly (Drawing 10 of 21)

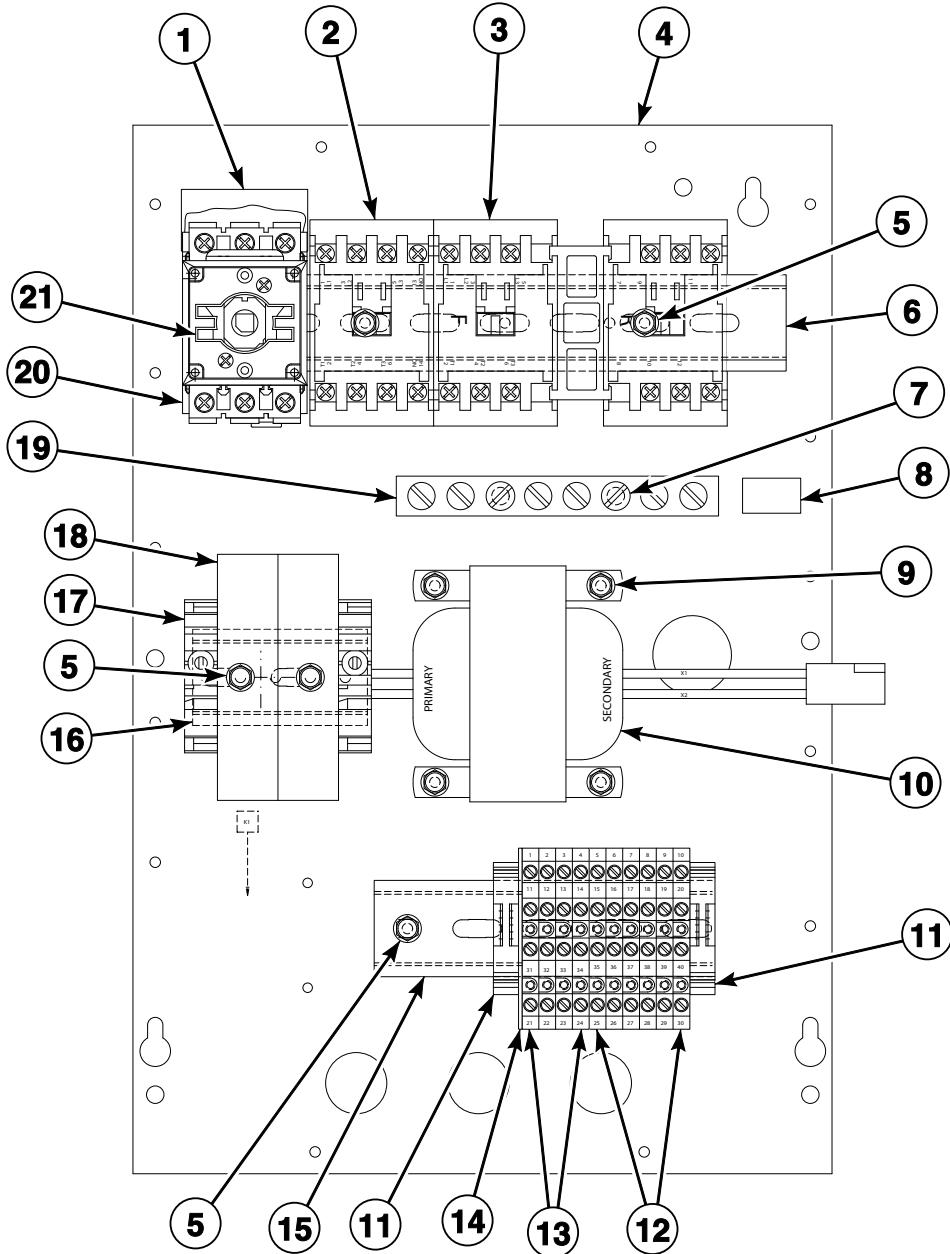
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------------|--|
| | M414224 | Relay Harness Assembly | Gas models |
| | M414032 | Relay Harness Assembly | Steam models |
| | M412641 | Transformer Harness Assembly | Secondary |
| | M412928 | Reversing Jumper Harness Assembly | Upper; 2 required; RQ control suffix |
| | M412929 | Reversing Jumper Harness Assembly | Lower; RQ control suffix |
| | M414034 | Reversing Contactor Harness Assembly | RQ control suffix |
| | M412650 | Junction Box Cover | |
| | 44127701 | Warning Label | Extended tumble; On junction box cover |
| 1 | M412366 | Finger Guard | 20 Amp |
| 2 | 70323701P | Contactor | 9 Amp |
| 3 | M412405P | Reversing Contactor | RQ control suffix |
| 4 | N/A | Junction Box Bottom | |
| 5 | 51780 | Screw | 7 required |
| 6 | N/A | Din Rail | |
| 7 | M412688 | Nut | 2 required |
| 8 | M412096 | Earth Terminal Sticker | |
| 9 | M412412P | Transformer | |
| 10 | 33562 | Screw | 4 required; Use with 4 of 23951 Nut to attach item 9 |
| 11 | 70121001 | End Stop | 2 required |
| 12 | M412631 | Terminal Block | 2 circuit; 6 required |
| 13 | M412632 | Terminal Block | 1 circuit; 4 required |
| 14 | M412633 | End Barrier | |
| 15 | N/A | Din Rail | |
| 16 | M400071 | Screw | Gas models |
| 17 | M412534 | Relay | Gas models |
| 18 | M412615 | End Stop | 2 required |
| 19 | M412538 | Terminal Block | 400 Volt; Primary; 2 required; Use M412996 Fuse |
| 20 | M412656 | Ground Buss Assembly | |
| 21 | M412187P | Mounting Switch Base | 20 Amp |
| 22 | M412370 | Extension Handle | 20 Amp |

N/A = Part no longer available

Contactor Box Assembly (Drawing 11 of 21)

CE Steam Models Except G, K and L Models

Models with MT, QT, RQ and RT Control Suffixes and SD and SX Control Suffixes Starting 1/1/07;
380 or 400-415 Volt/50 Hertz/3 Phase



TMB2616P_70409201

Contactor Box Assembly (Drawing 11 of 21)

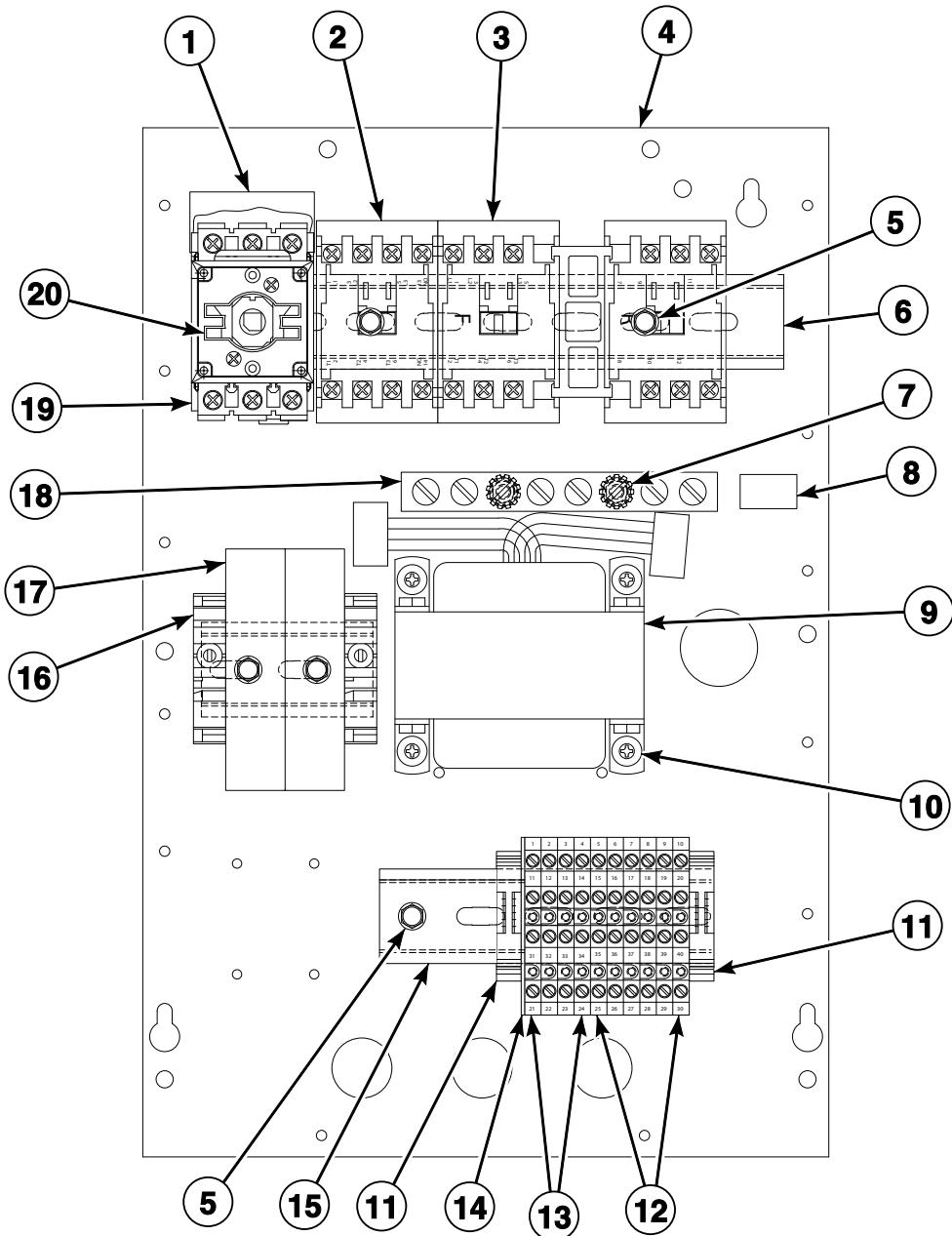
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------------------|---|
| | M412641 | Transformer Harness Assembly | Secondary |
| | M412928 | Reversing Jumper Harness Assembly | Upper; 2 required; RQ and RT control suffixes |
| | M412929 | Reversing Jumper Harness Assembly | Lower; RQ and RT control suffixes |
| | M412650 | Junction Box Cover | |
| | 44127701 | Warning Label | Extended tumble; On junction box cover |
| 1 | M412366 | Finger Guard | 20 Amp |
| 2 | 70323701P | Contactor | 9 Amp |
| 3 | M412405P | Reversing Contactor | RQ and RT control suffixes |
| 4 | N/A | Junction Box Bottom | |
| 5 | 51780 | Screw | 7 required |
| 6 | N/A | Din Rail | |
| 7 | M412688 | Nut | 2 required |
| 8 | M412096 | Earth Terminal Sticker | |
| 9 | 33562 | Screw | 4 required |
| 10 | M412412P | Transformer | 400 Volt |
| 11 | 70121001 | End Stop | 2 required |
| 12 | M412631 | Terminal Block | 2 circuit; 6 required |
| 13 | M412632 | Terminal Block | 1 circuit; 4 required |
| 14 | M412633 | End Barrier | |
| 15 | N/A | Din Rail | |
| 16 | N/A | Din Rail | |
| 17 | M412615 | End Stop | 2 required |
| 18 | M412538 | Terminal Block | 400 Volt; Primary; 2 required; Use M412996 Fuse |
| 19 | M412656 | Ground Buss Assembly | |
| 20 | M412187P | Mounting Switch Base | 20 Amp |
| 21 | M412370 | Extension Handle | 20 Amp |

N/A = Part no longer available

Contactor Box Assembly (Drawing 12 of 21)

CE Steam Models Except Y Models

Models with 3O, 3V, 3X, DO, DV, DX, OM, R3, RD and RM Control Suffixes;
380 or 400-415 Volt/50 Hertz/3 Phase



TMB2618P_70409201

Contactor Box Assembly (Drawing 12 of 21)

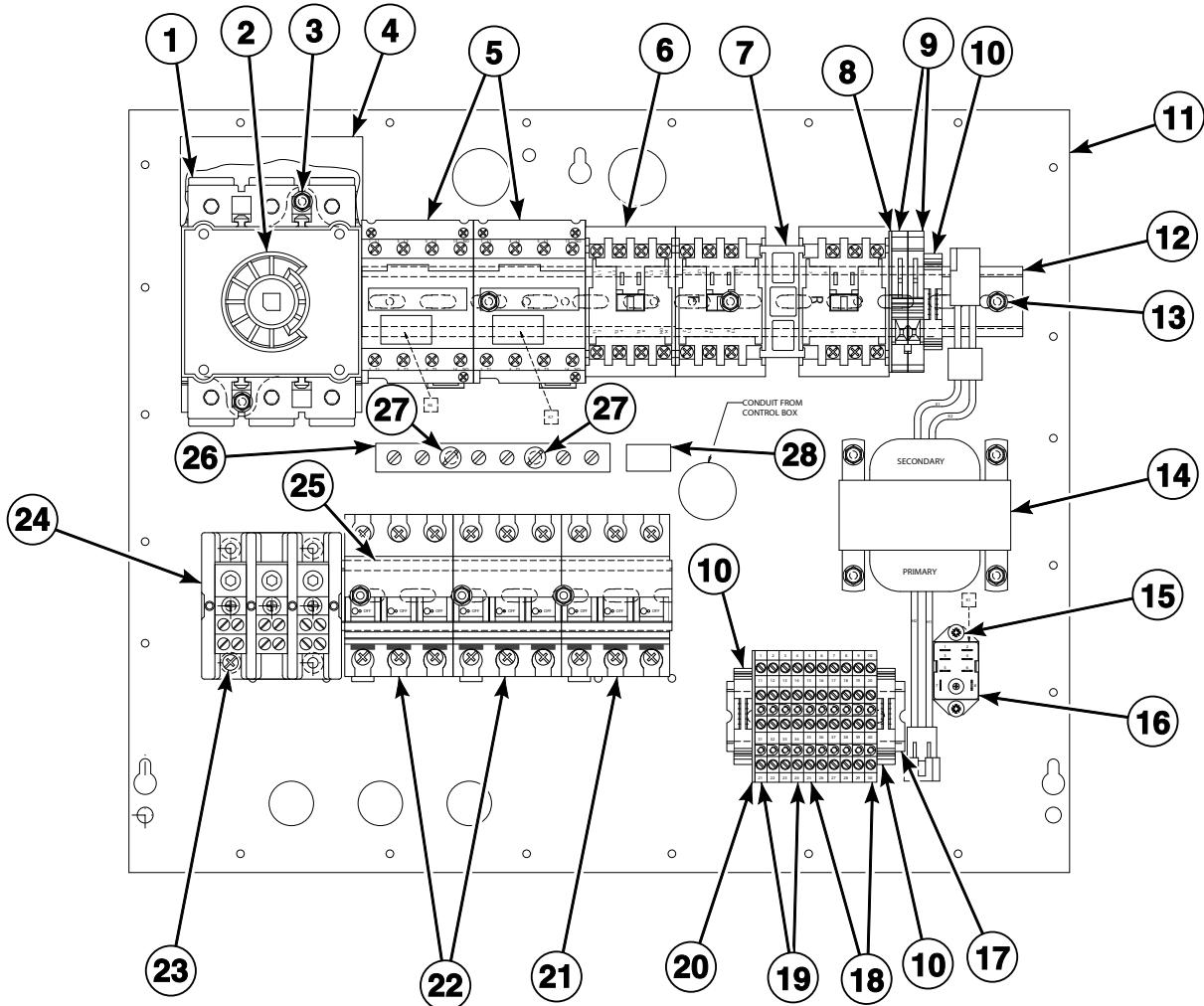
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------------|---|
| | M414032 | Relay Harness Assembly | |
| | M414028 | Transformer Harness Assembly | Primary |
| | M414029 | Transformer Harness Assembly | Secondary; 3O, 3V, 3X, DV, DX, OM, R3 and RM control suffixes |
| | 44043101 | Transformer Harness | Secondary; DO, DV, DX and RD control suffixes |
| | M414077 | Jumper Wire | |
| | M413508 | Jumper Harness Assembly | 380 Volt |
| | M412928 | Reversing Jumper Harness Assembly | Upper; 2 required; R3, RD and RM control suffixes |
| | M412929 | Reversing Jumper Harness Assembly | Lower; R3, RD and RM control suffixes |
| | M414034 | Reversing Contactor Harness Assembly | R3, RD and RM control suffixes |
| | M413863 | Network Capacitor Assembly | |
| | M412650 | Junction Box Cover | |
| | 44127701 | Warning Label | Extended tumble; On junction box cover |
| 1 | M412366 | Finger Guard | 20 Amp |
| 2 | 70323701P | Contactor | 9 Amp |
| 3 | M412405P | Reversing Contactor | R3, RD and RM control suffixes |
| 4 | N/A | Junction Box Bottom | |
| 5 | 51780 | Screw | 7 required |
| 6 | N/A | Din Rail | |
| 7 | M412688 | Nut | 2 required |
| 8 | M412096 | Earth Terminal Sticker | |
| 9 | M414229P | Transformer | |
| 10 | M400044 | Screw | 4 required; Use with 4 of 23951 Nut to attach item 9 |
| 11 | 70121001 | End Stop | 230 Volt; 2 required |
| 12 | M412631 | Terminal Block | 2 circuit; 6 required |
| 13 | M412632 | Terminal Block | 1 circuit; 4 required |
| 14 | M412633 | End Barrier | |
| 15 | N/A | Din Rail | |
| 16 | M412615 | End Stop | 2 required |
| 17 | M412538 | Terminal Block | 400 Volt; Primary; 2 required; Use M413621 Fuse |
| 18 | M412656 | Ground Buss Assembly | |
| 19 | M412187P | Mounting Switch Base | 20 Amp |
| 20 | M412370 | Extension Handle | 20 Amp |

N/A = Part no longer available

Contactor Box Assembly (Drawing 13 of 21)

CE Electric Models Except G, K and L Models

Models with CD, CX, CY, MT, QT, RQ and RT Control Suffixes and SD and SX Control Suffixes Starting 1/1/07;
230 Volt/50 Hertz/3 Phase



TMB2621P_70409201

Contactor Box Assembly (Drawing 13 of 21)

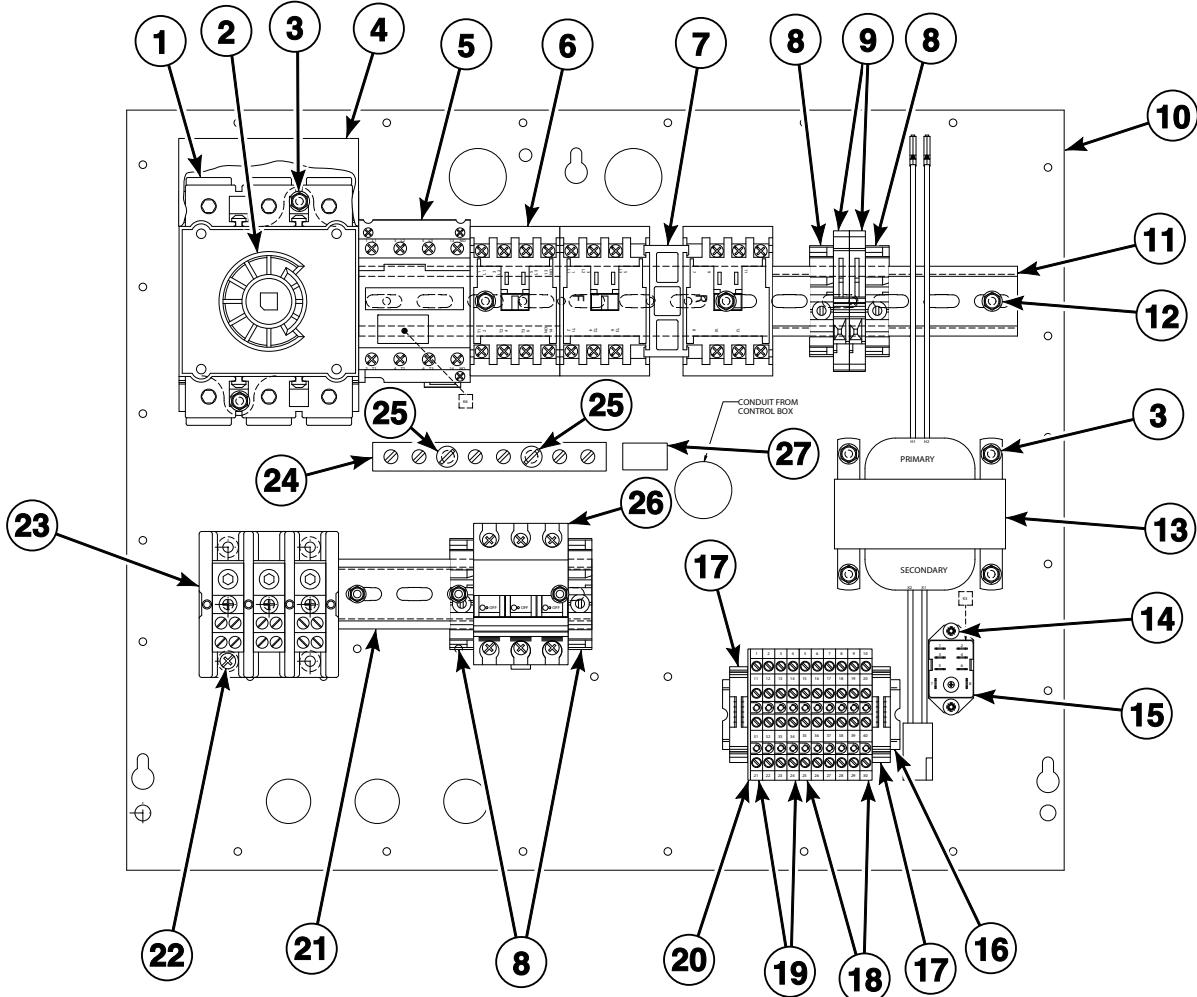
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------------------|--|
| | M412776P | Relay Harness Assembly | MT and RT control suffixes |
| | M412777 | Relay Harness Assembly | CD, CX and CY control suffixes |
| | M414149 | Relay Harness Assembly | QT, RQ and SD control suffixes |
| | M412641 | Transformer Harness Assembly | Secondary |
| | M412642 | Transformer Harness Assembly | Primary |
| | M412871 | Jumper Harness Assembly | 240 Volt |
| | M412740 | Jumper Cable Wire | 8 gauge; 6 required |
| | M412928 | Reversing Jumper Harness Assembly | Upper; 2 required; RQ and RT control suffixes |
| | M412929 | Reversing Jumper Harness Assembly | Lower; RQ and RT control suffixes |
| | 44014501 | Jumper Wire | 3 required |
| | 44014601 | Jumper Wire | 3 required |
| | 44014701 | Jumper Wire | 3 required |
| | M413934 | Jumper Cable Assembly | 3 required |
| | 44014901P | Power Distribution Block Cover | Includes 2 screws; Use with item 24 |
| | M412265 | Contactor Box Cover | |
| | 44127701 | Warning Label | Extended tumble; On contactor box cover |
| 1 | M412186 | Mounting Switch Base | 100 Amp |
| 2 | M412371P | Extension Handle | 100 Amp |
| 3 | 33562 | Screw | 6 required |
| 4 | M412367 | Finger Guard | 100 Amp |
| 5 | 70343301P | Contactor | Electric; 50 Amp; 2 required |
| 6 | 70323701P | Contactor | Motor; 9 Amp |
| 7 | M412405P | Reversing Contactor | RQ and RT control suffixes |
| 8 | M412540 | End Section | 230 Volt |
| 9 | M412537 | Terminal Block | 230 Volt; Primary; 2 required; Use 502593 Fuse |
| 10 | 70121001 | End Stop | 3 required |
| 11 | M412267 | Contactor Box Bottom | |
| 12 | N/A | Din Rail | 13 inches |
| 13 | 51780 | Screw | 12 required |
| 14 | M412477P | Transformer | 240 Volt |
| 15 | 501086 | Screw | 2 required; MT and RT control suffixes |
| 16 | M412534 | Relay | 24 Volt; MT and RT control suffixes |
| 17 | M412692 | Din Rail | 3.5 inches |
| 18 | M412631 | Terminal Block | 2 circuit; 6 required |
| 19 | M412632 | Terminal Block | 1 circuit; 4 required |
| 20 | M412633 | End Barrier | |
| 21 | M412407P | Circuit Breaker | 3 pole; 8 Amp |
| 22 | M412408P | Circuit Breaker | 3 pole; 50 Amp; 2 required |
| 23 | 39733 | Screw | 4 required |
| 24 | M413865 | Terminal Block | 3 pole |
| 25 | M412693 | Din Rail | 6.5 inches |
| 26 | M412656 | Ground Buss Assembly | |
| 27 | M412688 | Nut | 2 required |
| 28 | M412096 | Earth Terminal Sticker | |

N/A = Part no longer available

Contactor Box Assembly (Drawing 14 of 21)

CE Electric Models Except G, K and L Models

Models with CD, CX, CY, MT, QT, RQ and RT Control Suffixes and SD and SX Control Suffixes Starting 1/1/07;
380 or 415 Volt/50 Hertz/3 Phase



TMB2622P_70409201

Contactor Box Assembly (Drawing 14 of 21)

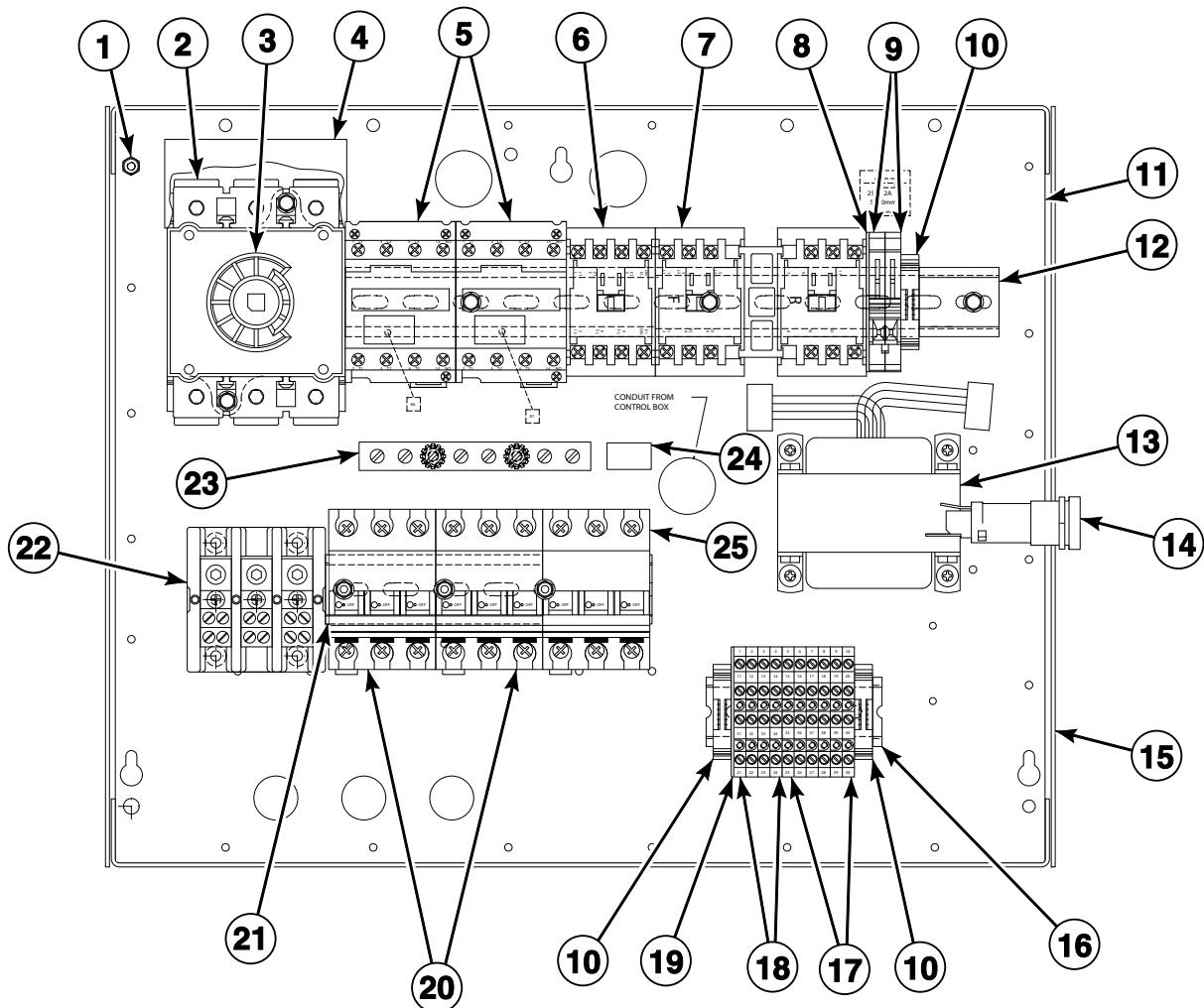
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|-----------------------------------|---|
| | M412766 | Relay Harness Assembly | MT and RT control suffixes |
| | M414150 | Relay Harness Assembly | QT, RQ, SD and SX control suffixes |
| | M412641 | Transformer Harness Assembly | Secondary |
| | M414121 | Jumper Cable Assembly | 8 gauge; 3 required |
| | M412928 | Reversing Jumper Harness Assembly | Upper; 2 required; RQ and RT control suffixes |
| | M412929 | Reversing Jumper Harness Assembly | Lower; RQ and RT control suffixes |
| | 44014501 | Jumper Wire | 3 required |
| | 44014801 | Jumper Wire | 3 required |
| | M413934 | Jumper Cable Assembly | 3 required |
| | 44014901P | Power Distribution Block Cover | Includes 2 screws; Use with item 23 |
| | M412265 | Contactor Box Cover | |
| | 44127701 | Warning Label | Extended tumble; On contactor box cover |
| 1 | M412186 | Mounting Switch Base | 100 Amp |
| 2 | M412371P | Extension Handle | 100 Amp |
| 3 | 33562 | Screw | 6 required |
| 4 | M412367 | Finger Guard | 100 Amp |
| 5 | 70343301P | Contactor | Electric; 50 Amp |
| 6 | 70323701P | Contactor | Motor; 9 Amp |
| 7 | M412405P | Reversing Contactor | RQ and RT control suffixes |
| 8 | M412615 | End Stop | 400 Volt; 4 required |
| 9 | M412538 | Terminal Block | 400 Volt; Primary; 2 required; Use M412996 Fuse |
| 10 | M412267 | Contactor Box Bottom | |
| 11 | N/A | Din Rail | 13 inches |
| 12 | 51780 | Screw | 10 required |
| 13 | M412412P | Transformer | 400 Volt |
| 14 | 501086 | Screw | 2 required; MT and RT control suffixes |
| 15 | M412534 | Relay | MT and RT control suffixes |
| 16 | M412692 | Din Rail | 3.5 inches |
| 17 | 70121001 | End Stop | 230 Volt; 2 required |
| 18 | M412631 | Terminal Block | 2 circuit; 6 required |
| 19 | M412632 | Terminal Block | 1 circuit; 4 required |
| 20 | M412633 | End Barrier | |
| 21 | N/A | Din Rail | 5 inches |
| 22 | 39733 | Screw | 4 required |
| 23 | M413865 | Terminal Block | 3 pole |
| 24 | M412656 | Ground Buss Assembly | |
| 25 | M412688 | Nut | 2 required |
| 26 | M412407P | Circuit Breaker | 3 pole; 8 Amp |
| 27 | M412096 | Earth Terminal Sticker | |

N/A = Part no longer available

Contactor Box Assembly (Drawing 15 of 21)

CE Electric Models

Models with 3O, 3V, 3X, BC, BL, BU, BX, BY, DO, DV, DX, NC, NR, NX,
NY, OM, R3, RD, RM, ZC, ZR, ZX and ZY Control Suffixes;
230 Volt/50 Hertz/3 Phase



TMB2625P_70409201

Contactor Box Assembly (Drawing 15 of 21)

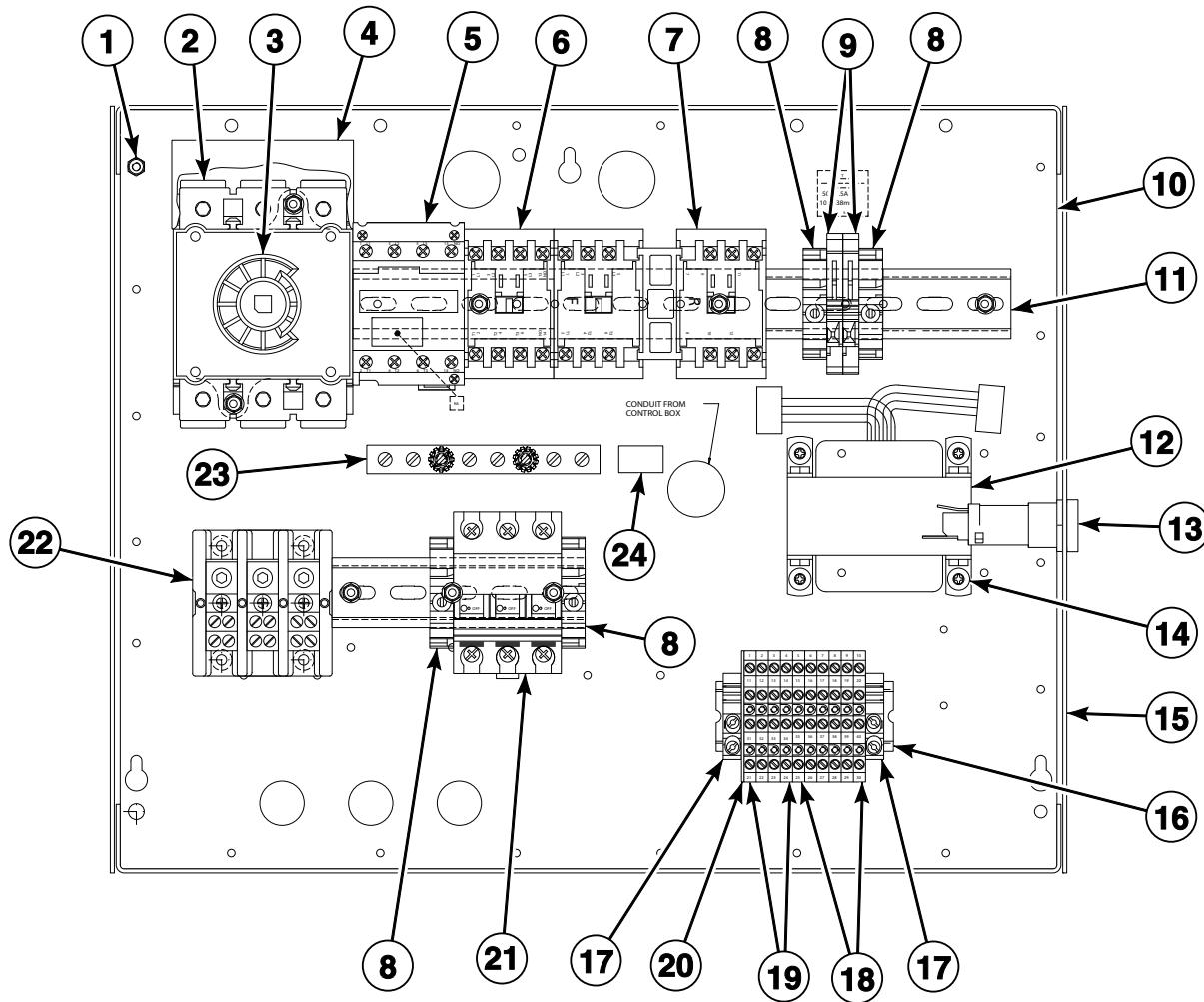
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------|---|
| | M413930P | Ferrite Core Assembly | |
| | M413863 | Network Capacitor Assembly | |
| | 44014901P | Power Distribution Block Cover | Includes 2 screws; Use with item 22 |
| | M412265 | Contactor Box Cover | Use 2 of M400713 Drive Rivet to secure cover to junction box; Use M412368 Door Interlock to mount M412208 Handle to cover |
| | 44127701 | Warning Label | Extended tumble; On contactor box cover |
| 1 | 430497 | Screw | 24 required; Use to secure contactor box to backplane |
| 2 | M412186 | Mounting Switch Base | 100 Amp; Use 2 of 33562 Screw to secure |
| 3 | M412371P | Extension Handle | 100 Amp |
| 4 | M412367 | Finger Guard | 100 Amp |
| 5 | 70343301P | Contactor | Electric; 50 Amp; 2 required |
| 6 | 70323701P | Contactor | Motor; 9 Amp |
| 7 | M412405P | Reversing Contactor | R3, RD and RM control suffixes |
| 8 | M412540 | End Section | 230 Volt |
| 9 | M412537 | Terminal Block | 230 Volt; Primary; 2 required; Use M413867 Fuse |
| 10 | 70121001 | End Stop | 230 Volt; 3 required for R3, RD and RM control suffixes; 4 required for all other control suffixes |
| 11 | M412267 | Contactor Box Bottom | |
| 12 | N/A | Din Rail | 13 inches; Use 51780 Screw to secure |
| 13 | M414228P | Transformer | Dual secondary; Multitap; 100-240 Volt; Use 4 of 23951 Nut and 4 of M400044 Screw to secure |
| 14 | 502591P | Fuse Holder Kit | Includes 502591 Fuse Holder Body and 502811 Fuse Carrier; Use M413889 Fuse |
| 15 | M412266 | Contactor Box Side | 2 required |
| 16 | M412692 | Din Rail | 3.5 inches; Use 51780 Screw to secure |
| 17 | M412631 | Terminal Block | 2 circuit; 6 required |
| 18 | M412632 | Terminal Block | 1 circuit; 4 required |
| 19 | M412633 | End Barrier | |
| 20 | M412408P | Circuit Breaker | 3 pole; 50 Amp; 2 required |
| 21 | M412693 | Din Rail | 6.5 inches; Use 51780 Screw to secure |
| 22 | M413865 | Terminal Block | 3 pole; Use 4 of 39733 Screw to secure |
| 23 | M412656 | Ground Buss Assembly | Use 2 of M412688 Nut to secure |
| 24 | M412096 | Earth Terminal Sticker | |
| 25 | M412407P | Circuit Breaker | 3 pole; 8 Amp |

N/A = Part no longer available

Contactor Box Assembly (Drawing 16 of 21)

CE Electric Models

Models with 3O, 3V, 3X, BC, BL, BU, BX, BY, DO, DV, DX, NC, NR, NX,
NY, OM, R3, RD, RM, ZC, ZR, ZX and ZY Control Suffixes;
380 Volt/50 Hertz/3 Phase; 415 Volt/50 Hertz/3 Phase



TMB2626P_70409201

Contactor Box Assembly (Drawing 16 of 21)

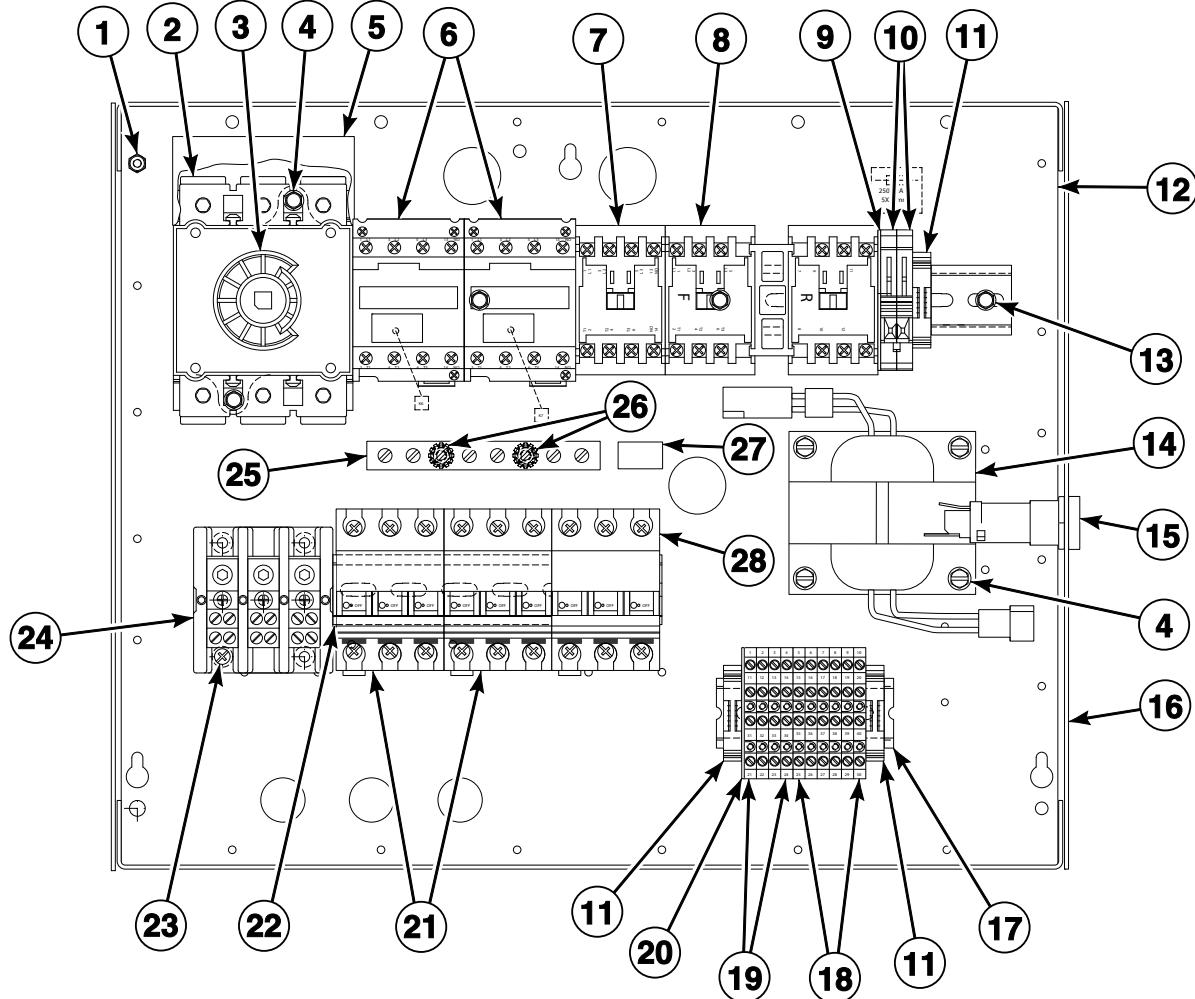
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------------|---|
| | M413930P | Ferrite Core Assembly | |
| | M413863 | Network Capacitor Assembly | 3O, 3V, 3X, DO, DV, DX, OM, R3, RD and RM control suffixes |
| | M413508 | Jumper Harness Assembly | 380 Volt/50 Hertz/3 Phase |
| | M413509 | Jumper Harness Assembly | 415 Volt/50 Hertz/3 Phase |
| | M414121 | Jumper Cable Assembly | 8 gauge; 3 required |
| | M414150 | Relay Harness Assembly | |
| | M414034 | Reversing Contactor Harness Assembly | R3, RD and RM control suffixes |
| | M414028 | Transformer Harness Assembly | Primary |
| | M414029 | Transformer Harness Assembly | Secondary |
| | M412928 | Reversing Jumper Harness Assembly | Upper; 2 required; R3, RD and RM control suffixes |
| | M412929 | Reversing Jumper Harness Assembly | Lower; R3, RD and RM control suffixes |
| | 44014501 | Jumper Wire | 3 required |
| | 44014801 | Jumper Wire | 3 required |
| | M413934 | Jumper Cable Assembly | 3 required |
| | 44043101 | Transformer Harness | Secondary; DO, DV, DX and RD control suffixes |
| | 44014901P | Power Distribution Block Cover | Includes 2 screws; Use with item 22 |
| | M412265 | Contactor Box Cover | Use 2 of M400713 Drive Rivet to secure cover to junction box; Use M412368 Door Interlock to mount M412208 Handle to cover |
| | 44127701 | Warning Label | Extended tumble; On contactor box cover |
| 1 | 430497 | Screw | 24 required; Use to secure contactor box to backplane |
| 2 | M412186 | Mounting Switch Base | 100 Amp; Use 2 of 33562 Screw to secure |
| 3 | M412371P | Extension Handle | 100 Amp |
| 4 | M412367 | Finger Guard | 100 Amp |
| 5 | 70343301P | Contactor | Electric; 50 Amp |
| 6 | 70323701P | Contactor | Motor; 9 Amp |
| 7 | M412405P | Reversing Contactor | RM control suffix |
| 8 | M412615 | End Stop | 400 Volt; 4 required |
| 9 | M412538 | Terminal Block | 400 Volt; Primary; 2 required; Use M413621 Fuse |
| 10 | M412267 | Contactor Box Bottom | |
| 11 | N/A | Din Rail | 13 inches; Use 51780 Screw to secure |
| 12 | M414229P | Transformer | Multitap; 380-480 Volt |
| 13 | 502591P | Fuse Holder Kit | Includes 502591 Fuse Holder Body and 502811 Fuse Carrier; Use M413889 Fuse |
| 14 | M400044 | Screw | 4 required; Use with 4 of 23951 Nut to secure item 12 |
| 15 | M412266 | Contactor Box Side | 2 required |
| 16 | M412692 | Din Rail | 3.5 inches; Use 51780 Screw to secure |
| 17 | 70121001 | End Stop | 2 required |
| 18 | M412631 | Terminal Block | 2 circuit; 6 required |
| 19 | M412632 | Terminal Block | 1 circuit; 4 required |
| 20 | M412633 | End Barrier | |
| 21 | M412407P | Circuit Breaker | 3 pole; 8 Amp |
| 22 | M413865 | Terminal Block | 3 pole; Use 4 of 39733 Screw to secure |
| 23 | M412656 | Ground Buss Assembly | Use 2 of M412688 Nut to secure |
| 24 | M412096 | Earth Terminal Sticker | |

N/A = Part no longer available

Contactor Box Assembly (Drawing 17 of 21)

CE Electric C, H, S and U Models

Models with QT and RQ Control Suffixes and SD and SX Sontrol Suffixes Starting 1/1/07;
230 Volt/50 Hertz/3 Phase



TMB2722P_70409201

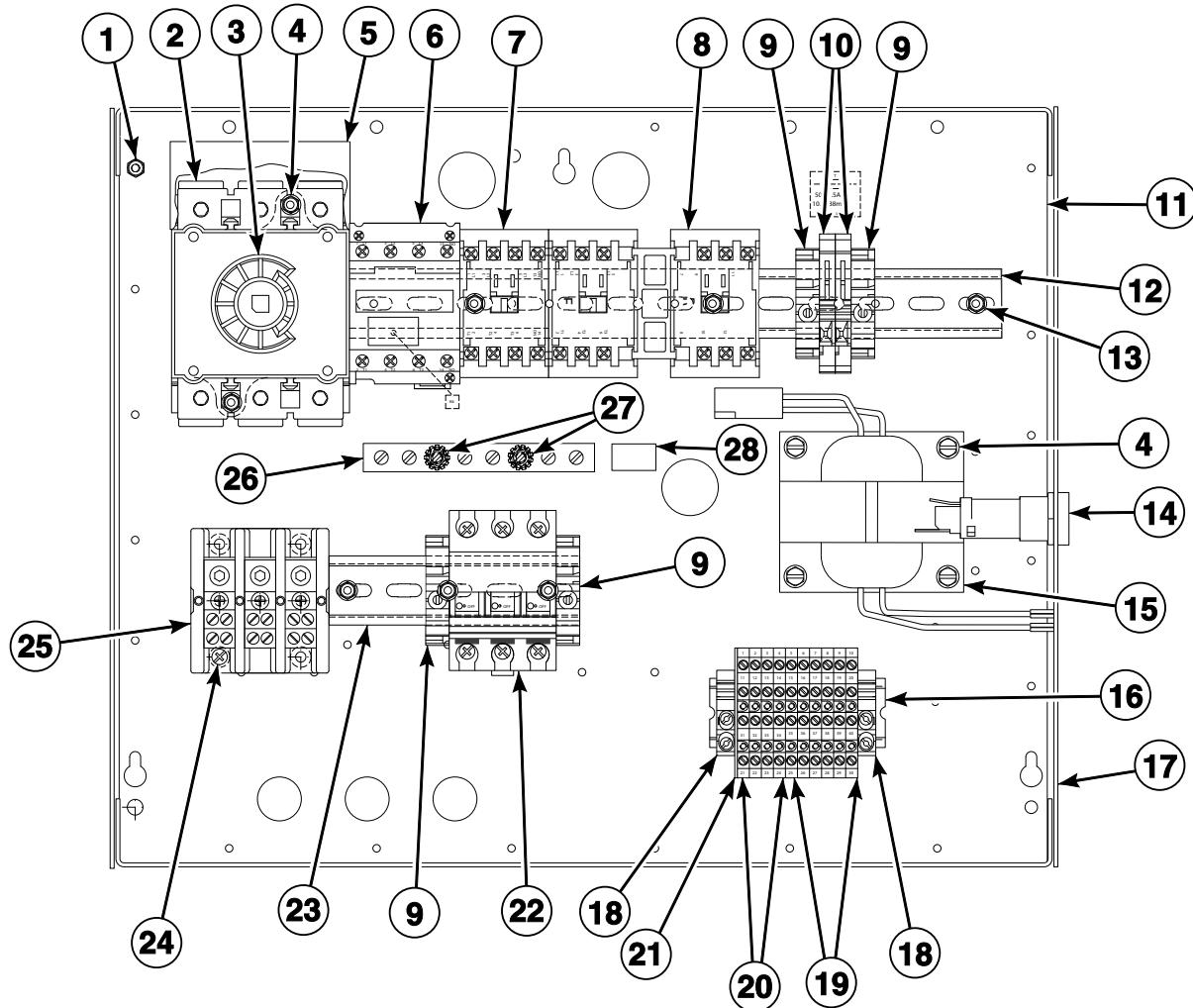
Contactor Box Assembly (Drawing 17 of 21)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------------|---|
| | M413930P | Ferrite Core Assembly | |
| | M412642 | Transformer Harness Assembly | Primary |
| | M412641 | Transformer Harness Assembly | Secondary |
| | M412740 | Jumper Cable Wire | 8 gauge; 6 required |
| | M414034 | Reversing Contactor Harness Assembly | RQ control suffix |
| | M412928 | Reversing Jumper Harness Assembly | Upper; 2 required; RQ control suffix |
| | M412929 | Reversing Jumper Harness Assembly | Lower; RQ control suffix |
| | M413506 | Jumper Harness Assembly | 208 Volt |
| | 44014501 | Jumper Wire | 3 required |
| | 44014601 | Jumper Wire | 3 required |
| | 44014701 | Jumper Wire | 3 required |
| | M413934 | Jumper Cable Assembly | 3 required |
| | 44014901P | Power Distribution Block Cover | Includes 2 screws; Use with item 25 |
| | M412265 | Contactor Box Cover | Use 2 of M400713 Drive Rivet to secure cover to junction box; Use M412368 Door Interlock to mount M412208 Handle to cover |
| | 44127701 | Warning Label | Extended tumble; On contactor box cover |
| 1 | 430497 | Screw | 23 required; Use to secure contactor box to backplane |
| 2 | M412186 | Mounting Switch Base | 100 Amp |
| 3 | M412371P | Extension Handle | 100 Amp |
| 4 | 33562 | Screw | 6 required |
| 5 | M412367 | Finger Guard | 100 Amp |
| 6 | 70343301P | Contactor | Electric; 50 Amp; 2 required |
| 7 | 70323701P | Contactor | Motor; 9 Amp |
| 8 | M412405P | Reversing Contactor | RQ control suffix |
| 9 | M412540 | End Section | 230 Volt |
| 10 | M412537 | Terminal Block | 230 Volt; Primary; 2 required; Use 502593 Fuse |
| 11 | 70121001 | End Stop | 230 Volt; 3 required |
| 12 | M412267 | Contactor Box Bottom | |
| 13 | 51780 | Screw | 7 required |
| 14 | M412477P | Transformer | Multitap; 100-240 Volt |
| 15 | 502591P | Fuse Holder Kit | Includes 502591 Fuse Holder Body and 502811 Fuse Carrier; Use M413889 Fuse |
| 16 | M412266 | Contactor Box Side | 2 required |
| 17 | M412692 | Din Rail | 3.5 inches |
| 18 | M412631 | Terminal Block | 2 circuit; 6 required |
| 19 | M412632 | Terminal Block | 1 circuit; 4 required |
| 20 | M412633 | End Barrier | |
| 21 | M412408P | Circuit Breaker | 3 pole; 50 Amp; 2 required |
| 22 | M412693 | Din Rail | 6.5 inches |
| 23 | 39733 | Screw | 4 required |
| 24 | M413865 | Terminal Block | 3 pole |
| 25 | M412656 | Ground Buss Assembly | |
| 26 | M412688 | Nut | 2 required |
| 27 | M412096 | Earth Terminal Sticker | |
| 28 | M412407P | Circuit Breaker | 3 pole; 8 Amp |

Contactor Box Assembly (Drawing 18 of 21)

CE Electric C, H, S and U Models

Models with QT and RQ Control Suffixes and SD and SX Control Suffixes Starting 1/1/07;
380 Volt/50 Hertz/3 Phase; 415 Volt/50 Hertz/3 Phase



TMB2723P_70409201

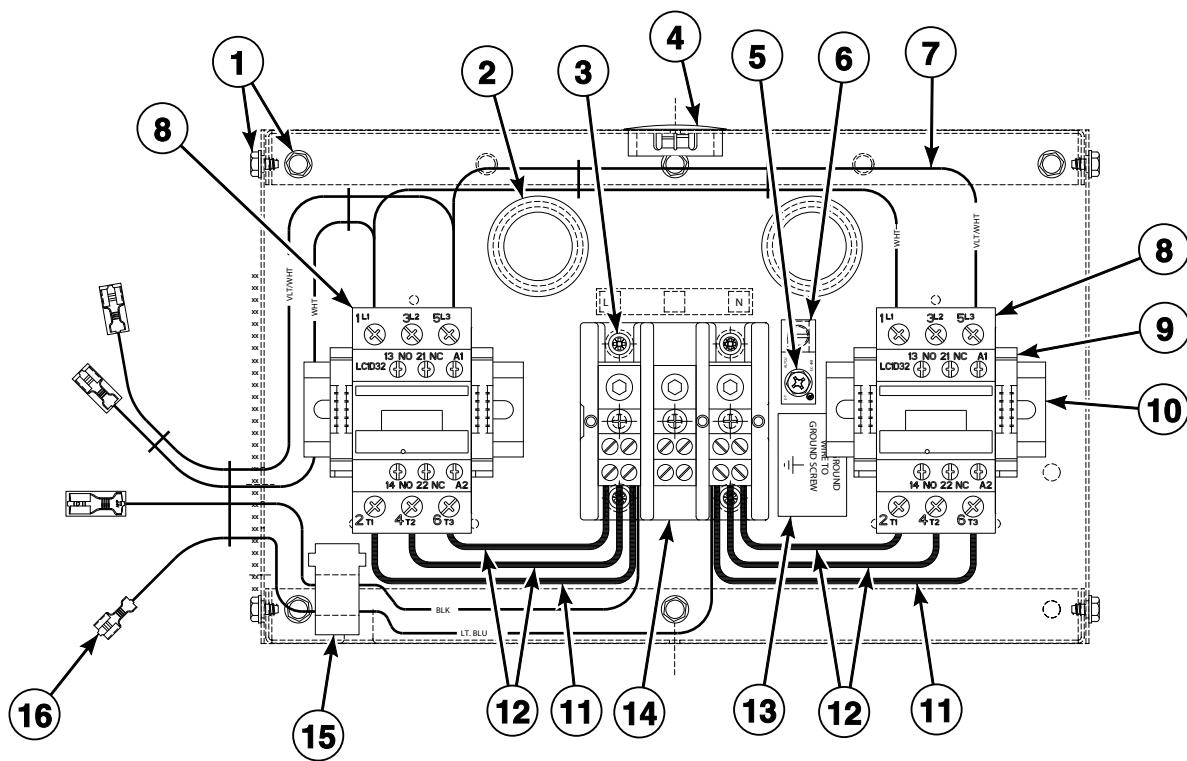
Contactor Box Assembly (Drawing 18 of 21)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------------|---|
| | M413930P | Ferrite Core Assembly | |
| | M414150 | Relay Harness Assembly | |
| | M414034 | Reversing Contactor Harness Assembly | RQ control suffix |
| | M412641 | Transformer Harness Assembly | Secondary |
| | M412928 | Reversing Jumper Harness Assembly | Upper; 2 required; RQ control suffix |
| | M412929 | Reversing Jumper Harness Assembly | Lower; RQ control suffix |
| | 44014501 | Jumper Wire | 3 required |
| | 44014801 | Jumper Wire | 3 required |
| | M413934 | Jumper Cable Assembly | 3 required |
| | M414121 | Jumper Cable Assembly | 8 gauge; 3 required |
| | 44014901P | Power Distribution Block Cover | Includes 2 screws; Use with item 25 |
| | M412265 | Contactor Box Cover | Use 2 of M400713 Drive Rivet to secure cover to junction box; Use M412368 Door Interlock to mount M412208 Handle to cover |
| | 44127701 | Warning Label | Extended tumble; On contactor box cover |
| 1 | 430497 | Screw | 23 required; Use to secure contactor box to backplane |
| 2 | M412186 | Mounting Switch Base | 100 Amp |
| 3 | M412371P | Extension Handle | 100 Amp |
| 4 | 33562 | Screw | 6 required |
| 5 | M412367 | Finger Guard | 100 Amp |
| 6 | 70343301P | Contactor | Electric; 50 Amp |
| 7 | 70323701P | Contactor | Motor; 9 Amp |
| 8 | M412405P | Reversing Contactor | RQ control suffix |
| 9 | M412615 | End Stop | 400 Volt; 4 required |
| 10 | M412538 | Terminal Block | 400 Volt; Primary; 2 required; Use M412996 Fuse |
| 11 | M412267 | Contactor Box Bottom | |
| 12 | N/A | Din Rail | 13 inches |
| 13 | 51780 | Screw | 9 required |
| 14 | 502591P | Fuse Holder Kit | Includes 502591 Fuse Holder Body and 502811 Fuse Carrier; Use M413889 Fuse at secondary and M413621 Fuse at primary |
| 15 | M412412P | Transformer | Multitap; 380-480 Volt |
| 16 | M412692 | Din Rail | 3.5 inches |
| 17 | M412266 | Contactor Box Side | 2 required |
| 18 | 70121001 | End Stop | 2 required |
| 19 | M412631 | Terminal Block | 2 circuit; 6 required |
| 20 | M412632 | Terminal Block | 1 circuit; 4 required |
| 21 | M412633 | End Barrier | |
| 22 | M412407P | Circuit Breaker | 3 pole; 8 Amp |
| 23 | N/A | Din Rail | 5 inches |
| 24 | 39733 | Screw | 4 required |
| 25 | M413865 | Terminal Block | 3 pole |
| 26 | M412656 | Ground Buss Assembly | |
| 27 | M412688 | Nut | 2 required |
| 28 | M412096 | Earth Terminal Sticker | |

N/A = Part no longer available

Contactor Box Assembly (Drawing 19 of 21)

CE Electric Models
240 Volt/50 Hertz/1 Phase



TMB2632P_70409201

Contactor Box Assembly (Drawing 19 of 21)

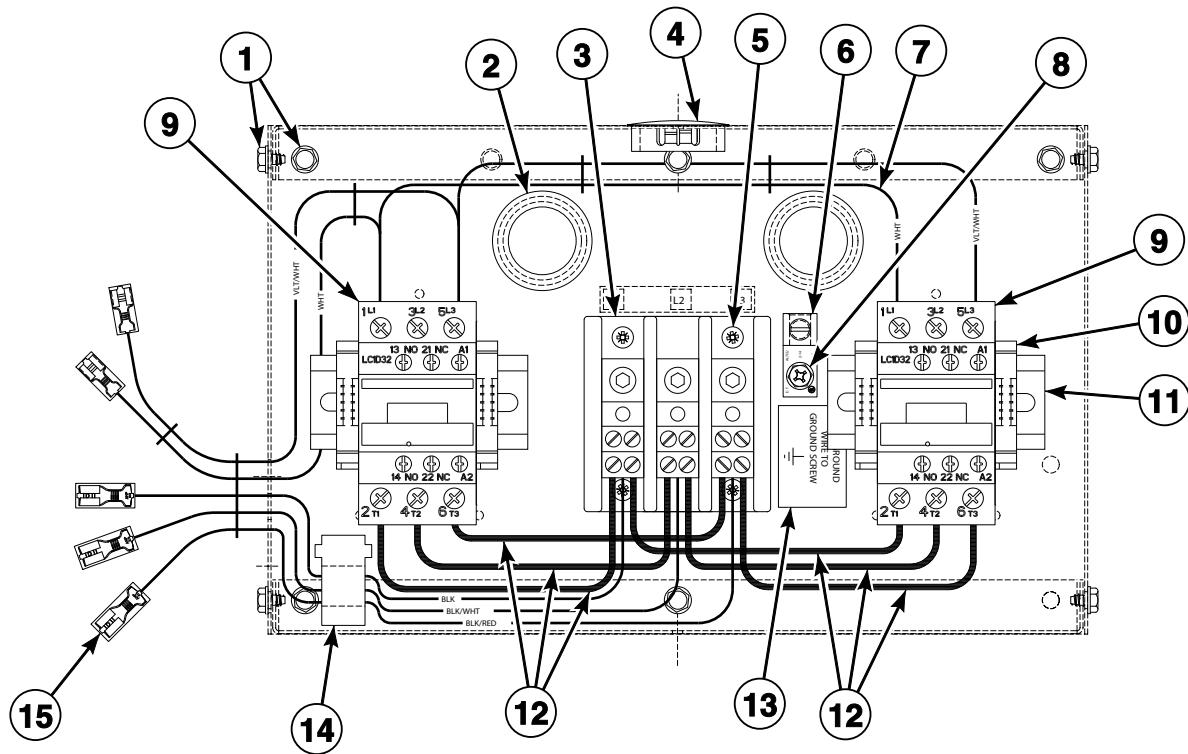
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------|--|
| | M413856 | Electric Accessory Box Cover | |
| | 44127701 | Warning Label | Extended tumble; On electric accessory box cover |
| | M4919P3 | Electric Heater Contactor Kit | Use to replace contactors on models through 7/10/07 |
| 1 | 51780 | Screw | 15 required |
| 2 | M402542 | Snap Bushing | 1 3/8 inches; 2 required |
| 3 | 39733 | Screw | 4 required |
| 4 | N/A | Hole Plug | 1 3/8 inches |
| 5 | M402917 | Screw | Ground |
| 6 | M411283 | Ground Lug Connector | |
| 7 | 44129201P | Jumper Harness | |
| 8 | 70343301P | Contactor | 2 required; Models starting 7/10/07 |
| 9 | M412615 | End Stop | 4 required; Models starting 7/10/07 |
| 10 | 44137901 | Din Rail | 2 required; Models starting 7/10/07 |
| 11 | M413934 | Jumper Cable Assembly | 2 required |
| 12 | M413933 | Jumper Cable Assembly | 4 required |
| 13 | M403047 | Secure Ground Label | Electrical |
| 14 | M413865 | Terminal Block | 3 pole |
| 15 | M413930P | Ferrite Core Assembly | 3O, 3V, 3X, DO, DV, DX, OM, R3, RD and RM control suffixes |
| 16 | 44129001 | Accessory Box Harness Assembly | |

N/A = Part no longer available

Contactor Box Assembly (Drawing 20 of 21)

Electric Models

200 Volt/50 Hertz/3 Phase; 200-208 Volt/60 Hertz/3 Phase; 240 Volt/50 or 60 Hertz/3 Phase



TMB2633P_70409201

Contactor Box Assembly (Drawing 20 of 21)

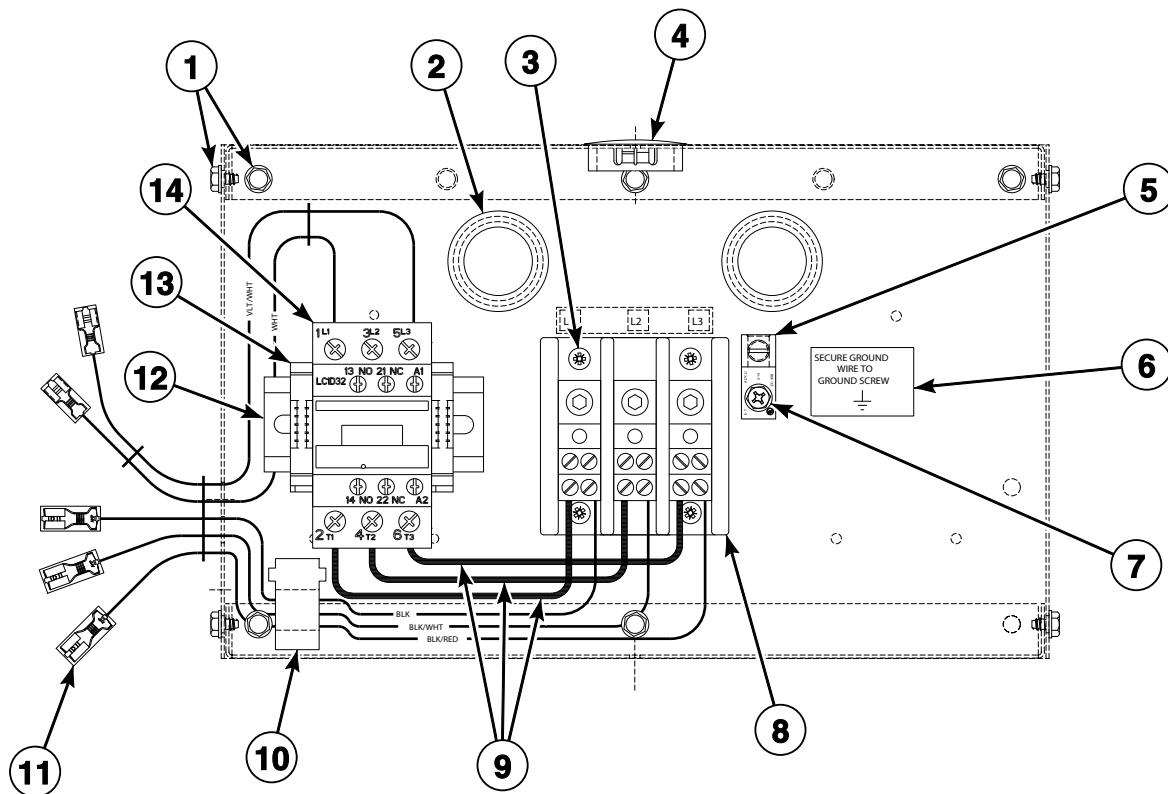
| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------|--|
| | M413856 | Electric Accessory Box Cover | |
| | 44127701 | Warning Label | Extended tumble; On electric accessory box cover |
| | M4919P3 | Electric Heater Contactor Kit | Use to replace contactors on models through 7/10/07 |
| 1 | 51780 | Screw | 15 required |
| 2 | M402542 | Snap Bushing | 1 3/8 inches; 2 required |
| 3 | M413865 | Terminal Block | 3 pole |
| 4 | N/A | Hole Plug | 1 3/8 inches |
| 5 | 39733 | Screw | 4 required |
| 6 | M411283 | Ground Lug Connector | |
| 7 | 44129201P | Jumper Harness | |
| 8 | M402917 | Screw | Ground |
| 9 | 70343301P | Contactor | 2 required; Models starting 7/10/07 |
| 10 | M412615 | End Stop | 4 required; Models starting 7/10/07 |
| 11 | 44137901 | Din Rail | 2 required; Models starting 7/10/07 |
| 12 | M413933 | Jumper Cable Assembly | 6 required |
| 13 | M403047 | Secure Ground Label | Electrical |
| 14 | M413930P | Ferrite Core Assembly | 3O, 3V, 3X, DO, DV, DX, OM, R3, RD and RM control suffixes |
| 15 | 44129101P | Accessory Box Harness Assembly | |

N/A = Part no longer available

Contactor Box Assembly (Drawing 21 of 21)

Electric Models

380 Volt/50 Hertz/3 Phase; 415 Volt/50 Hertz/3 Phase; 480 Volt/60 Hertz/3 Phase



TMB2634P_70409201

Contactor Box Assembly (Drawing 21 of 21)

| REF | PART NO. | DESCRIPTION | COMMENTS |
|-----|-----------|--------------------------------|--|
| | M413856 | Electric Accessory Box Cover | |
| | 44127701 | Warning Label | Extended tumble; On electric accessory box cover |
| | M4945P3 | Electric Heater Contactor Kit | Use to replace contactors on models through 7/10/07 |
| 1 | 51780 | Screw | 13 required |
| 2 | M402542 | Snap Bushing | 1 3/8 inches; 2 required |
| 3 | 39733 | Screw | 4 required |
| 4 | N/A | Hole Plug | 1 3/8 inches |
| 5 | M411283 | Ground Lug Connector | |
| 6 | M403047 | Secure Ground Label | Electrical |
| 7 | M402917 | Screw | Ground |
| 8 | M413865 | Terminal Block | 3 pole |
| 9 | M413933 | Jumper Cable Assembly | 3 required |
| 10 | M413930P | Ferrite Core Assembly | 3O, 3V, 3X, DO, DV, DX, OM, R3, RD and RM control suffixes |
| 11 | 44129101P | Accessory Box Harness Assembly | |
| 12 | 44137901 | Din Rail | Models starting 7/10/07 |
| 13 | M412615 | End Stop | Models starting 7/10/07 |
| 14 | 70343301P | Contactor | Models starting 7/10/07 |

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